



Dawning Haze

广州达伶希斯工艺品有限公司 Dawning Haze Ornament CO.,LTD

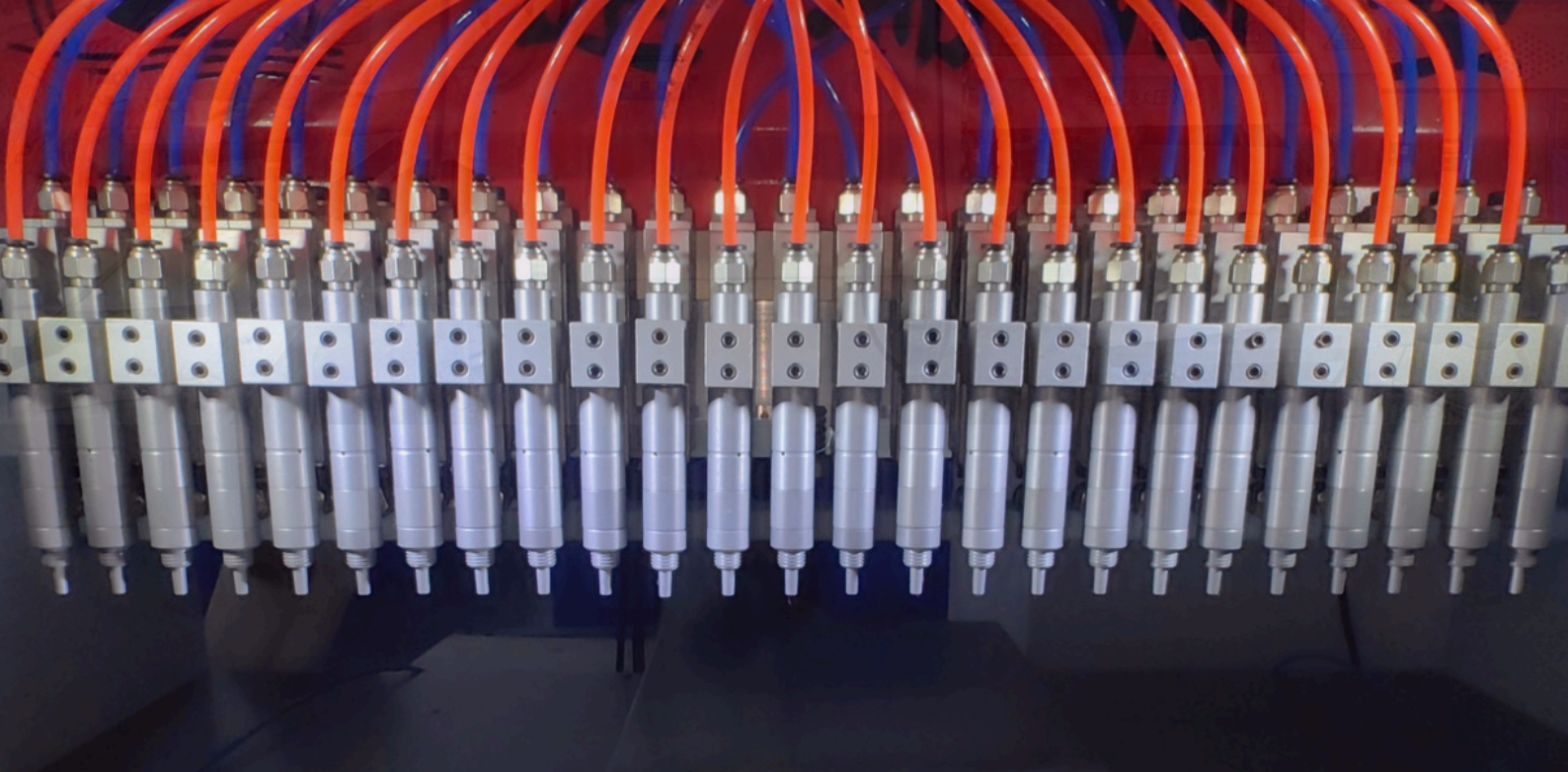
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专注装饰品 & 礼品行业33年

Your Dream Partner

Specialized In Ornaments And
Gifts Industry For 33 Years

2025



达伶希斯工艺品

Dawning Haze Ornament CO.,LTD

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公司简介 >

COMPANY PROFILE



OEM/ODM

广州达伶希斯工艺品有限公司成立于1992年，是一家专注于OEM/ODM的工艺品制造厂，致力于为客户提供工艺品生产、出口、零售、批发和代理服务。产品包括PVC制品、硅胶制品、合金礼品、时尚首饰、工艺礼品及纪念品等。

作为一个拥有完整生产线的供应商，从产品开发到生产制造的每一个环节，我们一直坚持科技创新、质量第一、客户至上的服务宗旨，致力于吸收和改进先进设备与工艺流程，通过了Sedex-4P、DISNEY-FAMA、Target、CVS、SCAN等多项严格的认证和验厂资质，具备一整套严格、高效、完善的质量保障体系，能为客户提供高质量、可信赖的定制产品。

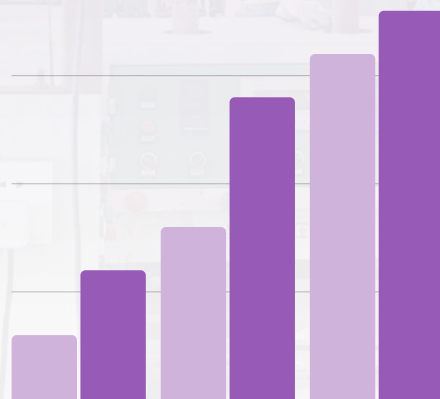
此外我们已经在越南投资建设了海外分工厂，能进一步满足全球客户需求。

Dawning Haze Ornament CO.,LTD was established in 1992,is a ornament manufacturing factory focused on OEM/ODM.We devotes ourself to providing customers with ornament production,export,retail,wholesale and agency services.Our product line includes PVC products,silicone products,craft gifts,mental fashion jewelry and souvenirs.

As a full-line vendor,we have always persisted in scientific and technological innovation,quality first and customer-focused as service purposes in all process of development and manufacturing.We are dedicated to introducing and improving advanced equipment and processes.We have a complete set of strict, efficient, perfect quality assurance system and have passed audits,such as Sedex-4P、DISNEY-FAMA、Target、CVS、SCAN,can provide customers with high-quality, and reliable customized products.

Furthermore, we have already invested in the construction of an overseas branch factory in Vietnam to further meet the needs of the global customers.





大规模生产能力

High-volume production capability

月均产能可达500万件，可同时承接多个大客户订单，满足大批量订单需求，支持长期稳定供货。

Average monthly production capacity of up to 5 million pieces, can simultaneously undertake multiple large customer orders, to meet the demand for high-volume orders, to support long-term stable supply.

掌握多样化工艺

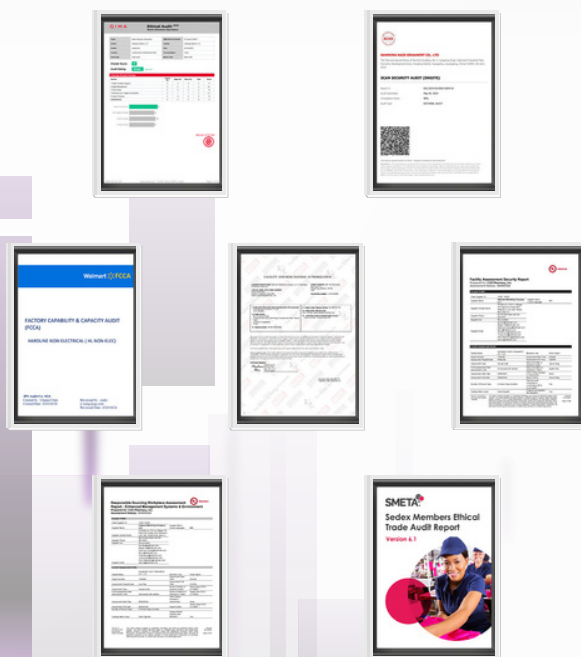
Mastering diverse processes

掌握金属、木材、树脂、PVC、硅胶等多种材质加工工艺，满足不同客户的定制需求
Master the metal, wood, resin, PVC, silicone and other materials processing technology, to meet the customization needs of different customers



获得 SA8000 /GSV/SCAN等权威认证,并
通过了Target/Disney/CVS/Wal-mart
/DG等客人验厂审核

We have obtained SA8000, GSV, SCAN
and other certifications, and passed
Target, Disney, CVS, Wal-mart, DG and
other customers' factory audits.



International Certification & Factory Inspection



Aging Test



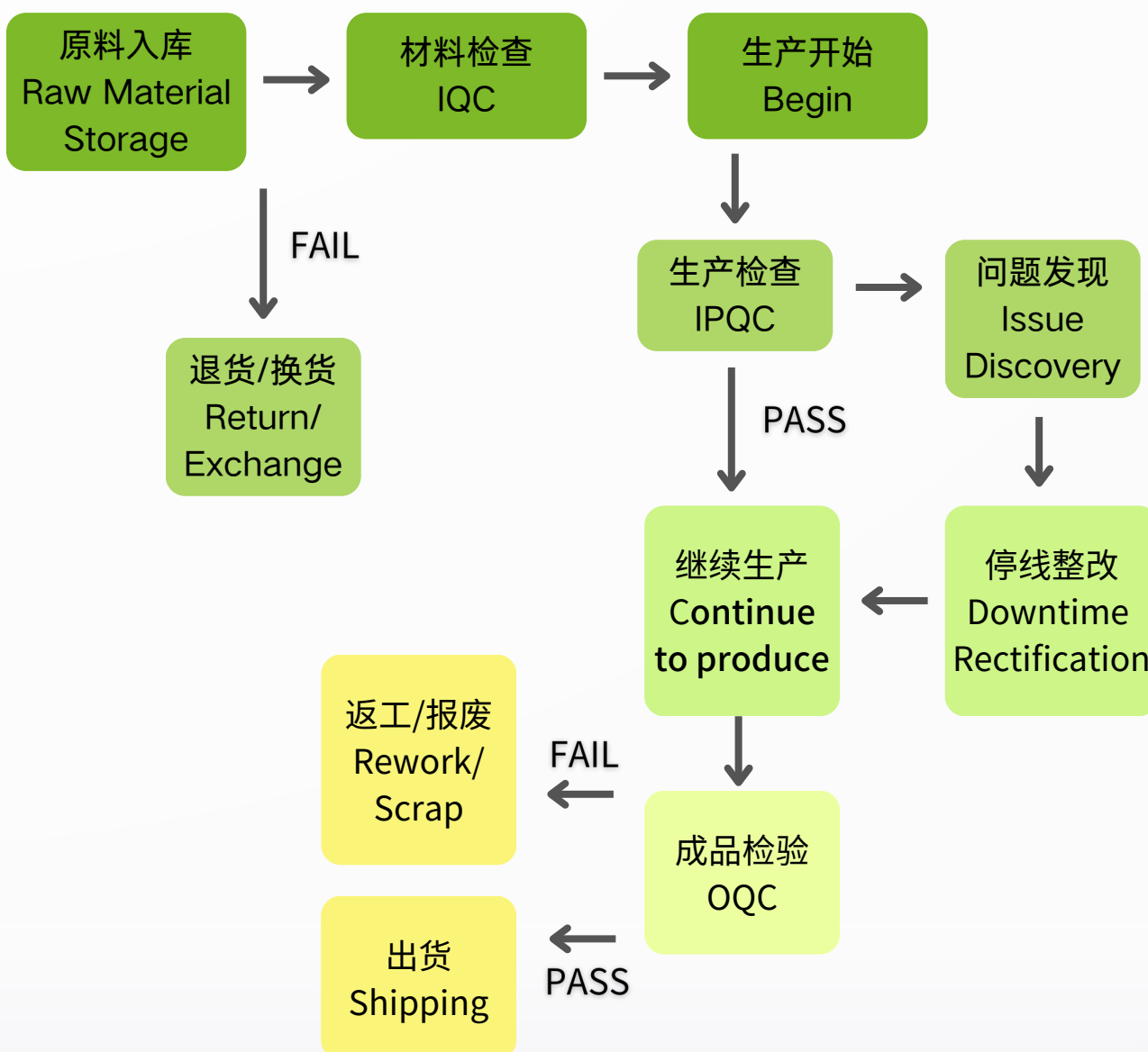
Pull Test

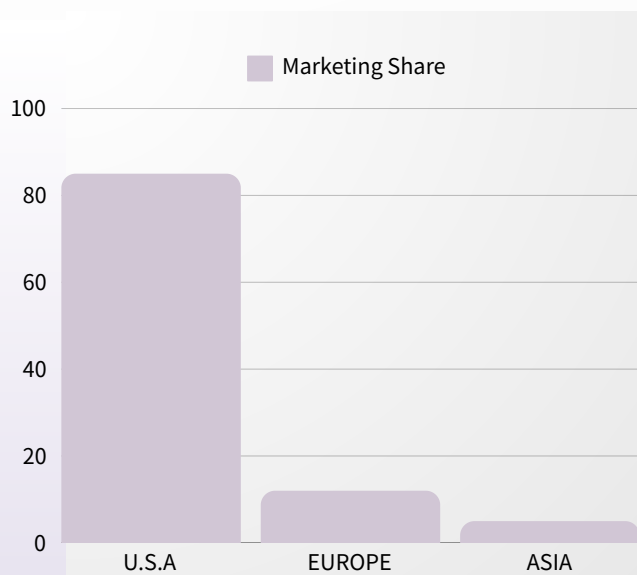
拥有专业的功能可靠性测试（FR）实验室，
并由资深实验员操作，确保产品性能和质量
严格达到出口产品的严苛标准。

Precision test equipment

A professional Functional Reliability Testing (FR) laboratory,
operated by experienced lab technicians, ensures that the
performance and quality of the products strictly meet the
stringent standards for export products.

进料检验 (IQC)	检测标准(Test Standard): MIL-STD-105E II级水平 (II Level), CR:0, MAJ:1.0 MIN:2.5
过程管控 (IPQC)	检查方法(Inspection Methodology): 自检(self-inspection) 互检(mutual inspection) 首检(FAI) 巡检(inspection)
出货放行 (OQC)	检测标准(Test Standard): MIL-STD-105E II级水平 (II Level), CR:0, MAJ:1.0 MIN:2.5





长期为欧美知名品牌提供OEM/ODM服务、产品远销欧美、加拿大、日本等国家和地区

Provide OEM/ODM service for well-known brands in Europe and America for a long time. And the products we manufactured are exported to Europe, America, Canada, Japan and other countries and regions.



OEM/ODM



盲盒定制
Custom Blind Box



3D PVC装饰品定制
Custom 3D PVC ornament



2D PVC装饰品定制
Custom 2D PVC Ornament



卡通角色手机支架定制
Custom Cartoon Phone Stand



挂件
Bag Charm



笔袋
Pen Bag



文具配件
Stationery Accessory



行李牌
Luggage Tag



耳机套
Earphone Cover



时尚首饰
Fashion Jewelry



五金摆件
Hardware Ornament



钥匙扣
Metal Keychain



五金配件定制
Custom Hardware Accessory



树脂摆件定制
Custom Resin Ornament



流沙工艺产品定制
Custom Quicksand Process
Product



木制装饰品
Wood Ornament



亚克力立牌
Acrylic Stand



亚克力挂件
Acrylic Bag Charm

核心技术

CORE TECHNOLOGY



工艺名称
Process
Name

PVC注塑工艺
PVC Injection Molding

适用场景
Applicable
Scene

潮玩盲盒公仔常用材料
Commonly used materials for blind
box figures

工艺优势
Advantage

- 1.还原度高
- 2.硬度高质量好，不易损坏
- 3.适合大批量定制生产
- 4.流水线作业，成品率高，日产量高

- 1.High reduction ratio.
- 2.High hardness,good quality,easy to store.
- 3.Suitable for high volume custom production.
- 4.Pipeline operation—high yield, high daily output



核心技术

CORE TECHNOLOGY



工艺名称
Process
Name

硅胶工艺
Silicone Process

适用场景
Applicable
Scene

常用于钥匙扣、企业IP公仔、配件等
Commonly used materials for blind
box figures

工艺优势
Advantage

1.还原度好
2.软胶质地柔软，表面光滑
3.色彩明显均匀，稳定性好

1.Good reduction ratio.
2.The soft rubber with soft texture and smooth
surface.
3.Obviously uniform color, good stability

工艺名称
Process
Name

PVC 搪胶工艺
Vinyl Rotocasting Process

适用场景
Applicable
Scene

可用于制作各种卡通公仔、玩偶、挂件
等
Can be used to make cartoon figures,
dolls, hanging pieces, etc.

工艺优势
Advantage

1.还原度高
2.重量较轻，适合做大件产品
3.颜色丰富，可满足不同设计需求

1.High reduction ratio.
2.Lighter weight,suitable for large product.
3. Colorful to meet different design.



核心工艺技术

CORE TECHNOLOGY

工艺名称 Process Name	表面处理工艺 Surface Treatment Procrss
产品类型	植绒公仔 (Flocked Figure) 磨砂/亮面质感公仔 (Frosted/Glossy Textured Figure)
工艺优势 Advantage	1.个性化触感 2.差异化视觉效果
	1.High reduction ratio. 2.Good Detail. 3. Colorful.



工艺名称 Process Name	树脂工艺 Resin Process
适用场景 Applicable Scene	可用于制作各种潮玩盲盒、桌面摆件、挂件等工艺品 Can be used to make blind boxes, hanging pieces, and other ornaments.
工艺优势 Advantage	1.还原度好 2.细节呈现好 3.色彩鲜明
	1.High reduction ratio. 2.Good Detail. 3. Colorful.

核心工艺技术

CORE TECHNOLOGY



工艺名称
Process
Name

滴胶工艺
Glue Dispensing

适用场景
Applicable
Scene

常用于钥匙扣、配件等
Commonly used materials for blind
box figures

工艺优势
Advantage

1.还原度好
2.软胶质地柔软，表面光滑
3.色彩明显均匀，稳定性好

1.Good reduction ratio.
2.The soft rubber with soft texture and smooth
surface.
3.Obviously uniform color, good stability

工艺名称
Process
Name

五金加工工艺
Metal Processing

适用场景
Applicable
Scene

用于金属钥匙扣、金属摆件、时尚首
饰、配件、冰箱贴等
Used in metal keychains, metal
pieces, fashion jewelry, metal
accessories, refrigerator stickers, etc.



PVC注塑生产流程

PRODUCTION PROCESS

3D 建模
3D
Modelling

打样
Proofing

模具制作
Mold
Making

配料
Material
Compounding

点胶
Dispensing

入料
Material
Charging

调色
Blend
Colors

过滤
Filter

预烤
Preheating

合模
Mold
Closure

塑化
Plasticization

出模
Demolding

包装
Packaging

装配
Assembly

移印
Pad Printing

去毛边
Deburring

出货
Shipping

加工定制流程

ORDER PROCESS



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"Dawninghaze"



达伶希斯工艺品

诚邀共赢合作
WIN-WIN COLLABORATION



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Dawning Haze Ornament CO.,LTD