

# TEST REPORT IEC 61851-1: 2017 Electric vehicle conductive charging system

Part 1: General requirements

Report Number:	ort Number: SHES231102165001	
Date of issue:	2023-11-27	
Total number of pages::	52 pages	
preparing the Report	SGS-CSTC Standards Technical Services (Shanghai) Co., Ltd. 588 West Jindu Road, Xinqiao, Songjiang, 201612 Shanghai, China.	
Applicant's name:	CSE Energy &Technology Co., Ltd.	
Address:	Building S4, No.777, Sizhuan Road, Shanghai, China	
Test specification:		
Standard: IEC 61851-1:2017		
Test procedure:	SGS-CSTC	
Non-standard test method::	N/A	
	1	
Test item description:	Single-phase AC electric vehicle Wall box	
Trade Mark:	CSE	
Manufacturer:	CSE Energy & Technology Co., Ltd. Building S4, No.777, Sizhuan Road, Shanghai, China	
Model/Type reference:	CSE-BCG-AS32-K01-3-CE CSE-BCG-AS32-K01-1-CE	
Ratings:	32 A 230 V~, 7 kW 50 Hz Single phase	



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Responsible Testing Laboratory (as applicable), testing procedure and testing location(s):					
Testing Laboratory:	SGS-CSTC Standards Technical Service (Shanghai) Co., Ltd.				
Testing location/ address:	No.588 West Jindu Road, Songjiang District, Shanghai, China. 201612				
Tested by (name, function, signature):	Jazz Yan Jazz (an				
Tested by (name, function, signature): Approved by (name, function, signature):	Vince Chenger Charf				
Testing procedure: CTF Stage 1:					
Testing location/ address:					
Tested by (name, function, signature):					
Approved by (name, function, signature):					
Testing procedure: CTF Stage 2:					
Testing location/ address:					
Tested by (name + signature):					
Witnessed by (name, function, signature) .:					
Approved by (name, function, signature):					
Testing procedure: CTF Stage 3:					
Testing procedure: CTF Stage 4:					
Testing location/ address:					
Tested by (name, function, signature):					
Witnessed by (name, function, signature) .:					
Approved by (name, function, signature):					
Supervised by (name, function, signature) :					





List of Attachments (including a total number of pages in each attachment):

Attachment 1: 4 pages of CDF;

Attachment 2: 5 pages of photos;

## Summary of testing:

This report was based on original test report no. SHES230901684701, issued on 2023-10-20, only with following changes.

-change the applicant and manufacture to CSE Energy & Technology Co., Ltd.

Building S4, No.777, Sizhuan Road, Shanghai, China

- change the trademark to CSE

- change the model number to CSE-BCG-AS32-K01-3-CE, CSE-BCG-AS32-K01-1-CE, which are identical with the model number CSG-BCG-AS32-K01-3-CE, CSG-BCG-AS32-K01-1-CE in the original report and only different on the model number, see below for details.

-change the test item description to Single-phase AC electric vehicle Wall box

Report No.	SHES230901684701		SHES231102165001
Model No.	CSG-BCG-AS32-K01-1-CE		CSE-BCG-AS32-K01-1-CE
	CSG-BCG-AS32-K01-3-CE		CSE-BCG-AS32-K01-3-CE
Tests performed (nar clause): All applicable tests as checklist were perform	described in the compliance	Room 101, I	ciency Testing Technology Co., Ltd. Building 5, Science and Technology Ke Ling Road, Suzhou, Jiangsu



Summary of compliance with National Differences (List of countries addressed): **EU Group Differences UK Differences** The product fulfils the requirements of EN IEC 61851-1:2019 and BS EN IEC 61851-1:2019 which are EQV with IEC 61851-1: 2017. Copy of marking plate: Single-phase AC Electric Vehicle Wall box Input voltage 230VAC Output voltage 230VAC 50HZ **Rated frequency** 7kW **Power Consumption** Class Ι IP 54 **IP** degrees 2022.08.10 Date Model CSE-BCG-AS32-K01-1-CE Tel. +86-021-50809880 Addr. Shaghai, China Serial NO. 123456789123 CE CSE Energy & Technology Co., Ltd. Single-phase AC Electric Vehicle Wall box 230VAC Output voltage 230VAC Input voltage 50HZ **Rated frequency Power Consumption** 7kW Ι Class IP 54 IP degrees 2022.08.10 Date Model CSE-BCG-AS32-K01-3-CE Tel. +86-021-50809880 Addr. Shaghai, China 123456789123 Serial NO. ( 🤃 🖉 MADE IN CHINA CSE Energy & Technology Co., Ltd.



Test item particulars:	
Equipment mobility:	movable    hand-held    transportable     stationary    for building-in    direct plug-in
Connection to the mains:	<ul> <li>pluggable equipment type A type B</li> <li>permanent connection</li> <li>detachable power supply cord</li> <li>non-detachable power supply cord</li> <li>not directly connected to the mains</li> </ul>
EV charging modes:	<ul> <li>Mode 1 charging</li> <li>Mode 2 charging</li> <li>Mode 3 charging</li> <li>Mode 4 charging</li> </ul>
Type of EV connection:	<ul> <li>□ Case A</li> <li>□ Case B</li> <li>⊠ Case C</li> </ul>
Access location:	<ul> <li>operator accessible</li> <li>service access area</li> <li>restricted access location</li> </ul>
Over voltage category (OVC):	□ OVC I □ OVC II □ OVC III □ OVC IV □ other:
Mains supply tolerance (%) or absolute mains supply values	±10%
Tested for IT power systems	🗌 Yes 🛛 No
IT testing, phase-phase voltage (V):	
Class of equipment:	☐ Class I ☐ Class II ☐ Class III ☐ Not classified
Considered current rating (A)	
Pollution degree (PD)	
IP protection class	
Altitude during operation (m)	2000
Altitude of test laboratory (m)	<200m
Mass of equipment (kg)	5,9 kg
Possible test case verdicts:	
- test case does not apply to the test object:	N/A
- test object does meet the requirement::	P (Pass)
- test object does not meet the requirement:	F (Fail)
Testing:	
Date of receipt of test item:	2023-09-01 (Original date)
Date (s) of performance of tests:	2023-09-01 to 2023-10-09(Original date)



#### General remarks:

"(See Enclosure #)" refers to additional information appended to the report. "(See appended table)" refers to a table appended to the report.

Throughout this report a  $\boxtimes$  comma /  $\square$  point is used as the decimal separator.

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Unless otherwise stated the results shown in this test report refer only to the sample(s) tested and such sample(s) are retained for 30 days only.

Manufacturer's Declaration:

The application for obtaining a Test Certificate includes more than one factory location and a declaration from the Manufacturer stating that the sample(s) submitted for evaluation is (are) representative of the products from each factory has been provided	<ul> <li>☐ Yes</li> <li>☑ Not applicable</li> </ul>

## When differences exist; they shall be identified in the General product information section.

Name and address of factory (ies).....: CSG Science & technology Co., Ltd. Hefei No. 5111, West Wangjiang Road Hefei, Anhui, China

## General product information and other remarks:

Mode 3 AC charging equipment for Electrical Vehicles, single phase, with 32A, 230V AC rating, case C connection, with EV cable and with type 2 EV connector, with Emergency Switch. Supporting PWM typical communication with EV. Keeping interface on higher communication with end-user. Declaration of manufacturer:

The model CSE-BCG-AS32-K01-1-CE and the model CSE-BCG-AS32-K01-3-CE are identical except for model number.

Model number	Rating	IP
CSE-BCG-AS32-K01-1-CE	32 A 230 V~, 7 kW 50 Hz Single phase	IP 54
CSE-BCG-AS32-K01-3-CE	32 A 230 V~, 7 kW 50 Hz Single phase	IP 54



### IEC 61851-1

Clause Requirement + Test

Result - Remark

4	GENERAL REQUIREMENTS	Р
	The EV supply equipment shall be so constructed that an EV can be connected to the EV supply equipment so that in normal conditions of use, the energy transfer operates safely, and its performance is reliable and minimises the risk of danger to the user or surroundings.	P
	Unless otherwise stated all tests indicated in this document are type tests.	Р
	Unless otherwise stated, all tests required by this standard may be conducted on separate samples.	Р
	Unless otherwise stated, each test is conducted once.	Р
	Unless otherwise specified, all tests shall be carried out in a draught-free location and at an ambient temperature of 20°± 5 °C.	Р
	The EV supply equipment shall be rated for one or more of standard nominal voltages and frequencies as given in IEC 60038.single-phase Rated frequencies	
	Assemblies for EV supply equipment shall comply with IEC TS 61439-7 with the exceptions or additions as indicated in Clause 13.	Р
	The standard applies to equipment that is designed to be used at an altitude up to 2 000 m.	Р
	For equipment designed to be used at altitudes above 2 000 m, it is necessary to take into account the reduction of the dielectric strength and the cooling effect of the air.	N/A
5	CLASSIFICATION	Р
5.1.1	Characteristics of power supply input	Р
	The EV supply equipment shall be classified according to the supply system that it is intended to be connected to:	ply network P
	<ul> <li>– EV supply equipment connected to AC supply network;</li> </ul>	Р
	<ul> <li>– EV supply equipment connected to DC supply network.</li> </ul>	N/A
	The EV supply equipment shall be classified according to the elect method:	tric connection P
	<ul> <li>Plug and cable connected;</li> </ul>	N/A
	- Permanently connected.	Р
5.1.2	Characteristics of power supply output	Р
	The EV supply equipment shall be classified according to the type	e of current the P



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Clause	Requirement + Test	Result - Remark	Verdict

	EV supply equipment delivers:		
	- AC EV supply equipment;		Р
	- DC EV supply equipment;		N/A
	- AC and/or DC EV supply equipment.		N/A
5.2	Normal environmental conditions		Р
	The EV supply equipment shall be classified accordin conditions and use:	ng to the environmental	Р
	– indoor use;		N/A
	- outdoor use.		Р
5.3	Special environmental conditions		Р
	The EV supply equipment may be classified according to their suitability for use in special environmental conditions other than those specified in this document, if declared so by the manufacturer.	Operation temperature: -30 °C to 55 °C; Altitude is less than 2000m.	P
5.4	Access		Р
	The EV supply equipment shall be classified accordin intended for:	ng to the location they are	Р
	- equipment for locations with restricted access;		N/A
	<ul> <li>– equipment for locations with non-restricted access.</li> </ul>		Р
5.5	Mounting method		
	The EV supply equipment shall be classified according to the type of mounting:		
	a) stationary equipment;		Р
	- mounted on walls, poles or equivalent positions:		Р
	•flush mounted;		N/A
	•surface mounted.		Р
	- pole/column/pipe-mounted		Р
	- floor mounted		N/A
	- ground mounted.		N/A
	b) non stationary equipment		N/A
	- portable equipment;		N/A
	– mobile equipment.		N/A
5.6	Protection against electric shock		Р
	The equipment shall be classified according to the protection against electric shock:		Р
	– class I equipment;		Р



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Clause	Requirement + Test		Result - Remark

	<ul> <li>– class II equipment;</li> </ul>		N/A
	– class III equipment.		N/A
5.7	Charging modes		Р
	The EV supply equipment shall be classified according to 6.2:		Р
	Mode 1, Mode 2, Mode 3 or Mode 4	Mode 3	Р
6	CHARGING MODES AND FUNCTIONS		Р
6.1	General		
	Clause 6 describes the different charging modes and functions for energy transfer to EVs.		Р
6.2	Charging Modes	·	Р
	Mode 1		N/A
	Mode 1 is a method for the connection of an EV to a standard socket-outlet of an AC supply network, utilizing a cable and plug, both of which are not fitted with any supplementary pilot or auxiliary contacts.		N/A
	The rated values for current and voltage shall not ex	xceed:	N/A
	- 16 A and 250 V AC, single-phase,		N/A
	- 16 A and 480 V AC, three-phase.		N/A
	EV supply equipment intended for Mode 1 charging shall provide a protective earthing conductor from the standard plug to the vehicle connector.		N/A
6.2.2	Mode 2		N/A
	Mode 2 is a method for the connection of an EV to a standard socket-outlet of an AC supply network utilizing an AC EV supply equipment with a cable and plug, with a control pilot function and system for personal protection against electric shock placed between the standard plug and the EV.		N/A
	The rated values for current and voltage shall not ex	xceed:	N/A
	– 32 A and 250 V AC single-phase;		N/A
	– 32 A and 480 V AC three-phase.		N/A
	Current limitations are also subject to the standard socket-outlet ratings described in 9.2.		N/A
	EV supply equipment intended for Mode 2 charging shall provide a protective earthing conductor from the standard plug to the vehicle connector.		N/A



	Clause	Requirement + Test	Result - Remark	Verdict

	Mode 2 equipment that is destined to be mounted on a wall but is detachable by the user, or to be used in a shock resistant enclosure shall use protection equipment as required by IEC 62752.	N/A
6.2.3	Mode 3	Р
	Mode 3 is a method for the connection of an EV to an AC EV supply equipment permanently connected to an AC supply network, with a control pilot function that extends from the AC EV supply equipment to the EV.	Р
	EV supply equipment intended for Mode 3 charging shall provide a protective earthing conductor to the EV socket-outlet and/or to the vehicle connector.	Ρ
6.2.4	Mode 4	N/A
	Mode 4 is a method for the connection of an EV to an AC or DC supply network utilizing a DC EV supply equipment, with a control pilot function that extends from the DC EV supply	N/A
	equipment to the EV.	
	Mode 4 equipment may be either permanently connected or connected by a cable and plug to the supply network.	N/A
	EV supply equipment intended for Mode 4 charging shall provide a protective earthing conductor or protective conductor to the vehicle connector.	N/A
6.3	Functions provided in Mode 2, 3 and 4	Р
6.3.1	Mandatory functions in Modes 2, 3, and 4 Mode 3	Р
6.3.1.1	General	Р
	The following control pilot functions shall be provided by the EV supply equipment:	Р
	•Continuous continuity checking of the protective conductor according to 6.3.1.2;	Р
	•Verification that the EV is properly connected to the EV supply equipment according to 6.3.1.3;	Р
	•Energization of the power supply to the EV according to 6.3.1.4;	Р
	•De-energization of the power supply to the EV according to 6.3.1.5;	Р
	Maximum allowable current according to 6.3.1.6.	Р
	If EV supply equipment can supply more than one vehicle simultaneously, it shall ensure that the control pilot function performs the above functions	N/A



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	independently at each connecting point.	
	EV supply equipment designed for Mode 2 or Mode 3, using the control pilot conductor and utilizing accessories according to IEC 62196-2, shall be provided with control pilot function according to Annex A.	P
6.3.1.2	Continuous continuity checking of the protective conductor	Р
	While charging in Mode 2, the electrical continuity of the protective earthing conductor between the ICCB and the respective EV contact shall be continuously monitored by the ICCB.	N/A
	While charging in Mode 3, the electrical continuity of the protective earthing conductor between the EV charging station and the respective EV contact shall be continuously monitored by the EV supply equipment.	Р
	While charging in Mode 4, the electrical continuity of the protective conductor between the EV charging station and the respective EV contact shall be continuously monitored by the EV supply equipment.	N/A
	The EV supply equipment shall disconnect the supply to the EV in case of:	Р
	<ul> <li>loss of electrical continuity of the protective conductor (i.e. open control pilot circuit), within 100 ms.</li> </ul>	Р
	•incapacity to verify the continuity of the protective conductor (e.g. short circuit between pilot wire and protective conductor), within 3 s.	Р
6.3.1.3	Verification that the EV is properly connected to the EV supply equipment	Р
	The EV supply equipment shall be able to determine that the EV is properly connected to the EV supply equipment.	Р
6.3.1.4	Energization of the power supply to the EV	Р
	The EV socket-outlet or the vehicle connector shall not be energized unless the control pilot function between EV supply equipment and EV has been established correctly with signal states allowing energization.	P
	The presence of such states does not imply that energy will be transferred between the EV supply equipment and the EV as this may be subject to other external conditions, e.g. energy management system.	Р



Clause	Requirement + Test	Result - Remark	Verdict

6.3.2.4	Mode 4 using the combined charging system	N/A
	A mechanical or electromechanical means shall be provided to prevent intentional and unintentional disconnection under load of the vehicle connector and/or plug according to IEC 62196-1.	P
6.3.2.3	Intentional and unintentional disconnection of the vehicle connector and/or the EV plug	Р
	EV supply equipment can exchange information with installation regarding the request and presence for ventilation.	N/A
6.3.2.2	Ventilation during supply of energy	N/A
	The optional functions that are implemented shall be indicated in the manual and shall fulfil the requirements of 6.3.2.	N/A
6.3.2.1	General	N/A
6.3.2	Optional functions for Modes 2, 3 and 4	Р
	The EV supply equipment may interrupt the energy supply if the current drawn by the EV exceeds the transmitted value.	Р
	The transmitted value may change, without exceeding the maximum allowed current, to adapt to power limitations, e.g. for load management.	Р
	•the rated current of the cable assembly.	Р
	•the rated output current of the EV supply equipment,	Ρ
	A means shall be provided to inform the EV of the value of the maximum current it is allowed to draw. The value of the maximum current permitted shall be transmitted and shall not exceed any of the following:	Р
6.3.1.6	Maximum allowable current	Р
	If the control pilot signal status no longer allows energization, the power supply to the EV shall be interrupted but the control pilot signalling may remain in operation.	Ρ
	If the control pilot signal is interrupted the power supply to the EV shall be interrupted according to 6.3.1.2.	Р
6.3.1.5	De-energization of the power supply to the EV	P
	If the EV requests ventilation, the EV supply equipment shall only energize the system if such ventilation is provided by the installation or the premises.	N/A



Verdict

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Clause	Requirement + Test		Result - Remark

7.2	Digital communication between the EV supply equipment and the management system	N/A
	For Mode 4 the digital communication as described in IEC 61851-24 shall be provided to allow the EV to control the EV supply equipment.	N/A
	Digital communication is optional for Modes 1, 2 and 3	N/A
7.1	Digital communication between the EV supply equipment and the EV	N/A
7	COMMUNICATIONS	N/A
	Analysis and design of the EV supply equipment using a basic interface for DC shall apply a risk analysis according to IEC 61508 (all parts) applying a severity level of at least S2 for the function preventing the risk of unintended DC voltage output.	N/A
	AC and DC power transfer shall not occur through the combined interface at the same time.	N/A
	The basic portion of the combined vehicle inlet can be used with a basic connector for AC charging only or with a combined connector having separate contacts for AC or DC charging.	N/A
	DC charging can be achieved by using separate and additional DC power contacts to supply DC energy to the EV or by using power contacts placed at the position of the AC power contacts of a basic interface, if the vehicle connector and the vehicle inlet are both suitable for DC.	N/A
	A combined interface extends the use of a basic interface for AC and DC charging.	N/A
	The DC supply to the vehicle shall not be connected until such complete validation from the vehicle is achieved.	N/A
	For DC charging, digital communication shall be established between the vehicle and the DC EV charging station that validates the DC energy transfer.	N/A
	•AC EV supply equipment does not require any means to be self-protected against DC voltage coming from the EV.	N/A
	•AC chargeable EVs with a basic vehicle inlet do not require any means to protect the EV against DC voltage at the inlet.	N/A
	The combined charging system as described in Annex CC of IEC 61851-23:2014 and ISO 17409 shall be so designed that:	N/A



Clause	Requirement + Test	Result - Remark	Verdict
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8.2.1	Disconnection of plug connected EV supply equipment Disconnection of plug connected		N/A
8.2	Stored energy	I	Р
	c) presence of shutters on live entry hole of the socket-outlets or connectors for case C.		N/A
	b) presence of monitoring of the switching contacts associated with a means to operate another mechanical switching device providing isolating function upstream the above in case of fault of operation of the switching device upstream the accessory;		N/A
	a) minimum opening of the contact equal to the clearance according to IEC 60664-1 considering overvoltage category 3 (e.g. the value given in IEC 60664-1 for 230 V/400 V is 4 kV rated impulse voltage withstand that implies at least 3 mm separation of contacts);		P
	•vehicle connector and EV socket-outlet intended fo IPXXB provided it is associated directly upstream w device (see also 12.3) and fulfilling one of the follow	ith a mechanical switching	P
	Minimum opening of the contact equal to the clearance according to IEC 60664-1 considering overvoltage category 2 (e.g. the value given in IEC 60664-1 for 230 V/400 V is 2,5 kV rated impulse voltage withstand that implies 1,5 mm separation of contacts) and inhibits the charging and warns the user in case of welded contact.		N/A
	•vehicle connector intended for Mode 2 use, not ma following:	ted: IPXXB and fulfilling the	N/A
	<ul> <li>vehicle connector intended for Mode 1 use, not mated: IPXXD;</li> </ul>		N/A
	•plug mated with socket-outlet: IPXXD;		N/A
	•vehicle connector when mated with vehicle inlet: IPXXD;	IP55	Р
	•IP ratings for enclosures shall be at least IPXXC;	IP54	Р
	The different parts of the EV supply equipment as m following requirements:	nentioned shall fulfil the	Р
8.1	Degrees of protection against access to hazardo	ous-live-parts	Р
8	PROTECTION AGAINST ELECTRIC SHOCK		Р
	Telecommunication network or telecommunication port of the EV supply equipment, connected to the telecommunication network, if any, shall comply with the requirements for connection to telecommunication networks according to Clause 6 of IEC 60950-1:2005.		N/A



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	EV supply equipment	
	For plug connected EV supply equipment, where the connection pins are accessible after unplugging, one second after disconnecting the standard plug from the standard socket-outlet, the voltage between any combination of accessible contacts of the standard plug shall be less than or equal to 60 V DC or the stored charge available shall be less than 50 $\mu$ C.	N/A
8.2.2	Loss of supply voltage to permanently connected EV supply equipment	Р
	The voltage between power lines or power lines and protective earthing conductor, when measured at the input supply terminals of the EV supply equipment, shall be less than or equal to 60 V DC or the stored energy shall be less than or equal to 0,2 J within 5 seconds after disconnecting the power supply voltage to the EV supply equipment.	P
8.3	Fault protection	Р
	Fault protection shall consist of one or more protective measures as permitted according to IEC 60364-4-41:	Р
	•automatic disconnection of supply;	Р
	•double or reinforced insulation;	Р
	•electrical separation if limited to the supply of one item of current-using equipment;	N/A
	•extra low-voltage (SELV and PELV).	Р
	Electric separation is fulfilled if there is one electrically separated circuit for each EV.	Р
8.4	Protective conductor	Р
	The protective earthing conductor and the protective conductor shall be of sufficient rating in accordance with requirements of IEC TS 61439-7.	Р
	For Modes 1, 2 and 3, a protective earthing conductor shall be provided between the AC supply input earthing terminal of the EV supply equipment and the EV.	P
	Mode 4 EV supply equipment shall provide either:	N/A
	a) a protective earthing conductor from the input earthing terminal of the AC supply network to the EV or	N/A
	b) a protective conductor from the EV supply equipment to the EV if fault protection is based on electric separation.	N/A



Clause	Requirement + Test	Result - Remark

	Isolating transformers (excluding safety isolating		N/A
8.7	Isolating transformers		N/A
	Any circuit for signalling, which extends beyond the EV supply equipment enclosure for connection with the EV (e.g. control pilot circuit), shall be extra low voltage (SELV or PELV) according to IEC 60364-4-41.		Ρ
8.6	Safety requirements for signalling circuits betwee equipment and the EV	een the EV supply	Р
	ensures the disconnection of the supply in case of DC fault current above 6 mA.	For 6 mA DC fault current: See SGS report No.: SHES231001891101	
	•RCD Type A and appropriate equipment that	Туре А	P
	•RCD type B or		N/A
	Where the EV supply equipment is equipped with a connector for AC use in accordance with IEC 62196 measures against DC fault current shall be taken. The be:	(all parts), protective	Ρ
	•RCDs shall disconnect all live conductors.		Р
	•RCDs shall comply with one of the following standards: IEC 61008-1, IEC 61009-1, IEC 60947-2 and IEC 62423;		Ρ
	•RCD(s) protecting connecting points shall be at least type A;		Ρ
	•The connecting point of the EV supply equipment shall be protected by an RCD having a rated residual operating current not exceeding 30 mA;		Ρ
	EV supply equipment that includes an RCD and that measure of electrical separation shall comply with the		Ρ
	If the EV supply equipment has more than one connecting point that cannot be used simultaneously then such connecting points can have common protection devices.		N/A
	Where connecting points can be used simultaneously and are connected to a common input terminal of the EV supply equipment, they shall have individual protection incorporated in the EV supply equipment.		N/A
	EV supply equipment can have one or more connecting points to supply energy to EVs.		Р
8.5	Residual current protective devices		Р
	For Modes 3 and 4 permanently connected EV supply equipment, protective earthing conductors shall not be switched.		Р



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	transformers used for signalling) shall comply with the requirements of IEC 61558-1 and IEC 61558-2-4.		
9	CONDUCTIVE ELECTRICAL INTERFACE REQUIREMENTS		Р
9.1	General		Р
	Clause 9 provides a description of the conductive electrical interface requirements.		Р
9.2	Functional description of standard accessories		Р
	Standard accessories used for EV supply equipment shall be in accordance with IEC 60309- 1, IEC 60309-2 or IEC 60884-1 or the national standard.	EV connector: IEC62196	Р
	Standard accessories that are intermateable with interfaces described in the IEC 60320 series shall not be used for EV supply equipment.		Р
	Socket-outlets and plugs designed for household and similar use might not be designed for extended current draw or continuous use at maximum rated currents and might be subject to national regulations and standards for supply of energy to an EV.		N/A
9.3	Functional description of the basic interface		Р
	General requirements and ratings shall be in accordance with the requirements specified in IEC 62196-1. The basic interface is specified in 6.5 of IEC 62196-1:2014.	vehicle connector comply with IEC 62196-1 and IEC 62196-2.	Р
	The following contacts are indicated:		Р
	•up to three phases (L1, L2, L3);	L1 (Single- phase)	Р
	•neutral (N);	N	Р
	•protective conductor (PE);	PE	Р
	•control pilot (CP);	СР	Р
	•proximity contact (PP).	PP	Р
	It may be used either for single-phase or for three- phase or both.	Single- phase	Р
	Ratings and requirements for the use of the basic interface shall be in accordance with the requirements specified in IEC 62196-2.		Р
9.4	Functional description of the universal interface		N/A
	General requirements and ratings shall be in accordance with the requirements specified in IEC 62196-1. The universal interface is specified in 6.4 and Table 2 of IEC 62196-1:2014.		N/A



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9.5	Functional description of the DC interface	N/A
	General requirements and ratings shall be in accordance with the requirements specified in IEC 62196-1. The DC interface, configurations and ratings are specified in 6.6 and Table 4 of IEC 62196-1:2014. Ratings and requirements for the use of DC interface shall be in accordance with the requirements specified in IEC 62196-3.	N/A
9.6	Functional description of the combined interface	N/A
	The combined interface is specified in 6.7 and Table 5 of IEC 62196-1:2014. General requirements and ratings shall be in accordance with the requirements specified in IEC 62196-1. Ratings and requirements for the use of the combined interface with alternating current shall be in accordance with the requirements specified in IEC 62196-2. Ratings and requirements for the use of the combined interface with direct current shall be in accordance with the requirements specified in IEC 62196-3.	N/A
9.7	Wiring of the neutral conductor	Р
	Where accessories according to IEC 62196 are used for three phase supply the neutral conductor shall always be wired to the accessories.	N/A
	Where accessories according to IEC 62196 are used for single phase supply, the terminals L (L1) and N (Neutral) shall always be wired.	P
10	REQUIREMENTS FOR ADAPTORS	N/A
	Vehicle adaptors shall not be used to connect a vehicle connector to a vehicle inlet.	N/A
	Adaptors between the EV socket-outlet and the EV plug shall only be used if specifically designated and approved by the vehicle manufacturer or by the EV supply equipment manufacturer and in accordance with national requirements, if any (see 16.2).	N/A
	Such adaptors shall comply with the requirements of this standard, and the other relevant standards governing either the EV plug or EV socket-outlet portions of the adaptor.	N/A
	The adaptors shall be marked to indicate the specific conditions of use allowed by the manufacturer, e.g. IEC 62196 series.	N/A
	Such adaptors shall not allow transitions from one mode to another.	N/A
11	CABLE ASSEMBLY REQUIREMENTS	Р



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11.1	General	Р
	The cable assembly shall be provided with a cable that is suitable for the application.	Р
	Cable assemblies shall not allow transitions from one mode to another. This does not concern Mode 2 cable assembles that are constructed according to IEC 62752.	P
11.2	Electrical rating	Р
	For case C, the voltage and current ratings of the cable assembly shall be compatible with the rating of the EV supply equipment.	Р
	For accessories requiring current coding according to Annex B and IEC 62196-2, the maximum value of the current coding as indicated in Clause B.2 shall be in accordance with the current rating of the cable assembly.	P
	Cables used with accessories according to IEC 62196-2 for Mode 3 case B, shall have a minimum withstand I <sup>2</sup> t value of 75 000 A <sup>2</sup> s.	N/A
11.3	Dielectric withstand characteristics	Р
	Dielectric withstand characteristics of the cable assembly shall be as indicated for the EV supply equipment in 12.7.	Р
	For Class I equipment: between live part and earth with test voltage for Class I equipment;	Р
	For Class II equipment: between live part and exposed conductive parts with test voltage for Class II equipment.	N/A
11.4	Construction requirements	Р
	A cable assembly shall be so constructed that it cannot be used as a cord extension set.	Р
	A cable assembly may include one or more cables, which may be in a flexible tube, conduit or wire way.	N/A
	The cable may be fitted with an earth-connected metal shielding.	N/A
	The cable insulation shall be wear resistant and maintain flexibility over the full temperature range required by the classification of the EV supply equipment.	P
11.5	Cable dimensions	Р
	The maximum cable length shall be in accordance with the national codes if any.	Р



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11.6	Strain relief	Р
	The strain relief of the cable in the vehicle connector, EV plug or in the standard plug shall be as specified in the relevant product standard (e.g. IEC 62196-1, IEC 60309-1 or IEC 60884-1).	Р
	For case C the strain relief at the EV supply equipment shall be in accordance with the requirements in IEC 62196-1.	Р
11.7	Cable management and storage means for cables assemblies	N/A
	For case C EV supply equipment, a storage means shall be provided for the vehicle connector when not in use.	N/A
	For case C EV supply equipment the lowest point of the vehicle connector when stored shall be located at a height between 0,5 m and 1,5 m above ground level.	N/A
	For case C EV charging stations with cables of more than 7,5 m, a cable management system shall be provided. The free cable length shall not exceed 7,5 m when not in use.	N/A
	Prevention of overheating of cables or cable assemblies used in stored or partially stored position shall be ensured.	N/A
12	EV SUPPLY EQUIPMENT CONSTRUCTIONAL REQUIREMENTS AND TESTS	Р
12.1	General	Р
	The control means and the protection means in Mode 2 EV supply equipment that is intended to be used both as stationary equipment and as portable equipment shall comply with IEC 61851-1 and with IEC 62752.	N/A
	For case C EV supply equipment, the output cable assembly is considered part of the assembly for testing purpose.	Р
	Electric devices and components of EV supply equipment shall comply with their relevant standards. The tests of devices and components shall be carried out with the specimen, or any movable part of it, placed in the most unfavourable position that can occur in normal use.	Ρ
	For extreme environment or other special service conditions, see IEC TS 61439-7.	N/A
12.2	Characteristics of mechanical switching devices	N/A



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	Switching devices within EV supply equipment intended to supply the connecting points shall comply with their relevant standards, with at least the characteristics as given in 12.2.	N/A
12.2.2	Switch and switch-disconnector	N/A
	Switches and switch-disconnectors shall comply with IEC 60947-3.	N/A
	For AC applications, switches and switch- disconnectors shall have a rated current, at a utilization category of at least AC-22A, not less than the rated current of the circuit that they are intended to operate in.	N/A
	For DC applications, switches and switch- disconnectors shall have a rated current, at a utilization category of at least DC-21A, not less than the rated current of the circuit that they are intended to operate in.	N/A
12.2.3	Contactor	N/A
	Contactors shall comply with IEC 60947-4-1.	N/A
	For AC applications, contactors shall have a rated current, at a utilization category of at least AC-1, not less than the rated current of the circuit that they are intended to operate in.	N/A
	For DC applications, contactors shall have a rated current, at a utilization category of at least DC-1, not less than the rated current of the circuit	N/A
	that they are intended to operate in.	
12.2.4	Circuit-breaker	N/A
	Circuit breakers, if any, shall comply with IEC 60898-1 or IEC 60947-2 or IEC 61009-1.	N/A
12.2.5	Relays	Р
	Relays used to switch the main current path shall comply with IEC 61810-1 with the following minimum characteristics:	Р
	•50 000 cycles,	Р
	•contact category: CC 2.	Р
12.2.6	Inrush current	Р
	AC EV supply equipment shall withstand the inrush current according to 8.2.2 of ISO 17409:2015.	Р
	The following values are specified in ISO 17409:	Р
	•After closing the contactor in the EV supply equipment at the peak value of the supply	Р



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	voltage, the EV supply equipment shall be able to	
	withstand 230 A peak within the	
	duration of 100 µs.	
	•During the next second the EV supply equipment shall be able to withstand 30 A (rms).	Р
	The protection means shall be selected not to trip for inrush current.	Р
12.2.7	Residual direct current monitoring device (RDC MD)	Р
	This will be covered in the future IEC 62955 (under consideration).	Р
12.3	Clearances and creepage distances	Р
	The clearances and creepage distances in the EV supply equipment, installed as intended by the manufacturer, shall be in accordance with the requirements specified in IEC 60664-1.	Р
	Parts of the EV supply equipment directly connected to the public AC supply network shall be designed according to overvoltage category IV.	N/A
	Permanently connected EV supply equipment shall be designed according to a minimum overvoltage category III except for the socket- outlet or the vehicle connector in case C where a minimum overvoltage category II applies.	P
	EV supply equipment supplied through a cable and plug shall be designed according to a minimum overvoltage category II.	N/A
	Equipment that is intended to be used under the conditions of a higher overvoltage category shall include appropriate overvoltage protective device (see 4.3.3.6 of IEC 60664-1:2007).	N/A
12.4	IP degrees	Р
12.4.1	Degrees of protection against solid foreign objects and water for the enclosures	Р
	Enclosures of the EV supply equipment shall have an IP degree, according to IEC 60529 as follows:	Р
	•indoor use: at least IP41;	N/A
	•outdoor use: at least IP44. IP 54	Р
	The minimum IP degree for socket-outlets and the vehicle connectors shall be in accordance with their appropriate standards.	Р
	IPX4 may be obtained by the combination of the socket-outlet or connector and the lid or cap,	Р



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	EV supply equipment enclosure or EV enclosure.	
12.4.2	Degrees of protection against solid foreign objects and water for basic, universal and combined and DC interfaces	Р
	The minimum IP degrees for ingress of objects and liquids shall be:	Р
	•Indoor use:	N/A
	<ul> <li>vehicle connector when mated with vehicle inlet: IP21;</li> </ul>	N/A
	– EV plug mated with EV socket-outlet: IP21;	N/A
	<ul> <li>vehicle connector for case C when not mated: IP21;</li> </ul>	N/A
	<ul> <li>vehicle connector for case B when not mated: IP24.</li> </ul>	N/A
	•Outdoor use:	Р
	<ul> <li>vehicle connector when mated with vehicle inlet: IP44;</li> </ul>	Р
	– EV plug mated with EV socket-outlet: IP44;	N/A
	- vehicle connector when not mated: IP24;	Р
	<ul> <li>vehicle connector for case B when not mated: IP24;</li> </ul>	N/A
	- socket-outlet when not mated: IP24.	N/A
	IPX4 may be obtained by the combination of the socket-outlet or connector and the lid or cap, EV supply equipment enclosure or EV enclosure.	Р
12.5	Insulation resistance	Р
	The insulation resistance measured with a 500 V DC voltage applied between all inputs/outputs connected together (power source included) and the accessible parts shall be:	Р
	•for a class I EV supply equipment: $R > 1 M\Omega$ ; See Table 12.5	Р
	•for a class II EV supply equipment: $R > 7 M\Omega$ .	N/A
	For this test all extra low voltage (ELV) circuits shall be connected to the accessible parts during the test.	Р
	The measurement of insulation resistance shall be carried out with the protective impedances disconnected, and after applying the test voltage for the duration of 1 min and immediately after the damp heat continuous test of IEC 60068-2-78, test Ca, at 40 °C $\pm$ 2 °C and 93 % relative humidity for four days.	P
	The conditioning test for the insulation test and the	Р



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	touch current can be avoided if the	
	conditioning for test of 12.9 followed by test of 12.5, 12.6 and final test of 12.9, are conducted	
	sequentially in that order.	
12.6	Touch current	Р
	The touch current between any AC supply network poles and the accessible metal parts connected with each other, and with a metal foil covering insulated external parts, is measured in 	Ρ
	The touch current shall be measured within one hour after the damp heat continuous test of IEC 60068-2-78, test Ca, at 40 °C± 2 °C and 93 % relative humidity for four days, with the electric vehicle charging station connected to AC supply network in accordance with IEC 60990.	Ρ
	The test voltage shall be 1,1 times the maximum 253 V rated voltage.	Р
	Table 1 – Touch current limits	Р
	Between any network poles and the accessible metal parts connected with each other and a metal foil covering insulated external parts:	Р
	Class I 3,5 mA Max.1,2 mA	Р
	Class II 0,25 mA	N/A
	Between any network poles and the metal inaccessible parts normally non- activated (in the case of double insulation):	Р
	Class I N/A	Р
	Class II 3,5 mA	N/A
	Between inaccessible and accessible parts connected with each other and a metal foil covering insulated external parts (additional insulation):	Р
	Class I N/A	Р
	Class II 0,5 mA	N/A
	This test shall be made when the EV supply equipment is functioning with a resistive load at rated output power.	Р
	Circuitry that is connected through a fixed resistance or referenced to earth (for example, proximity function and control pilot function) are disconnected before this test.	Р
	The equipment is fed through an isolating transformer or installed in such a manner that it is isolated from the earth.	Р



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12.7	Dielectric withstand voltage		Р
12.7.1	AC withstand voltage		Р
	The dielectric withstand voltage, at power frequency applied for 1 min as follows:	y of 50 Hz or 60 Hz, shall be	Р
	<ol> <li>For a class I EV supply equipment.</li> <li>(Un + 1 200 V) (r.m.s.) in common mode (all circuits in relation to the exposed conductive parts) and differential mode (between each electrically independent circuit and all other exposed conductive parts or circuits) as specified in 5.3.3.2 of IEC 60664-1:2007.</li> </ol>	See Table 12.7.1	P
	<ul> <li>2) For a class II EV supply equipment.</li> <li>2 times (Un +1 200 V) (r.m.s). in common mode (all circuits in relation to the exposed conductive parts) and differential mode (between each electrically independent circuit and all other exposed conductive parts or circuits) as specified in 5.3.3.2.3 of IEC 60664-1:2007.</li> </ul>		N/A
	3) For both class I and class II AC EV supply equipment where the insulation between the AC supply network and the extra low voltage circuit is double or reinforced insulation, 2 times (Un + 1 200 V) (r.m.s.) shall be applied to the insulation.		P
	Alternatively the test can be carried out using a DC voltage equal to the AC peak values.		Р
	For this test, all the electrical equipment shall be connected, except those items of apparatus which, according to the relevant specifications, are designed for a lower test voltage; current consuming apparatus (e.g. windings, measuring instruments, voltage surge suppression devices) in which the application of the test voltage would cause the flow of a current, shall be disconnected.		Ρ
	Such apparatus shall be disconnected at one of their terminals unless they are not designed to withstand the full test voltage, in which case all terminals may be disconnected		Р
12.7.2	Impulse dielectric withstand (1,2 μs/50 μs)		Р
	The dielectric withstand of the power circuits at impulse test shall be tested according to IEC 60664-1.	See Table 12.7.2	Р
	The impulse voltage shall be applied to live parts and exposed conductive parts.		Р
	The test shall be carried out in accordance with the requirements of IEC 61180.		Р



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	Parts of the EV supply equipment directly connected to the public AC supply network shall be tested according to overvoltage category IV.	N	/A
	Permanently connected EV supply equipment shall be tested according to an overvoltage category III except for the socket-outlet or the vehicle connector in case C where an overvoltage category II applies.	F	D
	EV supply equipment supplied through a cable and plug shall be tested according to an overvoltage category II.	N	/A
12.8	EV supply equipment shall comply with IEC TS 6	51439-7. F	Ρ
12.9	Damp heat functional test	F	Ρ
	Following the conditioning defined below, the EV supply equipment is deemed to pass the test, if, it passes the normal sequences test according to A.4.7 of Annex A. The precision of the timing does not need to be verified.	F	D
	Conditioning:	F	Þ
	<ul> <li>For indoor units, 6 cycles of 24 h each to a damp heat cycling test according to IEC 60068-2-30 (Test Db) at (40±3) °C and relative humidity of 95 %;</li> </ul>	N	/A
	<ul> <li>For outdoor units, two 12 day periods, with each period consisting of 5 cycles of 24 h each to a damp heat cycling test according to IEC 60068-2-30 (Test Db) at (40±3) °C and relative humidity of 95 %.</li> </ul>	F	D
12.10	Minimum temperature functional test	F	Ρ
	The EV supply equipment shall be pre-conditioned in accordance with IEC 60068-2-1, test Ab, at the minimum operating temperature (either -5 °C for indoor, -25 °C outdoor or lower values declared by the manufacturer $\pm$ 3 K) for (16 $\pm$ 1) h.	-30 °C F	D
	The EV supply equipment is deemed to pass the test, if, immediately after the preconditioning, it passes the sequences test according to A.4.7 of Annex A while at the minimum operating temperature. The precision of the timing does not need to be verified.	F	D
12.11	Mechanical strength	F	Ρ
	For Mode 2 EV supply equipment the minimum degree of protection of the external enclosure against mechanical impact shall be IK08 according to IEC 62262.	N/	/A



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	After the test, the samples shall show that:	Р
	- the IP degree according to 12.5 is not impaired;	Р
	<ul> <li>no part has moved, loosened, detached or deformed to the extent that any safety functions are impaired;</li> </ul>	Р
	<ul> <li>the test did not cause a condition that results in the equipment not complying with the strain relief requirements, if applicable;</li> </ul>	Р
	<ul> <li>the test did not result in a reduction of creepage and clearance between uninsulated live parts of opposite polarity, uninsulated live parts and accessible dead or grounded metal below the minimum acceptable values;</li> </ul>	P
	<ul> <li>the test did not result in any other evidence of damage that could increase the risk of fire or electric shock.</li> </ul>	Р
13	OVERLOAD AND SHORT-CIRCUIT PROTECTION	Р
13.1	General	Р
	Where connecting points can be used simultaneously and are intended to be supplied from the same input line, they shall have individual protection incorporated in the EV supply equipment.	P
	If the EV supply equipment presents more than one connecting point then such connecting points may have common overload protection means and may have common short-circuit protection means, if those protection means provide the required protection for each of the connecting points	N/A
	If the EV supply equipment presents more than one connecting point that cannot be used simultaneously then such connecting points can have common protection means.	N/A
	Such overcurrent protective devices shall comply with IEC 60947-2, IEC 60947-6-2 or IEC 61009-1 or with the relevant parts of IEC 60898 series or IEC 60269 series.	N/A
13.2	Overload protection of the cable assembly	Р
	The EV charging stations or Mode 2 EV supply equipment shall provide overload protection for all cases for all intended cable conductor sizes if not provided by the upstream supply network.	Р
	The overload protection may be provided by a circuit breaker, fuse or combination thereof.	N/A



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	Emergency switching or disconnect equipment shall be used either to disconnect the supply network from EV supply equipment or to disconnect the socket-outlet(s) or the cable assembly(ies) from the supply network.	P
15	EMERGENCY SWITCHING OR DISCONNECT (OPTIONAL)	Р
	For case C the EV supply equipment shall not provide automatic or remote reclosing of protective devices.	N/A
	By this procedure the EV supply equipment can check the circuit up to the socket-outlet to be free of fault current.	N/A
	The EV supply equipment may close the contactor during an automatic or remote reset cycle to establish conductivity between the protection device and the socket-outlet.	N/A
	For automatic or remote reclosing automatic reclosing devices (ARDs) with an assessment means may be used.	N/A
	•the socket-outlet shall not be mated to a plug. This shall be checked by the EV supply equipment.	N/A
	The automatic or remote reclosing of protective devices after tripping in the EV supply equipment shall only be possible in case the following requirement is fulfilled:	N/A
14	AUTOMATIC RECLOSING OF PROTECTIVE DEVICES	N/A
	The real value of the prospective short-circuit current is evaluated at the point where the cable assembly is connected.	Р
	In case of short-circuit, the value of I2t at the vehicle connector (Case C) of the Mode 3 charging station shall not exceed 80 000 A2s.	Р
	In case of short-circuit, the value of I2t at the EV socket-outlet of the Mode 3 charging station shall not exceed 75 000 A2s.	N/A
	The EV charging stations or Mode 2 EV supply equipment shall provide short-circuit current protection for the cable assembly if not provided by the supply network.	P
13.3	Short-circuit protection of the charging cable	Р
	If overload protection is provided by a means other than a circuit breaker, fuse or combination thereof, such means shall trip within 1 min if the current exceeds 1,3 times the rated current of the cable assembly.	P



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	Such equipment shall be installed in accordance with national rules.	Р
	Such equipment may be part of the supply network or either the EV charging station or the Mode 2 supply equipment.	Р
16	MARKING AND INSTRUCTIONS	Р
16.1	Installation manual of EV charging stations	Р
	The installation manual of EV charging stations shall indicate the classification as given in Clause 5.	Р
	The EV supply equipment manufacturer shall state the interface characteristics specified in Clause 5 of IEC TS 61439-7:2014 in the manual where applicable.	Р
	Wiring instructions shall be provided.	Р
	If protective devices are included in the EV charging station, the manual shall indicate the characteristics of those protection devices explicitly describing the type and rating.	N/A
	If the protective devices are not in the EV charging station, the manual shall indicate all information necessary for the installation of external protection explicitly describing the type and rating of the devices to be used.	P
	It is recommended that the installation manual be made available to future customers.	P
	If the EV charging station has more than one connection of the equipment to the AC supply network, and does not have individual protection for each connecting point to the vehicles, then the installation manual shall indicate that each connection of the equipment to the AC supply network requires individual protection.	N/A
	The installation manual shall indicate if the optional function for ventilation is supported by the charging station (6.3.2.2).	Р
	The installation manual shall indicate ratings or other information that denote special (severe or unusual) environmental conditions of use, see 5.3.	Р
16.2	User manual for EV supply equipment	Р
	User information shall be provided by the manufacturer on the EV supply equipment or in a user's manual.	Р
	Such information shall state:	Р



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	a) manufacturer's name or trade mark;	N/A
	Cable assemblies for Mode 1 Case B or Mode 3 Case B shall be marked in a durable manner with the following information:	N/A
16.4	Marking of charging cable assemblies case B	N/A
	<ul> <li>j) all necessary information relating to the special declared classifications, characteristics and diversity factor(s), severe or unusual environmental conditions of use, see 5.3.</li> </ul>	P
	i) degree of protection;	P
	h) rated current (input and output if different) and the ambient temperature used to determine the rated current;	P
	g) rated voltage (input and output if different);	Р
	f) frequency and number of phases in case of alternating current;	Р
	e) type of current;	Р
	d) means of identifying date of manufacture;	Р
	The EV supply equipment manufacturer shall provide each EV supply equipment with one or more labels, marked in a durable manner and located in a place such that they are visible and legible during installation:	Р
	c) "Indoor Use Only", or the equivalent, if intended for indoor use only;	N/A
	b) type designation or identification number or any other means of identification, making it possible to obtain relevant information from the EV supply equipment manufacturer;	P
	a) EV supply equipment manufacturer's name, initials, trade mark or distinctive marking;	Р
	The EV supply equipment manufacturer shall provide each EV supply equipment with one or more labels, marked in a durable manner and located in a place such that they are visible and legible during installation and maintenance:	P
16.3	Marking of EV supply equipment	Р
	The user manual shall include information about national usage restrictions.	Р
	•that cord extension sets are not allowed to be used.	Р
	•that adaptors or conversion adapters are not allowed to be used, and	Р
	•which adaptors or conversion adapters are not allowed to be used, or	Р
	•which adaptors or conversion adapters are allowed to be used, or	N/A



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	b) type designation or identification number or any other means of identification, making it possible to obtain relevant information from the manufacturer;	N/A
	c) rated voltage;	N/A
	d) rated current;	N/A
	<ul><li>e) number of phases.</li><li>f) degree of protection</li></ul>	N/A
	Marking for the entire cable assembly shall be provided in a clear manner by a label or equivalent means.	N/A
16.5	Durability test for marking	Р
	Marking made by moulding, pressing, engraving or similar, including labels with a laminated plastic covering, shall not be submitted to the following test.	Р
	The markings required by this standard shall be legible with corrected vision, durable and visible during use.	Р
	After the test, the marking shall be legible to	Р



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Α	ANNEX A – CONTROL PILOT FUNCTION TROUGH A CONTROL PILOT CIRCUIT USING A PWM SIGNAL AND A CONTROL PILOT WIRE	Р
A.1	General	Р
A.2	Control pilot circuit	Р
A.2.1	General	Р
	Figures A.1 and A.2 illustrate an electric equivalent circuit of the control pilot circuit. The EV supply equipment shall set the duty cycle of the PWM control pilot signal to indicate the maximum current according to Table A.7.	Р
	The indicated maximum current transmitted shall not exceed the value according to 6.3.1.6.	Р
	The EV supply equipment may open the switching device that energizes the EV if the EV draws a higher current than the PWM signal (duty cycle) indicates. In this case, the EV supply equipment shall respect the following conditions:	Р
	•the allowed response time of the EV, according to Table A.6 (e.g. sequence 6).	Р
	•the current tolerance related to the duty cycle generated by the EV supply equipment (1 percentage point).	Ρ
	•the tolerances of the current measurement used in the EV supply equipment itself.	Р
	The control pilot circuit shall be designed in accordance with Figures A.1 or A.2 with the values defined in Table A.2, Table A.3 and Table A.4.	Ρ
	The functionality of the control pilot circuit shall follow the requirements defined in Table A.4, Table A.6, Table A.7 and Table A.8.	Р
A.2.2	Typical control pilot circuit (see IEC 61851-1:2017)	Р
	The EV supply equipment communicates by setting the duty cycle of a PWM signal or a continuous DC voltage signal (Table A.7).	Р
	The EV supply equipment may change the duty cycle of the PWM signal at any time.	Р
	The EV responds by applying a resistive load to the positive half-wave to the control pilot circuit.	Р
	For further information about the PWM signal see also Table A.2, Table A.3 and Table A.4.	Р
	EVs using typical control pilot circuit (Figure A.1) shall be able to create state B and use it according to the sequences specified in Table A.6.	Р



	EV using a typical control pilot circuit shall determine the maximum current from EV supply equipment from the duty cycle of the PWM signal (Table A.8).	Р
A.2.3	Simplified control pilot circuit (see IEC 61851-1:2017)	N/A
	An EV using the simplified control pilot circuit shall limit itself to single phase charging and shall not draw a current of more than 10 A.	N/A
	EV supply equipment that supports an EV using the simplified control pilot shall modulate the PWM signal in the same manner as done for EVs using the typical control pilot circuit.	N/A
	EVs using simplified control pilot circuit (Figure A.2) are not able to create state B.	N/A
	An EV using the simplified control pilot circuit can measure the duty cycle.	N/A
	The designer of an EV using the simplified control pilot should be aware that the EV supply equipment can open its switching device, if the EV supply equipment indicates less current (by the duty cycle) than the EV draws (see A 2.1).	N/A
	It is not recommended to use the simplified control pilot circuit for new EV design.	N/A
A.2.4	Additional components and high frequency signals	N/A
	Digital communication as described in ISO/IEC 15118 series may be carried out over the control pilot conductor. Additional components can be needed to couple this high-frequency signal onto the control pilot signal.	N/A
	Additional components required for signal coupling shall not deform the control pilot signal beyond the limits defined in Tables A.2 and A.4.	N/A
	The maximum inductance of the control pilot circuit of the EV supply equipment is limited to 1 mH (see Table A.3).	N/A
	The maximum inductance of the control pilot circuit of the EV is limited to 1 mH (see Table A.2).	N/A
	The additional signal for digital communication shall have a frequency of at least 148 kHz.	N/A
	The voltage of the high frequency signal (used for digital communication) shall be in accordance with the values given in Table A.1.	N/A



Clause	Requirement + Test	Result - Remark	Verdict

	One further capacitive (max of 2 000 pF) branch (on the vehicle and on the EV supply equipment) can be used for detection of the high frequency signals, provided the resistance/impedance to ground is higher than 10 k $\Omega$ . Such capacitive/resistive branch would typically be used for signal inputs and automatic signal voltage control (refer to Table A.1).	N/A
A.3	Requirements for parameters and system behaviour	Р
	The control pilot circuit parameters shall be in accordance with Table A.2 and Table A.3 and are shown in Figures A.1 and A.2.	Р
	EV pilot circuit values and parameters as indicated on Figures A.1 and A.2 are given in Table A.3.	Р
	Value ranges shall be maintained over full useful life and under design environmental conditions.	Р
	1 % tolerance resistors are commonly recommended for this application.	Р
	Table A.4 indicates the pilot voltage range based on components values in Tables A.2 and A.3. It incorporates an increased voltage margin for Va to allow for measurement tolerances of the EV supply equipment.	P
	There is no undefined voltage range, for the PWM signal, between the system states.	Р
	The state is valid if it is within the above values. The state detection shall be noise resistant, e.g. against EMC and high frequency data signals on the control pilot circuit.	Р
	For reliable detection of a state, it is recommended to apply averaging of the measurement over several milliseconds or PWM cycles.	Р
	The EV supply equipment shall verify that the EV is properly connected by verifying the presence of the diode in the control pilot circuit, before energizing the system.	Р
	This shall be done at the transition from x1 to x2 or at least once during state x2, before closing the supply switching device.	Р
	Presence of the diode is detected if the low side of the PWM-signal is within the voltage range defined in Table A.4.	P
	The EV supply equipment shall open or close the supply switching device within the time indicated	Р



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Result - Remark

in Table A.6.	
Compliance is tested as in Clause A.4.	Р
The state changes between A, B, C and D are caused by the EV or by the user.	Р
The state changes between state x1 and x2 are created by the EV supply equipment.	Р
A change between states x1 and x2 indicates an availability (x2) or unavailability (x1) of power supply to the EV.	Р
After changing to state F and while the reason for changing to state F persists, an EV supply equipment with permanently attached cable (case C) shall:	Р
- remain in state F, or	Р
<ul> <li>remain in state F for at least 300 ms and then change to state x1 (and stays there), in order to detect if an EV is connected.</li> </ul>	N/A
If the failure is not recovered after disconnecting the vehicle connector, the EV supply equipment shall:	Р
- remain in or change to state F, or	Р
<ul> <li>remain in state x1, if the EV supply equipment provides an indicator (e.g. a display) which shows "not available".</li> </ul>	N/A
In the absence of a fault condition in the EV supply equipment, the EV supply equipment shall not use the state F in order to signal that the EV supply equipment will not deliver the energy to the EV. Instead, this shall be done by the state x1.	P
A transition from state E or state F to any other state (x1 or x2) is allowed.	Р
If the EV is connected to the EV supply equipment which does not use 5 % duty cycle, and authentication (e.g. RFID identification, payment, etc.) is needed, the control pilot signal shall stay at x1 as long as the energy is not allowed to be supplied.	Ρ
In case, no authentication is needed, the system may go to state x2.	Р
In case EV supply equipment requires authentication to supply power, a change from states CX or DX to state BX shall not lead to loss of authentication.	P
This means that no repeated authentication shall be needed.	Р
Table A.6 indicates the principle sequences and transitions from one state to another with the	Р



Clause	Requirement + Test	Result - Remark	Verdict

A.5.1	Retaining a valid authentication until reaching CP State B		N/A
A.5	Implementation hints		P
A.4.11.4	Test sequence for hysteresis between states C-D		N/A
A.4.11.3	Test sequence for hysteresis between states C-E, D-E		N/A
A.4.11.2	Test sequence for hysteresis between states B and C		N/A
A.4.11.1	General		N/A
A.4.11	Optional hysteresis test		N/A
A.4.10	Example of a test simulator of the vehicle (informative)		Р
A.4.9	Test of short-circuit values of the voltage	(see table 4.9)	Р
A.4.8	Test of interruption of the protective conductor	(see table 4.8)	Р
A.4.7.4	Optional testing the EV supply equipment that support grid	(see table 4.7.4)	N/A
A.4.7.3	Sequence test using the simplified control pilot circuit	(see table 4.7.3)	N/A
A.4.7.2	Sequence test using the typical control pilot circuit	(see table 4.7.2)	Р
A.4.7.1	General		Р
A.4.7	Sequences test	(see table 4.7)	Р
A.4.6	Pulse wave shape test	(see table 4.6)	Р
A.4.5	Duty Cycle test	(see table 4.5)	Р
A.4.4	Test List – Oscillator frequency and generator voltage test	(see table 4.4)	Р
A.4.3	Test procedure		Р
A.4.2	Constructional requirements of the EV simulator		Р
A.4.1	General		Р
A.4	Test procedures	I	Р
	If the EV supply equipment or the EV changes to a new state within the timing indicated for that sequence, the new sequence is initiated and replaces the previous sequence.		Ρ
	timing requirements where applicable. Some transitions that may take place are not indicated in the table.		



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A.5.2	Load control using transitions between state x1 and x2	Р
A.5.3	Information on difficulties encountered with some legacy EVs for wake-up after a long period of inactivity (informative)	N/A

в	ANNEX B – PROXIMITY DETECTION AND CABLE CURRENT CODING CIRCUITS FOR THE BASIC INTERFACE			
B.1	Circuit diagram for vehicle couplers using an auxiliary switch associated with the proximity detection contact	Р		
	The vehicle couplers using the proximity contact with an auxiliary switch and without current capability coding of the cable assembly shall use the circuit diagram as indicated in Figure B.1 and Table B.1.			
B.2	Circuit for simultaneous proximity detection and current coding	Р		
	Vehicle connectors and plugs using the proximity contact for simultaneous proximity detection and current capability coding of the cable assembly shall have a resistor electrically connected between the proximity contact and the earthing contact (see Figure B.2) with a value as indicated in Table B.2.	Ρ		
	The resistor shall be coded to the maximum current capability of the cable assembly.	Р		
	The EV supply equipment shall interrupt the current supply if the current capability of the cable is exceeded as detected by the measurement of the Rc, as specified by the values for the recommended interpretation range in Table B.2.	Р		
	The EV supply equipment shall detect the current coding by measurement of the Rc, as defined in Table B.2 and use the result to set the value of the maximum allowed current, if necessary, according to 6.3.1.6.	P		
	The resistor is also used for proximity detection.	Р		



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4.4	TABLE: Oscillator frequency and generator voltage test									
	Minimum Voltage [V]	Maximum Voltage [V]	Measured Value [V]	Resistor Value [Ω] (EV Simulator)	Oscillator Frequency [Hz] (Req. 1000 Hz +/- 0,5%)	Verdict				
State A	11,4	12,6	11,7	R3=2740, R2=1300	NA	Ρ				
State B1, B2 / positive	8,37	9,59	8,7	R3=2740, R2=1300	1 000 Hz	Ρ				
Negative B	-12,6	-11,4	-12,0	R3=2740, R2=1300	1 000 Hz	Ρ				
State C1, C2 / positive	5,47	6,53	5,68	R3=2740, R2=1300	1 000 Hz	Ρ				
Negative C	-12,6	-11,4	-12,0	R3=2740, R2=1300	1 000 Hz	Р				
State D1, D2 / positive				R3=2740, R2=270	NA					
Negative D	-12,6	-11,4		R3=2740, R2=270	NA					
	Internal resistor value (1000 Ω +/-3%) [Ω] Calculated: R1_calc(= 2 740 × (U_StateA – U_StateB) / (U_StateB – 0,7)									
R1		1027,5								



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Clause	Requirement + Test	Result - Remark	Verdict		

4.5	TABLE: Duty	ABLE: Duty cycle test						
Duty cycle	Measured Value [V]	width		Indicated current (duty cycle * 0.6)	Verdict			
State B / 5% Duty cycle								
State B / 10% Duty cycle								
State B / Max declared / Default Duty cycle	8,7	R2=2740	667,8	53,42%	32,05	Ρ		

4.6	TABLE: Pu	TABLE: Pulse wave shape test							
	Measured Voltage <sup>a</sup> [V]	ge <sup>a</sup> rise time Measured fall time Measured Duty Cy Value [us] fall time Value [us] [%]		Duty Cycle [%]	Verdict				
State B1, B2 / positive	8,7	10	3,77	13	6,44	53,42	Р		
State C1, C2 / positive	5,68	7	5,03	13	6,35	53,42	Р		
State D1, D2 / positive		5		13			N/A		
<sup>a</sup> with nomir	a with nominal resistance values								



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Verdict

4.7.2	TABLE:	Seque	nce test	using	TABLE: Sequence test using the typical control pilot circuit						Р	
Sequence	1.1 [s]	3.1 [s]	4 [s]	7 [s]	8.1 [s]	4 [s]	6 [s]	7 [s]	8.1 [s]	2.1 [s]	9.3 [s]	Verdict
Test 1 / Max resistance	<1	NA	0,102	N/A	0,074	0,102	N/A	N/A	0,074	NA	NA	Ρ
Test 2 / Max resistance + HF voltage	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Test 3 / Min resistance	<1	NA	0,101	N/A	0,074	0,101	N/A	N/A	0,074	NA	NA	Ρ
Test 4 / Min resistance +HF voltage	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A

4.8	TABLE: Test of interruption of the protective conductor					
Measured cut off time [ms]		Max. cut off time [ms]	Verdict			
State C or D $\rightarrow$ earth wire open	26,1	100	Р			

4.9	TABLE: Test of short circuit values of the voltage			
	Shutdown time [s] Max. Shutdown tir		Verdict	
State C + 120Ω resistance	N/A	3	N/A	



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12	.3	Table: Clearances and o	Clearances and creepage distances						
N o.		Position	RMS voltage (V)	required cl (mm)	cl (mm)	required dcr (mm)	dcr (mm)		
Ma	in boa	rd: input AC230V, 50Hz							
1		Input L to PE	230	3,0	>3,9	2,3	>3,0		
2		Input L to N	230	3,0	3,0	2,3	6,2		
3		Output L/N to PE	230	3,0	18,5	2,3	18,5		
4		Input L/N to CP	230	5,5	>7,2	4,6	>6,0		
5		Output L to CP	230	5,5	>7,2	4,6	>6,0		

12.5	TABLE: Insulation Resistance			
	test voltage applied between:	test voltage	Result	
all ir	puts/outputs connected together (power source included) and CP	500V d.c.	≥500 MΩ	
all inputs/outputs connected together (power source included) and PE		500V d.c.	≥500 MΩ	
all inputs/outputs connected together (power source included) and Enclosure		500V d.c.	≥500 MΩ	
Note(s):The measurement of insulation resistance shall be carried out after applying the test voltage during 1 min				

12.6 T	ABLE: To	BLE: Touch current measurement					
		Test circuit		Figure 4 of IEC 60990			
		Supply voltage(Volt)		1,1X230V			
		Supply voltage(Volt)		50HZ			
Condition		Measured (mA)	Limit (mA)	Between			
Normal		1,2mA	3,5mA	L – enclosure			
Open PE		0,5mA	3,5mA	L – enclosure			
Open L		0,6mA	3,5mA	L – enclosure			
Open N		0,5mA	3,5mA	L – enclosure			
Note: Input 253 V and with a resistive load.							



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TABLE: AC withstand voltage					
ge applied between:	test voltage	breakdown			
cuits in relation to the exposed conductive part	AC 1460V	□Yes / ⊠No			
een each electrically independent circuit and all	AC 1460V	□Yes / ⊠No			
r exposed conductive part-oriented circuits					
	AC 2860V	□Yes / ⊠No			
	TABLE: AC withstand voltage         ge applied between:         rcuits in relation to the exposed conductive part         een each electrically independent circuit and all         r exposed conductive part-oriented circuits         een power circuits and extra low voltage	ge applied between:       test voltage         rcuits in relation to the exposed conductive part       AC 1460V         een each electrically independent circuit and all       AC 1460V         r exposed conductive part-oriented circuits       AC 1460V         reen power circuits and extra low voltage       AC 2860V			

Note(s): The output current shall be at least 200 mA. The tripping current of the generator shall be adjusted to a tripping current of 100 mA.

For this test, all the electrical equipment of the ASSEMBLY shall be connected, except those items of apparatus which, according to the relevant specifications, are designed for a lower test voltage; current-consuming apparatus (e.g. windings, measuring instruments, voltage surge suppression devices) in which the application of the test voltage would cause the flow of a current, shall be disconnected. Such apparatus shall be disconnected at one of their terminals unless they are not designed to withstand the full test voltage, in which case all terminals may be disconnected.

12.7.2	TABLE: Impulse dielectric withstand (1,2/50 µs)							
test voltage a	applied between:	test voltage	breakdown					
a) all circuit	s in relation to the exposed conductive part	4,0kV	□Yes / ⊠No					
b) between	each electrically independent circuit and all	4,0kV	□Yes / ⊠No					
other expose	d conductive part-oriented circuits							
c) between power circuits and extra low voltage 6,0kV [Yes / [No circuits]								
Noto(a).The t	Note(c): The test shall be conducted for five impulses of each polarity with an interval of at least 1 s							

Note(s):The test shall be conducted for five impulses of each polarity with an interval of at least 1 s between impulses

12.8		TABLE: Temperature rise						Р
		Supply voltage (V): :			230V			
		Current(A):			32A			
		Ambient temperature (°C):			50,0°C		_	
	Maximum measured temperature T of part/at:		T (°C)					allowed Tmax (°C)
1	1 Input L		77,9					105
2	Output	L	75,5					105



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Olevies	Deminent i Test	Desult Demont	Mandiat
Clause	Requirement + Test	Result - Remark	Verdict

3	Current Transformer	69,5	 	 85
4	Relay	75,0	 	 105
5	Transformer	75,8	 	 85
6	Mov	71,5	 	 85
7	X capacitor	75,4	 	 125
8	Y capacitor	76,2	 	 85
9	Potential transformer	67,5	 	 125
10	Input N	59,2	 	 105
11	Charging gun	58,7	 	 60
12	Enclosure	55,5	 	 105
13	Emergency button	58,2	 	 60
14	Output N	77,7	 	 105
15	Discharge tube	62,7	 	 
16	RCD	69,5	 	 
17	Charging cable	52,9		125
18	Ambient temperature	25,0	 	 Ref.



# Attachment 1: CDF

Object / part No.	Manufacturer/ trademark	Type / model	Technical data	Standard	Mark(s) of conformity <sup>1)</sup>
EV connector	Nanjing Kangni New Energy Auto Parts Co., Ltd.	EVP2-V-32A5- E	32A 250VAC	EN 62196-1:2014 EN 62196-2:2017	TUV R AN 50523940
Alt.	Xuzhou Haosen Electric Technology Co., Ltd	HS-IEC-AC- 3203-T	32A 250VAC	EN 62196-1:2014 EN 62196-2:2017 EN17186:2019	TUV R AN 50566219
Alt.	AG Electrical Technology Co., Ltd.	AG-IEC2-IIe- 32P	32A 250VAC	EN 62196-1:2014 EN 62196-2:2017 EN17186:2019	TUV R AN 50548858
Charging cable	JIANGSU HENGTONG ELECTRONIC CABLE TECHNOLOGY CO.,LTD	H07BZ5-F	3x6mm <sup>2</sup> +1x0,5 mm <sup>2</sup>	EN 50620:2017, EN 50620:2017 /A1:2019	DEKRA KEMA-KEUR 31-120515
Alt.	Onitl Cable Technology Corp.	62893IEC123	3x6mm <sup>2</sup> +1x0,5 mm <sup>2</sup>	IEC 62893-1(ed.1), IEC 62893-3(ed.1)	TUV SUD B 104330 0004 Rev. 00
Alt.	Hongqi Cable Electric Instrument Group Co., Ltd.	62893 IEC 123	3G 6mm <sup>2</sup> + 1X0,75mm <sup>2</sup>	IEC 62893-3:2017	TUV R 50510463
Alt.	Hongqi Cable Electric Instrument Group Co., Ltd.	EVC H07BZ5- F	3G 6mm <sup>2</sup> + 1X0,75mm <sup>2</sup>	EN 50620:2017	TUV R 50510460
Input cable	Shanghai Aein Wire & Cable Co., Ltd	H07Z1Z1-F	3G6,0 mm <sup>2</sup>	EN50525	See UDEM test report no.: EASY03220823 L
Varistor	BestBright Electronics Co. Ltd	681KD14J	Max. peak current:4500A 420V	IEC 61051-1:2007 IEC 61051-2:1991 IEC 61051-2-2:1991	VDE 40050493





Object / part No.	Manufacturer/ trademark	Type / model	Technical data	Standard	Mark(s) of conformity <sup>1)</sup>
Alt.	Shantou High-New Technology Dev. Zone Songtian Enterprise Co., Ltd	14D681K	Max. peak current:4500A 420V	IEC 61051-1:2007 IEC 61051-2:1991 IEC 61051-2-2:1991	VDE 40023049
X capacitor	Shantou High-New Technology Dev. Zone Songtian Enterprise Co., Ltd	МРХ	X2 305VAC	IEC 60384-14:2013 IEC 60384- 14:2013/AMD1:2016	VDE 40034679
Y capacitor	TDK Corporation	CS11- E2GA222MYV SA	Y2 2200pF, 250VAC	IEC 60384-14:2013 IEC 60384- 14:2013/AMD1:2016	VDE 40029781
Alt.	Shantou High-New Technology Dev. Zone Songtian Enterprise Co., Ltd.	G10E8E222M P0T2S0N0	Y2 2200pF, 250VAC	IEC 60384-14:2013 IEC 60384- 14:2013/AMD1:2016	VDE 40025748
Optocoupler	Everlight Electronics Industry Co., LTD	EL817SC	5000V rms	EN IEC 60747-5- 5:2020	VDE 132249
		EL3H7(B)(TA) -G	3750V rms		132243
Terminal block of Internal signal cable	HONGXING ELECTRICAL CO.,LTD ZHEJIANG	HX25058-8A HX25058-6A	250V.AC/DC		Test with appliance UL E344515
Fuse	Shanghai SongShan Electronics Co., Ltd	RT1-8-2A	2A 250V		Test with appliance
		RT1-8-3.15A	3.15A 250V		UL E171685
Alt.	DONGGUAN BETTER ELECTRONICS TECHNOLOGY Co., LTD	932	2A 250V or 3.15A 250V		Test with appliance UL E300003
Relay	Xiamen Hongfa Electroacoustic	HF170F/12- 2H1DTF(991)	40 A / 35 A, 277 Va.c.	EN 61810-1:2015 UL508	TUV R 50384178
	Co.,Ltd.	HF170F/12- 2H1DTF			UL E133481
Alt.	Omron Corp	G6K-2F-Y	40 A / 35 A, 277 Va.c.	UL508	UL E41515
Emergency stop switch	Mibbo (Xiamen) Automation Technology Co., Ltd	AL216- 5A2R12	0.7A 24VDC		Test with appliance



Object / part No.	Manufacturer/ trademark	Type / model	Technical data	Standard	Mark(s) of conformity <sup>1)</sup>
Gas discharge tube	BESTBRIGHT ELECTRONICS CO LTD	2RM600-8	3600V/φ5*8	UL1449	Tested with appliance UL E465643
AC-DC Power Module	Hefei Delong	HFDL033- EFD20H- 600uH-1			Test with appliance
PCB Control board	CSG Science & Technology Co., Ltd. Heifei	CAAZ02			Tested with appliance
РСВ	Ganzhou Beyond Sci-tech Co., Ltd	KB-6160	Thickness: 0.08mm~ 3.2mm; FV0		Tested with appliance UL E243002
Terminal block	DINKLE ENTERPRISE CO ,LTD.	PPACNV-10	65A 300VAC		Tested with appliance UL E102914
Alt.	PHOENIX CONTACT GmbH & Co. KG	UWV 10	65A 300VAC	IEC 60947-7-1:2009- 04	UL E60425
Plastic enclosure	Anhui He 'an Auto Parts Co., LTD	PC+ABS	UL94-V0		Tested with appliance
Cable gland	Wenzhou Quanguan Electric Co., Ltd.	M28*1.5		EN 60079- 0:2012+A11:2013, EN 60079-7:2015, EN 60079-31:2014	ECM ATEX n. 0P191011.WQE CS08
Potential transformer	Qingxian Zeming langxi Devices Electronics Co.,Ltd	ZMPT107-1	2mA/2mA 1000:1000 EP	EN 61869-1:2009 EN 61869-2:2012, EN 55011:2016 +A1:2017	See ECM report: SCC(17)- 50012A-2-10- LVD (2)
RCBO	Zhejiang Chint Electrics Co., Ltd.	NXBLE-63	Un= 380/400/415V~ (3P, 3P+N, 4P) In=40A IΔn= 0,03 A, type-A	EN 61009- 1:2012+A1+A2+A11 +A12+A13	ITS SE-S-2300820







Object / part No.	Manufacturer/ trademark	Type / model	Technical data	Standard	Mark(s) of conformity <sup>1)</sup>
МССВ	Shanghai Liangxin Electrical Co., Ltd	NDB1TLE-63	C40/2 30mA	EN 60947- 2:2017/A1:2020	TUV SUD N8A 083574 0453 Rev. 00



## **Attachment 2: Photos**

### Whole unit for model CSE-BCG-AS32-K01-3-CE



Side view

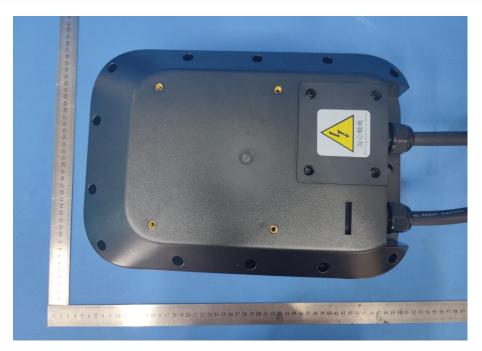








## Bottom view





## Open view

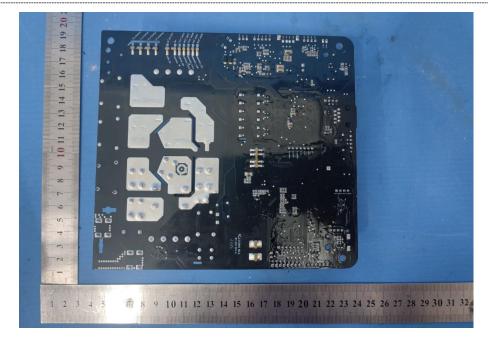


View of internal





### View of PCB



### View of PCB





View of EV connector



View of cable of EV connector



--- End of Report ---