



BOCHENG
MACHINERY CO.,LTD.
瑞安市博诚机械有限公司

No.358 Weier Road,Ruian City,Zhejiang,China
Anna Lin:+86 18858767170
Email: info@bcmachinery.cn
www.bochengjx.com

BC-470 Automatic Plastic Cup Lids Making Machine



Overview

According to the market demand and the production technology. Our research staffs first developed the new product. Full Automatically Lid Machine. It is an automatic multi-function machine, improving the hygiene standards of food packaging. Not only solve the problem efficiently about the matters of large capital investment,amount labor input,complicated production process and low hygiene standard of production in plastic material producing. Such as PP\PC\PET\PVC. It also used widely, in packaging of hardware,food,medicine, PP/PS\PET\PVC plastic material. This machine with exquisite appearance and reasonable price. Is very popular with the customers at home and abroad.

Technical Parameters&Quotation



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Name	470 Automatic Plastic Cup Lids Making Machine
FOB Price	\$, with one mold free, <i>contact me on +86 18858767170(Wechat/Whatsapp)</i>
Extra Mold Price	\$, depending on the molds
Packing	First wrapped by film, then in export wooden boxes, then in container.
Payment Term	T/T, 30% pay in advance, the balance should pay before delivery.
Delivery Time	45 Working days after deposit and drawing confirmed.
Installation	<p>We will send technicians to your country for machine installation, debugging and training. Accordingly, the buyer shall bear all expenses required by our technicians during their stay in your country, including round-trip air tickets, accommodation, and food.</p> <p>The technician's salary will be paid by us during one week of stay. If it exceeds one week, the technician's salary is paid by the customer. Costs \$120 per day.</p>
Guaranty Terms	<p>We seller guarantee the machines are new and the guarantee period will be given 12 months which starts from the date of the machine's arrival. During this period, the seller will provide free maintenance and free spare parts that caused by the machine's quality .</p>

Main features

1. Compact structure, smooth moving, convenient operation and easy maintenance.
2. Infinitely variable frequency speed regulation, PLC circuit control panel.
3. Adjustable route, mould changing more easily.
4. It adopts manipulation grip to feeding, accurate and reliable synchronously.
5. Designing all mould according to customers' requirements.



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Technical Parameters

Description	BC-470
Suitable Products	Disposable Plastic lids/covers, clamshell boxes, plates, (egg) trays , containers, etc.
Suitable Material	PLA, PP, PS, PET, PVC, EPS,CORN STARCH etc
Forming Method	vacuum
Max. Forming Width	470mm
Max. Forming Length	2600mm
Max. Forming Depth	50mm
Max. Cutting Speed	10-30 Cycles/min
Material Cutting Thickness	0.1mm-1.0mm; over 1.0mm need heating function of cutting mold
Material Max Thickness	PS: 2.0mm PP: 1.5mm PET: 1.2mm
Power	Max Power 90KW ; Actual Consume Power approx 12 KW
Power	380V / 50HZ OR 220V 60HZ Three phase four wire
Pressure of Water Supply	0.2MPa
Water Consumption	0.3m ³ /h 5P Chiller
Air Pressure	0.6-0.8MPa
Machine Install Size	5200mm × 1600mm × 1900mm
Machine Packing Size	5000mm × 1500mm × 1800mm
Weight	2200KG



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Technical Team



Applications

PLA, PVC, PET, PS,PP as raw materials, changing the mold at one machine to manufacturing lids, covers, trays, plates, boxes, food and medical trays, etc.



Certification



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