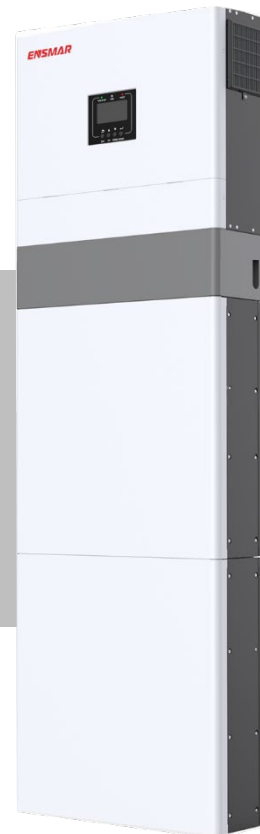# User Manual

Off Grid Energy Storage System

Version: 2.0

Information on this Manual

Validity

This manual is valid for the following devices:

‣ ITD G-Series

Scope

This manual describes the assembly, installation, operation and troubleshooting of this unit. Please read this manual carefully before installations and operations.

Target Group

This document is intended for qualified persons and end users. Tasks that do not require any particular qualification can also be performed by end users. Qualified persons must have the following skills:

‣ Knowledge of how inverter and lithium batteries work and are operated
‣ Training in how to deal with the dangers and risks associated with installing and using electrical devices and installations
‣ Training in the installation and commissioning of electrical devices and installations
‣ Knowledge of the applicable standards and directives
‣ Knowledge of and compliance with this document and all safety information

Safety Instructions

⚠ **WARNING: This chapter contains important safety and operating instructions. Read and keep this manual for future reference.**

1. Before using the unit, read all instructions and cautionary marking on the unit, the batteries and all appropriate sections of this manual. The company has the right not to quality assurance, if not according to the instructions of this manual for installation and cause equipment damage.
2. All the operation and connection please professional electrical or mechanical engineer.
3. All the electrical installation must comply with the local electrical safety standards.
4. When install PV modules in the daytime, installer should cover the PV modules by opaque materials, otherwise it will be dangerous as high terminal voltage of modules in the sunshine.
5. Do not disassemble the unit. Take it to a qualified service center when service or repair is required. Incorrect re-assembly may result in a risk of electric shock or fire.
6. To reduce risk of electric shock, disconnect all wirings before attempting any maintenance or cleaning. Turning off the unit will not reduce this risk.
7. Be very cautious when working with metal tools on or around batteries. A potential risk exists to drop a tool to spark or short circuit batteries or other electrical parts and could cause an explosion.
8. Please strictly follow installation procedure when you want to disconnect AC or DC terminals. Please refer to INSTALLATION section of this manual for the details.
9. GROUNDING INSTRUCTIONS -This inverter should be connected to a permanent grounded wiring system. Be sure to comply with local requirements and regulation to install this inverter.
10. **NEVER** cause AC output and DC input short circuited. Do NOT connect to the mains when DC input short circuits.
11. Make sure the inverter is completely assembled, before the operation.

Introduction

Hybrid Power System
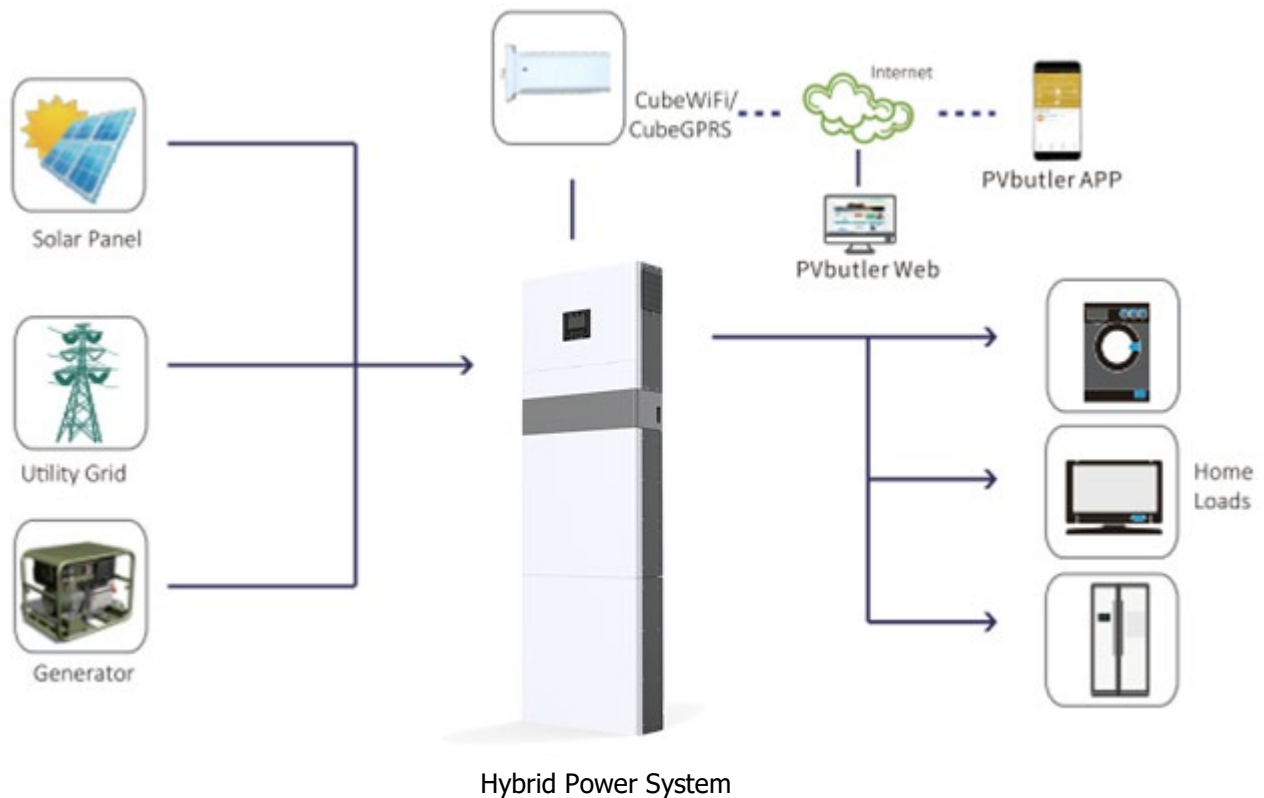
This is a multifunctional off grid energy storage system, integrated with a MPPT solar charge controller, a high frequency pure sine wave inverter, a UPS function module and scaleable lithium batteries, which is perfect for off grid backup power and self-consumption applications.

The whole system also need other devices to achieve complete running such as PV modules, generator, or utility grid. Please consult with your system integrator for other possible system architectures depending on your requirements. The WiFi / GPRS module is a plug-and-play monitoring device to be installed on the inverter. With this device, users can monitor the status of the PV system from the mobile phone or from the website anytime anywhere.
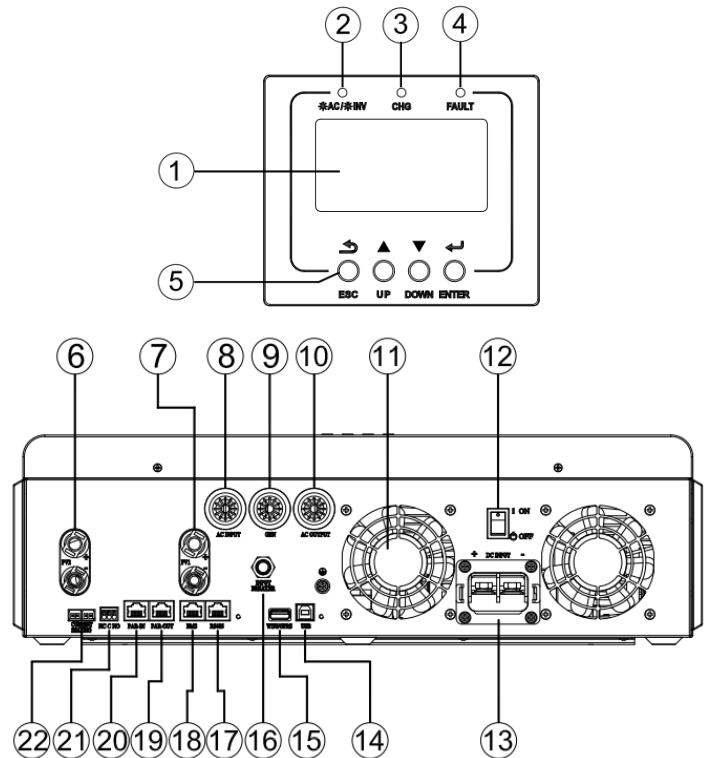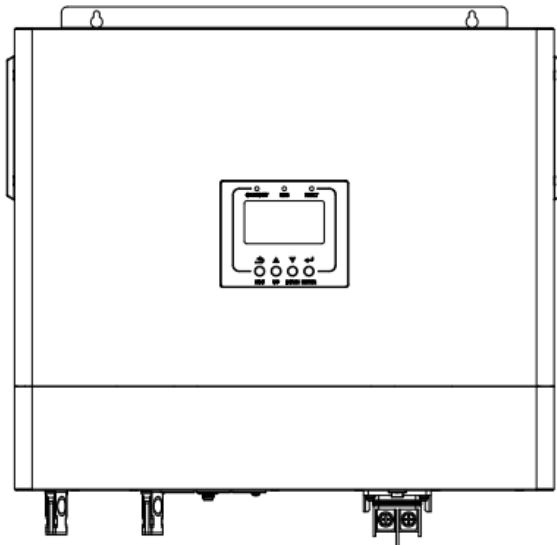
Features

- Rated power 6KW, power factor 1
- MPPT ranges 120V~450V, 500Voc
- High frequency inverter with small size and light weight
- Pure sine wave AC output
- Solar and utility grid can power loads at the same time
- Scaleable lithium battery modules
- WIFI/ GPRS remote monitoring (optional)

Product Overview

The whole system
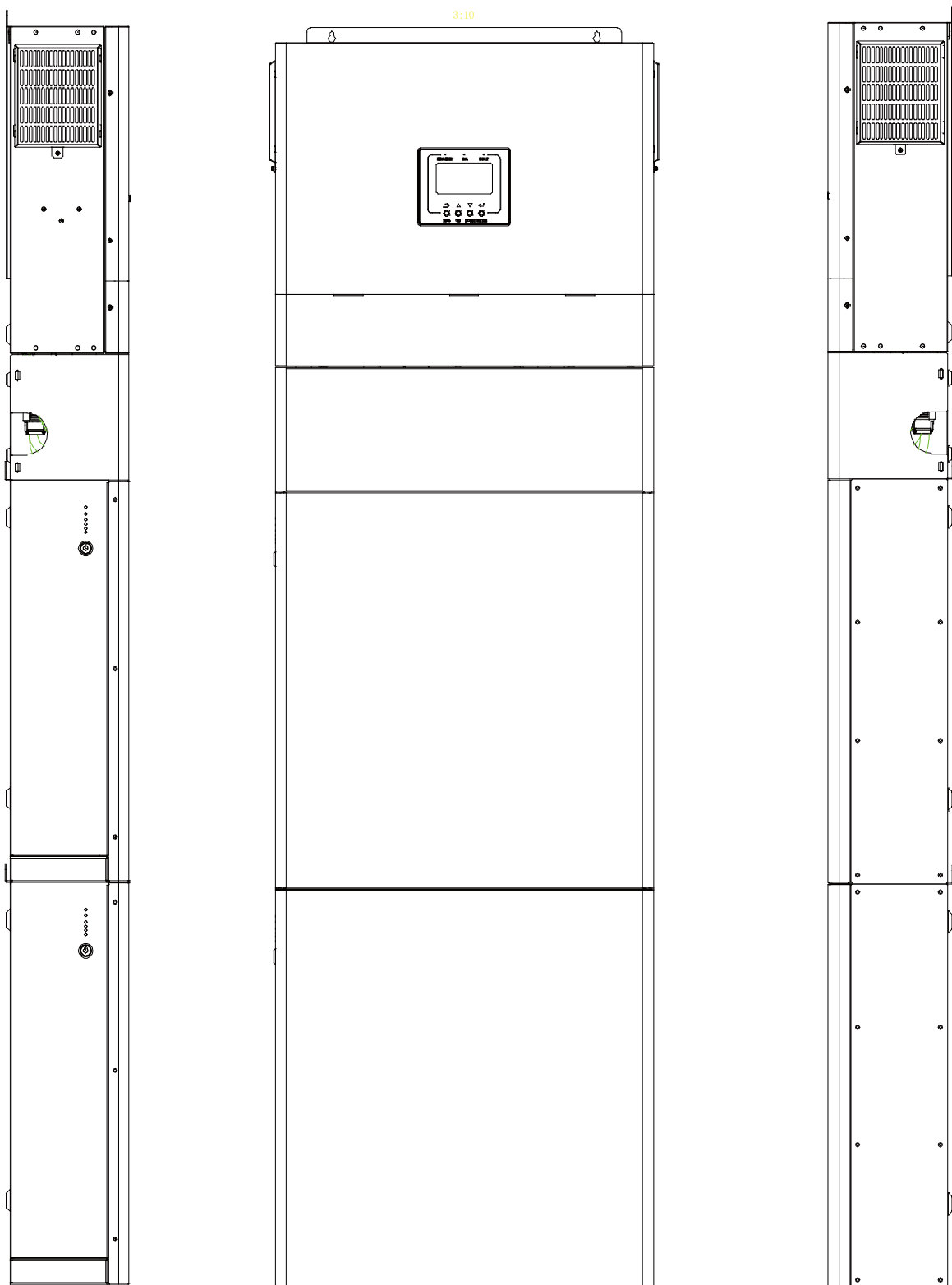
Inverter Part

1. LCD display

2. Status indicator

3. Charging indicator

4. Fault indicator

5. Function buttons

6. PV2 input

7. PV1 input

8. AC input

9. Generator input

10. AC output

11. GND

12. Power on/off switch

13. Battery input

14. USB communication port

15. WiFi/GPRS communication port

16. Circuit breaker

17. RS485 communication port (for expansion)

18. BMS communication port (support CAN/RS485 protocol)

19. Parallel communication ports (PAR-OUT)

20. Parallel communication ports ((PAR-IN)

21. Dry contact

22. Current sharing ports

Battery Part
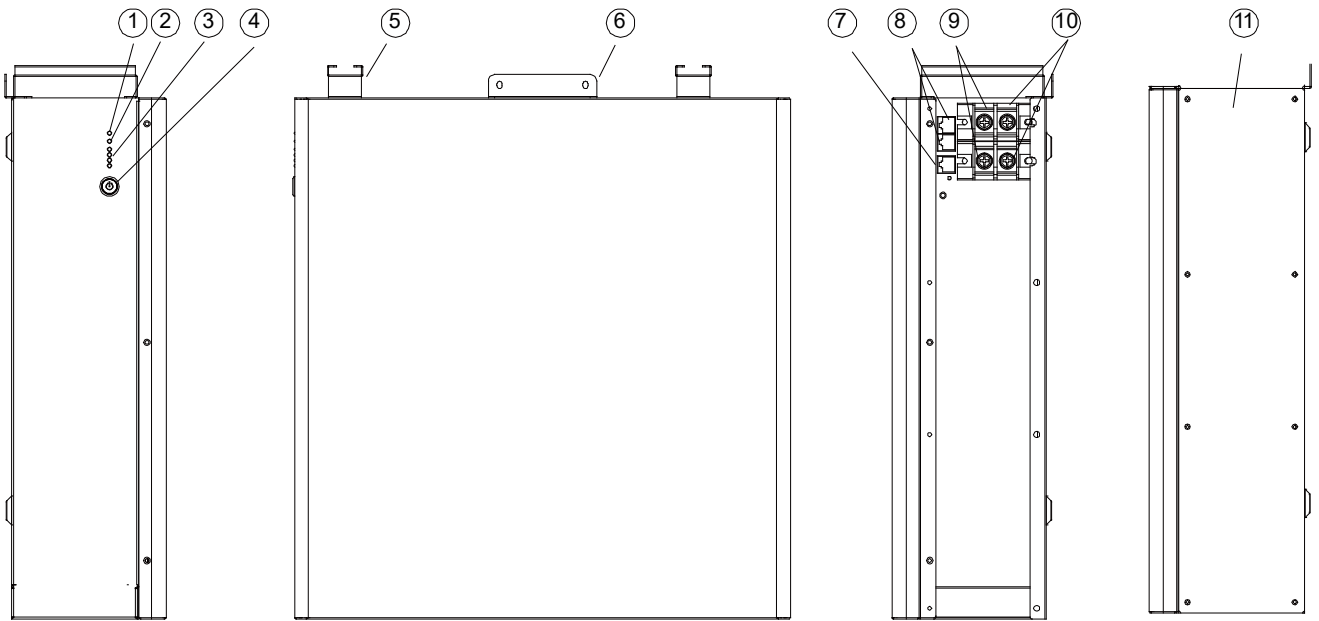
1. Indicator RUN
2. Indicator ALM
3. SOC indicator
4. Power button
5. Handle
6. Retaining plate
7. CAN/RS485 (Connect to inverter)
8. RS485 (connect to batteries)
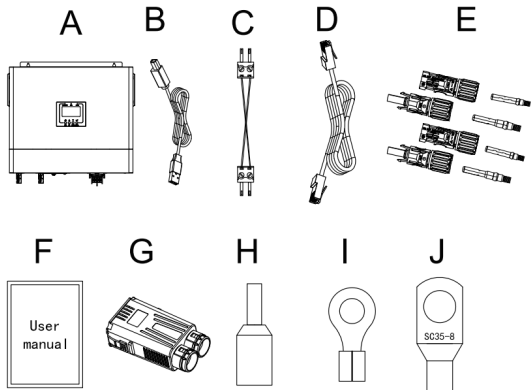9. Positive terminal
10. Negative terminal
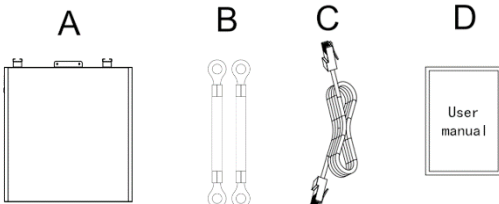11. Removable cover

Installation

Unpacking and Inspection

Before installation, please inspect the unit. Be sure that nothing inside the package is damaged. You should have received the following items in the package:
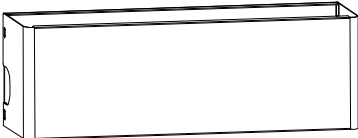
Inverter part

Part List		
Item	Item Name	Qty
A	The unit	1
B	Communication cable	1
C	Current sharing cable	1
D	Parallel communication cable	1
E	MC4 connector	4
F	User manual	1
G	Protective shell	1
H	Tubular terminal	7
I	R-type terminal	1
J	O-type terminal	2

Battery part

Part List		
Item	Item Name	Qty
A	The unit	1
B	Power cable	2
C	Communication cable	1
D	User manual	1

Cable Box

| Part List		
Item	Item Name	Qty
A	The unit	1

Mounting the Unit

Consider the following points before selecting where to install:

▶ Do not mount the inverter on flammable construction materials.
▶ Mount on a solid surface
▶ Install this inverter at eye level in order to allow the LCD display to be read at all times.
▶ The ambient temperature should be between 0°C and 55°C to ensure optimal operation.
▶ The recommended installation position is to be adhered to the wall vertically.
▶ Be sure to keep other objects and surfaces as shown in the right diagram to guarantee sufficient heat dissipation and to have enough space for removing wires.
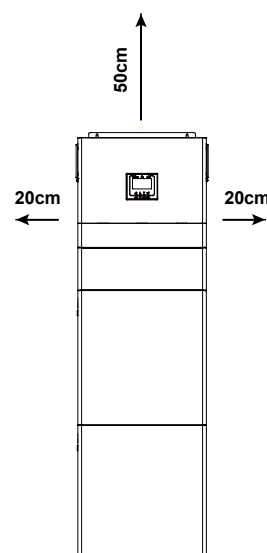
⚠ **SUITABLE FOR MOUNTING ON CONCRETE OR OTHER NON-COMBUSTIBLE SURFACE ONLY.**
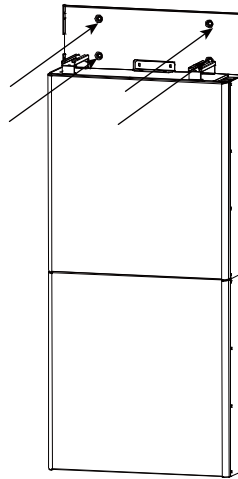
Installation step

1. Place battery module on flat floor, fix it with screws through retaining plate against wall;
2. Stack battery modules on previous one when necessary, fix them with screws through retaining plate against wall;
3. Stack cable box on battery module, fix rear plate with screws through against wall;
4. Stack inverter on cable box, fix with screws；
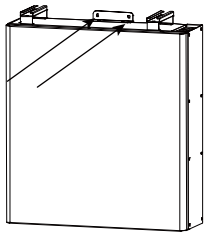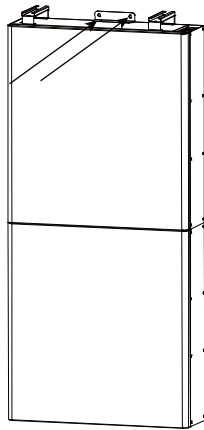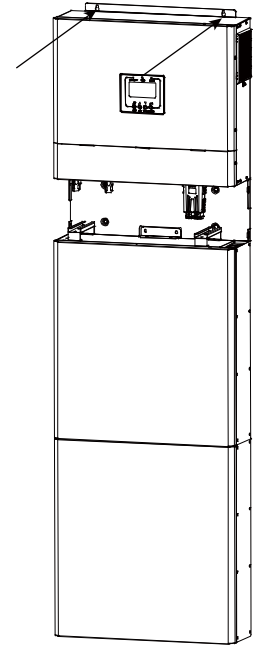
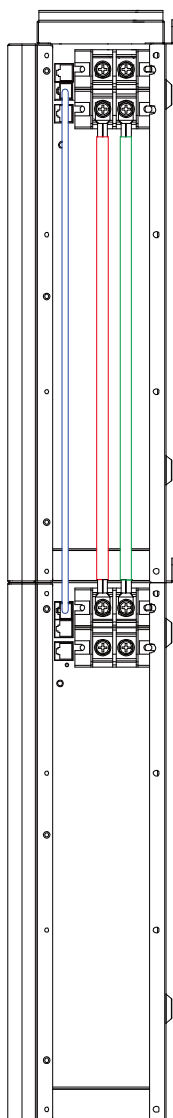Step 1   Step 2   Step 3   Step 4
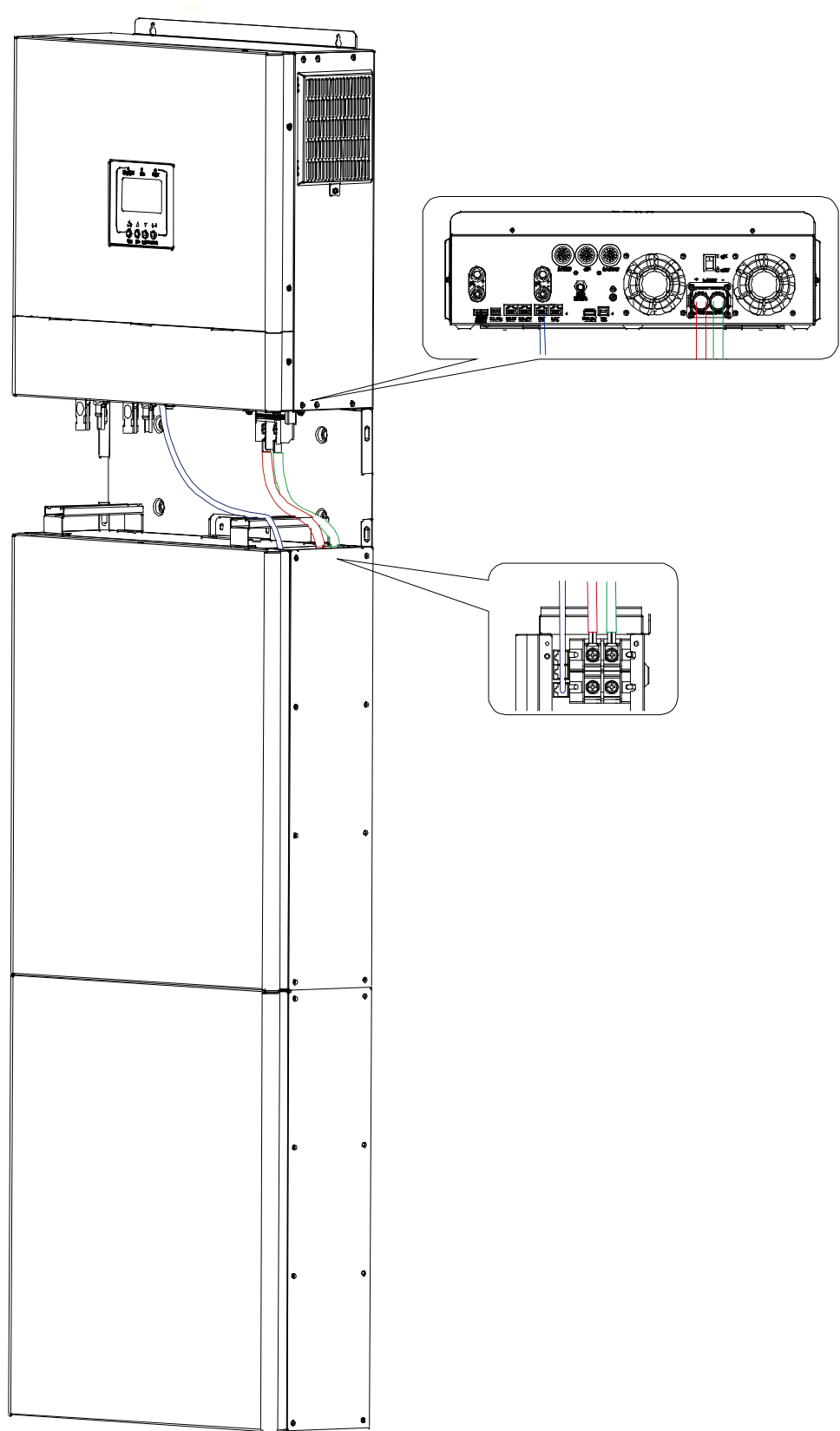
5. Connect power cables and communication cables among batteries;
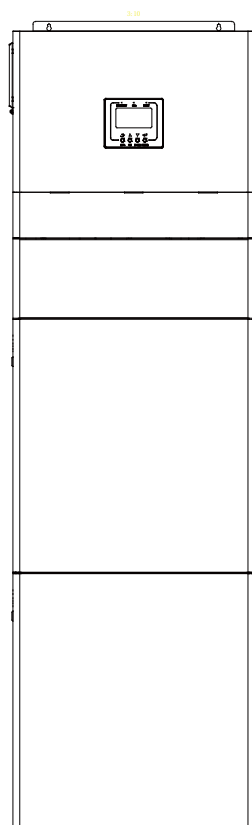6. Connect power cables and communication cables between inverter and top battery;

Step 5   Step 6

7. Cover the cable box

Step 7

AC Input/GEN/Output Connection

CAUTION!! Before connecting to AC input power source, please install a **separate** AC breaker between inverter and AC input power source. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of AC input. The recommended spec of AC breaker is 50A for 6kw inverter .

CAUTION!! There are three terminal blocks with "AC INPUT", "GEN"and "AC OUTPUT" markings. Please do NOT mis-connect input and output connectors.

WARNING! All wiring must be performed by a qualified personnel.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for AC input connection and GEN connection. To reduce risk of injury, please use the proper recommended cable size as below.

Suggested cable requirement for AC wires

Model	Gauge	Torque Value
6kw inverter	1 * 8 AWG	1.2-1.6 Nm

Please follow below steps to implement AC input/GEN/AC output connection:

1. Before making AC input/GEN/AC output connection, be sure to open DC protector or disconnector first.
2. Remove insulation sleeve 10mm for seven conductors. And shorten phase L and neutral conductor N 3mm. Then press in the tubular terminal
3. Insert AC input wires according to polarities indicated on terminal block and tighten the terminal screws. Be sure to connect PE protective conductor ⏚ first.

    ⏚→**Ground　(yellow-green)**
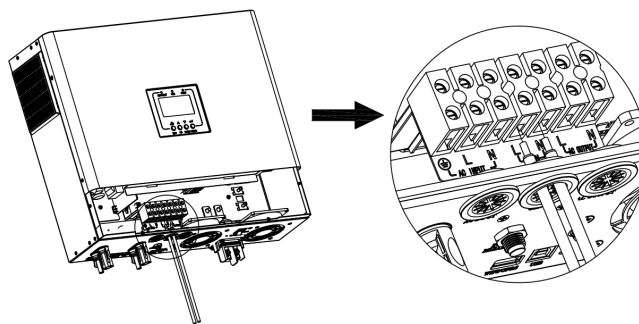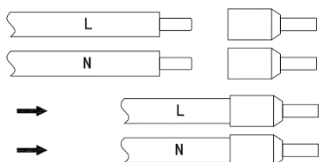   **L→LINE (brown or black)**
      N→Neutral (blue)
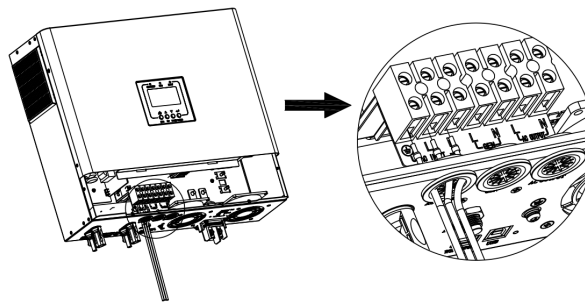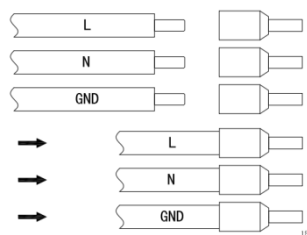
4. Then,insert GEN wires according to polarities indicated on terminal block and tighten the terminal screws.
   L→LINE (brown or black)
   N→Neutral (blue)

5. Last, insert AC output wires according to polarities indicated on terminal block and tighten terminal screws.
   L→LINE (brown or black)
   N→Neutral (blue)
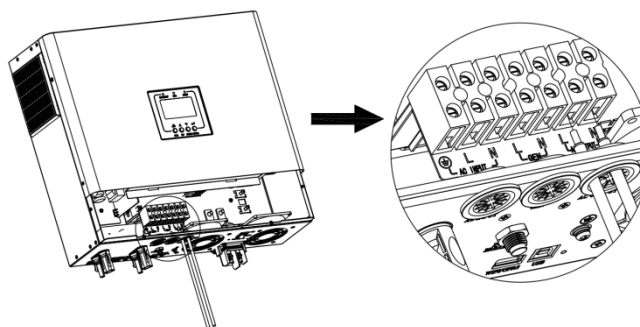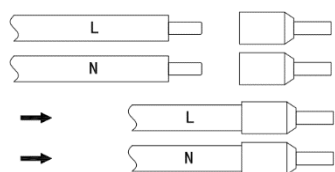
6. Make sure the inverter metal housing is grounded.

   ⏚ **→Ground (yellow-green)**

R-type terminal:

7. Make sure the wires are securely connected.

CAUTION: Important

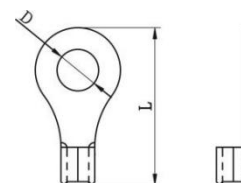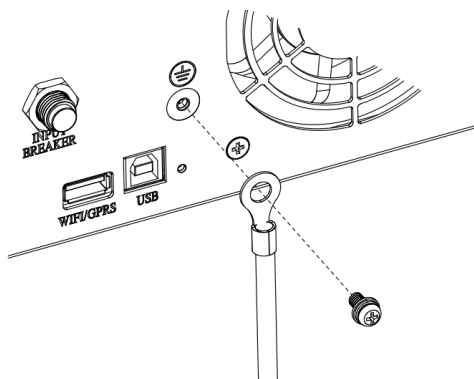Be sure to connect AC wires with correct polarity. If L and N wires are connected reversely, it may cause utility short-circuited when these inverters are worked in parallel operation.

CAUTION: Appliances such as air conditioner are required at least 2~3 minutes to restart because it's required to have enough time to balance refrigerant gas inside of circuits. If a power shortage occurs and recovers in a short time, it will cause damage to your connected appliances. To prevent this kind of damage, please check with manufacturer of air conditioner that if it's equipped with time-delay function before installation. Otherwise, this off grid solar inverter will trig overload fault and cut off output to protect your appliance but sometimes it still causes internal damage to the air conditioner.

PV Connection

CAUTION: Before connecting to PV modules, please install **separately** a DC circuit breaker between inverter and PV modules.

WARNING! All wiring must be performed by a qualified personnel.
WARNING! It' very important for system safety and efficient operation to use appropriate cable for PV module connection. To reduce risk of injury, please use the proper recommended cable size as below.

| Model	Wire Size	Torque value
6kw inverter	1 * 12 AWG	1.2-1.6 Nm

PV Module Selection:

When selecting proper PV modules, please be sure to consider below parameters:
1. Open circuit Voltage (Voc) of PV modules not exceeds max. PV array open circuit voltage of inverter.
2. Open circuit Voltage (Voc) of PV modules should be higher than start-up voltage.

INVERTER MODEL	6kw inverter
Max. PV Array Open Circuit Voltage	500Vdc
Start-up Voltage	150Vdc
PV Array MPPT Voltage Range	120Vdc~450Vdc

Please follow below steps to implement PV module connection:
 1.Remove insulation sleeve 10 mm for positive and negative conductors.
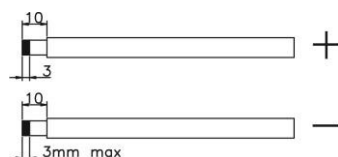
2.Insert PV panel positive and negative cables into MC4 terminal, then connect positive pole(+)of connection cable to positive pole(+)of PV input connector, connect negative pole(-)of connection cable to negative pole(-) of PV input connector.
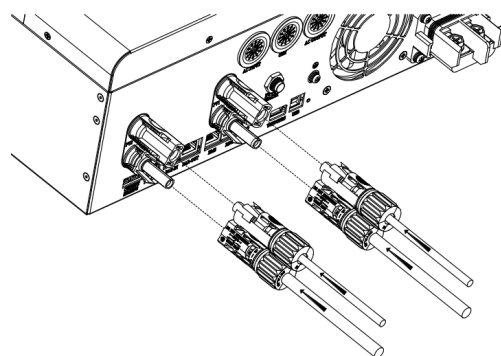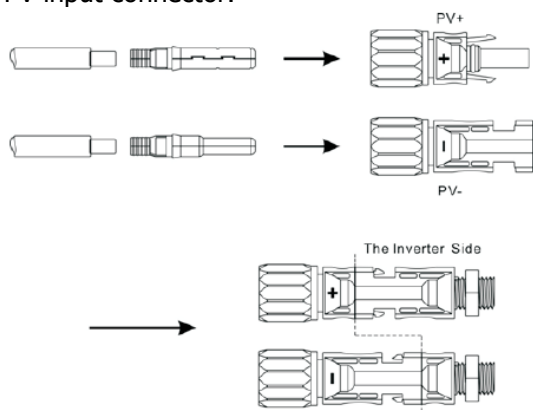
3.Make sure the wires are securely connected.

Final Assembly

After connecting all wiring, please put bottom cover back by screwing four screws as shown below.
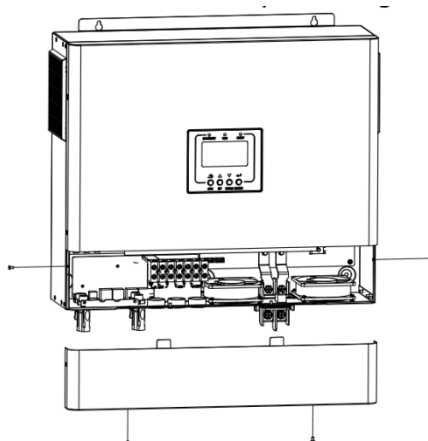
Communication Connection

Please use supplied communication cable to connect to inverter and PC. Follow on-screen instruction to install the monitoring software. For the detailed software operation, please check user manual of software. The monitoring software is provided from manufacturer.

Dry Contact Signal

There is one dry contact(3A/250VAC) available on the rear panel. It could be used to deliver signal to external device when battery voltage reaches warning level.

| Unit Status	Condition			Dry contact port: NC C NO	
				NC & C	NO & C
Power Off	Unit is off and no output is powered			Close	Open
Power On	Output is powered from Battery or Solar	Output is powered from Utility		Close	Open
		Program 01 set as Utility first	Battery voltage (SOC)< Low DC warning voltage(SOC)	Open	Close
			Battery voltage(SOC) > Setting value in Program 13 or battery charging reaches floating stage	Close	Open
		Program 01 is set as SBU or Solar first	Battery voltage (SOC)< Setting value in Program 12	Open	Close
			Battery voltage (SOC)> Setting value in Program 13 or battery charging reaches floating stage	Close	Open

Operation

Power ON/OFF
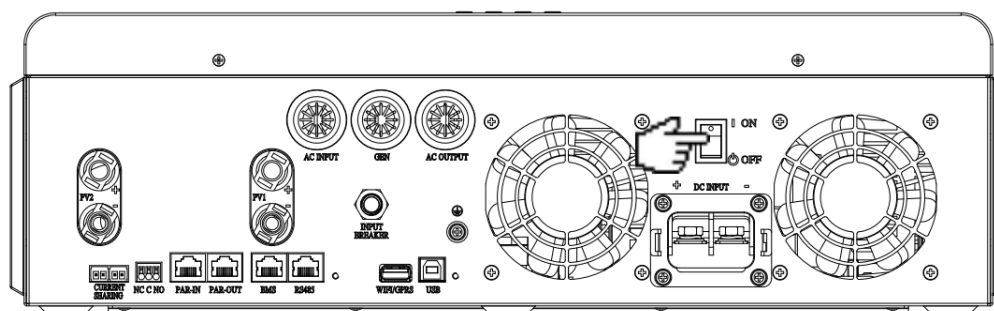
Once the unit has been properly installed and the batteries are connected well, simply press On/Off switch (located on the button of the case) to turn on the unit.

Operation and Display Panel

The operation and display panel, shown in below chart, is on the front panel of the inverter. It includes three indicators, four function keys and a LCD display, indicating the operating status and input/output power information.

1. LCD display

2. Status indicator

3. Charging indicator

4. Fault indicator

5. Function buttons
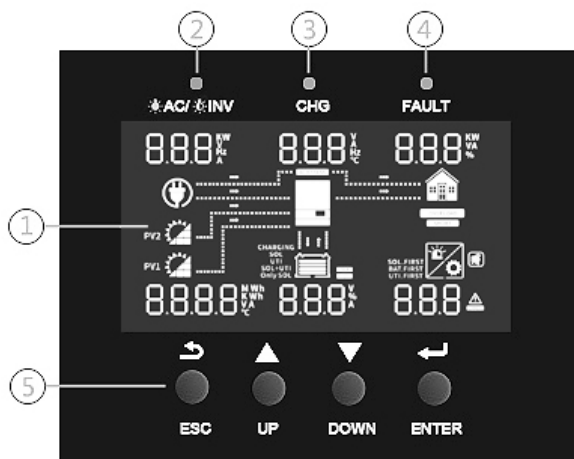
LED Indicator

LED Indicator			Messages
☀AC / ☀INV	Green	Solid On	Output is powered by utility in Line mode.
		Flashing	Output is powered by battery or PV in battery mode.
☀CHG	Green	Solid On	Battery is fully charged.
		Flashing	Battery is charging.
⚠ FAULT	Red	Solid On	Fault occurs in the inverter.
		Flashing	Warning condition occurs in the inverter.

Function Buttons

Button	Description
ESC	To exit setting mode
UP	To go to previous selection
DOWN	To go to next selection
ENTER	To confirm the selection in setting mode or enter setting mode

LCD Display Icons
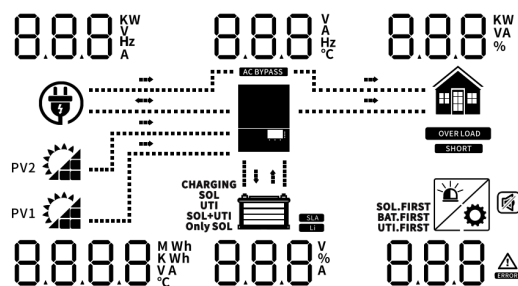
Icon	Description
AC Input Information	
AC input icon	AC input icon
8.8.8 KW V Hz A	Indicate AC input power, AC input voltage, AC input frequency, AC input current
AC BYPASS	Indicate AC power loads in bypass
PV Input Information	
PV1 PV2	Left：PV1 input icon Right：PV2 input icon
8.8.8.8 M Wh K Wh V A ℃	Indicate PV power, PV voltage, PV current, etc
Output Information	
Inverter icon	Inverter icon
8.8.8 V A Hz ℃	Indicate output voltage, output current, output frequency, inverter temperature
Load Information	
Load icon	Load icon
8.8.8 KW VA %	Indicate power of load, power percentage of load
OVER LOAD	Indicate overload happened
SHORT	Indicate short circuit happened
Battery Information	
(battery icon)	Indicate battery level by 0-24%, 25-49%, 50-74% and 75-100% in battery mode and charging status in line mode.
8.8.8 V % A	Indicate battery voltage, battery percentage, battery current
SLA	Indicate SLA battery
Li	Indicate lithium battery
CHARGING SOL SOL+UTI Only SOL	Indicate charging source priority: solar first, solar and utility, or only solar
Other Information	
SOL.FIRST BAT.FIRST UTI.FIRST	Indicate output source priority: solar first, utility first, SBU mode or SUB mode
8.8.8 ⚠ ERROR	Indicate warning code or fault code
(warning icon)	Indicate a warning or a fault is happening
(gear icon)	Indicate it's during setting values
(mute icon)	Indicate the alarm is disabled
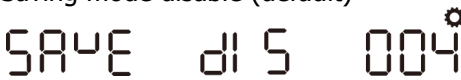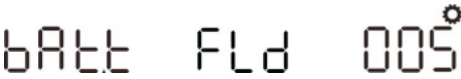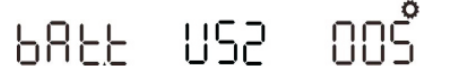
In AC mode, battery icon will present Battery Charging Status		
Status	Battery voltage	LCD Display
Constant Current mode / Constant Voltage mode	<2V/cell	4 bars will flash in turns.
	2 ~ 2.083V/cell	Bottom bar will be on and the other three bars will flash in turns.
	2.083 ~ 2.167V/cell	Bottom two bars will be on and the other two bars will flash in turns.
	> 2.167 V/cell	Bottom three bars will be on and the top bar will flash.
Floating mode. Batteries are fully charged.		4 bars will be on.

In battery mode, battery icon will present Battery Capacity		
Load Percentage	Battery Voltage	LCD Display
Load >50%	< 1.717V/cell	(battery icon)
	1.717V/cell ~ 1.8V/cell	(battery icon)
	1.8 ~ 1.883V/cell	(battery icon)
	> 1.883 V/cell	(battery icon)
50%> Load > 20%	< 1.817V/cell	(battery icon)
	1.817V/cell ~ 1.9V/cell	(battery icon)
	1.9 ~ 1.983V/cell	(battery icon)
	> 1.983	(battery icon)
Load < 20%	< 1.867V/cell	(battery icon)
	1.867V/cell ~ 1.95V/cell	(battery icon)
	1.95 ~ 2.033V/cell	(battery icon)
	> 2.033	(battery icon)

LCD Setting

After pressing and holding ENTER button for 3 seconds, the unit will enter setting mode. Press "UP" or "DOWN" button to select setting programs. Then press "ENTER" button to confirm the selection or ESC button to exit.

Program	Description	Setting Option	
01	Output source priority: To configure load power source priority	Solar first	OPPr SOL 001 (SOL.FIRST)
		Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, battery energy will supply power the loads at the same time. Utility provides power to the loads only when any one condition happens: - Solar energy is not available - Battery voltage drops to either low-level warning voltage or the setting point in program 12.	
		Utility first (default)	OPPr Uti 001 (UTI.FIRST)
		Utility will provide power to the loads as first priority. Solar and battery energy will provide power to the loads only when utility power is not available.	
		SBU priority	OPPr SbU 001 (BAT.FIRST)
		Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, battery will supply power to the loads at the same time. Utility provides power to the loads only when battery voltage drops to either low-level warning voltage or the setting point in program 12.	
		SUB priority	OPPr SUb 001 (SOL.FIRST / UTI.FIRST)
		Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, solar and utility will power loads at the same time. Battery provides power to the loads only when solar energy is not sufficient and there is no utility.	
02	Maximum charging current: set total charging current for solar and utility chargers. (Max. charging current = utility charging current + solar charging current)	CHGI 60A 002 Default 60A, 10A~100A Settable (If LI is selected in Program 5, this program can't be set up)	
03	AC input voltage range	Appliance (default) ACv APL 003 If selected, acceptable AC input voltage range will be within 90~280VAC	
		UPS ACv UPS 003 If selected, acceptable AC input voltage range will be within 170~280VAC	
		Generator(Only diesel generators allowed) ACv GEN 003 If selected, acceptable AC input voltage range will be within 90~280VAC. **Note:** When connecting generator, the generator should be no less than 10KVA(no less than 20KVA for three phase parallel system), and the inverters should be no more than 2 units in one phase.	

04	Power saving mode enable/disable	Saving mode disable (default) **SAVE dIS 004** If disabled, no matter connected load is low or high, the on/off status of inverter output will not be effected.
		Saving mode enable **SAVE ENA 004** If enabled, the output of inverter will be off when connected load is pretty low or not detected.
05	Battery type	AGM (default) **bAtt AGM 005**
		Flooded **bAtt FLd 005**
		Lithium (only suitable when communicated with BMS) **bAtt LI 005**
		User-Defined **bAtt USE 005** If "User-Defined" is selected, battery charge voltage and low DC cut-off voltage can be set up in program 19, 20 and 21.
		User-Defined 2（suitable when lithium battery without BMS communication） **bAtt US2 005** If "User-Defined 2" is selected, battery charge voltage and low DC cut-off voltage can be set up in program 19, 20 and 21. It is recommended to set to the same voltage in program 19 and 20(full charging voltage point of lithium battery). The inverter will stop charging when the battery voltage reaches this setting.

06	Auto restart when overload occurs	Restart disable (default) **LdrS dIS 006**	Restart enable **LdrS ENA 006**
07	Auto restart when over temperature occurs	Restart disable (default) **tmrS dIS 007**	Restart enable **tmrS ENA 007**
08	Output voltage *This setting is only available when the inverter is in standby mode (Switch off).	230V (default) **OUtY 230 008**	220V **OUtY 220 008**
		240V **OUtY 240 008**	208V **OUtY 208 008**
09	Output frequency *This setting is only available when the inverter is in standby mode (Switch off).	50Hz (default) **OUtF 50 009**	60Hz **OUtF 60 009**

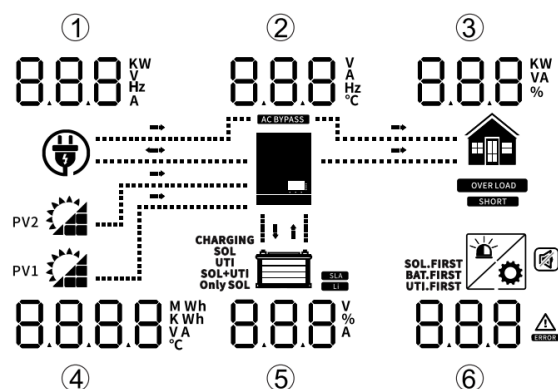|		
10	Number of series batteries connected	**bAtn 4 010** (e.g. Showing batteries are connected in 4 series)

11	Maximum utility charging current	ACI 30ᴬ 011 Default 30A, 0A~80A Settable Note: If setting value in Program 02 is smaller than that in Program 11, the inverter will apply charging current from Program 02 for utility charger	
12	Setting voltage point back to utility source when selecting "SBU priority" or "Solar first" in program 01	b2AC 46.0ᵛ 012 Default 46.0V, 44.0V~51.2V Settable	
13	Setting voltage point back to battery mode when selecting "SBU priority" or "Solar first" in program 01	AC2b 54.0ᵛ 013 Default 54.0V, 48.0V~58.0V Settable	

14	Charger source priority: To configure charger source priority	If this off grid solar inverter is working in Line, Standby or Fault mode, charger source can be programmed as below:	
		Solar first CG.Pr ᴿᴼᴸ CSO 014	Solar energy will charge battery as first priority. Utility will charge battery only when solar energy is not available.
		Solar and Utility CG.Pr ˢᴼᴸ⁺ᵁᵀᴵ SNU 014	Solar energy and utility will both charge battery.
		Only Solar CG.Pr ᴼⁿˡʸ ˢᴼᴸ OSO 014	Solar energy will be the only charger source no matter utility is available or not.
		If this off grid solar inverter is working in Battery mode or Power saving mode, only solar energy can charge battery. Solar energy will charge battery if it's available and sufficient.	
15	Alarm control	Alarm on (default) bU22 ON 015	Alarm off bU22 OFF 015
16	Backlight control	Backlight on (default) LCdb ON 016	Backlight off LEdb OFF 016
17	Beeps while primary source is interrupted	Alarm on (default) ALAr ON 017	Alarm off ALAr OFF 017
18	Overload bypass: When enabled, the unit will transfer to line mode if overload occurs in battery mode.	Bypass disable (default) bYP dIS 018	Bypass enable bYP ENA 018
19	C.V. charging voltage. If self-defined is selected In program 5, this program can be set up	CU 56.4ᵛ 019 Default 56.4V, 48.0V~58.4V Settable	
20	Floating charging voltage. If self-defined is selected in program 5, this program can be set up	FLtU 54.0ᵛ 020 Default 54.0V, 48.0V~58.4V Settable	

21	Low DC cut-off voltage. If self-defined is selected in program 5, this program can be set up. Low DC cut-off voltage will be fixed to setting value no matter what percentage of load is connected.	`CUtY 42.0ᵛ 021` Default 42.0V, 40.0V~48.0V Settable When reach Low DC cut-off voltage: 1) If battery power is only power source available, inverter will shut down. 2) If PV energy and battery power are available, inverter will charge battery without AC output. 3) If PV energy, battery power and utility are all available, inverter will transfer to line mode and provide output power to loads, and charge the battery at the same time.	

23	AC output mode
	*This setting is only available when the inverter is in standby mode (Switch off).
	Note: Parallel operation can only work when battery connected
		Single:
		`PrLL SIG 023`
		
		L1 Phase:
		`PrLL 3P1 023`
		
		L3 Phase:
		`PrLL 3P3 023`
			Parallel:
			`PrLL PAL 023`
			
			L2 Phase:
			`PrLL 3P2 023`

		When the units are used in parallel with single phase, please select "PAL" in program 23. It requires 3 inverters to support three-phase equipment, 1 inverter in each phase. Please select "3P1" in program 23 for the inverters connected to L1 phase, "3P2" in program 23 for the inverters connected to L2 phase and "3P3" in program 23 for the inverters connected to L3 phase. Be sure to connect share current cable to units which are on the same phase. Do NOT connect share current cable between units on different phases. Besides, power saving function will be automatically disabled.		

28	Address setting (for expansion)	`Addr 1 028` Default 1, 1~255 Settable	
37	Real time setting---Year	`2018 037`	Default 2018, range 2018~2099
38	Real time setting---Month	`MON 12 038`	Default 01, range 01~12
39	Real time setting---Date	`dAY 13 039`	Default 01, range 01~31
40	Real time setting---Hour	`HOUr 13 040`	Default 00, range 00~23
41	Real time setting---Minute	`MIN 50 041`	Default 00, range 00~59
42	Real time setting---Second	`SEC 50 042`	Default 00, range 00~59

6

43	Battery equalization	Battery equalization enable	Battery equalization disable(default)
		E9 EПA 043	E9 dIS 043
		If "Flooded" or "User-Defined" is selected in program 05, this program can be set up.	

44	Battery equalization voltage	E9u 58.4ᵛ 044	
		Default 58.4V, 48.0V~58.4V Settable	

45	Battery equalized time	ПI П E9t 60 045	Default 60min, 5min~900min Settable

46	Battery equalized timeout	ПI П E9t0 120 046	Default 120min, 5min~900min Settable

47	Equalization interval	dAY E9I 30 047	Default 30days, 1 days~90 days Settable

48	Equalization activated immediately	Equalization activated immediately on E9 On 048	Equalization activated immediately off(default) E9 OFF 048
		If equalization function is enabled in program 43, this program can be setup. If "On" is selected in this program, it's to activate battery equalization immediately and LCD main page will shows "E9". If "Off" is selected, it will cancel equalization function until next activated equalization time arrives based on program 47setting. At this time, "E9" will not be shown in LCD main page.	

49	Utility charging time	0000(default) Allow utility to charge the battery all day run. CHG tIП 0000 049	The time allows utility to charge the battery. Use 4 digits to represent the time period, the upper two digits represent the time when utility start to charge the battery, setting range from 00 to 23, and the lower two digits represent the time when utility end to charge the battery, setting range from 00 to 23. (eg: 2320 represents the time allows utility to charge the battery is from 23:00 to the next day 20:59, and the utility charging is prohibited outside of this period)

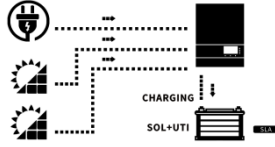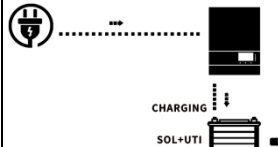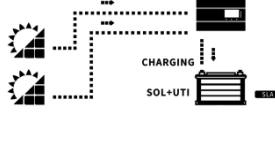| 50	AC output time	0000(default) Allow inverter to power the load all day run. OUP tIП 0000 050	The time allows inverter to power the load. Use 4 digits to represent the time period, the upper two digits represent the time when inverter start to power the load, setting range from 00 to 23, and the lower two digits represent the time when inverter end to power the load, setting range from 00 to 23. (eg: 2320 represents the time allows inverter to power the load is from 23:00 to the next day 20:59, and the inverter AC output power is prohibited outside of this period)

Display Information
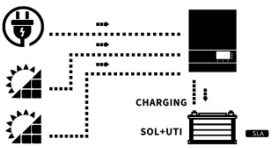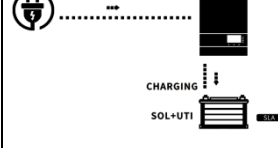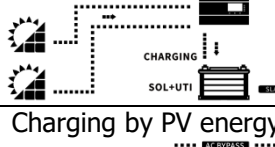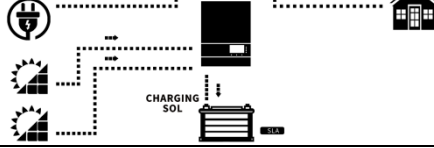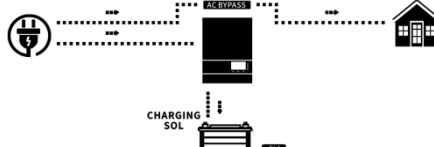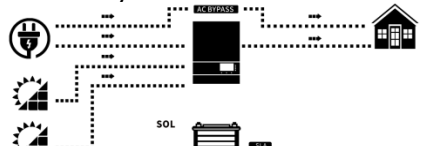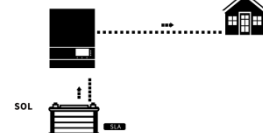
The LCD display information will be switched in turns by pressing "UP" or "DOWN" key. The selectable information is switched as below order: voltage, frequency, current, power, firmware version.

Setting Information	LCD display	
① AC Input voltage （If it flashes, it indicates that the input voltage of the generator is displayed at this time, and the current, power and frequency displayed after turning the page are also the input parameters of the generator.) ② Output voltage ③ Load percentage ④ Left：PV1 input voltage 　　Right: PV2 input voltage ⑤ Battery voltage ⑥ Warning or Fault code (Default Display Screen)		
① AC Input frequency ② Output frequency ③ Load power in VA ④ Left：PV1 energy sum in KWH 　　Right: PV2 energy sum in KWH ⑤ Battery percentage ⑥ Warning or Fault code		

① AC Input current ② Output current ③ Load percentage ④ Left：PV1 input current Right：PV2 input current ⑤ Battery charging current ⑥ Warning or Fault code	4.7ᴀ 1.7ᴀ 8.1% CHARGING PV1 SOL+UTI SOL.FIRST 2.9ᴀ 36.6ᴀ	4.7ᴀ 1.7ᴀ 8.1% PV2 CHARGING SOL+UTI SOL.FIRST 3.4ᴀ 36.6ᴀ
① AC input power in Watts ② Inverter temperature ③ Load power in Watts ④ Left：PV1 input power in Watts Right：PV2 input power in Watts ⑤ Battery percentage ⑥ Warning or Fault code	1.10ᴷᵂ 3.14℃ 1.00ᴷᵂ CHARGING PV1 SOL+UTI SOL.FIRST 1150 88.0%	1.10ᴷᵂ 3.14℃ 1.00ᴷᵂ PV2 CHARGING SOL+UTI SOL.FIRST 1101 88.0%
Firmware version (CPU1: 040-00-b21; CPU2:041-00-b21)	040 00 b21 CHARGING PV1 SOL+UTI SOL.FIRST 041 00 b21	040 00 b21 PV2 CHARGING SOL+UTI SOL.FIRST 041 00 b21
Time (15:20:10, December 15, 2018)	15 20 10 CHARGING PV1 SOL+UTI SOL.FIRST 2018 12 15	15 20 10 PV2 CHARGING SOL+UTI SOL.FIRST 2018 12 15

Operating Mode Description

Operation mode	Description	LCD display	
Standby mode / Power saving mode **Note:** *Standby mode: The inverter is not turned on yet but at this time, the inverter can charge battery without AC output. *Power saving mode: If enabled, the output of inverter will be off when connected load is pretty low or not detected.	No output is supplied by the unit but it still can charge batteries.	Charging by utility and PV energy. 	Charging by utility
		Charging by PV energy 	No charging
Fault mode Note: *Fault mode: Errors are caused by inside circuit error or external reasons such as over temperature, output short circuited and so on.	PV energy and utility can charge batteries.	Charging by utility and PV energy 	Charging by utility
		Charging by PV energy 	No charging
Line Mode	The unit will provide output power from the mains. It can also charge the battery at line mode.	Charging by PV energy 	
		Charging by utility 	
		No battery connected 	
Battery Mode	The unit will provide output power from battery and PV power.	Power from battery and PV energy 	
		Power from battery only 	

Fault Reference Code

Fault Code	Fault Event	Icon on
01	Fan is locked	01 ERROR
02	Over temperature	02 ERROR
03	Battery voltage is too high	03 ERROR
04	Battery voltage is too low	04 ERROR
05	Output short circuited	05 ERROR
06	Output voltage is too high.	06 ERROR
07	Overload time out	07 ERROR
08	Bus voltage is too high	08 ERROR
09	Bus soft start failed	09 ERROR
51	Over current or surge	51 ERROR
52	Bus voltage is too low	52 ERROR
53	Inverter soft start failed	53 ERROR
55	Over DC voltage in AC output	55 ERROR
56	Battery connection is open	56 ERROR
57	Current sensor failed	57 ERROR
58	Output voltage is too low	58 ERROR
60	Negative power fault	60
61	PV voltage is too high	61
62	Internal communication error	62
80	CAN fault	80 ERROR
81	Host loss	81 ERROR

Warning Indicator

Warning Code	Warning Event	Audible Alarm	Icon flashing
01	Fan is locked when inverter is on.	Beep 3 times every second	01
02	Over temperature	Beep once every second	02
03	Battery is over-charged	Beep once every second	03
04	Low battery	Beep once every second	04
07	Overload	Beep once every 0.5 second	07
10	Output power derating	Beep twice every 3 seconds	10
12	Solar charger stops due to low battery	Beep once every second	12
13	Solar charger stops due to high PV voltage	Beep once every second	13
14	Solar charger stops due to overload	Beep once every second	14
15	Parallel input utility grid different	Beep once every second	15
16	Parallel input phase error	Beep once every second	16
17	Parallel output phase loss	Beep once every second	17
18	Buck over current	Beep once every second	18
19	Battery disconnect	No beep	19
20	BMS communication error	Beep once every second	20
21	PV power insufficient	Beep once every second	21
22	Parallel forbidden without battery	Beep once every second	22
25	Parallel inverters' capacity different	Beep once every second	25
33	BMS communication loss	Beep once every second	33
34	Cell over voltage	Beep once every second	34
35	Cell under voltage	Beep once every second	35
36	Total over voltage	Beep once every second	36
37	Total under voltage	Beep once every second	37
38	Discharge over voltage	Beep once every second	38
39	Charge over voltage	Beep once every second	39
40	Discharge over temperature	Beep once every second	40
41	Charge over temperature	Beep once every second	41
42	Mosfet over temperature	Beep once every second	42
43	Battery over temperature	Beep once every second	43
44	Battery under temperature	Beep once every second	44
45	System shut down	Beep once every second	45

Battery Equalization

Equalization function is added into charge controller. It reverses the buildup of negative chemical effects like stratification, a condition where acid concentration is greater at the bottom of the battery than at the top. Equalizationalso helps to remove sulfate crystals that might have built up on the plates. If left unchecked, this condition, called sulfation, will reduce the overall capacity of the battery. Therefore, it's recommended to equalize battery periodically.

- **How to Apply Equalization Function**

    You must enable battery equalization function in monitoring LCD setting program 43 first. Then, you may apply this function in device by either one of following methods:

    1. Setting equalization interval in program 47.

    2. Active equalization immediately in program 48.

- **When to Equalize**

    In float stage, when the setting equalization interval (battery equalization cycle) is arrived, or equalization is active immediately, the controller will start to enter Equalize stage.
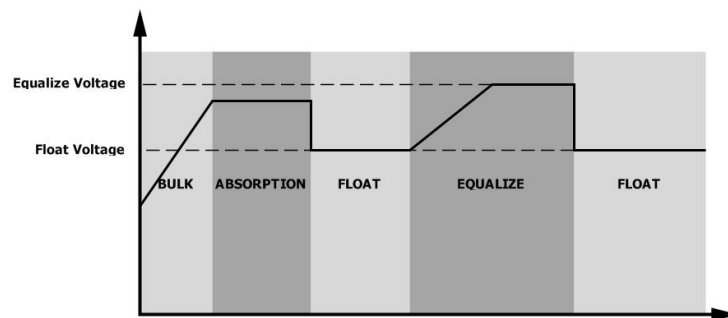
- **Equalize charging time and timeout**

    In Equalize stage, the controller will supply power to charge battery as much as possible until battery voltage raises to battery equalization voltage. Then, constant-voltage regulation is applied to maintain battery voltage at the battery equalization voltage. The battery will remain in the Equalize stage until setting battery equalized time is arrived.
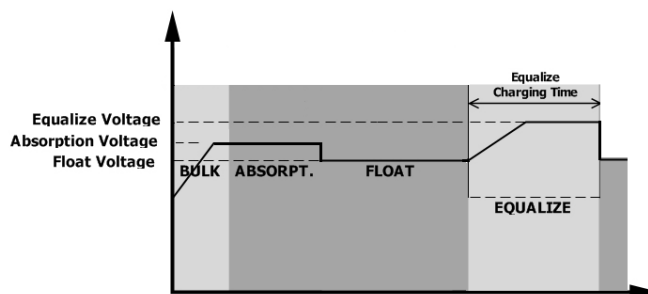
However, in Equalize stage, when battery equalized time is expired and battery voltage doesn't rise to battery equalization voltage point, the charge controller will extend the battery equalized time until battery voltage achieves battery equalization voltage. If battery voltage is still lower than battery equalization voltage when battery equalized timeout setting is over, the charge controller will stop equalization and return to float stage.
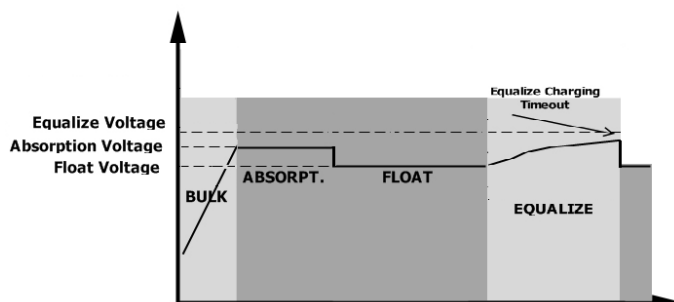
Trouble Shooting

Problem	LCD/LED/Buzzer	Explanation	What to do
Unit shuts down Automatically during startup process.	LCD/LEDs and buzzer will be active for 3 seconds and then complete off.	The battery voltage is too low . (<1.91V/Cell)	1. Re-charge battery. 2. Replace battery.
No response after power on.	No indication.	1.The battery voltage is far too low. (<1.4V/Cell) 2.Battery polarity is connected reversed.	1. Check if batteries and the wiring are connected well. 2. Re-charge battery. 3. Replace battery.
Mains exist but the unit works in battery mode.	Input voltage is 0 on the LCD and green LED is flashing.	Input protector is tripped.	Check if AC breaker is tripped and AC wiring is connected well.
	Green LED is flashing.	Insufficient quality of AC power (Shore or Generator)	1.Check if AC wires are too thin and/or too long. 2.Check if generator (if applied) is working well or if input voltage range setting is correct. (UPS→Appliance)
	Green LED is flashing.	Set "Battery First" or "Solar First" as the priority of output source.	Change output source priority to Utility first.
When it's turned on, internal relay is switching on and off repeatedly.	LCD display and LEDs are flashing	Battery is disconnected.	Check if battery wires are connected well.
Buzzer beeps continuously and red LED is on. (Fault code) Buzzer beeps once every second, and red LED is flashing. (Warning code)	Fault code 01	Fan fault.	1.Check whether all fans are working properly. 2.Replace the fan.
	Fault code 02	Internal temperature of component is over 100℃.	1. Check whether the air flow of the unit is blocked or whether the ambient temperature is too high. 2. Check whether the thermistor plug is loose.
	Fault code 03	Battery is over-charged.	Restart the unit, if the error happens again, please return to repair center.
		The battery voltage is too high.	Check if spec and quantity of batteries are meet requirements.
	Warning code 04	The battery voltage/SOC is too low.	1. Measure battery voltage in DC input. 2. Check battery SOC in LCD when use Li battery 3. Recharge the battery.
	Fault code 05	Output short circuited.	Check if wiring is connected well and remove abnormal load.
	Fault code 06/58	Output abnormal (Inverter voltage is higher than 280Vac or lower than 80Vac).	1. Reduce the connected load. 2. Restart the unit, if the error happens again, please return to repair center.
	Fault code 07	The inverter is overload 110% and time is up.	Reduce the connected load by switching off some equipment.

Buzzer beeps continuously and red LED is on. (Fault code)

Buzzer beeps once every second, and red LED is flashing. (Warning code) | Fault code 08 | Bus voltage is too high. | 1. If you connect to a lithum battery without communication, check whether the voltage points of the program 19 and 21 are too high for the lithum battery.
2. Restart the unit, if the error happens again, please return to repair center. |
	Fault code 09/53/57	Internal components failed.	Restart the unit, if the error happens again, please return to repair center.
	Warning code 15	The input status is different in parallel system.	Check if AC input wires of all inverters are connected well.
	Warning code 16	Input phase is not correct.	Change the input phase S and T wiring.
	Warning code 17	The output phase not correct in parallel.	1.Make sure the parallel setting are the same system(sigle or paralle; 3P1,3P2,3P3).
2.Make sure all phases inverters are power on.
	Warning code 20	Li battery can't communicate to the inverter.	1. Check whether communication line is correct connection between inverter and battery.
2. Check whether BMS protocol type is correct setting.
	Fault code 51	Over current or surge.	Restart the unit, if the error happens again, please return to repair center.
	Fault code 52	Bus voltage is too low.	
	Fault code 55	Output voltage is unbalanced	
	Fault code 56	Battery is not connected well or fuse is burnt.	1. If you connect to a lithum battery without communication, check whether the voltage points of the program 19 and 21 are too high for the lithum battery.
2. If the battery is connected well, restart the unit. If the error happens again, please return to repair center.
	Fault code 60	Negative power fault	1. Check whether the AC output connected to the grid input.
2. Check whether Program 8 settings are the same for all parallel inverters
3. Check whether the current sharing cables are connected well in the same parallel phases.
4. Check whether all neutral wires of all parallel units are connected together.
5. If problem still exists, contact repair center.
	Fault code 80	CAN fault	1. Check whether the parallel communication cables are connected well.
2. Check whether Program 23 settings are right for the parallel system.
3. If problem still exists, contact repair center
	Fault code 81	Host loss	

Note: To restart the inverter, all power sources need to be disconnected. After the LCD screen light is off, only use the battery to boot.

1