



Dawning Haze

广州达伶希斯工艺品有限公司

Dawning Haze Ornament CO.,LTD

您的理想合作伙伴

Your Dream Partner
Specialized In Ornaments And
Gifts Industry For 33 Years

专注装饰品 & 礼品行业33年

2025



达伶希斯工艺品

Dawning Haze Ornament CO.,LTD

CATALOG

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达伶希斯

DAWNING HAZE

公司介绍

COMPANY INTRODUCTION



公司简介 >

COMPANY PROFILE



OEM/ODM

广州达伶希斯工艺品有限公司成立于1992年，是一家专注于OEM/ODM的工艺品制造厂，致力于为客户提供工艺品生产、出口、零售、批发和代理服务。产品包括PVC制品、硅胶制品、合金礼品、时尚首饰、工艺礼品及纪念品等。

作为一个拥有完整生产线的供应商，从产品开发到生产制造的每一个环节，我们一直坚持科技创新、质量第一、客户至上的服务宗旨，致力于吸收和改进先进设备与工艺流程，通过了Sedex-4P、DISNEY-FAMA、Target、CVS、SCAN等多项严格的认证和验厂资质，具备一整套严格、高效、完善的质量保障体系，能为客户提供高质量、可信赖的定制产品。

此外我们已经在越南投资建设了海外分工厂，能进一步满足全球客户需求。

Dawning Haze Ornament CO.,LTD was established in 1992,is a ornament manufacturing factory focused on OEM/ODM.We devotes ourself to providing customers with ornament production,export,retail,wholesale and agency services.Our product line includes PVC products,silicone products,craft gifts,mental fashion jewelry and souvenirs.

As a full-line vendor,we have always persisted in scientific and technological innovation,quality first and customer-focused as service purposes in all process of development and manufacturing.We are dedicated to introducing and improving advanced equipment and processes.We have a complete set of strict, efficient, perfect quality assurance system and have passed audits,such as Sedex-4P、DISNEY-FAMA、Target、CVS、SCAN,can provide customers with high-quality, and reliable customized products.

Furthermore, we have already invested in the construction of an overseas branch factory in Vietnam to further meet the needs of the global customers.



越南生产基地

FACTORY IN VIETNAM

为更好地服务全球客户，应对日益复杂的国际贸易环境，我司在越南胡志明市建立了全新的现代化生产基地。这是我们全球化战略的关键一步，标志着我们迈向了一个全新的发展阶段。

To better serve our global clients and navigate the evolving international trade landscape, we have established a new, modern production base in Ho Chi Minh City, Vietnam. This represents a pivotal step in our global strategy, marking our entry into a new phase of development.



广州达伶希斯工艺品（越南）有限公司
DAWNING HAZE ORNAMENT (VN) CO.,LTD

地址：越南西宁市美安乡福隆工业区01路N地块N1
厂房

· Nhà xưởng N1, lô N, đường số 01, khu công nghiệp Phúc Long, Xã Mỹ Yên, Tỉnh Tây Ninh, Việt Nam

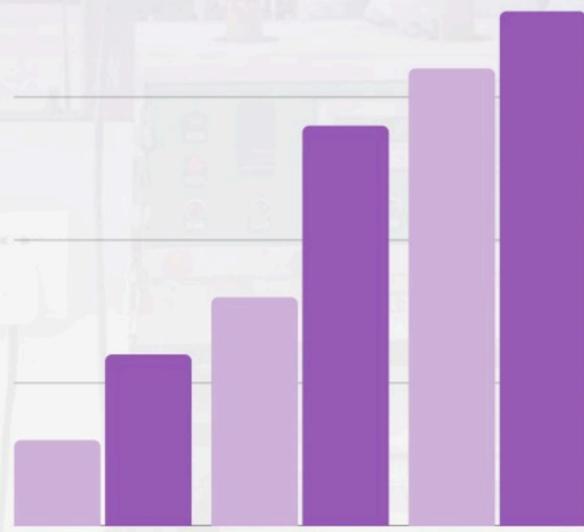
· Factory N1, Lot N, Road No 01, Phuc Long Industrial Park, My An Township, Tay Ninh Province, Vietnam

旨在为客户提供：

- ✓ 灵活弹性的订单分配方案
- ✓ 更优的总体拥有成本
- ✓ 高效便捷的国际贸易通道
- ✓ 稳定可靠的“双源”产能保障

FOR YOU:

- ✓ Flexible and adaptable order allocation solutions
- ✓ More advantageous total cost of ownership
- ✓ Faster time-to-market via optimized trade routes
- ✓ Stable and reliable dual-source production capacity guarantees



大规模生产能力

High-volume production capability

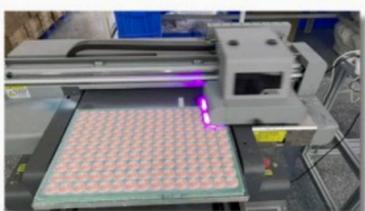
月均产能可达500万件，可同时承接多个大客户订单，满足大批量订单需求，支持长期稳定供货。

Average monthly production capacity of up to 5 million pieces, can simultaneously undertake multiple large customer orders, to meet the demand for high-volume orders, to support long-term stable supply.

掌握多样化工艺

Mastering diverse processes

掌握金属、木材、树脂、PVC、硅胶等多种材质加工工艺，满足不同客户的定制需求
Master the metal, wood, resin, PVC, silicone and other materials processing technology, to meet the customization needs of different customers



UV打印机

适用于多种材质的定制工艺品、礼品、文创产品（金属、亚克力PVC等）

UV Printer
Ideal for custom crafts, gifts, and culture and creative products in various materials like metal, acrylic, and PVC, and more.



金属
Metal

树脂
Resin



木材
Wood

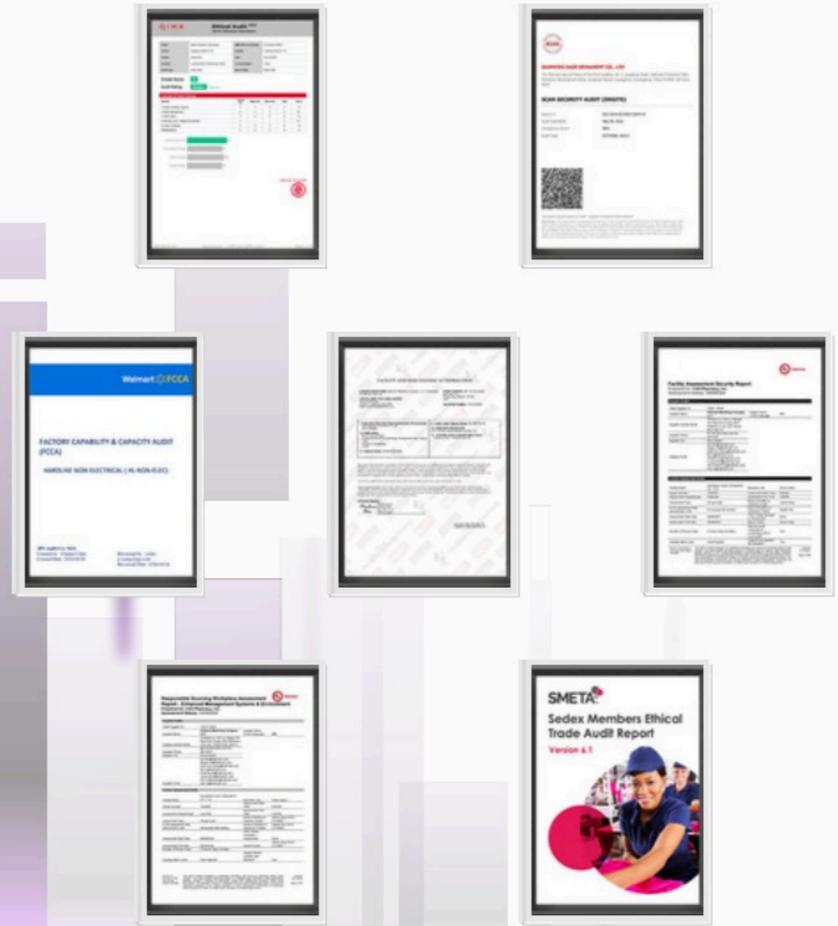


硅胶
Silicone

PVC



获得 SA8000 /GSV/SCAN等权威认证,并通过了Target/Disney/CVS/Wal-mart /DG等客人验厂审核
We have obtained SA8000, GSV, SCAN and other certifications, and passed Target, Disney, CVS, Wal-mart, DG and other customers' factory audits.



International Certification & Factory Inspection



摔箱测试
Drop Test

老化&湿度测试
Age&Humidity Test



运输测试
Shipping Test

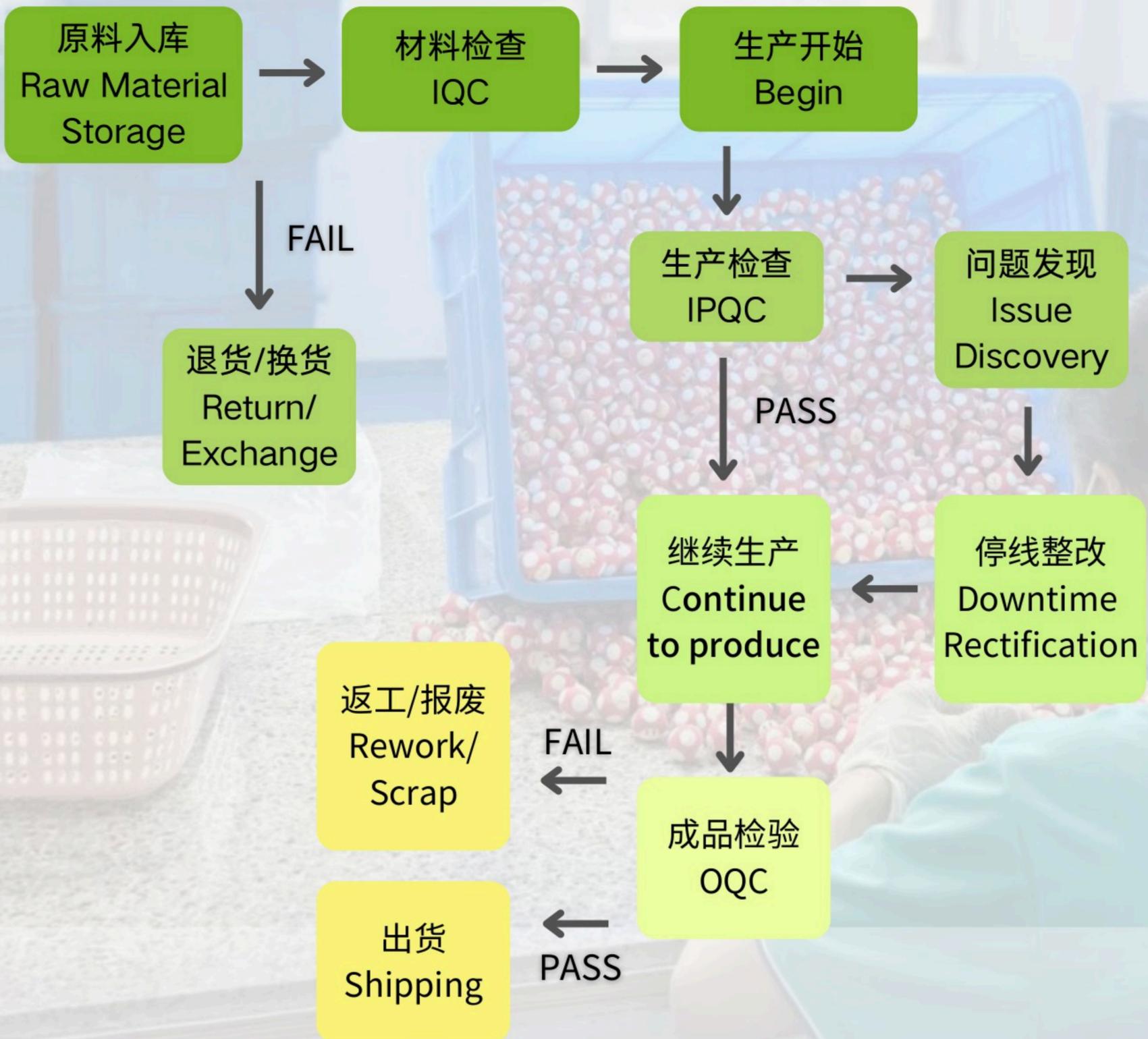
拉力测试
Pull Test

拥有专业的功能可靠性测试 (FR) 实验室,并由资深实验员操作,确保产品性能和质量严格达到出口产品的严苛标准。

Precision test equipment

A professional Functional Reliability Testing (FR) laboratory, operated by experienced lab technicians, ensures that the performance and quality of the products strictly meet the stringent standards for export products.

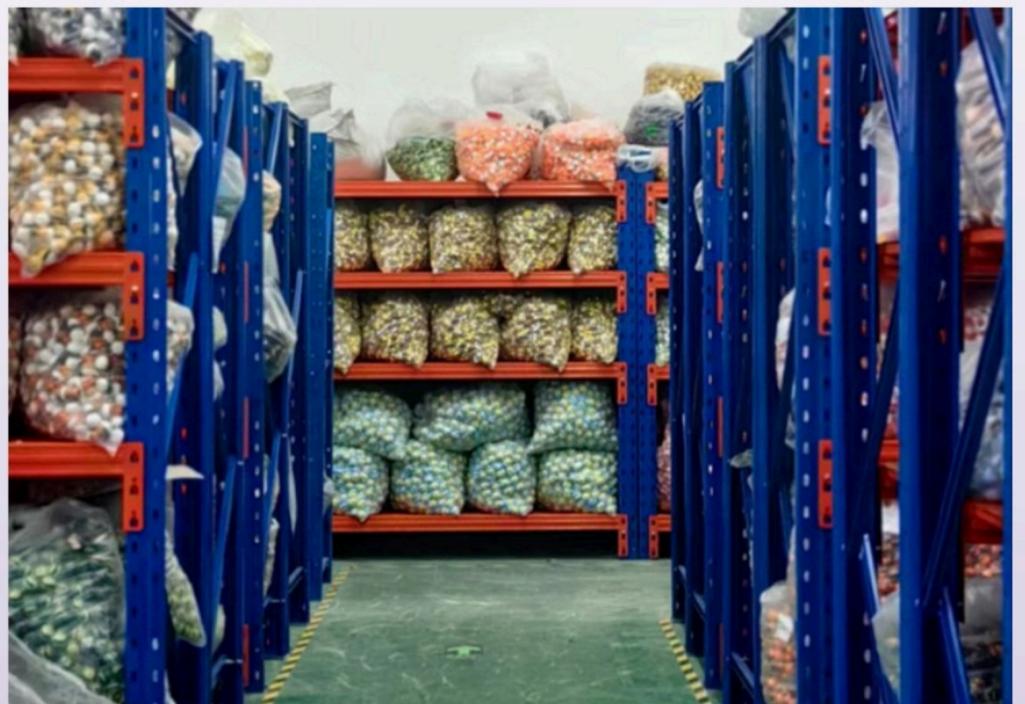
进料检验 (IQC)	检测标准(Test Standard): MIL-STD-105E II级水平 (II Level), CR:0, MAJ:1.0 MIN:2.5
过程管控 (IPQC)	检查方法(Inspection Methodology): 自检(self-inspection) 互检(mutual inspection) 首检(FAI) 巡检(inspection)
出货放行 (OQC)	检测标准(Test Standard): GB/T 2828.1 II级水平 (II Level), CR:0, MAJ:1.0 MIN:2.5





长期为欧美知名品牌提供OEM/ODM服务、产品远销欧美、加拿大、日本等国家和地区

Provide OEM/ODM service for well-known brands in Europe and America for a long time. And the products we manufactured are exported to Europe, America, Canada, Japan and other countries and regions.



所见即所得 品质眼见为实

WHAT YOU SEE IS WHAT YOU GET

样板展示房

SAMPLE SHOWROOM



我们的样品展示间，是您产品开发环节最得力的“外脑”，陈列了近万件成熟产品样品，覆盖PVC、金属、ABS、树脂、木制品、注塑、点胶、搪胶、电镀等多种材料与工艺类型。

Our sample showroom is your most capable strategic partner in product development, houses a vast library thousands of proven product samples.

Our samples utilize diverse materials like PVC, metal, ABS, resin, and woodwork and are produced with multiple processes including injection molding, dispensing, rotocasting, and electroplating finishes.

在这里，您可以：

- 亲手触摸不同材质、不同工艺的成品实物，直观比较其质感、色泽与细节。
- 丰富的成功案例样品可作为您新项目的参考，与我们的工程师现场沟通，碰撞出更多创意火花。
- 所有陈列样品均源自我们成熟的生产线，其品质与您将收到的大货完全一致，让您采购更安心。



欢迎您莅临参观

WELCOME TO VISIT

- Feel the difference. Compare the texture, color, and details of real samples made with various materials and processes.
- Get inspired by our proven success stories. Brainstorm with our engineers to spark new ideas for your project.
- What you see is what you get. All samples are from our production lines, ensuring consistent quality in your bulk order.

从图纸到实物 从创意到信心

YOUR VISION OUR PRECISION



打样房

SAMPLE WORKSHOP

我们的打样房是您创意落地的第一站。这里配备有CNC加工、AI调色机、3D打印机、小型注塑机、小型点胶机等先进设备，能够快速、精准地将您的图纸转化为可触摸的实物样品。

Our sampling workshop bridges the gap between concept and reality. With advanced equipment including CNC machines, AI color matchers, 3D Printer, compact injection molding machine and compact dispensing machine, we ensure a fast and precise transition from your technical drawings to a tactile prototype.

AI调色机

AI color matcher



精准调色，减少色差

Precision Color Matching to Minimize Color Deviation.

· 支持多种工艺（如CNC、3D打印、软膜、手板等），满足从结构验证到功能测试的全方位需求。

Supports various processes (e.g., CNC, 3D printing, silicone molding, prototyping) for comprehensive structural validation and functional testing needs.

· 打样流程直通大规模生产线，确保从样品到大批量产品的顺利过渡和品质一致。

Our prototyping process is fully integrated with mass production lines, ensuring a seamless transition from prototype to bulk order while guaranteeing consistent quality.



从图纸到实物 从创意到信心

YOUR VISION OUR PRECISION



HOW

2D设计

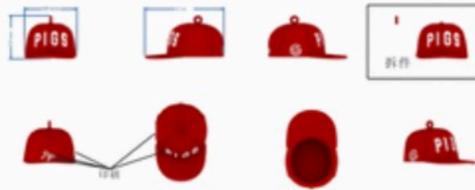
2D Design Drawing

实物样板

Physical Sample

3D建模

3D Modeling



3D打样 / 3D Printing

3D建模完成后，我们的工程师团队可以立即进行可制造性分析，并提供专业建议。使用**工业级3D打印技术**，在**24-72小时内**为您提供首个概念原型。

Using **industrial 3D printing**, we can provide your first concept model **within 24 to 72 hours**.

目的：用高精度3D打印帮您快速获得实体“白模”，用于验证整体造型、比例、姿态、细节雕刻是否达到设计预期。用“白模”进行手工涂装，制作手板。

Objective: To utilize high-precision 3D printing to quickly produce a physical "**unpainted prototype**" (also known as a "master pattern"), for verifying overall sculpt, proportions, posture, and details. It serves as the base for hand-painting, resulting in a **finished presentation-grade prototype**.

样板模具制作 / Sample Mold

3D建模完成后，可直接制作样板模具。

Upon completion of the 3D model, prototype tooling can be commenced immediately.

目的：全面检验生产组装流程，确保在大规模生产前解决所有潜在问题。

Objective: To validate the entire manufacturing and assembly workflow, confirming its feasibility and ensuring that any latent problems are addressed before high-volume production begins.



专业助量产 品质稳如山

TEN THOUSAND UNITS AS ONE

生产车间 PRODUCE WORKSHOP

我们凭借成熟的生产体系与严格的品质管理，为您提供高效、稳定的大规模制造解决方案。

We leverage our mature production system and rigorous quality control to deliver efficient, stable, and large-scale manufacturing solutions.



我们的核心优势：

生产线具备高度灵活性，月产能可达 1 百万至 5 百万件，既能快速响应您的促销订单，也能从容保障旺季的稳定供应。

With a flexible monthly capacity of 1-5 million units, we can rapidly accommodate promotional surges and seamlessly meet peak-season demand.

从首件到百万件，我们执行统一的品质标准。精密的自动化设备与完善的质检流程，确保每一件交到您手中的产品，都与确认样品品质高度一致。

Consistent quality you can trust. Every product we deliver matches your approved sample, from the very first to the very last.

拥有成熟的供应链网络，对原材料采购、生产排程、物流发货进行一体化管理，确保您的订单准时交付。

Integrated supply chain management ensures reliable, on-time delivery from raw materials to final shipment.

我们建立设备迭代专项基金，以前沿技术洞察主动升级产线，在持续投入先进制造设备的同时，我们具备自主改良创新设备的实力，能为您的长期发展提供稳定可靠的制造后盾

We maintain an equipment upgrade fund to strategically invest in advanced technologies. While continuously investing in advanced manufacturing equipment, we possess the capability to independently improve and innovate upon existing machinery. Can ensure reliable manufacturing support for your long-term growth.



24色点胶机

24-color Glue Dispensing Machine

生产灵活高效
Flexible & Efficient Production

自主改进更新设备

Capacity for independent equipment improvement and renewal



专业助量产 品质稳如山

TEN THOUSAND UNITS AS ONE

包装车间 PACKAGING WORKSHOP

我们的智能化包装车间始终秉承与企业一致的质量追求与效率标准。依托公司持续投入的自动化设备与精益管理经验，我们已将产品包装打造为供应链中的核心竞争力，确保每一件产品都能以最高效率与完美状态交付全球客户。

Our smart packaging workshop upholds the same commitment to quality and efficiency that defines our enterprise. Leveraging the company's ongoing investment in automated equipment and lean management expertise, we have transformed product packaging into a core competitive advantage, ensuring every product is delivered to global customers with maximum efficiency and in perfect condition.

我们的核心优势：

自动化包装设备实现日均处理万件产能，大幅缩短交货周期

Our automated packaging system achieves a daily processing capacity of over ten thousand units, significantly shortening delivery cycles.

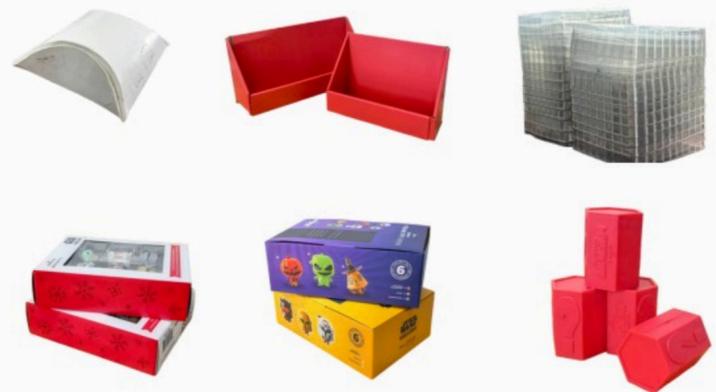
提供灵活的包装定制服务，满足客户多样化需求。支持彩盒、吸塑、礼盒、盲盒、复合袋、PE袋、展架等多种包装形式。

We provide flexible packaging customization services to meet diverse client needs, supporting various packaging formats including **Gift boxes, Blister packs, Display stands, Composite bags, Poly bags and Mystery boxes**, and more.

模块化包装工作站支持不同品类并发作业，15分钟内完成产线模式切换。

Modular packaging workstations handle mixed products and enable line changeovers within 15 minutes.

自动化盲盒包装机
日均产能上万件
Capacity for
producing tens of
thousands of
pieces per day



多样化包装材质、方式供您选择
并期待与您携手合作，共同开发更多创新包装方案

We offer a diverse selection of packaging materials and methods, and we look forward to collaborating with you to develop more innovative packaging solutions.





达伶希斯

DAWNING HAZE

产品介绍

PRODUCT INTRODUCTION





盲盒定制
Custom Blind Box



3D PVC装饰品定制
Custom 3D PVC ornament



2D PVC装饰品定制
Custom 2D PVC Ornament



卡通角色手机支架定制
Custom Cartoon Phone Stand



挂件
Bag Charm



笔袋
Pen Bag



文具配件
Stationery Accessory



行李牌
Luggage Tag



耳机套
Earphone Cover



时尚首饰
Fashion Jewelry



五金摆件
Hardware Ornament



钥匙扣
Metal Keychain



五金配件定制
Custom Hardware Accessory



树脂摆件定制
Custom Resin Ornament



流沙工艺产品定制
Custom Quicksand Process
Product



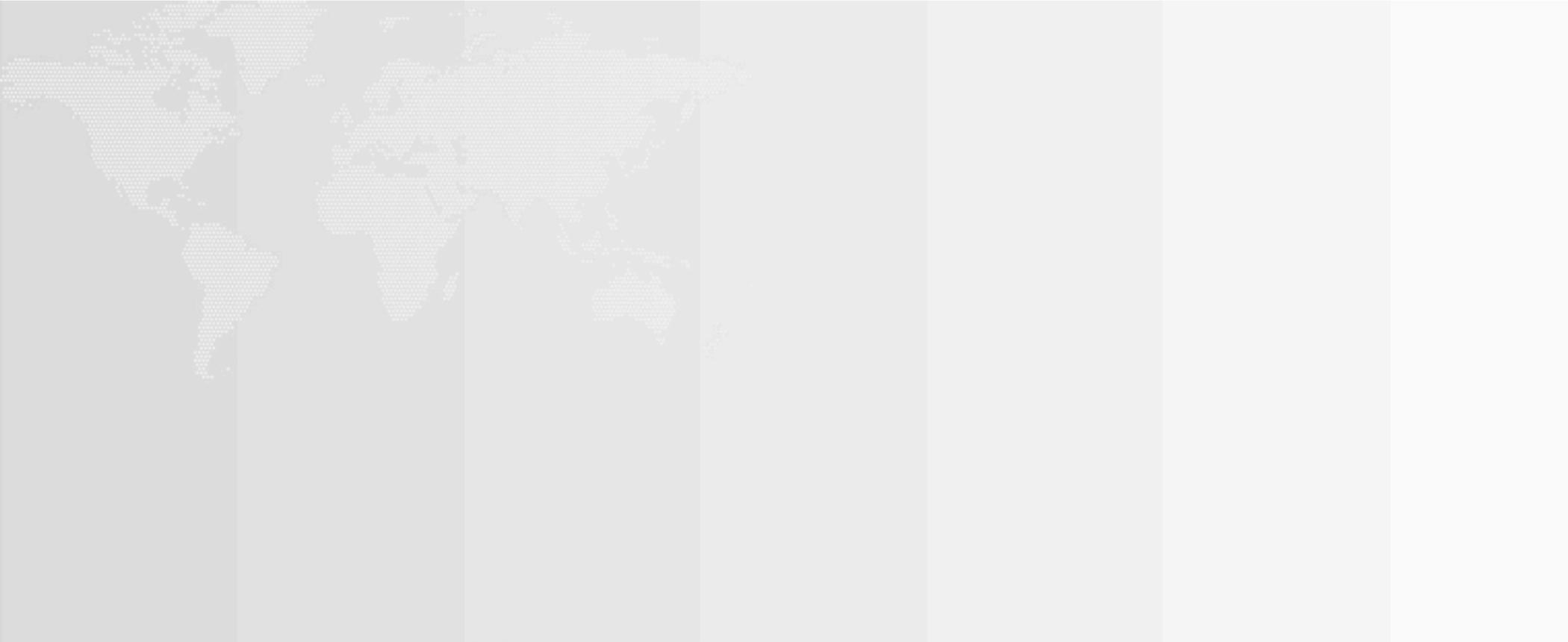
木制装饰品
Wood Ornament



亚克力立牌
Acrylic Stand



亚克力挂件
Acrylic Bag Charm



达得希斯
DAWNING HAZE

工艺介绍
TECHNOLOGY INTRODUCTION



核心工艺技术

CORE TECHNOLOGY



工艺名称
Process
Name

PVC滴塑工艺
PVC Drip Molding



适用场景
Applicable
Scene

潮玩盲盒公仔常用材料
Commonly used materials for blind
box figures

工艺优势
Advantage

1.还原度高
2.适合大批量定制生产
3.流水线作业，成品率高，日产量高

1.High reduction ratio.
2.Suitable for high volume custom production.
3.Pipeline operation—high yield, high daily
output



核心工艺技术

CORE TECHNOLOGY



工艺名称
Process
Name

★★★★★
PVC注塑工艺
PVC Injection Molding

适用场景
Applicable
Scene

潮玩盲盒公仔常用材料
Commonly used materials for blind
box figures

工艺优势
Advantage

- 1.还原度高
- 2.硬度高质量好，不易损坏
- 3.适合大批量定制生产
- 4.流水线作业，成品率高，日产量高

- 1.High reduction ratio.
- 2.High hardness,good quality,easy to store.
- 3.Suitable for high volume custom production.
- 4.Pipeline operation—high yield, high daily output



核心工艺技术

CORE TECHNOLOGY



工艺名称
Process
Name

硅胶工艺
Silicone Process

适用场景
Applicable
Scene

常用于钥匙扣、企业IP公仔、配件等
Commonly used materials for blind
box figures

工艺优势
Advantage

1.还原度好
2.软胶质地柔软，表面光滑
3.色彩明显均匀，稳定性好

1.Good reduction ratio.
2.The soft rubber with soft texture and smooth
surface.
3.Obviously uniform color, good stability

工艺名称
Process
Name

PVC 搪胶工艺
Vinyl Rotocasting Process

适用场景
Applicable
Scene

可用于制作各种卡通公仔、玩偶、挂件
等
Can be used to make cartoon figures,
dolls, hanging pieces, etc.

工艺优势
Advantage

1.还原度高
2.重量较轻，适合做大件产品
3.颜色丰富，可满足不同设计需求

1.High reduction ratio.
2.Lighter weight,suitable for large product.
3. Colorful to meet different design.



核心工艺技术

CORE TECHNOLOGY

工艺名称 Process Name	表面处理工艺 Surface Treatment Procrss
产品类型	植绒公仔 (Flocked Figure) 磨砂/亮面质感公仔 (Frosted/Glossy Textured Figure)
工艺优势 Advantage	1.个性化触感 2.差异化视觉效果
	1.High reduction ratio. 2.Good Detail. 3. Colorful.



工艺名称 Process Name	树脂工艺 Resin Process
适用场景 Applicable Scene	可用于制作各种潮玩玩盲盒、桌面摆件、挂件等工艺品 Can be used to make blind boxes, hanging pieces, and other ornaments.
工艺优势 Advantage	1.还原度好 2.细节呈现好 3.色彩鲜明
	1.High reduction ratio. 2.Good Detail. 3. Colorful.

核心工艺技术

CORE TECHNOLOGY



工艺名称
Process Name

滴胶工艺
Glue Dispensing

适用场景
Applicable Scene

常用于钥匙扣、配件等
Commonly used materials for blind box figures

工艺优势
Advantage

1.还原度好
2.软胶质地柔软，表面光滑
3.色彩明显均匀，稳定性好

1. Good reduction ratio.
2. The soft rubber with soft texture and smooth surface.
3. Obviously uniform color, good stability

工艺名称
Process Name

五金加工工艺
Metal Processing

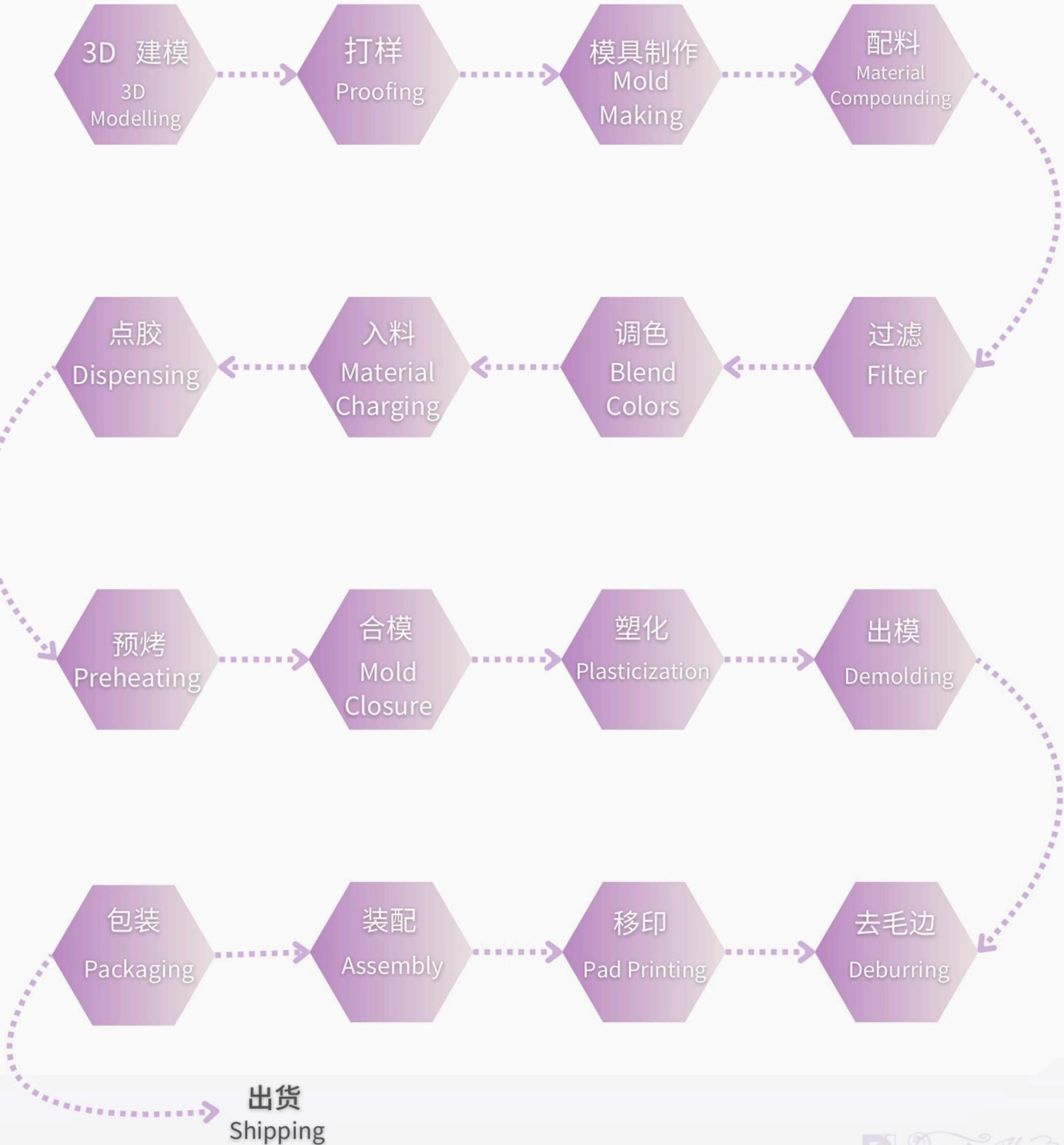
适用场景
Applicable Scene

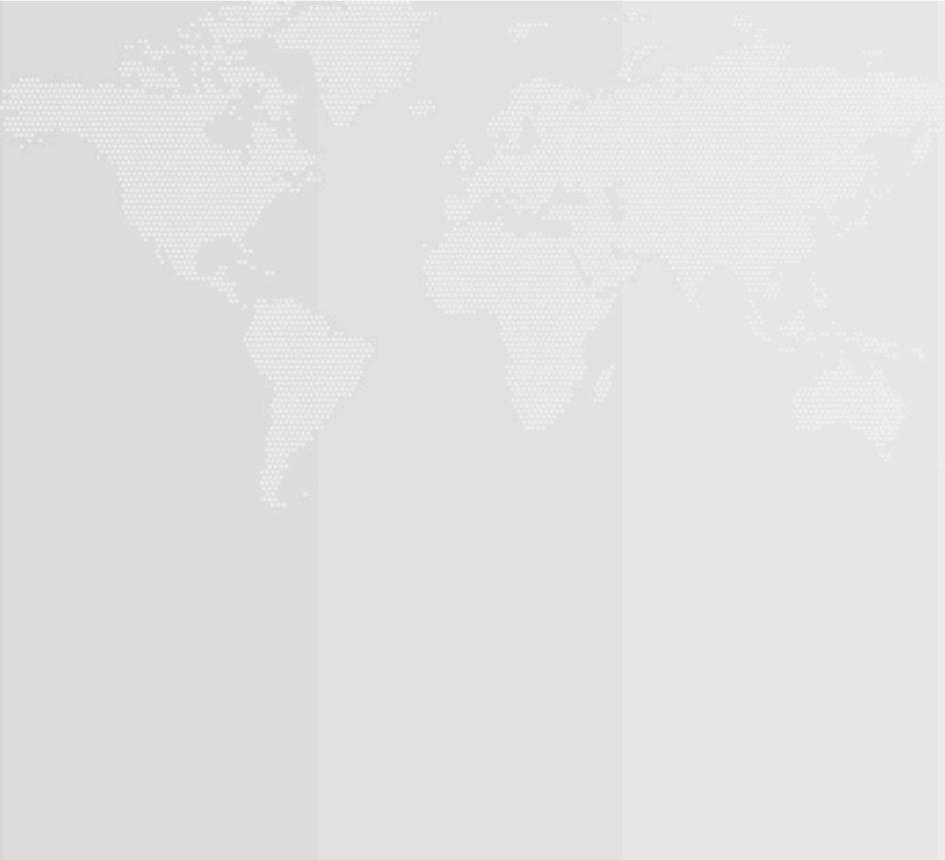
用于金属钥匙扣、金属摆件、时尚首饰、配件、冰箱贴等
Used in metal keychains, metal pieces, fashion jewelry, metal accessories, refrigerator stickers, etc.



PVC公仔生产流程

PRODUCTION PROCESS

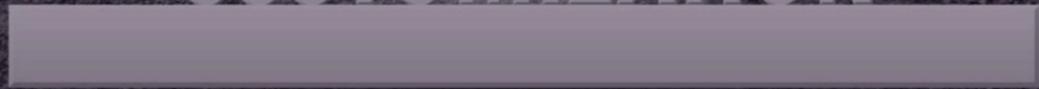




达伶希斯
DAWNING HAZE

定制化服务

PRODUCT
CUSTOMIZATION



加工定制流程

ORDER PROCESS

需求沟通

Contact Us

客户提供设计图（2D三视图/AI文件）或样品，并沟通定制需求
Customers provide design drawings(2D Three-view drawing /AI files) or samples and communicate customization requirements.

来图来样

Provide
Sample
/Drawings

确认产品颜色、尺寸、材质、包装设计、运输方式—进行报价
Confirm product color, size, material, packaging design,shipping method- QUOTE

3D 建模

3D Modelling

根据设计图进行3D建模；外观、结构确认后打样
3D modelling based on design drawings.After the appearance and structure are confirmed, prototype sampling is conducted.

打样

Proofing
Samples

样品确认—支付定金—开模—批量生产
Sample Confirmation -Mold Opening -Deposit Payment -Bulk Production

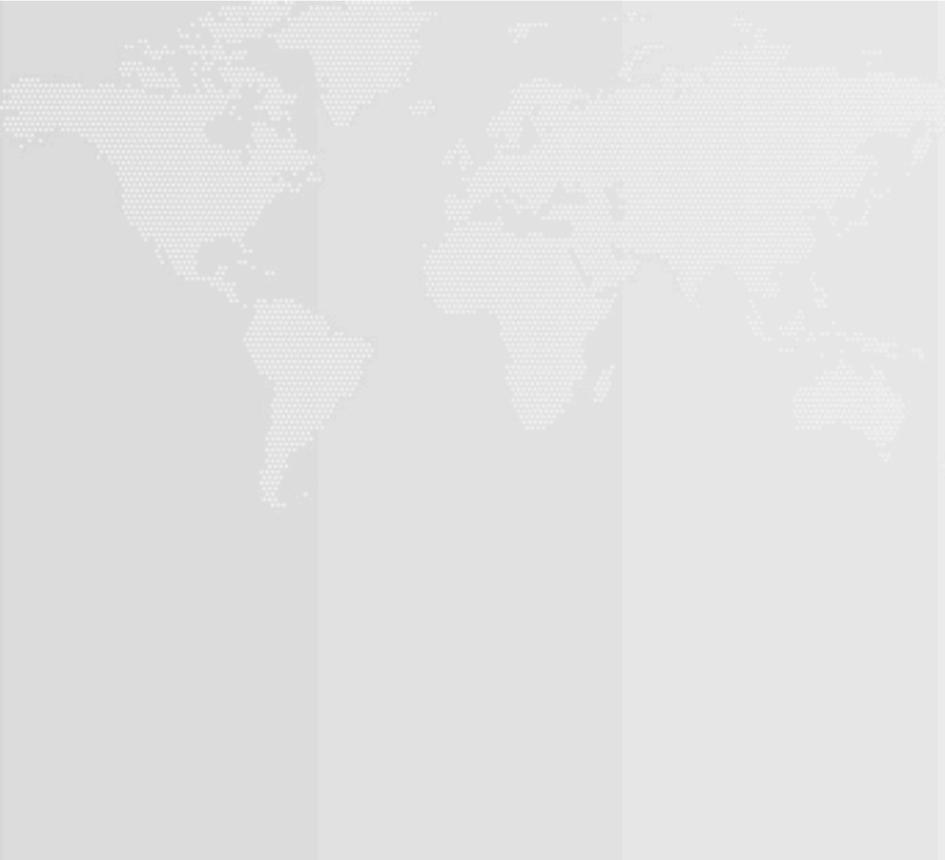
大货生产

Bulk
Production

生产—装配—包装—验货—支付尾款—出货
Production - Assembly - Packaging - Inspection-Final payment-Shipping

交付

Shipping



达伶希斯
DAWNING HAZE

知识产权保护
INTELLECTUAL PROPERTY PROTECTION



知识产权保护与 合规合作

Intellectual Property
Protection and
Compliance Cooperation

“

版权管控体系

”

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enabling innovation be boundless and collaboration be assured.

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