

宁波欧乐机械有限公司
NINGBO OULE MACHINE CO., LTD.

宁波德克刀具有限公司
NINGBO DEREK TOOLS CO.,LTD.

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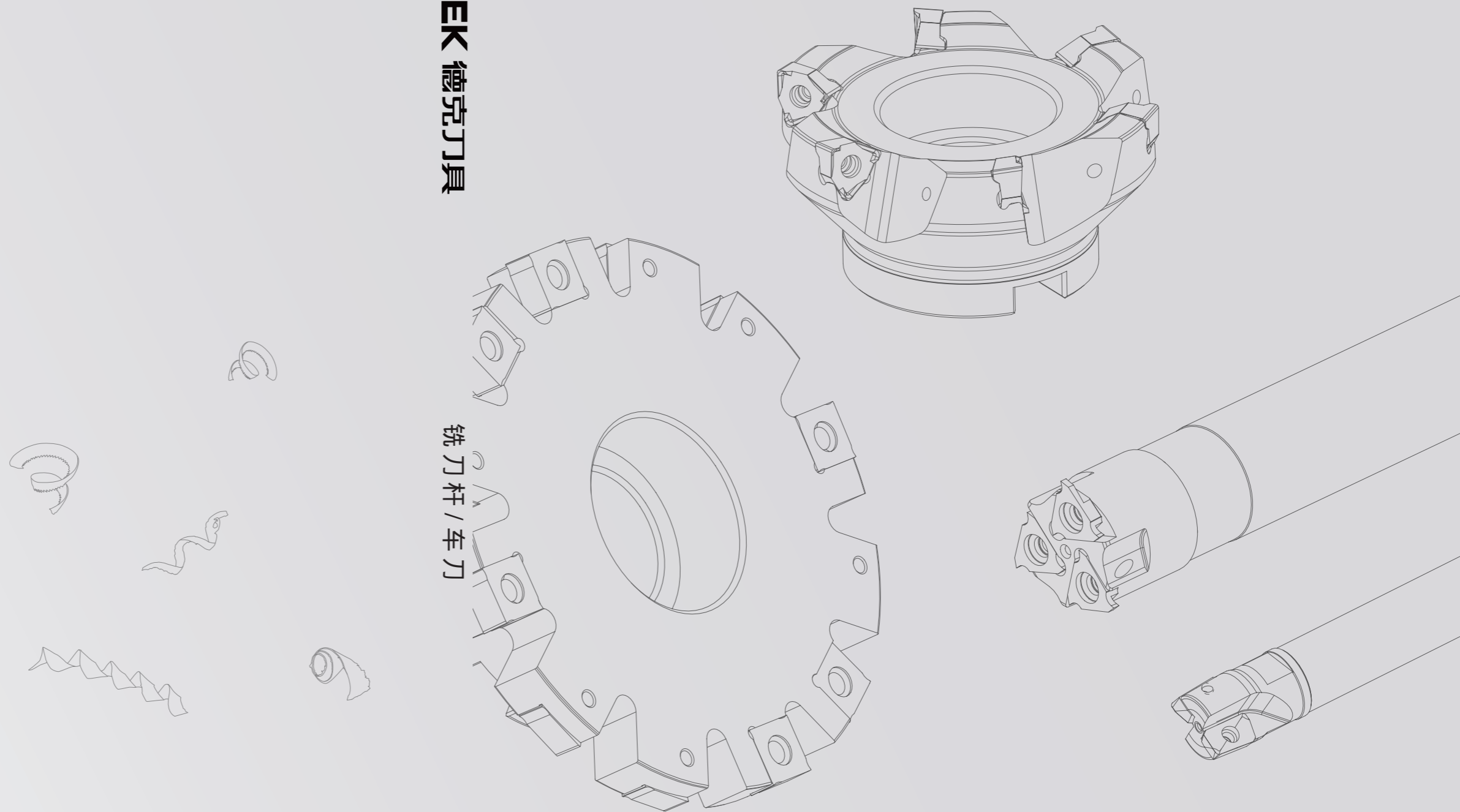
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DEREK 德克刀具



DEREK



铣刀杆 / 车刀

2023年

我们保留技术更新、改善产品权利
We reserve the rights to update the products
specification without prior notice.

MILLING
TURNING



ABOUT DEREK

德克简介



工厂 I
Factory I



工厂 II
Factory II



检测部
Testing Dept.



检测部
Testing Dept.

宁波欧乐机械有限公司及宁波德克刀具有限公司为“DEREK”刀具品牌在国内的制造加工企业及营销中心，并在中国宁波设有占地 25 亩的一期工厂加工区及占地 30 亩的二期工厂加工区。

公司成立于 1993 年，30 年来专注于制造研发数控刀具，是国内首屈一指拥有完整刀具现代化生产线的制造型企业。公司拥有 50 多项核心专利，多项国际认证，产品享誉海内外客户及业内同行！

Ningbo Oule Machine Co., Ltd., established in 1993, is the research and manufacturing center of Derek Tools and specialized in CNC milling cutters, turning tools, tool holders, and boring tools. Our mission is to provide high quality products and a-class service, including providing our customers with tools solution, helping them get smooth production.

德克刀具每款产品都承载着“制造一流产品、提供一流服务”企业宗旨，“为客户提供数控刀具整体解决方案、助其更好的服务市场以获得全球性的成功”是德克刀具的企业诉求。

通过不断技术革新，德克刀具客户遍布70多个国家和地区，建立了初步的全球营销网络！通过大量专业人才和先进的高科技生产检测设备，在先进管理理念和国际质量管理体系的引导下，通过公司全体员工的智慧和不断辛勤努力开发的德克刀具以其新颖的结构、精湛的工艺、优越的性能，德克刀具获得了客户的一致好评和广泛认同。

We work with the most experienced engineers in high precise tools area, and we have the testing equipments to make sure our tools are qualified. During the past years, we focused on the further development, working with high-tech research institutions all over the world. With our efforts, we won an award of patent of 0.002mm precision adjustmet for FBH micro boring tools. Meanwhile, we improved the whole factory management level. Today, Derek enjoys good reputation among the CNC tools field.



高新技术企业



Type-MFXN Square Face Milling cutter
MFXN型 90° 面铣刀



D01

Type-MFWN Square Face Milling Cutter
MFWN型 90° 面铣刀



D02

Type- HN45 45°Face Mill
HN45型 45° 面铣刀



D03

Type- SN45 45°Face Mill
SN45型 45° 面铣刀



D04

ASR Screw-on Cutter For High-feed Milling
ASR 锁牙式大进给端铣刀头



D05

EMR Screw-on Milling Cutter
EMR 锁牙式端铣刀头



D05

TRS Screw-on Milling Cutter
TRS 锁牙式端铣刀头



D06

RCF Screw-on Ball-nose Cutter For Roughing
RCF 锁牙式球形中粗刀头



D06

BF Screw-on Ball-nose Cutter For Finishing
BF 锁牙式球形精铣刀头



D07

300R/400R Screw-on Milling Cutter
300R/400R 锁牙式清角端铣刀头



D07

AJU Screw-on Cutter For Drilling Milling
AJU 锁牙式过中心钻铣刀头



D08

DS Solid Carbide Holder
DS 抗振铣刀头接杆



D09

AJX High Feed Indexable Milling Tool
AJX 大进给立铣刀



D11

SKS High Feed Indexable Milling Tool
SKS 大进给立铣刀



D12

ASR High-feed Milling Cutter
ASR 大进给立铣刀



D13

AHU Shoulder Milling Cutter
AHU 清角台肩铣刀



D14-D15

EMR Indexable End Mill
EMR 舍弃式端铣刀



D16-D17

EMRT Indexable End Mill
EMRT 舍弃式端铣刀



D18

TRS Indexable Milling Cutter
TRS 舍弃式端铣刀



D19-D20

RCF Ball-nose Indexable Cutter For Roughing
RCF 球形中粗刀



D21

BF Ball-nose Milling Cutter For Finishing
BF 球头精加工立铣刀



D22

300R/400R High Speed Indexable End Mill
300R/400R 清角高速端铣刀



D23-D24

AJU Cutter For Centering And Drilling
AJU 过中心钻铣刀



D25

ATS T-Slot Milling Cutter
ATS-T型槽端铣刀



D26

ASJ Cutter For Drilling And Milling
ASJ 钻铣共用型铣刀(短刃型)



D26

CH Indexable Cutter For Pocketing
CH 螺丝沉头孔铣刀



D27

TP60°,45°,30° Chamfering Cutter
TP60°,45°,30° 直柄型倒角刀



D27

EM45° Internal And External Chamfering Cutter
EM45° 内外倒角刀



D28

SSP45° Cutter For Centering And Chamfering
SSP45° 定位倒角刀



D28

AJX High-feed Face Mill
AJX 大进给面铣刀头



D29

SKS High-feed Face Mill
SKS 大进给面铣刀头



D29

EMRW Face Milling Cutter
EMRW 圆刃刃平面铣刀头



D30

TRS Face Milling Cutter
TRS 圆刃刃平面铣刀头



D31

400R Square Face Mill
400R 清角平面铣刀头



D32

FP45° Face Mill Head
FP45°平面铣刀头



D33

FP75° Face Mill Head
FP75°平面铣刀头



D33

SE45° High-speed Face Mill
SE45度高速平面铣刀头



D34

TDC Slot Milling Cutter
TDC 槽铣刀



D35

TDCW Slot Milling Cutter
TDCW 槽铣刀



D35

GDC Indexable Side Cutter For Slotting
GDC 舍弃式侧铣刀



D36

SDC Indexable Side Cutter For Slotting
SDC 舍弃式侧铣刀



D37

CDC Indexable Side Cutter For Slotting
CDC 舍弃式侧铣刀



D38

WDC Indexable Side Cutter For Slotting
WDC 舍弃式侧铣刀



D39

MCLNR/L



E01

MCBMR/L



E01

MCKNR/L



E02

MCGNR/L



E02

MCSNR/L



E03

MCMNN



E03

MCMNN-40



E04

MDJNR/L



E04

MDPNN



E05

MDQNR/L



E05

MSBNR/L



E06

MSDNN



E06

MSKNR/L



E07

MSSNR/L



E07

MTENN



E08

MTJNR/L



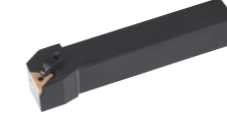
E08

MTFNR/L



E09

MTGMR/L



E09

MTQNR/L



E10

MVJNR/L



E10





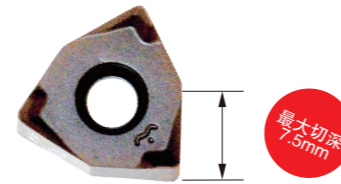
DEREK

MFXN

Type-MFXN Square Face Milling Cutter
MFXN型 90° 面铣刀

Kr=90°
标准规格直径50-160mm
刀片材质选项丰富P/M/K/H

Kr=90°
Standard diameter: 50-160mm
More options for inserts P/M/K/H

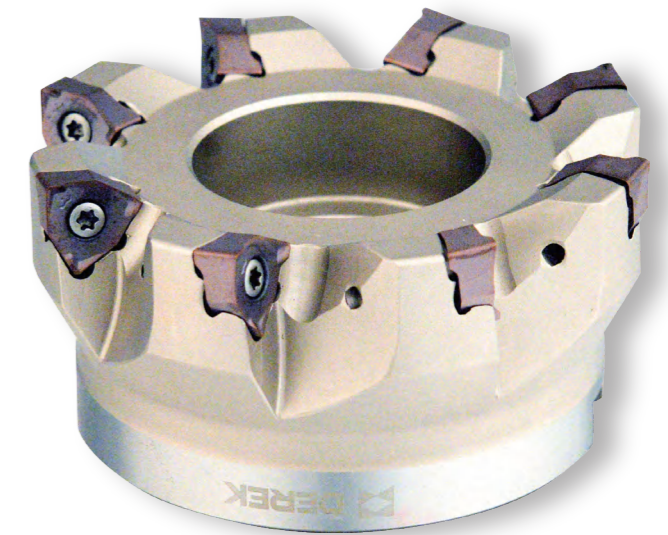


加工案例

机床：立加
被加工材料：45号钢
被加工材料硬度：HRC30
刀盘规格：MFXN90-100-32-8T-R
铣刀片：XNEX080608-GM QP5125
切削速度Vc：180m/min (580r/min)
进给速度Fz：0.2mm/t (Vf=930mm/min)
切深Ap：2mm
切宽Ae：80mm
冷却方式：水冷

Machining Case

Vertical machine
Processed material: 45# steel
Material hardness: HRC30
Specification of mill:
MFXN90-100-32-8T-R
Insert: XNEX080608-GM QP5125
Cutting rate(Vc): 180m/min (580r/min)
Feed(Fz): 0.2mm/t (Vf=930mm/min)
Cutting depth(Ap): 2mm
Cutting width(Ae): 80mm
Coolant: Water



MFXN

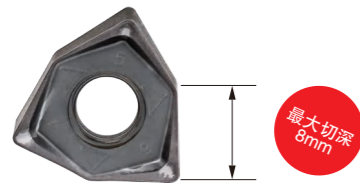
Type-MFXN Square Face Milling Cutter
MFXN型方肩面铣刀盘

- 大前倾角与动态斜面设计实现低阻力、低振感，有效提高被加工表面粗糙度。
- 厚规格设计使得抗崩刃性更卓越，最大切深7.5mm。
- 无方向刀片可应对多种加工，包括平面、台阶、切槽、垂直加工。
- 双面6刀尖比传统正角刀片更提供经济实惠。

- The structure has a large anterior horn and dynamic slant design, easily for cutting and low vibration. Effectively improved surface roughness of the workpiece.
- Thick insert is remarkable for anti-broken. which can be ensured for the maximum cutting depth as 7.5mm.
- The non-directional insert can deal with many kinds of processing, including plane, step, grooving, verticality machining.
- Double faces and 6 teeth, more economical and practical than the traditional tools.

Kr=90°
标准规格直径50-250mm
刀片材质选项丰富 **PMKS**

Kr=90°
Standard diameter: 50-250mm
More options for inserts **PMKS**



加工案例

机床：立加
被加工材料：45号钢
被加工材料硬度：HB180
刀盘规格：MFWN90-160-40-10T-R
铣刀片：WNGU080608N-GM JP5125
切削速度Vc：140m/min (280r/min)
进给速度Fz：0.15mm/t (Vf=420mm/min)
切深Ap：2.5mm
切宽Ae：130mm
冷却方式：气冷

Machining Case

Vertical machine
Processed material: 45# steel
Material hardness: HB180
Specification of mill:
MFWN90-160-40-10T-R
Insert: WNGU080608N-GM JP5125
Cutting rate(Vc): 140m/min (280r/min)
Feed(Fz): 0.15mm/t (Vf=420mm/min)
Cutting depth(Ap): 2.5mm
Cutting width(Ae): 130mm
Coolant: Air

MFWN

Type-MFWN Square Face Milling Cutter MFWN型方肩面铣刀盘

- 6个切削刃提供更好的经济性
- 刀片材质可覆盖铸铁、钢件、不锈钢和难加工材料的广域应用
- 刀体与刀片的优秀配合度可实现接近于90°的完美垂直
- 可满足面铣、台阶铣、槽铣或垂直加工的多领域应用
- 大前角设计与动态斜面实现低阻力、低振感，有效提高被加工面表面质量

- 6 cutting edges achieve better machining economy.
- Insert has wide-area applications which is suitable for machining cast iron, steel, stainless steel and difficult-to-machine materials.
- Excellent matching of cutter body and insert is close to perfect 90 degree vertical.
- A variety of machining areas is feasible including surface, step, groove and vertical milling.
- The design of large front angle and dynamic slope provides low resistance and vibration during machining. The roughness of workpiece surface is also improved.

Contrast Experiment: Angle Deviation 实测对比：角度差异

检测设备：德国ZOLLER对刀仪

Testing Equipment: Tool Presetting and Measuring Machine from ZOLLER, Germany

德克MFWN

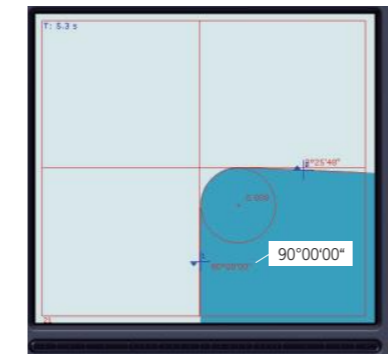


图1

竞品MFWN

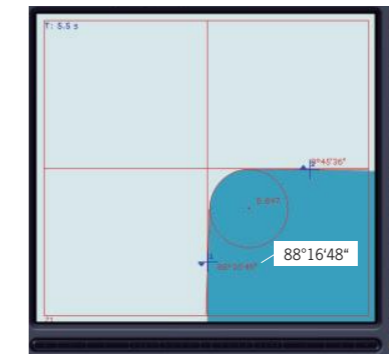


图2

竞品MFWN

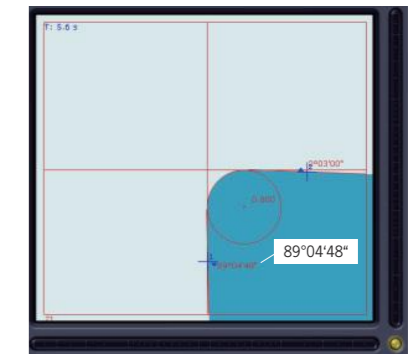


图3

■ 市面上多数刀体制作因为要兼顾不同来源的刀片，因此难以避免出现图2图3的角度偏摆问题；而德克刀体以德克刀片为基准，使得安装配合结果如图1所示，可达到近乎完美的90度设计初衷。

■ Most of cutters in the market is difficult to avoid the angle deviation problem of Figure 2 and Figure 3 because it is necessary to take into account inserts from different brands; However DEREK cutter is based on the DEREK own inserts, which results in the installation and matching machining as shown in Figure 1. It can achieve a near-perfect 90° design.

Contrast Experiment: Surface Roughness 实测对比：粗糙度差异

刀片：WNGU080608N-GM JP5225

切削速度Vc：200m/min
进给速度Fz：0.1mm/t
切深Ap：1.2mm
切宽Ae：40mm

Insert: WNGU080608N-GM JP5225
Cutting speed(Vc): 200m/min
Feed rate(Fz): 0.1mm/t
Cutting depth(Ap): 1.2mm
Cutting width(Ae): 40mm

德克MFWN



图1

竞品MFWN



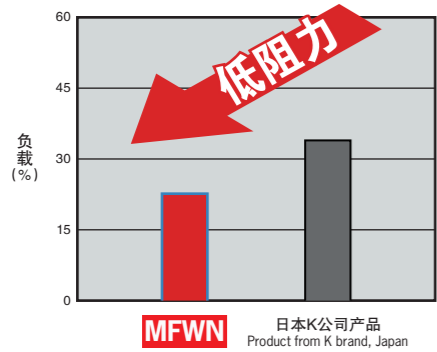
图2

■ 鉴于德克对刀盘周跳与端跳的精度管控，使得在同样切削条件下产生的粗糙度表现更为优秀。

■ Better roughness result received under the same cutting conditions due to DEREK precision control of run-out.

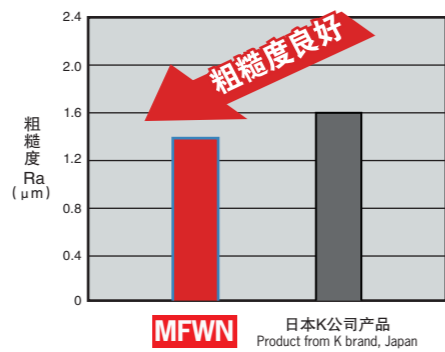
应用实例 / Application Example

切削负载对比
Comparison of cutting load capacity



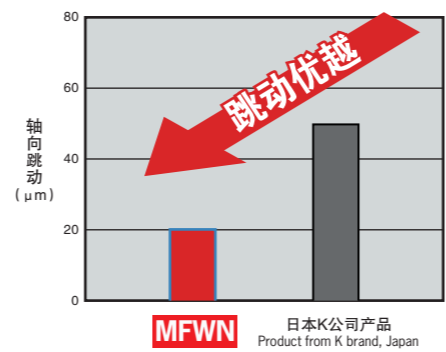
被加工材料: QT500
使用刀具: MFWN90-80-27-5T-R (Φ80)
切削速度Vc: 160m/min
进给速度Fz: 0.13mm/t
切深Ap: 2.0mm
Machined material: QT500
Tool: MFWN90-80-27-5T-R (Φ80)
Cutting speed(Vc): 160m/min
Feed rate(Fz): 0.13mm/t
Cutting depth(Ap): 2.0mm

精加工表面粗糙度对比
Comparison of surface roughness after finishing machining



被加工材料: 42CrMo
使用刀具: MFWN90-50-22-4T-R (Φ50)
切削速度Vc: 200m/min
进给速度Fz: 0.1mm/t
切深Ap: 0.3mm
Machined material: 42CrMo
Tool: MFWN90-50-22-4T-R (Φ50)
Cutting speed(Vc): 200m/min
Feed rate(Fz): 0.1mm/t
Cutting depth(Ap): 0.3mm

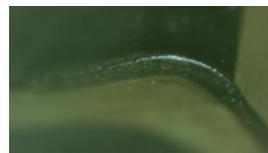
安装刀片后的轴向跳动对比
Comparison of axial runout after installing the insert



使用刀具: MFWN90-80-27-5T-R (Φ80)
刃数: 5
Tool: MFWN90-80-27-5T-R (Φ80)
Teeth: 5

The Massive Blank Workpiece QT500 块状毛坯

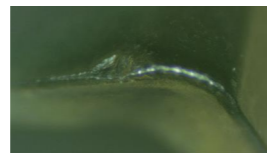
切削距离/Cutting length : 8.43m



LP5125



LP5225

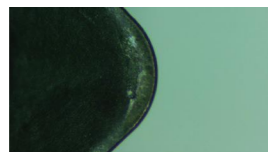


日本K公司产品
Product from K brand, Japan

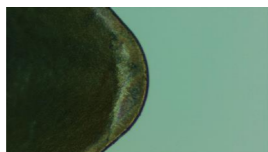
- 采用细颗粒度的基体，刃口通过微润滑处理工艺，实现稳定的抗冲击性。
- Keep stable impact resistance by high density insert and the cutting edge with micro-lubrication treatment.

Mechanical Parts 42CrMo 机械零件

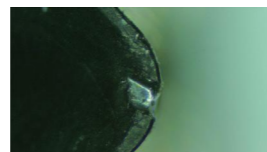
切削距离/Cutting length : 19.8m



LP5125



LP5225



日本K公司产品
Product from K brand, Japan

- 通过高硬度且抗氧化性能优异的PVD纳米涂层，实现稳定的耐磨性。
- Keep stable wear resistance by PVD nano coating with high hardness and excellent resistance to oxidation.

使用刀具/Tool

铣刀盘: MFWN90-80-27-5T-R
刀片: WNGU080608N-GM(JP5125/JP5225)
切削速度Vc: 160m/min
进给速度Fz: 0.13mm/t
切深Ap: 2.0mm
切宽Ae: 60.0mm

Face milling cutter: MFWN90-80-27-5T-R
Insert: WNGU080608N-GM(JP5125/JP5225)
Cutting speed(Vc): 160m/min
Feed rate(Fz): 0.13mm/t
Cutting depth(Ap): 2.0mm
Cutting width(Ae): 60.0mm

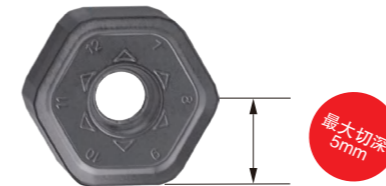
使用刀具/Tool

铣刀盘: MFWN90-50-22-4T-R
刀片: WNMU080608N-GM(JP5125/JP5225)
切削速度Vc: 201m/min
进给速度Fz: 0.29mm/t
切深Ap: 0.3mm
切宽Ae: 30.0mm

Face milling cutter: MFWN90-50-22-4T-R
Insert: WNMU080608N-GM(JP5125/JP5225)
Cutting speed(Vc): 201m/min
Feed rate(Fz): 0.29mm/t
Cutting depth(Ap): 0.3mm
Cutting width(Ae): 30.0mm

Kr=45°
12刀尖=经济性与切深的绝佳融合
标准规格直径50-315mm
刀片材质选项丰富P/M/K/S/H

Kr=45°
12-edge insert, superb combination of economy and cutting depth Standard diameter: 50-315mm
More options for inserts P/M/K/S/H



加工案例

机床: 立加
被加工材料: HT300
被加工材料硬度: HB200
刀盘规格: HN45-125-40-8T-R
铣刀片: HNMX0907ANSN-R ZP5125
切削速度Vc: 240m/min (600r/min)
进给速度Fz: 0.15mm/t (Vf=720mm/min)
切深Ap: 1.5mm
切宽Ae: 80mm
冷却方式: 水冷

Machining Case

Vertical machine
Processed material: HT300
Material hardness: HB200
Specification of mill:
HN45-125-40-8T-R
Insert: HNMX0907ANSN-R ZP5125
Cutting rate(Vc): 240m/min (600r/min)
Feed(Fz): 0.15mm/t (Vf=720mm/min)
Cutting depth(Ap): 1.5mm
Cutting width(Ae): 80mm
Coolant: Water

HN45

Type- HN45 45°Face Mill HN45型45°面铣刀

- 动态斜面设计实现低阻力、低振感，有效提高粗加工进给速度、并保障良好的表面粗糙度。
- 厚规格设计使得抗崩刃性更卓越，刀锋尖端厚度7mm，最薄部位也确保5mm厚度，最大切深5mm。
- 双面12刀尖提供优秀经济性。

- The dynamic slant design is easy for cutting with low vibration and high speed. Effectively improved surface roughness of the workpiece.
- Thick insert is remarkable for anti-broken. Thickness of insert edge is 7 mm, and thinnest part is 5mm, which can be ensured for the maximum cutting depth as 5mm.
- Double faces and 12 teeth are more economical and practical.

SN45

Type- SN45 45°Face Mill
SN45型 45° 面铣刀

Kr=45°
标准规格直径50-200mm
刀片材质选项丰富PMK

Kr=45°
Standard diameter: 50-200mm
More options for insertsPMK



SN45

Type- SN45 45°Face Mill
SN45型45°面铣刀

- 动态斜面设计实现低阻力、低振感，有效提高粗加工进给速度、并保障良好的表面粗糙度。
- 厚规格设计使得抗崩刃性更卓越，刀锋尖端厚度6mm,最薄部位也确保4.5mm厚度，最大切深8mm。
- 双面8刀尖提供优秀经济性。

- The dynamic slant design is easy for cutting with low vibration and high speed. Effectively improved surface roughness of the workpiece.
- Thick insert is remarkable for anti-broken. Thickness of insert edge is 6 mm, and thinnest part is 4.5 mm, which can be ensured for the maximum cutting depth as 8mm.
- Double faces and 8 teeth are more economical and practical.

加工案例

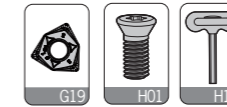
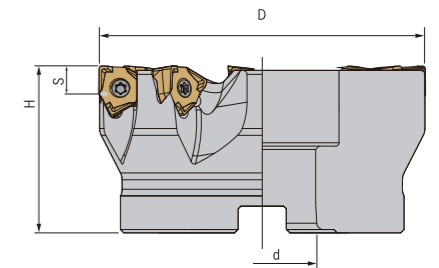
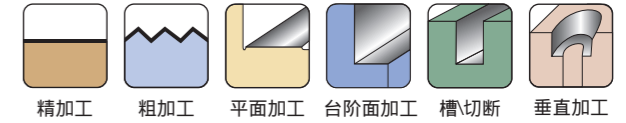
机床：立加
被加工材料：45号钢
被加工材料硬度：HB180
刀盘规格：SN45-125-40-10T-R
铣刀片：SNMX1205ANN-M JP5225
切削速度Vc：200m/min (500r/min)
进给速度Fz：0.2mm/t (Vf=1000mm/min)
切深Ap：2mm
切宽Ae：50mm
冷却方式：水冷

Machining Case

Vertical machine
Processed material: 45# steel
Material hardness: HB180
Specification of mill:
SN45-125-40-10T-R
Insert: SNMX1205ANN-M JP5225
Cutting rate(Vc): 200m/min (500r/min)
Feed(Fz): 0.2mm/t (Vf=1000mm/min)
Cutting depth(Ap): 2mm
Cutting width(Ae): 50mm
Coolant: Water

MFXN

Type-MFXN Square Face Milling cutter
MFXN型 90° 面铣刀



型号 Specification	刃数 Teeth	D	d	H	S	刀片螺钉 Insert screw	旗型扳手 Wrench	库存 Stock
MFXN90- 50-22-4T-R	4	50	22	40	7.5	M040C130	Q15B	△
50-22-5T-R	5	50	22	40	7.5	M040C130	Q15B	△
63-22-4T-R	4	63	22	40	7.5	M040C130	Q15B	△
63-27-6T-R	6	63	27	40	7.5	M040C130	Q15B	△
63-27-7T-R	7	63	27	40	7.5	M040C130	Q15B	△
80-27-5T-R	5	80	27	50	7.5	M040C130	Q15B	△
80-27-7T-R	7	80	27	50	7.5	M040C130	Q15B	△
80-27-9T-R	9	80	27	50	7.5	M040C130	Q15B	△
100-32-6T-R	6	100	32	50	7.5	M040C130	Q15B	△
100-32-8T-R	8	100	32	50	7.5	M040C130	Q15B	△
100-32-11T-R	11	100	32	50	7.5	M040C130	Q15B	△
125-40-7T-R	7	125	40	63	7.5	M040C130	Q15B	△
125-40-11T-R	11	125	40	63	7.5	M040C130	Q15B	△
125-40-14T-R	14	125	40	63	7.5	M040C130	Q15B	△
160-40-12T-R	12	160	40	63	7.5	M040C130	Q15B	△
160-40-16T-R	16	160	40	63	7.5	M040C130	Q15B	△

适用 Suitable:德克刀片、山高刀片DEREK Or SECO Insert

型号 Specification	A	S	d1	r	刀片材质 Composition	库存 Stock	适用被加工材料 P M K S H		
XNEX080608-GM	12.7	6.45	4.55	0.8	QP5125	▲	P钢	M不锈钢	K铸铁
					QP5225	▲	P钢	M不锈钢	H高硬度钢

注：▲ 常备库存 △ 生产计划中
Notice: ▲ Excellent (Instock) △ Good (Instock)

○ 按订单生产
○ On Request

舍弃式切前刀
MILLING CUTTERS

双刃铣刀体
Double-flute body

锁牙式铣刀头
Lock-tooth end mill

可转位铣刀杆
Indexable end mill

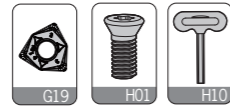
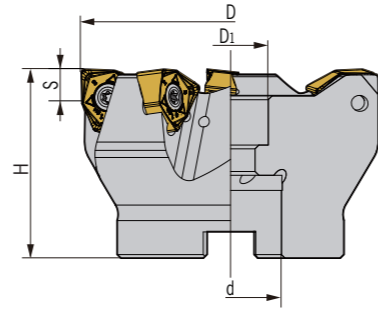
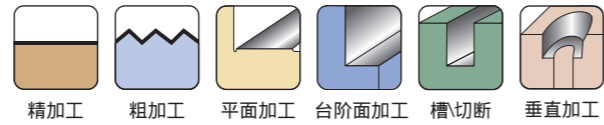
倒角刀
Chamfering cutter

可转位面铣刀
Indexable face mill

槽铣刀
Slotting cutter

MFWN

Type-MFWN Square Face Milling Cutter
MFWN型 90° 面铣刀



型号 Specification	刃数 Teeth	D	D ₁	d	H	S	刀片螺钉 Insert screw	T形扳手 Wrench	冷却孔 Coolant hole	重量 Weight
MFWN90-50-22-4T	4	50	15	22	40	8	M050Y140	T15M	√	0.27
63-22-4T	4	63	18	22	40	8	M050Y140	T15M	√	0.42
63-22-5T	5	63	18	22	40	8	M050Y140	T15M	√	0.42
80-27-5T	5	80	20	27	50	8	M050Y140	T15M	√	0.99
80-27-7T	7	80	20	27	50	8	M050Y140	T15M	√	0.99
100-32-7T	7	100	45	32	50	8	M050Y140	T15M	√	1.49
100-32-9T	9	100	45	32	50	8	M050Y140	T15M	√	1.48
125-40-8T	8	125	55	40	63	8	M050Y140	T15M	√	2.73
160-40-10T	10	160	56	40F	63	8	M050Y140	T15M	-	3.80
200-60-12T	12	200	133.5	60	63	8	M050Y140	T15M	-	5.32
250-60-14T	14	250	133.5	60	63	8	M050Y140	T15M	-	9.01

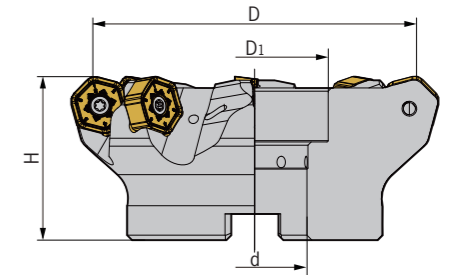
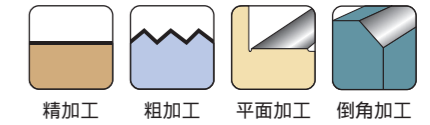
适用 Suitable: 德克刀片 DEREK Insert

图示 Fig	型号 Specification	A	S	d ₁	r	刀片材质 Composition	库存 Stock	适用被加工材料 P M K S H
	WNGU080608N-GM	14.04	8.25	7.7	0.8	JP5125	▲	P钢 M不锈钢
						JP5225	▲	P钢 M不锈钢 S耐热合金
						JC1135	▲	P钢
						JC3115	▲	K铸铁

注: ▲ 常备库存 △ 生产计划中 ○ 按订单生产
Notice: ▲ Excellent (Instock) △ Good (Instock) ○ On Request

HN45

Type- HN45 45° Face Mill
HN45型 45° 面铣刀



型号 Specification	刃数 Teeth	D	D ₁	d	H	刀片螺钉 Insert screw	T形扳手 Wrench	冷却孔 Coolant hole	重量 Weight
HN45-50-22-4T-R	4	50	18	22	40	M045J120	T15M	√	0.45
63-22-6T-R	6	63	18	22	40	M045J120	T15M	√	0.60
80-27-6T-R	6	80	20	27	50	M045J120	T15M	√	1.23
80-27-8T-R	8	80	20	27	50	M045J120	T15M	√	1.22
100-32-8T-R	8	100	45	32	50	M045J120	T15M	√	1.80
100-32-10T-R	10	100	45	32	50	M045J120	T15M	√	1.75
125-40-8T-R	8	125	55	40	63	M045J120	T15M	√	3.37
125-40-10T-R	10	125	55	40	63	M045J120	T15M	√	3.29
160-40-8T-R	8	160	56	40F	63	M045J120	T15M	-	5.00
160-40-12T-R	12	160	56	40F	63	M045J120	T15M	-	4.97
200-60-12T-R	12	200	133.5	60	63	M045J120	T15M	-	5.89
250-60-14T-R	14	250	133.5	60	63	M045J120	T15M	-	9.49
315-60-16T-R	16	315	133.5	60	80	M045J120	T15M	-	21.0

适用 Suitable: 德克刀片 DEREK Insert

图示 Fig	型号 Specification	A	S	d ₁	刀片材质 Composition	库存 Stock	适用被加工材料 P M K S H
	HNMX0907ANSN-R	16.5	7.14	4.9	ZP5125	▲	P钢 K铸铁
					ZP5225	▲	P钢 M不锈钢

注: ▲ 常备库存 △ 生产计划中 ○ 按订单生产
Notice: ▲ Excellent (Instock) △ Good (Instock) ○ On Request

舍弃式切削刀具
MILLING CUTTERS

双刃铣刀头
Double edged Mill

锁牙式铣刀头
Aluminum Face Mill

可转位铣刀杆
Indexable Mill

倒角刀
Chamfering Cutter

可转位面铣刀
Indexable Face Mill

槽铣刀
Slot Mill

舍弃式切削刀具
MILLING CUTTERS

双刃铣刀头
Double edged Mill

锁牙式铣刀头
Aluminum Face Mill

可转位铣刀杆
Indexable Mill

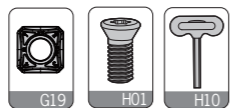
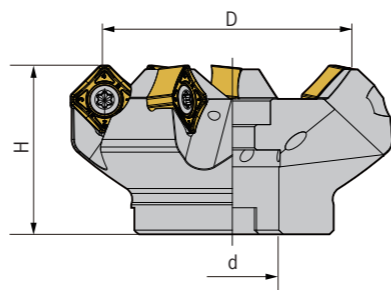
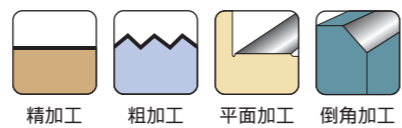
倒角刀
Chamfering Cutter

可转位面铣刀
Indexable Face Mill

槽铣刀
Slot Mill

SN45

Type- SN45 45°Face Mill
SN45型 45° 面铣刀



型号 Specification	刃数 Teeth	D	d	H	刀片螺钉 Insert screw	T形扳手 Wrench	冷却孔 Coolant hole	重量 Weight
SN45- 50-22-4T-R	4	50	22	40	M040C100	T15M	√	0.40
50-22-6T-R	6	50	22	40	M040C100	T15M	√	0.40
63-22-6T-R/L	6	63	22	40	M040C100	T15M	√	0.60
63-22-8T-R	8	63	22	40	M040C100	T15M	√	0.60
80-27-7T-R/L	7	80	27	50	M040C100	T15M	√	1.20
80-27-10T-R	10	80	27	50	M040C100	T15M	√	1.20
100-32-8T-R/L	8	100	32	50	M040C100	T15M	√	1.80
100-32-12T-R	12	100	32	50	M040C100	T15M	√	1.70
125-40-10T-R/L	10	125	40	63	M040C100	T15M	√	3.30
125-40-16T-R	16	125	40	63	M040C100	T15M	√	3.30
160-40-12T-R/L	12	160	40F	63	M040C100	T15M	-	4.60
160-40-20T-R	20	160	40F	63	M040C100	T15M	-	4.70
200-60-14T-R	14	200	60	63	M040C100	T15M	-	5.90
200-60-24T-R	24	200	60	63	M040C100	T15M	-	6.00

适用 Suitable: 德克刀片 DEREK Insert

图示 Fig	型号 Specification	A	B	S	d1	刀片材质 Composition	库存 Stock	适用被加工材料 PMKSH		
	SNMX1205ANN-M	12.9	2.12	6.98	7.98	JP5225	▲	P钢	M不锈钢	K铸铁

注: ▲ 常备库存
▲ Excellent (Instock)

△ 生产计划中
△ Good (Instock)

○ 按订单生产
○ On Request



舍弃式切削刀具
MILLING CUTTERS

双刃铣刀体
Double-fluted Mill

锁牙式铣刀头
Aluminum Face Mill

可转位铣刀杆
Indexable Mill

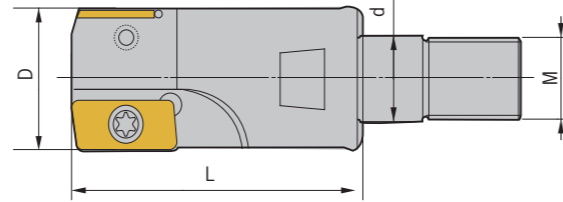
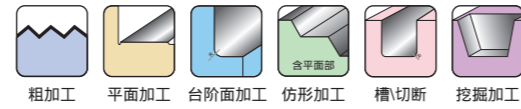
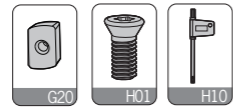
倒角刀
Chamfering Cutter

可转位面铣刀
Indexable Face Mill

槽铣刀
Slot Mill

ASR/EMR

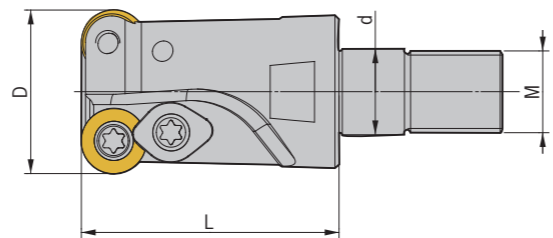
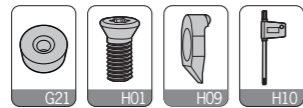
ASR Screw-on Cutter For High-feed Milling
ASR 锁牙式大进给端铣刀头



型号 Specification	刃数 Teeth	D	d	L	M	刀片型号 Insert	刀片螺钉 Insert screw	旗形扳手 Wrench	重量 Weight
ASR- 16-M8-2T	2	16	M8	25	M8	EPNW0603TN-8	M025W060	Q08	0.05
17-M8-2T	2	17	M8	25	M8	EPNW0603TN-8	M025W060	Q08	0.05
20-M10-2T	2	20	M10	30	M10	EPNW0603TN-8	M025W060	Q08	0.09
21-M10-2T	2	21	M10	30	M10	EPNW0603TN-8	M025W060	Q08	0.09
25-M12-3T	3	25	M12	35	M12	EPNW0603TN-8	M025W060	Q08	0.14
26-M12-3T	3	26	M12	35	M12	EPNW0603TN-8	M025W060	Q08	0.14

适用 Suitable: 德克刀片、日立刀片 DEREK Or HITACHI Insert

EMR Screw-on Milling Cutter
EMR 锁牙式端铣刀头

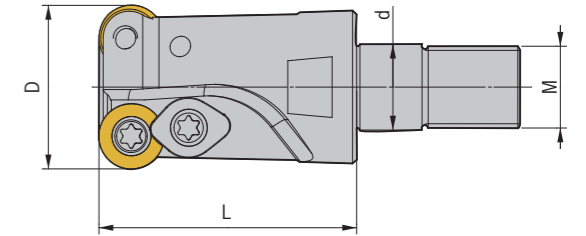
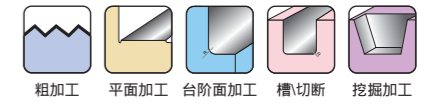
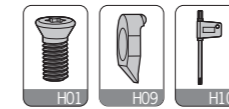


型号 Specification	刃数 Teeth	D	d	L	M	刀片型号 Insert	刀片螺钉 Insert screw	压板 Clamp	压板螺钉 Screw	旗形扳手 Wrench	重量 Weight
EMR- 4R16-M8-2T	2	16	8.5	25	M8	RPMW0802	M030Y070-1	YS-34	M030Y070-1	Q08	0.05
4R17-M8-2T	2	17	8.5	25	M8	RPMW0802	M030Y070-1	YS-34	M030Y070-1	Q08	0.05
4R20-M10-2T	2	20	10.5	30	M10	RPMW0802	M030Y070-1	YS-34	M030Y070-1	Q08	0.09
4R21-M10-2T	2	21	10.5	30	M10	RPMW0802	M030Y070-1	YS-34	M030Y070-1	Q08	0.09
5R25-M12-2T	2	25	12.5	35	M12	RPMW1003	M040S080-1	YS-43	M040S100-1	Q15	0.14
5R26-M12-2T	2	26	12.5	35	M12	RPMW1003	M040S080-1	YS-43	M040S100-1	Q15	0.14
5R30-M12-2T	2	30	12.5	35	M12	RPMW1003	M040S100-1	YS-43	M040S120	Q15	0.14
5R35-M16-3T	3	35	17	43	M16	RPMW1003	M040S100-1	YS-43	M040S120	Q15	0.25

适用 Suitable: 德克刀片、三菱刀片 DEREK Or MITSUBISHI Insert

TRS/RCF

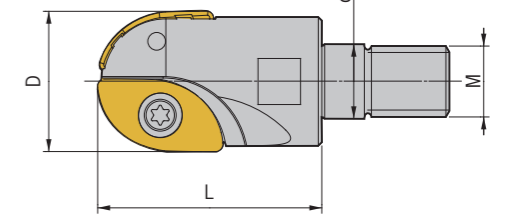
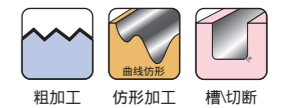
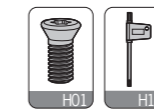
TRS Screw-on Milling Cutter
TRS 锁牙式端铣刀头



型号 Specification	刃数 Teeth	D	d	L	M	刀片型号 Insert	刀片螺钉 Insert screw	压板 Clamp	压板螺钉 Screw	旗形扳手 Wrench	重量 Weight
TRS- 4R16-M8-2T	2	16	8.5	25	M8	RDMT0802	M030Y070-1	YS-34	M030Y070-1	Q08	0.05
4R17-M8-2T	2	17	8.5	25	M8	RDMT0802	M030Y070-1	YS-34	M030Y070-1	Q08	0.05
4R20-M10-2T	2	20	10.5	30	M10	RDMT0802	M030Y070-1	YS-34	M030Y070-1	Q08	0.09
4R21-M10-2T	2	21	10.5	30	M10	RDMT0802	M030Y070-1	YS-34	M030Y070-1	Q08	0.09
5R25-M12-2T	2	25	12.5	35	M12	RDMT10T3	M040R080-2	YS-43	M040S100-1	Q15	0.14
5R26-M12-2T	2	26	12.5	35	M12	RDMT10T3	M040R080-2	YS-43	M040S100-1	Q15	0.14
5R30-M12-2T	2	30	12.5	35	M12	RDMT10T3	M040R080-2	YS-43	M040S100-1	Q15	0.14
5R35-M16-3T	3	35	17	43	M16	RDMT10T3	M040R090	YS-43	M040S100-1	Q15	0.25

适用 Suitable: 德克刀片、三菱刀片 DEREK Or MITSUBISHI Insert

RCF Screw-on Ball-nose Cutter For Roughing
RCF 锁牙式球形中粗刀头

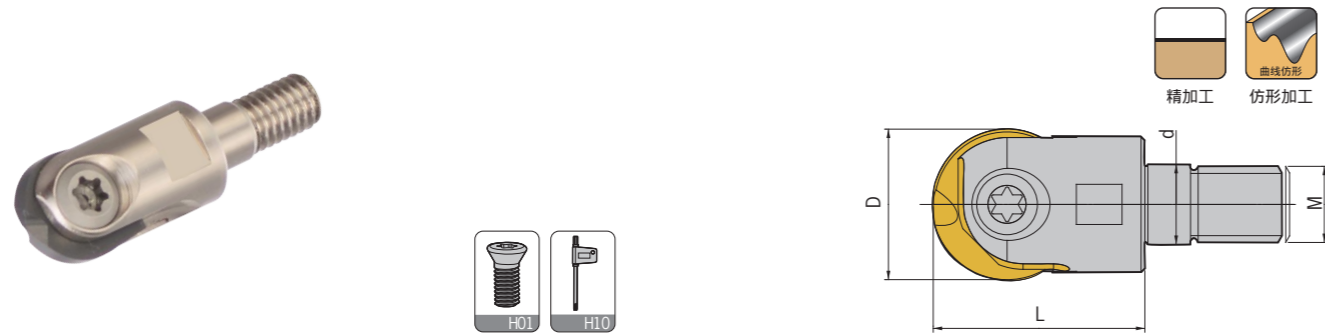


型号 Specification	刃数 Teeth	D	d	L	M	刀片型号 Insert	刀片螺钉 Insert screw	旗形扳手 Wrench	重量 Weight
RCF- 20-10R-M10-2T	2	20	10.5	40	M10	ZCEW100CE ZCEW100SE	M030D075 M030D095	Q08B	0.09
25-12.5R-M12-2T	2	25	12.5	40	M12	ZCEW125CE ZCEW125SE	M040D080-3 M040D110-3	Q15B	0.14

适用 Suitable: 德克刀片、日立刀片 DEREK Or HITACHI Insert

BF/300R/400R

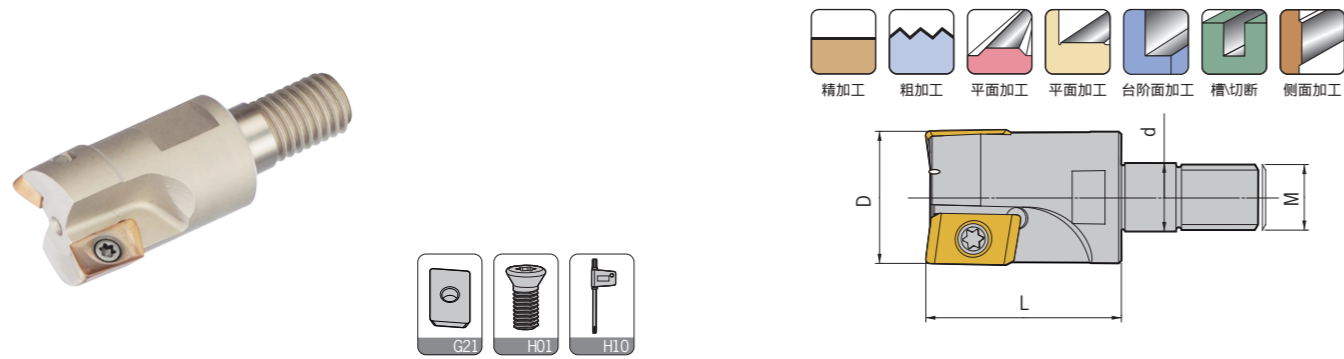
BF Screw-on Ball-nose Cutter For Finishing
BF 锁牙式球形精铣刀头



型号 Specification	刃数 Teeth	D	d	L	M	刀片型号 Insert	刀片螺钉 Insert screw	旗形扳手 Wrench	重量 Weight
BF- 6R-M6-1T	1	12	6.5	22	M6	P3200-D12	M050W090-6R	Q20	0.03
8R-M8-1T	1	16	8.5	28	M8	P3202-D16	M050W130-8R	Q20	0.05
10R-M10-1T	1	20	10.5	30	M10	P3201-D20	M050W170-10R	Q20	0.09
12.5R-M12-1T	1	25	12.5	40	M12	P3202-D25	M060W210-12.5R	T30M	0.14

适用 Suitable: 德克刀片、瓦尔特刀片 DEREK Or WALTER Insert

300R/400R Screw-on Milling Cutter
300R/400R 锁牙式清角端铣刀头

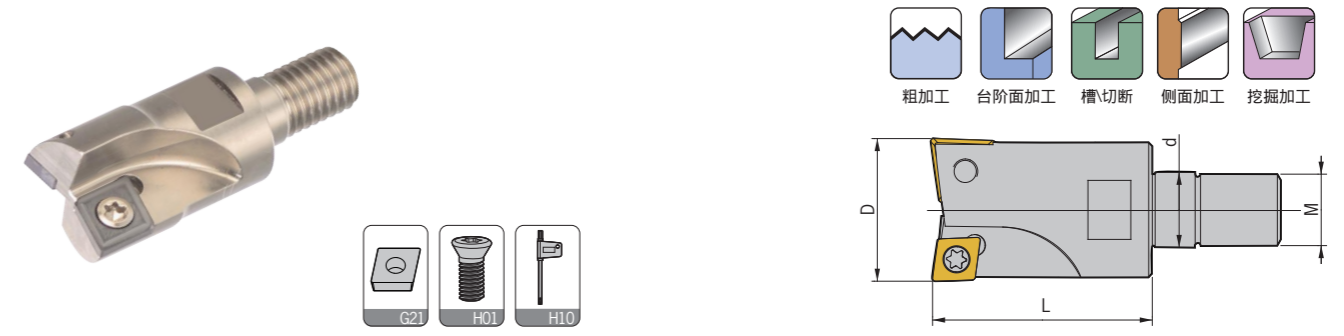


型号 Specification	刃数 Teeth	D	d	L	M	刀片型号 Insert	刀片螺钉 Insert screw	旗形扳手 Wrench	重量 Weight
300R- 16-M8-2T	2	16	8.5	25	M8	APMT1135	M025W060	Q08	0.05
17-M8-2T	2	17	8.5	25	M8	APMT1135	M025W060	Q08	0.05
20-M10-2T	2	20	10.5	30	M10	APMT1135	M025W060	Q08	0.09
21-M10-2T	2	21	10.5	30	M10	APMT1135	M025W060	Q08	0.09
25-M12-3T	3	25	12.5	35	M12	APMT1135	M025W060	Q08	0.14
26-M12-3T	3	26	12.5	35	M12	APMT1135	M025W060	Q08	0.14
400R- 25-M12-2T	2	25	12.5	35	M12	APMT1604	M040S080-1	Q15	0.14
26-M12-2T	2	26	12.5	35	M12	APMT1604	M040S080-1	Q15	0.14
30-M12-2T	2	30	12.5	35	M12	APMT1604	M040S100-1	Q15	0.16
35-M16-3T	3	35	17	43	M16	APMT1604	M040S100-1	Q15	0.24

适用 Suitable: 德克刀片、三菱刀片 DEREK Or MITSUBISHI Insert

AJU

AJU Screw-on Cutter For Drilling Milling
AJU 锁牙式过中心钻铣刀头



型号 Specification	刃数 Teeth	D	d	L	M	刀片型号 Insert	刀片螺钉 Insert screw	旗形扳手 Wrench	重量 Weight
AJU- 16-M8-2T	2	16	8.5	28	M8	CCMT060204 CPMT080204Z	M025W060	Q08B	0.05
20-M10-2T	2	20	10.5	32	M10	CCMT060204 CPMT090204Z	M025W060 M035R080-1	Q08B Q15B	0.09
25-M12-2T	2	25	12.5	38	M12	CPMT090308 CPMT120308Z	M040R080-2	Q15B	0.14
32-M16-2T	2	32	17	42	M16	CPMT120408 CPMT160408Z	M050Y110-4	Q20B	0.23

适用 Suitable: 德克刀片、日立刀片 DEREK Or HITACHI Insert

舍弃式切削刀具
MILLING CUTTERS

双刃铣刀体
Double-fluted Mill

锁牙式铣刀头
Aluminum Face Mill

可转位铣刀杆
Indexable Bar

倒角刀
Chamfering Cutter

可转位面铣刀
Indexable Face Mill

槽铣刀
Slot Mill

舍弃式切削刀具
MILLING CUTTERS

双刃铣刀体
Double-fluted Mill

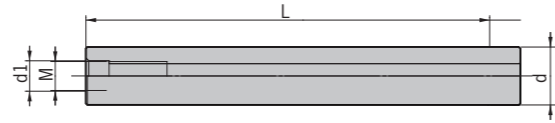
锁牙式铣刀头
Aluminum Face Mill

可转位铣刀杆
Indexable Bar

倒角刀
Chamfering Cutter

可转位面铣刀
Indexable Face Mill

槽铣刀
Slot Mill



型号 Specification	d	L	M	d1	重量 Weight
DS- C12-M6-100	12	100	M6	6.5	0.14
C12-M6-150	12	150	M6	6.5	0.21
C12-M6-200	12	200	M6	6.5	0.29
C15-M8-100	15	100	M8	8.5	0.23
C15-M8-150	15	150	M8	8.5	0.35
C15-M8-200	15	200	M8	8.5	0.46
C15.6-M8-150	15.6	150	M8	8.5	0.38
C15.6-M8-200	15.6	200	M8	8.5	0.51
C15.6-M8-250	15.6	250	M8	8.5	0.60
C16-M8-100	16	100	M8	8.5	0.26
C16-M8-150	16	150	M8	8.5	0.39
C16-M8-200	16	200	M8	8.5	0.51
C16-M8-250	16	250	M8	8.5	0.65
C16-M8-300	16	300	M8	8.5	0.79
C19-M10-150	19	150	M10	10.5	0.54
C19-M10-200	19	200	M10	10.5	0.72
C19-M10-250	19	250	M10	10.5	0.91
C20-M10-100	20	100	M10	10.5	0.42
C20-M10-150	20	150	M10	10.5	0.60
C20-M10-200	20	200	M10	10.5	0.82
C20-M10-250	20	250	M10	10.5	1.00
C20-M10-300	20	300	M10	10.5	1.22
C24-M12-150	24	150	M12	12.5	0.81
C24-M12-200	24	200	M12	12.5	1.08
C24-M12-250	24	250	M12	12.5	1.35
C24-M12-300	24	300	M12	12.5	1.62
C25-M12-150	25	150	M12	12.5	0.94
C25-M12-200	25	200	M12	12.5	1.25
C25-M12-250	25	250	M12	12.5	1.55
C25-M12-300	25	300	M12	12.5	1.83
C32-M16-150	32	150	M16	17	1.43
C32-M16-200	32	200	M16	17	1.90
C32-M16-250	32	250	M16	17	2.38
C32-M16-300	32	300	M16	17	2.81
C32-M16-350	32	350	M16	17	3.28
C32-M16-400	32	400	M16	17	3.75

加工条件/Cutting Condition

- 使用工具: 钢制刀杆 300R-C20-20-160-2T
超硬硬杆 DS-C19-M10-150+300R-20-M10-2T
- 被加工材质: 55#
- 硬度: 201HB

- Cutter: 300R-C20-20-160-2T ----- A
DS-C19-M10-150+300R-20-M10-2T ----- B
- Work piece: 55#
- Hardness: 201HB

	低速条件	高速条件
切削速度	Vc=80m/min	Vc=150m/min
主轴转速	N=1,270min ⁻¹	N=2,390min ⁻¹
进给速度	F=2,000mm/min	F=4,800mm/min
每转进给	f=1.6mm/rev	f=2.0mm/rev

切深: Ap=0.3mm
切宽: Ae=12mm
冷却方式: 切削液
使用机床: 立式加工中心
悬长: L=190mm
顺铣

加工范围 Range

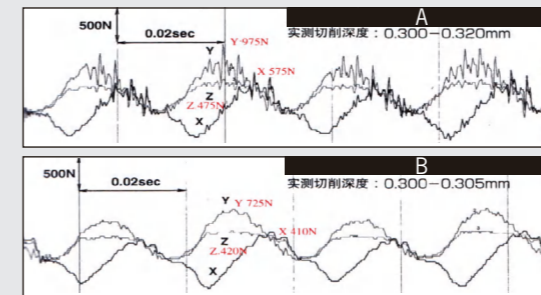


钢制刀杆: 300R-C20-20-160-2T (○ △ ×)
超硬硬杆: DS-C19-M10-150+300R-20-M10-2T (● ▲ ×)

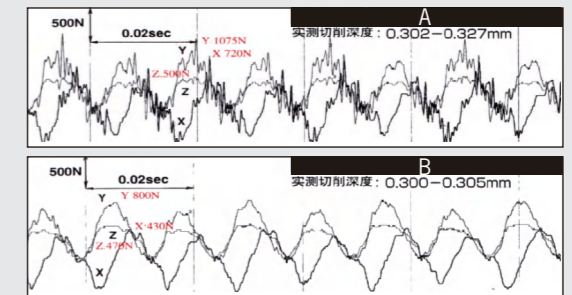
○● 无振动 △▲ 振动较小 × 振动较大
Free Vibration Light Vibration Large Vibration

加工效率提高3倍!

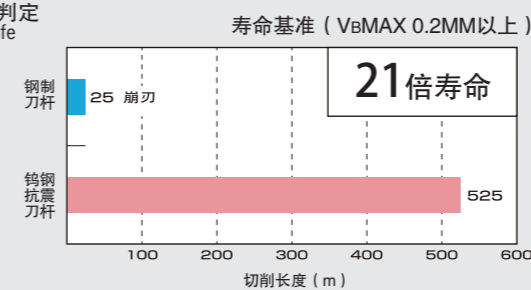
切削阻力 Cutting Resistance Force 低速条件 (Vc=80m/min)



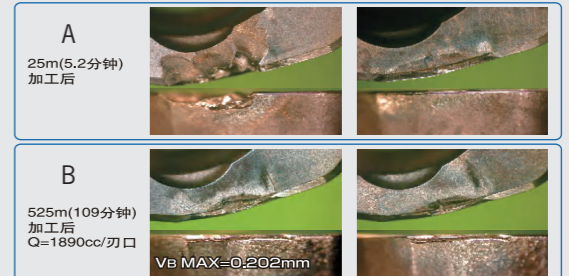
高速条件 (Vc=150m/min)



寿命判定 Tool Life



刀片损伤状况



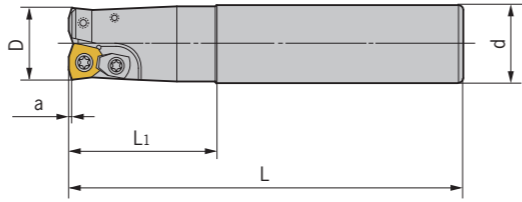
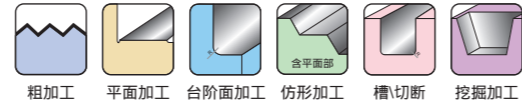
实验结果

刀具寿命大幅提高

低速切削高速切削均无震动

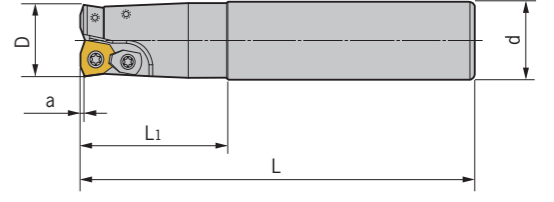
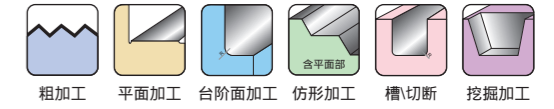
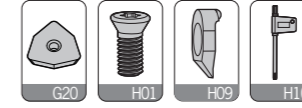
Result: Compared to standard milling cutter, screwed-on milling cutter with solid carbide holder enjoys a much longer tool life and lighter vibration.

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型号 Specification	刃数 Teeth	D	d	a	L ₁	L	刀片 Insert	刀片螺钉 Insert screw	压板 Clamp	压板螺钉 Clamp Screw	旗形扳手 Wrench	重量 Weight
AJX- C20-20-130-2T	2	20	20	1.5	50	130	JOMT080320	M030Y070-2	-	-	Q10R	0.29
C20-20-180-2T	2	20	20	1.5	100	180	JOMT080320	M030Y070-2	-	-	Q10R	0.40
C20-22-130-2T	2	22	20	1.5	30	130	JOMT080320	M030Y070-2	-	-	Q10R	0.30
C20-22-180-2T	2	22	20	1.5	30	180	JOMT080320	M030Y070-2	-	-	Q10R	0.40
C25-25-140-2T	2	25	25	2	60	140	JDMW09T320	M035T085	YD-13	M040S100-1	Q15B	0.47
C25-25-200-2T	2	25	25	2	120	200	JDMW09T320	M035T085	YD-13	M040S100-1	Q15B	0.69
C25-28-140-2T	2	28	25	2	40	140	JDMW09T320	M035T085	YD-13	M040S100-1	Q15B	0.49
C25-28-200-2T	2	28	25	2	40	200	JDMW09T320	M035T085	YD-13	M040S100-1	Q15B	0.72
C32-32-160-2T	2	32	32	2	70	160	JDMW120420	M040R100-2	YD-13	M040S120	Q15B	0.90
C32-32-200-2T	2	32	32	2	120	200	JDMW120420	M040R100-2	YD-13	M040S120	Q15B	1.13
C32-32-250-2T	2	32	32	2	130	250	JDMW120420	M040R100-2	YD-13	M040S120	Q15B	1.45
C32-35-160-2T	2	35	32	2	70	160	JDMW120420	M040R100-2	YD-13	M040S120	Q15B	0.92
C32-35-200-2T	2	35	32	2	70	200	JDMW120420	M040R100-2	YD-13	M040S120	Q15B	1.17
C32-35-250-2T	2	35	32	2	70	250	JDMW120420	M040R100-2	YD-13	M040S120	Q15B	1.48
C32-40-200-3T	2	40	32	2	70	200	JDMW120420	M040R100-2	YD-13	M040S120	Q15B	1.20
C32-40-250-3T	3	40	32	2	70	250	JDMW120420	M040R100-2	YD-13	M040S120	Q15B	1.50
C32-40-300-3T	3	40	32	2	70	300	JDMW120420	M040R100-2	YD-13	M040S120	Q15B	1.80

适用 Suitable: 德克刀片、三菱刀片 DEREK Or MITSUBISHI Insert

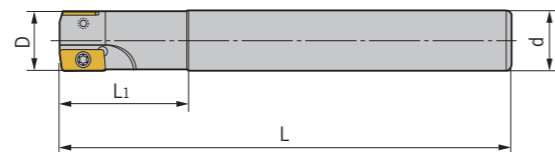
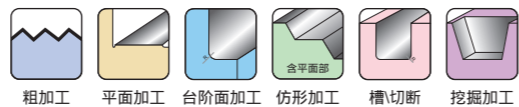
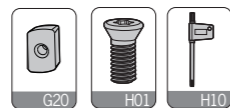


型号 Specification	刃数 Teeth	D	d	a	L ₁	L	刀片型号 Insert	刀片螺钉 Insert screw	压板 Clamp	压板螺钉 Clamp Screw	旗形扳手 Wrench	重量 Weight
SKS- C20-20-130-2T	2	20	20	1.25	50	130	WDMW050316	M030Y070-2	-	-	Q10R	0.28
C20-20-180-2T	2	20	20	1.25	100	180	WDMW050316	M030Y070-2	-	-	Q10R	0.39
C20-21-130-2T	2	21	20	1.25	50	130	WDMW050316	M030Y070-2	-	-	Q10R	0.29
C20-21-180-2T	2	21	20	1.25	50	180	WDMW050316	M030Y070-2	-	-	Q10R	0.41
C25-25-140-2T	2	25	25	1.5	60	140	WDMW06T320	M040R080-2	YD-13	M040S100-1	Q15B	0.46
C25-25-200-2T	2	25	25	1.5	70	200	WDMW06T320	M040R080-2	YD-13	M040S100-1	Q15B	0.69
C25-26-140-2T	2	26	25	1.5	60	140	WDMW06T320	M040R080-2	YD-13	M040S100-1	Q15B	0.47
C25-26-200-2T	2	26	25	1.5	60	200	WDMW06T320	M040R080-2	YD-13	M040S100-1	Q15B	0.71
C32-30-160-2T	2	30	32	1.5	70	160	WDMW06T320	M040R080-2	YD-13	M040S100-1	Q15B	0.80
C32-30-200-2T	2	30	32	1.5	70	200	WDMW06T320	M040R080-2	YD-13	M040S100-1	Q15B	1.05
C32-32-160-3T	3	32	32	1.5	70	160	WDMW06T320	M040R080-2	YD-13	M040S100-1	Q15B	0.89
C32-32-200-3T	3	32	32	1.5	70	200	WDMW06T320	M040R080-2	YD-13	M040S100-1	Q15B	1.16
C32-33-160-3T	3	33	32	1.5	70	160	WDMW06T320	M040R080-2	YD-13	M040S100-1	Q15B	0.89
C32-33-200-3T	3	33	32	1.5	70	200	WDMW06T320	M040R080-2	YD-13	M040S100-1	Q15B	1.16
C32-32-160-2T	2	32	32	2	70	160	WDMW080520	M045Y110	YD-16	M045Y110	Q20B	0.89
C32-32-200-2T	2	32	32	2	120	200	WDMW080520	M045Y110	YD-16	M045Y110	Q20B	1.15
C32-33-160-2T	2	33	32	2	50	160	WDMW080520	M045Y110	YD-16	M045Y110	Q20B	0.84
C32-33-200-2T	2	33	32	2	50	200	WDMW080520	M045Y110	YD-16	M045Y110	Q20B	1.15
C32-40-200-3T	3	40	32	2	50	200	WDMW080520	M045Y110	YD-16	M045Y110	Q20B	1.24
C32-40-250-3T	3	40	32	2	50	250	WDMW080520	M045Y110	YD-16	M045Y110	Q20B	1.55

适用 Suitable: 德克刀片、黛杰刀片 DEREK Or DIJET Insert

ASR

ASR High-feed Milling Cutter
ASR 大进给立铣刀



型号 Specification	刃数 Teeth	D	d	L ₁	L	刀片型号 Insert	刀片螺钉 Insert screw	旗形扳手 Wrench	重量 Weight
ASR- C16-16-120-2T	2	16	16	40	120	EPNW0603TN-8	M025W060	Q08B	0.17
C16-16-160-2T	2	16	16	50	160	EPNW0603TN-8	M025W060	Q08B	0.23
C16-17-160-2T	2	17	16	27	160	EPNW0603TN-8	M025W060	Q08B	0.23
C20-20-160-2T	2	20	20	50	160	EPNW0603TN-8	M025W060	Q08B	0.36
C20-21-160-2T	2	21	20	27	160	EPNW0603TN-8	M025W060	Q08B	0.37
C25-25-160-3T	3	25	25	60	160	EPNW0603TN-8	M025W060	Q08B	0.59
C25-25-200-3T	3	25	25	70	200	EPNW0603TN-8	M025W060	Q08B	0.72
C25-26-160-3T	3	26	25	50	160	EPNW0603TN-8	M025W060	Q08B	0.73
C32-32-160-4T	4	32	32	70	160	EPNW0603TN-8	M025W060	Q08B	0.88
C32-32-200-4T	4	32	32	115	200	EPNW0603TN-8	M025W060	Q08B	1.17
C32-33-160-4T	4	33	32	60	160	EPNW0603TN-8	M025W060	Q08B	0.94
C32-33-200-4T	4	33	32	70	200	EPNW0603TN-8	M025W060	Q08B	1.19
C32-35-200-4T	4	35	32	50	200	EPNW0603TN-8	M025W060	Q08B	1.21

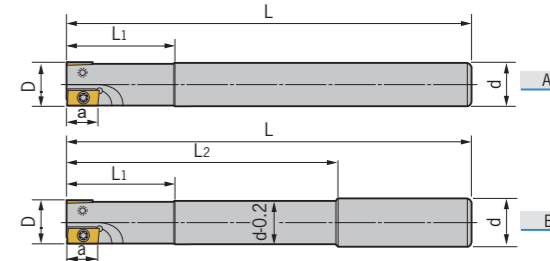
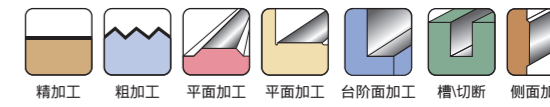
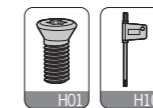
适用 Suitable: 德克刀片、日立刀片 DEREK Or HITACHI Insert

特点 / Feature

- 高进给圆弧铣刀。
- 不考虑缺损对刀片寿命的影响，则每刃进给量FZ设定的较大时寿命也较大，断削、排削性能好。
- Excellent for high-feed cutting.
- Increasing per teeth feedrate will improve the tool life of insert without regarding to the defect influence of its tool life. Good design for chip breaking and removing

AHU

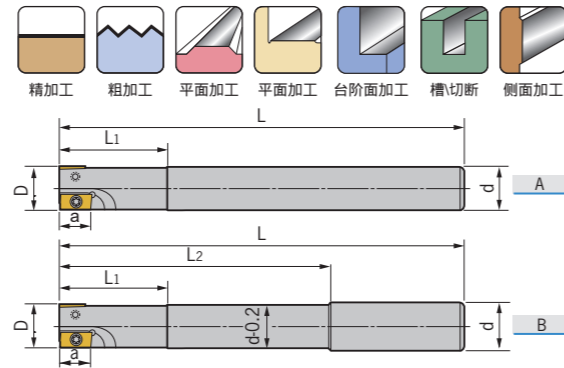
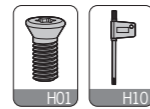
AHU Shoulder Milling Cutter
AHU 清角台肩铣刀



型号 Specification	刃数 Teeth	图示 Fig	D	d	L ₁	L ₂	L	刀片 Insert	刀片螺钉 Insert screw	旗形扳手 Wrench	重量 Weight
AHU- C12-12-130-1T	1	A	12	12	25	-	130	JDMT100308	M025W050	Q08B	0.11
C12-13-130-1T	1	A	13	12	25	-	130	JDMT100308	M025W050	Q08B	0.11
C16-16-120-2T	2	B	16	16	40	100	120	JDMT100308	M025W050	Q08B	0.17
C16-16-160-2T	2	B	16	16	50	115	160	JDMT100308	M025W050	Q08B	0.21
C16-16-200-2T	2	B	16	16	60	100	200	JDMT100308	M025W050	Q08B	0.29
C20-20-120-2T	2	A	20	20	50	-	120	JDMT100308	M025W060	Q08B	0.26
C20-20-160-2T	2	A	20	20	60	-	160	JDMT100308	M025W060	Q08B	0.36
C20-20-200-2T	2	B	20	20	70	100	200	JDMT100308	M025W060	Q08B	0.46
C25-25-160-2T	2	A	25	25	70	-	160	JDMT150508	M040S080-1	Q15B	0.54
C25-25-200-2T	2	B	25	25	70	100	200	JDMT150508	M040S080-1	Q15B	0.68
C25-25-250-2T	2	B	25	25	80	115	250	JDMT150508	M040S080-1	Q15B	0.88
C32-32-160-2T	2	A	32	32	48	-	160	JDMT150508	M040S080-1	Q15B	0.96
C32-32-200-2T	2	B	32	32	48	100	200	JDMT150508	M040S080-1	Q15B	1.17
C32-35-160-2T	2	A	35	32	60	-	160	JDMT150508	M040S080-1	Q15B	0.82
C32-35-160-3T	3	A	35	32	60	-	160	JDMT150508	M040S080-1	Q15B	0.93
C32-35-200-3T	3	A	35	32	60	-	200	JDMT150508	M040S080-1	Q15B	1.18
C32-35-250-3T	3	A	35	32	60	-	250	JDMT150508	M040S080-1	Q15B	1.50
C32-35-300-3T	3	A	35	32	60	-	300	JDMT150508	M040S080-1	Q15B	1.81

适用 Suitable: 日立刀片 HITACHI Insert

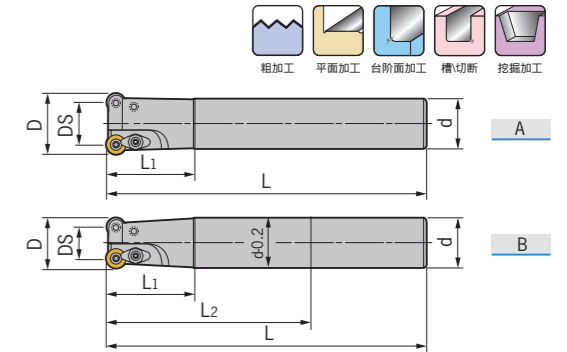
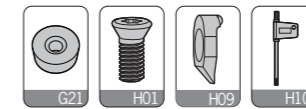
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特殊型号 Special Size

型号 Specification	刃数 Teeth	图示 Fig	D	d	a	L ₁	L ₂	L	刀片型号 Insert	刀片螺钉 Insert screw	旗形扳手 Wrench	重量 Weight
AHU- C15-16-160-2T	2	A	16	15	9	40	-	160	JDMT100308	M025W050	Q08B	0.20
C15-16-200-2T	2	A	16	15	9	40	-	200	JDMT100308	M025W050	Q08B	0.26
C16-17-160-2T	2	A	17	16	9	50	-	160	JDMT100308	M025W050	Q08B	0.23
C16-17-200-2T	2	A	17	16	9	50	-	200	JDMT100308	M025W050	Q08B	0.30
C19-20-160-2T	2	A	20	19	9	50	-	160	JDMT100308	M025W060	Q08B	0.31
C19-20-200-2T	2	A	20	19	9	50	-	200	JDMT100308	M025W060	Q08B	0.42
C20-21-160-2T	2	A	21	20	9	50	-	160	JDMT100308	M025W060	Q08B	0.37
C20-21-200-2T	2	A	21	20	9	50	-	200	JDMT100308	M025W060	Q08B	0.47
C24-25-160-2T	2	A	25	24	14	50	-	160	JDMT150508	M040S080-1	Q15B	0.48
C24-25-200-2T	2	A	25	24	14	50	-	200	JDMT150508	M040S080-1	Q15B	0.66
C24-25-250-2T	2	A	25	24	14	50	-	250	JDMT150508	M040S080-1	Q15B	0.88
C25-26-160-2T	2	A	26	25	14	50	-	160	JDMT150508	M040S080-1	Q15B	0.56
C25-26-200-2T	2	A	26	25	14	50	-	200	JDMT150508	M040S080-1	Q15B	0.71
C25-26-250-2T	2	A	26	25	14	50	-	250	JDMT150508	M040S080-1	Q15B	0.90

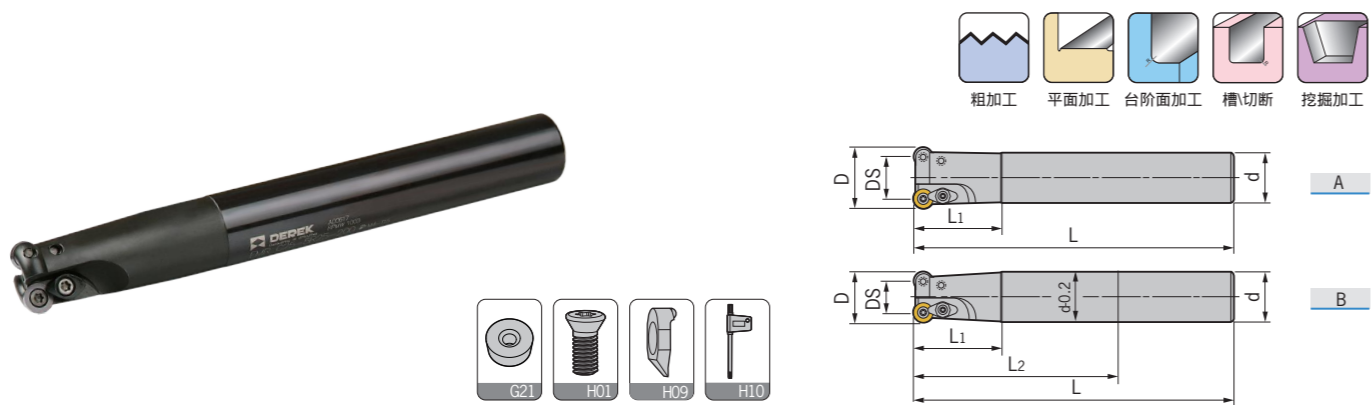
适用 Suitable:日立刀片 HITACHI Insert



型号 Specification	刃数 Teeth	图示 Fig	D	DS	d	L ₁	L ₂	L	刀片 Insert	刀片螺钉 Insert screw	压板 Clamp	压板螺钉 Clamp Screw	旗形扳手 Wrench	重量 Weight
EMR- C12-4R12-130-1T	1	A	12	4	12	30	-	130	RPMW0802	M030Y060	-	-	Q08B	0.11
C16-4R16-160-2T	2	A	16	8	16	40	-	160	RPMW0802	M030Y070-1	YS-34	M030Y070-1	Q08B	0.23
C16-4R16-200-2T	2	B	16	8	16	40	100	200	RPMW0802	M030Y070-1	YS-34	M030Y070-1	Q08B	0.23
C20-4R20-160-2T	2	A	20	12	20	60	-	160	RPMW0802	M030Y070-1	YS-34	M030Y070-1	Q08B	0.36
C20-4R20-200-2T	2	B	20	12	20	70	100	200	RPMW0802	M030Y070-1	YS-34	M030Y070-1	Q08B	0.44
C20-5R20-160-2T	2	A	20	10	20	60	-	160	RPMW1003	M040S080-1	YS-39	M035T085	Q15B	0.35
C20-5R20-200-2T	2	B	20	10	20	70	100	200	RPMW1003	M040S080-1	YS-39	M035T085	Q15B	0.45
C20-5R25-160-2T	2	A	25	15	20	40	-	160	RPMW1003	M040S080-1	YS-43	M040S100-1	Q15B	0.36
C20-5R25-200-2T	2	A	25	15	20	40	-	200	RPMW1003	M040S080-1	YS-43	M040S100-1	Q15B	0.56
C25-5R25-160-2T	2	A	25	15	25	60	-	160	RPMW1003	M040S080-1	YS-43	M040S100-1	Q15B	0.54
C25-5R25-200-2T	2	B	25	15	25	70	100	200	RPMW1003	M040S080-1	YS-43	M040S100-1	Q15B	0.70
C25-5R25-250-2T	2	B	25	15	25	80	115	250	RPMW1003	M040S080-1	YS-43	M040S100-1	Q15B	0.86
C3 3/4-5R30-110-2T	2	A	30	20	3/4	30	-	110	RPMW1003	M040S100-1	YS-43	M040S120	Q15B	0.28
C20-5R30-110-2T	2	A	30	20	20	30	-	110	RPMW1003	M040S100-1	YS-43	M040S120	Q15B	0.27
C25-5R30-160-2T	2	A	30	20	25	35	-	160	RPMW1003	M040S100-1	YS-43	M040S120	Q15B	0.57
C25-5R30-200-2T	2	A	30	20	25	35	-	200	RPMW1003	M040S100-1	YS-43	M040S120	Q15B	0.75
C25-5R30-250-2T	2	A	30	20	25	35	-	250	RPMW1003	M040S100-1	YS-43	M040S120	Q15B	0.92
C25-5R30-300-2T	2	A	30	20	25	35	-	300	RPMW1003	M040S100-1	YS-43	M040S120	Q15B	1.11
C32-5R35-160-3T	3	A	35	25	32	48	-	160	RPMW1003	M040S100-1	YS-43	M040S120	Q15B	0.91
C32-5R35-200-3T	3	A	35	25	32	48	-	200	RPMW1003	M040S100-1	YS-43	M040S120	Q15B	1.17
C32-5R35-250-3T	3	A	35	25	32	48	-	250	RPMW1003	M040S100-1	YS-43	M040S120	Q15B	1.49
C32-5R35-300-3T	3	A	35	25	32	48	-	300	RPMW1003	M040S100-1	YS-43	M040S120	Q15B	1.79
C32-5R35-350-3T	3	A	35	25	32	48	-	350	RPMW1003	M040S100-1	YS-43	M040S120	Q15B	2.11
C32-6R32-160-2T	2	A	32	20	32	48	-	160	RPMT1204	M040S100-1	YS-43	M040S120	Q15B	0.89
C32-6R32-200-2T	2	A	32	20	32	48	-	200	RPMT1204	M040S100-1	YS-43	M040S120	Q15B	1.16
C32-6R32-250-2T	2	A	32	20	32	48	-	250	RPMT1204	M040S100-1	YS-43	M040S120	Q15B	1.46
C32-6R40-160-3T	3	A	40	28	32	48	-	160	RPMT1204	M040S100-1	YS-43	M040S120	Q15B	0.93
C32-6R40-200-3T	3	A	40	28	32	48	-	200	RPMT1204	M040S100-1	YS-43	M040S120	Q15B	1.20
C32-6R40-250-3T	3	A	40	28	32	48	-	250	RPMT1204	M040S100-1	YS-43	M040S120	Q15B	1.51
C32-6R40-300-3T	3	A	40	28	32	48	-	300	RPMT1204	M040S100-1	YS-43	M040S120	Q15B	1.81
C32-6R50-160-4T	4	A	50	38	32	48	-	160	RPMT1204	M040S100-1	YS-43	M040S120	Q15B	1.03
C32-6R50-200-4T	4	A	50	38	32	48	-	200	RPMT1204	M040S100-1	YS-43	M040S120	Q15B	1.29
C32-6R50-250-4T	4	A	50	38	32	48	-	250	RPMT1204	M040S100-1	YS-43	M040S120	Q15B	1.59

适用 Suitable:德克刀片、三菱刀片 DEREK Or MITSUBISHI Insert

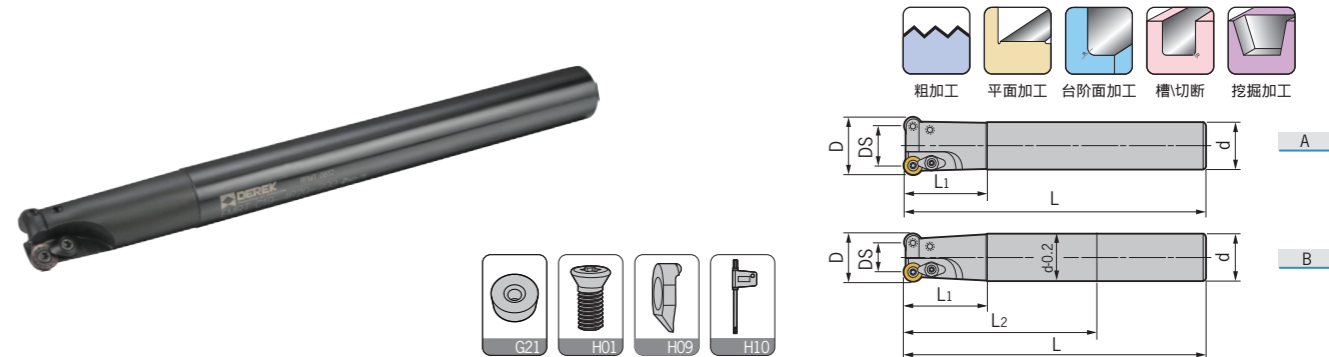
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特殊型号 Special Size

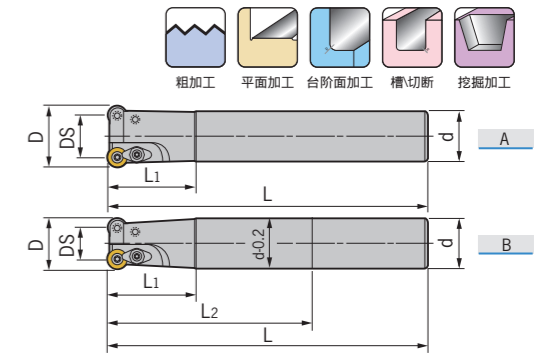
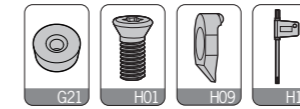
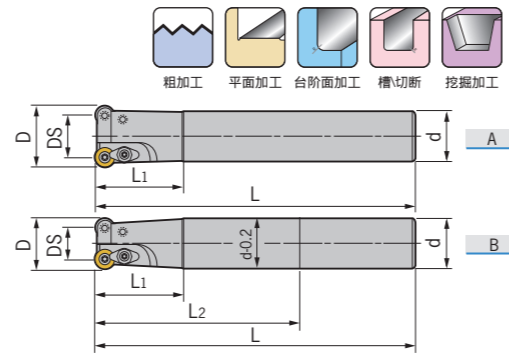
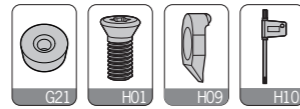
型号 Specification	刃数 Teeth	图示 Fig	D	DS	d	L ₁	L ₂	L	刀片 Insert	刀片螺钉 Insert screw	压板 Clamp	压板螺钉 Clamp Screw	旗形扳手 Wrench	重量 Weight
EMR- C15-4R16-160-2T	2	A	16	8	15	40		160	RPMW0802	M030Y070-1	YS-34	M030Y070-1	Q08B	0.20
C15-4R16-200-2T	2	A	16	8	15	40		200	RPMW0802	M030Y070-1	YS-34	M030Y070-1	Q08B	0.25
C16-4R17-160-2T	2	A	17	9	16	40		160	RPMW0802	M030Y070-1	YS-34	M030Y070-1	Q08B	0.23
C16-4R17-200-2T	2	A	17	9	16	40		200	RPMW0802	M030Y070-1	YS-34	M030Y070-1	Q08B	0.29
C19-4R20-160-2T	2	A	20	12	19	60		160	RPMW0802	M030Y070-1	YS-34	M030Y070-1	Q08B	0.32
C19-4R20-200-2T	2	A	20	12	19	70		200	RPMW0802	M030Y070-1	YS-34	M030Y070-1	Q08B	0.41
C20-4R21-160-2T	2	A	21	13	20	60		160	RPMW0802	M040S080-1	YS-39	M035T085	Q15B	0.36
C20-4R21-200-2T	2	A	21	13	20	70		200	RPMW0802	M040S080-1	YS-39	M035T085	Q15B	0.45
C20-5R21-160-2T	2	A	21	11	20	60		160	RPMW1003	M040S080-1	YS-43	M040S100-1	Q15B	0.38
C20-5R21-200-2T	2	A	21	11	20	70		200	RPMW1003	M040S080-1	YS-43	M040S100-1	Q15B	0.47
C24-5R25-160-2T	2	A	25	15	24	60		160	RPMW1003	M040S080-1	YS-43	M040S100-1	Q15B	0.51
C24-5R25-200-2T	2	A	25	15	24	70		200	RPMW1003	M040S080-1	YS-43	M040S100-1	Q15B	0.65
C24-5R25-250-2T	2	A	25	15	24	80		250	RPMW1003	M040S080-1	YS-43	M040S100-1	Q15B	0.83
C25-5R26-160-2T	2	A	26	16	25	60		160	RPMW1003	M040S080-1	YS-43	M040S100-1	Q15B	0.55
C25-5R26-200-2T	2	A	26	16	25	70		200	RPMW1003	M040S080-1	YS-43	M040S100-1	Q15B	0.70
C25-5R26-250-2T	2	A	26	16	25	80		250	RPMW1003	M040S080-1	YS-43	M040S100-1	Q15B	0.89

适用 Suitable: 德克刀片、三菱刀片 DEREK Or MITSUBISHI Insert



型号 Specification	刃数 Teeth	图示 Fig	D	DS	d	L ₁	L ₂	L	刀片 Insert	刀片螺钉 Insert screw	压板 Clamp	压板螺钉 Clamp Screw	旗形扳手 Wrench	重量 Weight
EMRT- C12-4R12-130-1T	1	A	12	4	12	30	-	130	RPMT08T2	M030Y060	-	-	Q08B	0.10
C16-4R16-160-2T	2	A	16	8	16	40	-	160	RPMT08T2	M030Y070-1	YS-34	M030Y070-1	Q08B	0.23
C16-4R16-200-2T	2	B	16	8	16	40	100	200	RPMT08T2	M030Y070-1	YS-34	M030Y070-1	Q08B	0.29
C20-4R20-160-2T	2	A	20	12	20	60	-	160	RPMT08T2	M030Y070-1	YS-34	M030Y070-1	Q08B	0.32
C20-4R20-200-2T	2	B	20	12	20	70	100	200	RPMT08T2	M030Y070-1	YS-34	M030Y070-1	Q08B	0.45
C20-5R20-160-2T	2	A	20	10	20	60	-	160	RPMT10T3	M040S080-1	YS-39	M035T085	Q15B	0.34
C20-5R20-200-2T	2	B	20	10	20	70	100	200	RPMT10T3	M040S080-1	YS-39	M035T085	Q15B	0.44
C20-5R25-160-2T	2	A	25	15	20	40	-	160	RPMT10T3	M040S080-1	YS-43	M040S100-1	Q15B	0.36
C20-5R25-200-2T	2	A	25	15	20	40	-	200	RPMT10T3	M040S080-1	YS-43	M040S100-1	Q15B	0.47
C25-5R25-160-2T	2	A	25	15	25	60	-	160	RPMT10T3	M040S080-1	YS-43	M040S100-1	Q15B	0.54
C25-5R25-200-2T	2	B	25	15	25	70	100	200	RPMT10T3	M040S080-1	YS-43	M040S100-1	Q15B	0.70
C25-5R25-250-2T	2	B	25	15	25	80	115	250	RPMT10T3	M040S080-1	YS-43	M040S100-1	Q15B	0.88
C25-5R30-160-2T	2	A	30	20	25	35	-	160	RPMT10T3	M040S100-1	YS-43	M040S100-1	Q15B	0.57
C25-5R30-200-2T	2	A	30	20	25	35	-	200	RPMT10T3	M040S100-1	YS-43	M040S100-1	Q15B	0.73
C25-5R30-250-2T	2	A	30	20	25	35	-	250	RPMT10T3	M040S100-1	YS-43	M040S100-1	Q15B	0.91
C32-5R35-160-3T	3	A	35	25	32	48	-	160	RPMT10T3	M040S100-1	YS-43	M040S120	Q15B	0.92
C32-5R35-200-3T	3	A	35	25	32	48	-	200	RPMT10T3	M040S100-1	YS-43	M040S120	Q15B	1.17
C32-5R35-250-3T	3	A	35	25	32	48	-	250	RPMT10T3	M040S100-1	YS-43	M040S120	Q15B	1.48
C32-5R35-300-3T	3	A	35	25	32	48	-	300	RPMT10T3	M040S100-1	YS-43	M040S120	Q15B	1.79
EMRT- C15-4R16-160-2T	2	A	16	8	15	40	-	160	RPMT08T2	M030Y070-1	YS-34	M030Y070-1	Q08B	0.20
C15-4R16-200-2T	2	A	16	8	15	40	100	200	RPMT08T2	M030Y070-1	YS-34	M030Y070-1	Q08B	0.26
C16-4R17-160-2T	2	A	17	9	16	40	-	160	RPMT08T2	M030Y070-1	YS-34	M030Y070-1	Q08B	0.21
C16-4R17-200-2T	2	A	17	9	16	40	100	200	RPMT08T2	M030Y070-1	YS-34	M030Y070-1	Q08B	0.29
C19-4R20-160-2T	2	A	20	12	19	60	-	160	RPMT08T2	M030Y070-1	YS-34	M030Y070-1	Q08B	0.30
C19-4R20-200-2T	2	A	20	12	19	70	100	200	RPMT08T2	M030Y070-1	YS-34	M030Y070-1	Q08B	0.41
C20-4R21-160-2T	2	A	21	13	20	60	-	160	RPMT08T2	M030Y070-1	YS-34	M030Y070-1	Q08B	0.33
C20-4R21-200-2T	2	A	21	13	20	70	100	200	RPMT08T2	M030Y070-1	YS-34	M030Y070-1	Q08B	0.46
C24-5R25-160-2T	2	A	25	15	24	60	-	160	RPMT10T3	M040S080-1	YS-43	M040S100-1	Q15B	0.51
C24-5R25-200-2T	2	A	25	15	24	70	100	200	RPMT10T3	M040S080-1	YS-43	M040S100-1	Q15B	0.65

适用 Suitable: 德克刀片、三菱刀片 DEREK Or MITSUBISHI Insert



型号 Specification	刃数 Teeth	图示 Fig	D	DS	d	L ₁	L ₂	L	刀片 Insert	刀片螺钉 Insert screw	压板 Clamp	压板螺钉 Clamp Screw	旗形扳手 Wrench	重量 Weight
TRS- C12-4R12-130-1T	1	A	12	4	12	35	-	130	RDMT0802	M030Y060	-	-	Q08B	0.10
C16-4R16-160-2T	2	A	16	8	16	50	-	160	RDMT0802	M030Y070-1	YS-34	M030Y070-1	Q08B	0.23
C16-4R16-200-2T	2	B	16	8	16	50	100	200	RDMT0802	M030Y070-1	YS-34	M030Y070-1	Q08B	0.29
C20-4R20-160-2T	2	A	20	12	20	60	-	160	RDMT0802	M030Y070-1	YS-34	M030Y070-1	Q08B	0.35
C20-4R20-200-2T	2	B	20	12	20	70	100	200	RDMT0802	M030Y070-1	YS-34	M030Y070-1	Q08B	0.34
C20-5R20-160-2T	2	A	20	10	20	60	-	160	RDMT10T3	M040R080-2	YS-39	M035T085	Q15B	0.35
C20-5R20-200-2T	2	B	20	10	20	70	100	200	RDMT10T3	M040R080-2	YS-39	M035T085	Q15B	0.44
C20-5R25-160-2T	2	A	25	15	20	40	-	160	RDMT10T3	M040R080-2	YS-43	M040S100-1	Q15B	0.26
C20-5R25-200-2T	2	A	25	15	20	40	-	200	RDMT10T3	M040R080-2	YS-43	M040S100-1	Q15B	0.46
C25-5R25-160-2T	2	A	25	15	25	60	-	160	RDMT10T3	M040R080-2	YS-43	M040S100-1	Q15B	0.54
C25-5R25-200-2T	2	B	25	15	25	70	100	200	RDMT10T3	M040R080-2	YS-43	M040S100-1	Q15B	0.69
C25-5R25-250-2T	2	B	25	15	25	80	150	250	RDMT10T3	M040R080-2	YS-43	M040S100-1	Q15B	0.87
C25-5R30-160-2T	2	A	30	20	25	40	-	160	RDMT10T3	M040R080-2	YS-43	M040S100-1	Q15B	0.57
C25-5R30-200-2T	2	A	30	20	25	40	-	200	RDMT10T3	M040R080-2	YS-43	M040S100-1	Q15B	0.72
C25-5R30-250-2T	2	A	30	20	25	40	-	250	RDMT10T3	M040R080-2	YS-43	M040S100-1	Q15B	0.91
C32-5R35-160-3T	3	A	35	25	32	48	-	160	RDMT10T3	M040R090	YS-43	M040S120	Q15B	0.91
C32-5R35-200-3T	3	A	35	25	32	48	-	200	RDMT10T3	M040R090	YS-43	M040S120	Q15B	1.16
C32-5R35-250-3T	3	A	35	25	32	48	-	250	RDMT10T3	M040R090	YS-43	M040S120	Q15B	1.48
C32-5R35-300-3T	3	A	35	25	32	48	-	300	RDMT10T3	M040R090	YS-43	M040S120	Q15B	1.79
C32-5R35-350-3T	3	A	35	25	32	48	-	350	RDMT10T3	M040R090	YS-43	M040S120	Q15B	2.10
C25-6R32-160-2T	2	A	32	20	25	48	-	160	RDMT1204	M040R100-2	YS-43	M040S120	Q15B	0.94
C25-6R32-200-2T	2	A	32	20	25	48	-	200	RDMT1204	M040R100-2	YS-43	M040S120	Q15B	1.19
C25-6R32-250-2T	2	A	32	20	25	48	-	250	RDMT1204	M040R100-2	YS-43	M040S120	Q15B	1.50
C32-6R32-160-2T	2	A	32	20	32	48	-	160	RDMT1204	M040R100-2	YS-43	M040S120	Q15B	0.96
C32-6R32-200-2T	2	A	32	20	32	48	-	200	RDMT1204	M040R100-2	YS-43	M040S120	Q15B	1.22
C32-6R32-250-2T	2	A	32	20	32	48	-	250	RDMT1204	M040R100-2	YS-43	M040S120	Q15B	1.55
C32-6R32-300-2T	2	A	32	20	32	48	-	300	RDMT1204	M040R100-2	YS-43	M040S120	Q15B	1.91

适用 Suitable: 德克刀片、日立刀片 DEREK Or HITACHI Insert

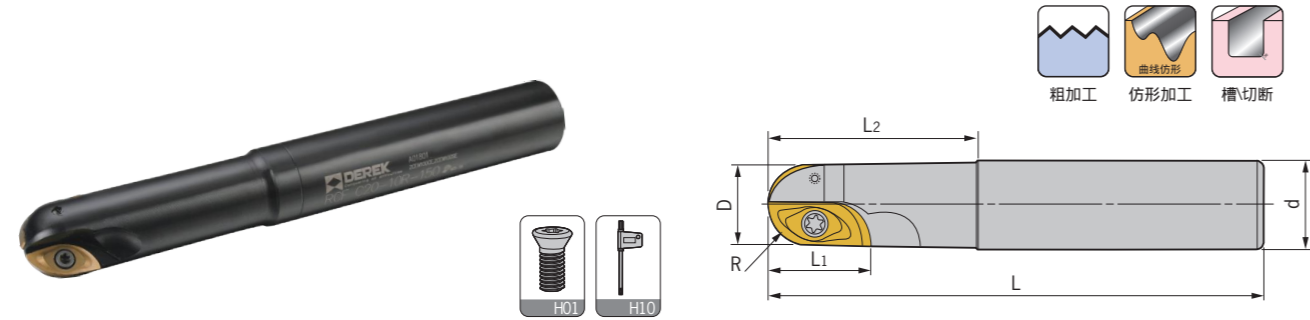
特殊型号 Special Size

型号 Specification	刃数 Teeth	图示 Fig	D	DS	d	L ₁	L	刀片 Insert	刀片螺钉 Insert screw	压板 Clamp	压板螺钉 Clamp Screw	旗形扳手 Wrench	重量 Weight
TRS- C15-4R16-160-2T	2	A	16	8	15	50	160	RDMT0802	M030Y070-1	YS-34	M030Y070-1	Q08B	0.20
C15-4R16-200-2T	2	A	16	8	15	50	200	RDMT0802	M030Y070-1	YS-34	M030Y070-1	Q08B	0.26
C16-4R17-160-2T	2	A	17	9	16	50	160	RDMT0802	M030Y070-1	YS-34	M030Y070-1	Q08B	0.23
C16-4R17-200-2T	2	A	17	9	16	50	200	RDMT0802	M030Y070-1	YS-34	M030Y070-1	Q08B	0.30
C19-4R20-160-2T	2	A	20	12	19	60	160	RDMT0802	M030Y070-1	YS-34	M030Y070-1	Q08B	0.30
C19-4R20-200-2T	2	A	20	12	19	70	200	RDMT0802	M030Y070-1	YS-34	M030Y070-1	Q08B	0.41
C20-4R21-160-2T	2	A	21	13	20	60	160	RDMT0802	M030Y070-1	YS-34	M030Y070-1	Q08B	0.35
C20-4R21-200-2T	2	A	21	13	20	70	200	RDMT0802	M030Y070-1	YS-34	M030Y070-1	Q08B	0.45
C24-5R25-160-2T	2	A	25	15	24	60	160	RDMT10T3	M040R080-2	YS-43	M040S100-1	Q15B	0.50
C24-5R25-200-2T	2	A	25	15	24	70	200	RDMT10T3	M040R080-2	YS-43	M040S100-1	Q15B	0.64
C24-5R25-250-2T	2	A	25	15	24	80	250	RDMT10T3	M040R080-2	YS-43	M040S100-1	Q15B	0.82
C25-5R26-160-2T	2	A	26	16	25	60	160	RDMT10T3	M040R080-2	YS-43	M040S100-1	Q15B	0.54
C25-5R26-200-2T	2	A	26	16	25	70	200	RDMT10T3	M040R080-2	YS-43	M040S100-1	Q15B	0.70
C25-5R26-250-2T	2	A	26	16	25	80	250	RDMT10T3	M040R080-2	YS-43	M040S100-1	Q15B	0.89

适用 Suitable: 德克刀片、日立刀片 DEREK Or HITACHI Insert

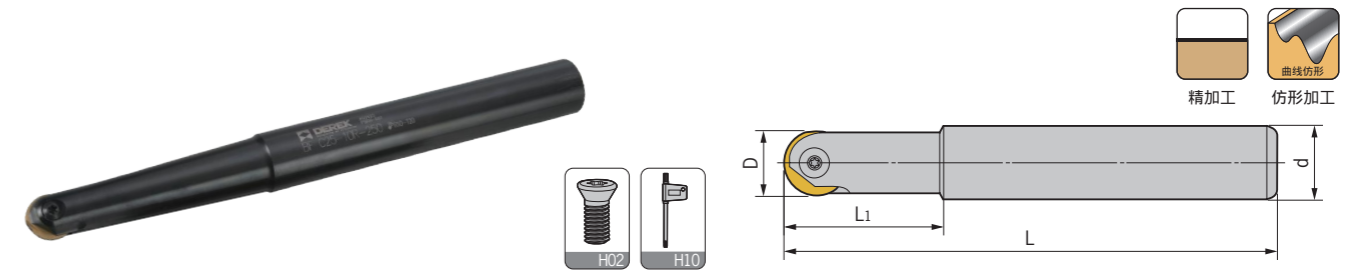
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型号 Specification	刃数 Teeth	R	D	d	L ₁	L ₂	L	刀片 Insert	刀片螺钉 Insert screw	旗形扳手 Wrench	重量 Weight
RCF- C20-10R-160-2T	2	10	20	20	18	60	160	ZCEW100CE	M030D075	Q08B	0.30
C20-10R-200-2T	2	10	20	20	18	70	200				0.45
C25-10R-160-2T	2	10	20	25	18	60	160	ZCEW100SE	M030D095	Q08B	0.55
C25-10R-200-2T	2	10	20	25	18	70	200				0.65
C25-10R-250-2T	2	10	20	25	18	80	250			Q08B	0.75
C25-12.5R-160-2T	2	12.5	25	25	23	60	160	ZCEW125CE	M040D080-3	Q15B	0.55
C25-12.5R-200-2T	2	12.5	25	25	18	70	200				0.70
C32-12.5R-200-2T	2	12.5	25	32	23	80	200	ZCEW125SE	M040D110	Q15B	0.90
C32-12.5R-250-2T	2	12.5	25	32	23	90	250				1.20
C32-15R-160-2T	2	15	30	32	28	60	160	ZCEW150CE	M050Y120-3	Q20B	0.80
32-15R-200-2T	2	15	30	32	28	70	200				1.10
32-15R-250-2T	2	15	30	32	28	80	250	ZCEW150SE		Q20B	1.40
32-15R-300-2T	2	15	30	32	28	110	300				1.70

适用 Suitable: 日立刀片 HITACHI Insert



型号 Specification	D	d	L ₁	L	刀片 Insert	刀片螺钉 Insert screw	扳手 Wrench	重量 Weight
BF- C12-4R-100-1T	8	12	25	100	P3200-D08	M030W070-4R	Q08B	0.10
C12-4R-130-1T	8	12	25	130	P3200-D08	M030W070-4R	Q08B	0.10
C12-4R-160-1T	8	12	30	160	P3200-D08	M030W070-4R	Q08B	0.12
C10-5R-100-1T	10	10	30	100	P3200-D10	M040W090-5R	Q15B	0.05
C12-5R-130-1T	10	12	30	130	P3200-D10	M040W090-5R	Q15B	0.10
C12-5R-160-1T	10	12	35	160	P3200-D10	M040W090-5R	Q15B	0.12
C12-6R-130-1T	12	12	30	130	P3200-D12	M050W090-6R	Q20B	0.10
C12-6R-160-1T	12	12	30	160	P3200-D12	M050W090-6R	Q20B	0.15
C16-6R-160-1T	12	16	30	160	P3200-D12	M050W090-6R	Q20B	0.13
C16-8R-120-1T	16	16	30	120	P3200-D16	M050W130-8R	Q20B	0.23
C16-8R-160-1T	16	16	30	160	P3200-D16	M050W130-8R	Q20B	0.20
C16-8R-180-1T	16	16	35	180	P3200-D16	M050W130-8R	Q20B	0.26
C16-8R-200-1T	16	16	45	200	P3200-D16	M050W130-8R	Q20B	0.29
C20-10R-160-1T	20	20	30	160	P3200-D20	M050W170-10R	Q20B	0.35
C20-10R-200-1T	20	20	35	200	P3200-D20	M050W170-10R	Q20B	0.45
C25-12.5R-160-1T	25	25	35	160	P3202-D25	M060W210-12.5R	T30M	0.54
C25-12.5R-200-1T	25	25	40	200	P3202-D25	M060W210-12.5R	T30M	0.70
C25-12.5R-250-1T	25	25	60	250	P3202-D25	M060W210-12.5R	T30M	0.88
C32-16R-200-1T	32	32	55	200	P3201-D32	M080W250-16R	T30M	1.13
C32-16R-250-1T	32	32	70	250	P3201-D32	M080W250-16R	T30M	1.44
C32-16R-300-1T	32	32	80	300	P3201-D32	M080W250-16R	T30M	1.77

适用 Suitable: 德克刀片、瓦尔特刀片 DEREK Or WALTER Insert

特点 / Feature

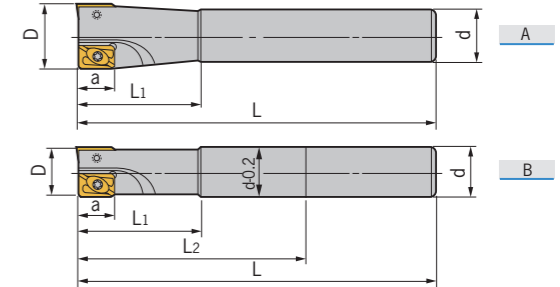
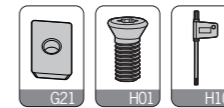
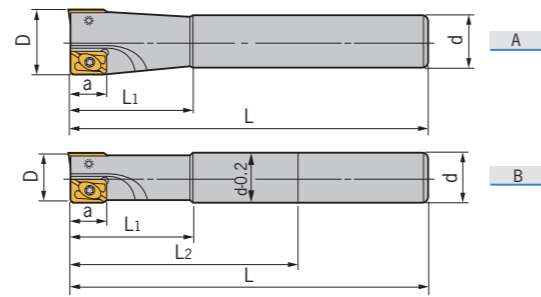
- 切削能力及精度均佳，排屑良好，高速切削亦稳定，同一片刀片有很宽的应用范围。它锋利的切削刃很容易切削淬硬到HRC60钢以及不锈钢球墨铸铁、铝、锌合金和石墨，应用于造模具用的材料的精加工以及航空工业内的燃气轮机叶片的制造。
- Good cutting capability and precision, good capability for removing the metal chips and cutting. Steadily when high speed machining.
- One insert can be used in vast area. The sharp blade is easy to cutting steel, stainless steel, cast iron, aluminum etc.

300R/400R

300R/400R High Speed Indexable End Mill
300R/400R 清角高速端铣刀

300R/400R

300R/400R High Speed Indexable End Mill
300R/400R 清角高速端铣刀



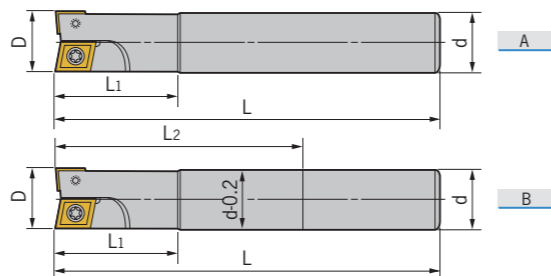
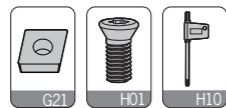
型号 Specification	刃数 Teeth	图示 Fig	D	d	a	L ₁	L ₂	L	刀片 Insert	刀片螺钉 Insert screw	旗形扳手 Wrench	重量 Weight
300R- C10-10-100-1T	1	A	10	10	9	25	-	100	APMT1135	M025W050	Q08B	0.05
C10-10-130-1T	1	A	10	10	9	25	-	130	APMT1135	M025W050	Q08B	0.06
C12-12-130-1T	1	A	12	12	9	30	-	130	APMT1135	M025W050	Q08B	0.10
C16-16-120-2T	2	A	16	16	9	40	-	120	APMT1135	M025W060	Q08B	0.17
C16-16-160-2T	2	A	16	16	9	50	-	160	APMT1135	M025W060	Q08B	0.23
C16-16-180-2T	2	B	16	16	9	60	90	180	APMT1135	M025W060	Q08B	0.26
C16-16-200-2T	2	B	16	16	9	60	100	200	APMT1135	M025W060	Q08B	0.29
C20-20-120-2T	2	A	20	20	9	50	-	120	APMT1135	M025W060	Q08B	0.26
C20-20-160-2T	2	A	20	20	9	60	-	160	APMT1135	M025W060	Q08B	0.36
C20-20-200-2T	2	B	20	20	9	70	100	200	APMT1135	M025W060	Q08B	0.46
400R- C25-25-160-2T	2	A	25	25	14	70	-	160	APMT1604	M040S080-1	Q15B	0.55
C25-25-200-2T	2	B	25	25	14	70	100	200	APMT1604	M040S080-1	Q15B	0.70
C25-25-250-2T	2	B	25	25	14	80	115	250	APMT1604	M040S080-1	Q15B	0.89
C25-25-300-2T	2	B	25	25	14	80	165	300	APMT1604	M040S080-1	Q15B	1.07
C25-30-160-2T	2	A	30	25	14	42	-	160	APMT1604	M040S100-1	Q15B	0.81
C25-30-200-2T	2	B	30	25	14	42	100	200	APMT1604	M040S100-1	Q15B	1.11
C25-30-250-2T	2	B	30	25	14	42	115	250	APMT1604	M040S100-1	Q15B	1.42
C32-32-160-2T	2	A	32	32	14	48	-	160	APMT1604	M040S100-1	Q15B	0.86
C32-32-200-2T	2	B	32	32	14	48	100	200	APMT1604	M040S100-1	Q15B	1.16
C32-32-250-2T	2	B	32	32	14	48	115	250	APMT1604	M040S100-1	Q15B	1.47
C32-32-300-2T	2	B	32	32	14	48	165	300	APMT1604	M040S100-1	Q15B	1.77
C32-35-160-2T	2	A	35	32	14	48	-	160	APMT1604	M040S100-1	Q15B	0.95
C32-35-200-2T	2	A	35	32	14	48	-	200	APMT1604	M040S100-1	Q15B	1.20
C32-35-250-2T	2	A	35	32	14	60	-	250	APMT1604	M040S100-1	Q15B	1.51
C32-35-300-2T	2	A	35	32	14	60	-	300	APMT1604	M040S100-1	Q15B	1.83
C32-35-160-3T	3	A	35	32	14	60	-	160	APMT1604	M040S100-1	Q15B	0.94
C32-35-200-3T	3	A	35	32	14	60	-	200	APMT1604	M040S100-1	Q15B	1.20
C32-35-250-3T	3	A	35	32	14	60	-	250	APMT1604	M040S100-1	Q15B	1.51
C32-35-300-3T	3	A	35	32	14	60	-	300	APMT1604	M040S100-1	Q15B	1.82
C32-35-350-3T	3	A	35	32	14	60	-	350	APMT1604	M040S100-1	Q15B	2.13
C32-35-400-3T	3	A	35	32	14	60	-	400	APMT1604	M040S100-1	Q15B	2.46
C32-35-450-3T	3	A	35	32	14	60	-	450	APMT1604	M040S100-1	Q15B	2.78
C32-35-500-3T	3	A	35	32	14	60	-	500	APMT1604	M040S100-1	Q15B	3.07
C32-40-160-3T	3	A	40	32	14	60	-	160	APMT1604	M040S100-1	Q15B	1.10
C32-40-200-3T	3	A	40	32	14	60	-	200	APMT1604	M040S100-1	Q15B	1.24
C32-40-250-3T	3	A	40	32	14	60	-	250	APMT1604	M040S100-1	Q15B	1.55
C32-40-300-3T	3	A	40	32	14	60	-	300	APMT1604	M040S100-1	Q15B	1.88

适用 Suitable: 德克刀片、三菱刀片 DEREK Or MITSUBISHI Insert

特殊型号 Special Size

型号 Specification	刃数 Teeth	图示 Fig	D	d	a	L ₁	L	刀片 Insert	刀片螺钉 Insert screw	旗形扳手 Wrench	重量 Weight
300R- C12-13-130-1T	1	A	13	12	9	25	130	APMT1135	M025W060	Q08B	0.11
C15-16-120-2T	2	A	16	15	9	40	120	APMT1135	M025W060	Q08B	0.15
C15-16-160-2T	2	A	16	15	9	40	160	APMT1135	M025W060	Q08B	0.21
C15-16-180-2T	2	A	16	15	9	40	180	APMT1135	M025W060	Q08B	0.24
C15-16-200-2T	2	A	16	15	9	40	200	APMT1135	M025W060	Q08B	0.26
C15.6-16-160-2T	2	A	16	15.6	9	50	160	APMT1135	M025W060	Q08B	0.22
C15.6-16-200-2T	2	A	16	15.6	9	50	200	APMT1135	M025W060	Q08B	0.28
C16-17-120-2T	2	A	17	16	9	50	120	APMT1135	M025W060	Q08B	0.17
C16-17-160-2T	2	A	17	16	9	50	160	APMT1135	M025W060	Q08B	0.24
C16-17-180-2T	2	A	17	16	9	50	180	APMT1135	M025W060	Q08B	0.27
C16-17-200-2T	2	A	17	16	9	50	200	APMT1135	M025W060	Q08B	0.30
C19-20-160-2T	2	A	20	19	9	50	160	APMT1135	M025W060	Q08B	0.33
C19-20-200-2T	2	A	20	19	9	50	200	APMT1135	M025W060	Q08B	0.42
C20-21-160-2T	2	A	21	20	9	50	160	APMT1135	M025W060	Q08B	0.39
C20-21-200-2T	2	A	21	20	9	50	200	APMT1135	M025W060	Q08B	0.47
400R- C24-25-160-2T	2	A	25	24	14	50	160	APMT1604	M040S080-1	Q15B	0.51
C24-25-200-2T	2	A	25	24	14	50	200	APMT1604	M040S080-1	Q15B	0.65
C24-25-250-2T	2	A	25	24	14	50	250	APMT1604	M040S080-1	Q15B	0.83
C25-26-160-2T	2	A	26	25	14	50	160	APMT1604	M040S080-1	Q15B	0.56
C25-26-200-2T	2	A	26	25	14	50	200	APMT1604	M040S080-1	Q15B	0.71
C25-26-250-2T	2	A	26	25	14	50	250	APMT1604	M040S080-1	Q15B	0.90

适用 Suitable: 德克刀片、三菱刀片 DEREK Or MITSUBISHI Insert



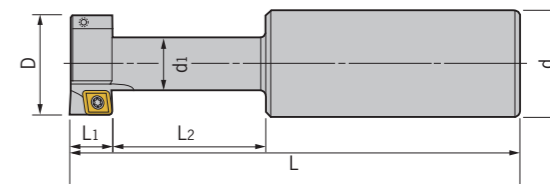
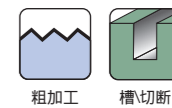
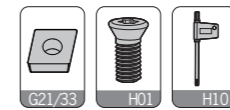
型号 Specification	刃数 Teeth	图示 Fig	D	d	L ₁	L ₂	L	刀片型号 Insert	刀片螺钉 Insert screw	旗形扳手 Wrench	重量 Weight
AJU- C10-10-100-1T	1	A	10	10	30	-	100	CCMT060204	M025W050	Q08B	0.05
C12-12-130-2T	1	A	12	12	30	-	130	CPMT080204Z	M025W060	Q08B	0.10
C16-16-160-2T	2	A	16	16	35	-	160	CCMT060204	M025W060	Q08B	0.23
C16-16-200-2T	2	B	16	16	40	100	200	CPMT080204Z	M025W060	Q08B	0.29
C20-20-160-2T	2	A	20	20	50	-	160	CCMT060204	M025W060	Q08B	0.36
C20-20-200-2T	2	B	20	20	60	100	200	CPMT090204Z	M035R080-1	Q15B	0.45
C25-25-160-2T	2	A	25	25	60	-	160	CPMT090308	M040R080-2	Q15B	0.54
C25-25-200-2T	2	B	25	25	70	100	200	CPMT120308Z	M040R080-2	Q15B	0.70
C25-25-250-2T	2	B	25	25	80	115	250	CPMT120308Z	M040R080-2	Q15B	0.88
C32-32-200-2T	2	B	32	32	60	100	200	CPMT120408	M050Y110-4	Q20B	1.12
C32-32-250-2T	2	B	32	32	70	115	250	120430 CPMT160408Z	M050Y110-4	Q20B	1.41
C32-32-300-2T	2	B	32	32	80	165	300	160430Z CPMT160408Z	M050Y110-4	Q20B	1.71

适用 Suitable: 德克刀片、日立刀片 DEREK Or HITACHI Insert

特殊型号 Special Size

型号 Specification	刃数 Teeth	图示 Fig	D	d	L ₁	L	刀片型号 Insert	刀片螺钉 Insert screw	旗形扳手 Wrench	重量 Weight
AJU- C15-16-160-2T	2	A	16	15	35	160	CCMT060204	M025W060	Q08B	0.21
C15-16-200-2T	2	A	16	15	40	200	CPMT080204Z	M025W060	Q08B	0.26
C19-20-160-2T	2	A	20	19	35	160	CCMT060204	M025W060	Q08B	0.33
C19-20-200-2T	2	A	20	19	40	200	CPMT090204Z	M035R080-1	Q15B	0.42
C24-25-160-2T	2	A	25	24	35	160	CPMT090308	M040R080-2	Q15B	0.51
C24-25-200-2T	2	A	25	24	35	200	CPMT120308Z	M040R080-2	Q15B	0.65
C24-25-250-2T	2	A	25	24	40	250	CPMT120308Z	M040R080-2	Q15B	0.83

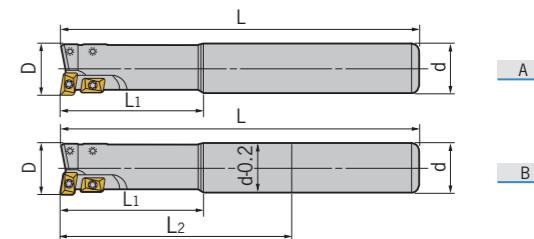
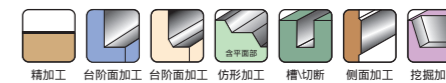
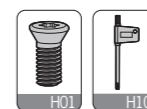
适用 Suitable: 德克刀片、日立刀片 DEREK Or HITACHI Insert



型号 Specification	刃数 Teeth	D	d	d ₁	L ₁	L ₂	L	刀片 Insert	刀片螺钉 Insert screw	旗形扳手 Wrench	重量 Weight
ATS- C25-25-11-110-2T	2	25	25	12.5	11	21	110	CCMT060204	M025W060	Q08B	0.35
C32-32-14-120-2T	2	32	32	16	14	30	120	CPMT080204	M025W060	Q08B	0.55
C32-40-18-130-4T	4	40	32	20	18	32	130	CCMT09T308	M040S100-1	Q15B	0.70
C32-50-22-140-4T	4	50	32	26	22	39	140	CCMT120408	M050Y110-1	Q20B	0.95

适用 Suitable: 德克刀片、日立刀片 DEREK Or HITACHI Insert

ASJ Cutter For Drilling And Milling ASJ 钻铣共用型铣刀

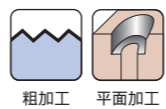
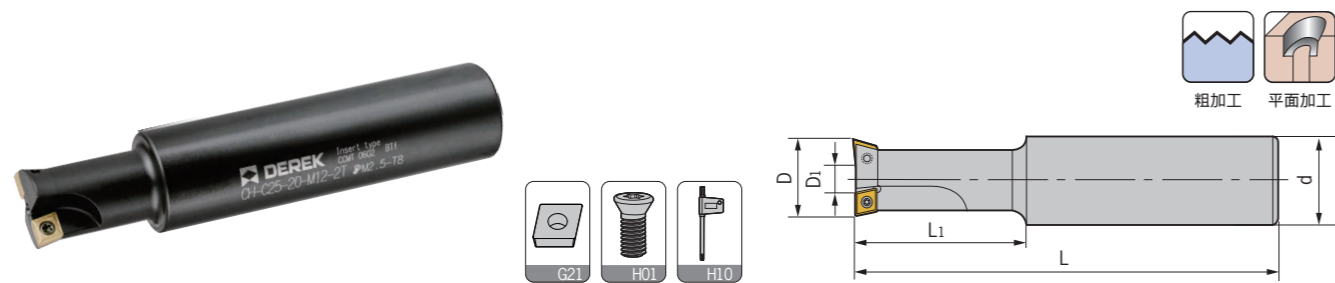


型号 Specification	横刃 Cross	竖刃 Vertical	图示 Fig	D	d	L ₁	L ₂	L	横刀片 Cross insert	竖刀片 Vertical insert	刀片螺钉 Insert screw	旗形扳手 Wrench	重量 Weight
ASJ- C20-20-160-4T	1	3	A	20	20	35	-	160	ADMT100308L	ACMT100308R	M025W060	Q08B	0.35
C20-20-200-4T	1	3	B	20	20	35	100	200	ADMT100308L	ACMT100308R	M025W060	Q08B	0.45
C25-25-160-4T	1	3	A	25	25	40	-	160	ADMT12T308L	APMT12T308R	M030Y070-2	Q10R	0.55
C25-25-200-4T	1	3	B	25	25	40	100	200	ADMT12T308L	APMT12T308R	M030Y070-2	Q10R	0.75
C32-32-160-4T	1	3	A	32	32	50	-	160	APMT160408L	APMT150408R	M040S080-1	Q15B	0.90
C32-32-200-4T	1	3	B	32	32	50	100	200	APMT160408L	APMT150408R	M040S080-1	Q15B	1.25

适用 Suitable: 日立刀片 HITACHI Insert

CH/TP60°/45°/30°

CH Indexable Cutter For Pocketing
CH 螺丝沉头孔铣刀



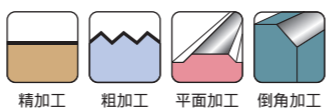
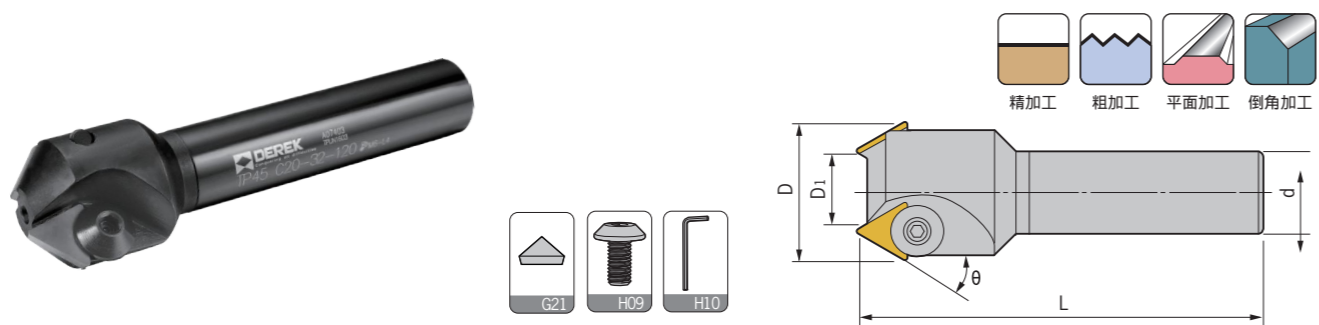
型号 Specification	刃数 Teeth	适用范围 For	D	D ₁	d	L ₁	L	刀片 Insert	刀片螺钉 Insert screw	扳手 Wrench	重量 Weight
CH- C25-14-M8-1T	1	M8	14	2.9	25	21	108	CCMT060204	M025W060	Q08B	0.32
C25-17.5-M10-2T	2	M10	17.5	5.3	25	26	115	CCMT060204	M025W060	Q08B	0.34
C25-20-M12-2T	2	M12	20	7.8	25	30	120	CCMT060204	M025W060	Q08B	0.35
C25-23-M14-2T	2	M14	23	10.8	25	34.5	126	CCMT060204	M025W060	Q08B	0.40
C32-26-M16-2T	2	M16	26	8.5	32	39	132	CPMT090308	M040R080-2	Q15B	0.50
C32-29-M18-2T	2	M18	29	11.5	32	43.5	138	CPMT090308	M040R080-2	Q15B	0.65
C32-32-M20-2T	2	M20	32	14.5	32	59	144	CPMT090308	M040R080-2	Q15B	0.87

适用 Suitable: 德克刀片、日立刀片 DEREK Or HITACHI Insert

特点 / Feature

- 把传统的钻孔与沉头加工结合于一体，一次加工完成，大幅提高螺丝沉头孔的加工效率。
- For drilling and counter-sink machining as a whole. The best choice for machining the head of socket screws.

TP60°,45°,30° Chamfering Cutter TP60°,45°,30° 直柄型倒角刀



型号 Specification	刃数 Teeth	D	D ₁	d	L	θ	刀片 Insert	伞形压板 Umbrella clamp	扳手 Wrench	重量 Weight
TP60- C25-40-120-2T	2	37.7	15.8	25	120	60	TPMN1603	M060H080-TP	L04D	0.55
TP45- C20-20-120-1T	1	20.4	4	20	120	45	TPMN1603	M060H080-TP	L04D	0.27
C20-32-120-2T	2	30.2	12	20	120	45	TPMN1603	M060H080-TP	L04D	0.32
C25-50-160-3T	3	49	24	25	160	45	TPMN2204	M080H120-TP	L05D	0.65
TP30- C25-40-120-2T	2	39	26	25	120	30	TPMN1603	M060H080-TP	L04D	0.53
C32-55-160-3T	3	54.5	36	32	160	30	TPMN2204	M080H120-TP	L05D	0.98

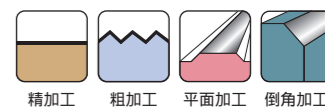
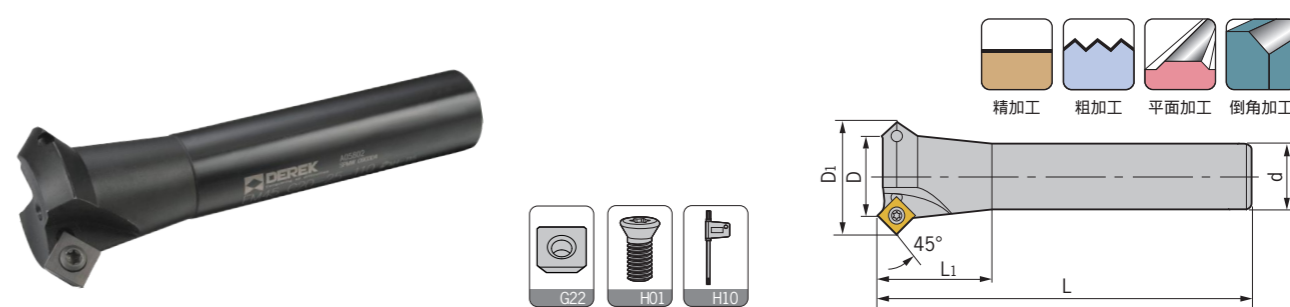
适用 Suitable: 德克刀片、三菱刀片 DEREK Or MITSUBISHI Insert

特点 / Feature

- 本刀可30度,45度,60度切削,亦可做倒角。
- For chamfering different angles 30°,45°and 60°.
- 适合一般铣床,综合切削中心机。
- For general milling machine and machine center.

EM45°/SSP45°

EM45° Internal And External Chamfering Cutter
EM45° 内外倒角刀



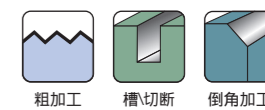
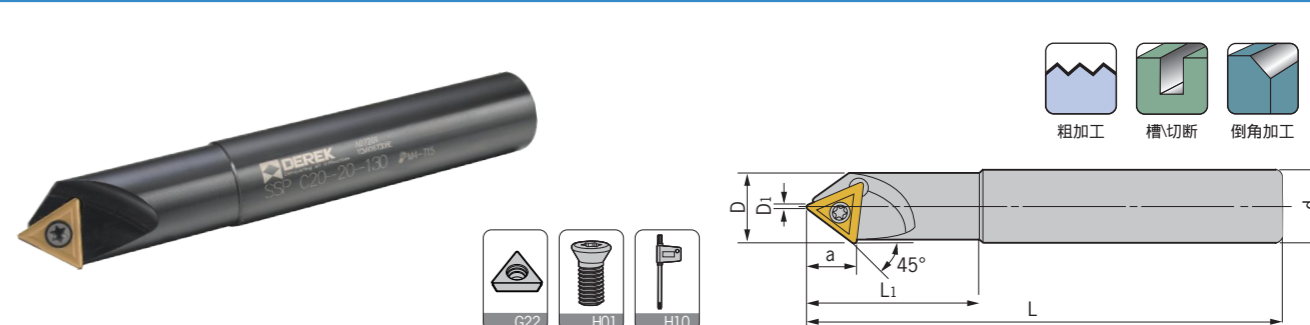
型号 Specification	刃数 Teeth	D	D ₁	d	L ₁	L	刀片 Insert	刀片螺钉 Insert screw	旗形扳手 Wrench	重量 Weight
EM45- C20-25-110-2T	2	25	38	20	35	110	SPMW090304	M040S100-1	Q15B	0.40
C25-25-150-2T	2	25	38	25	35	150	SPMW090304	M040S100-1	Q15B	0.55
C25-30-150-2T	2	30	43	25	35	150	SPMW090304	M040S100-1	Q15B	0.59

适用 Suitable: 德克刀片、三菱刀片 DEREK Or MITSUBISHI Insert

特点 / Feature

- 高刚性设计,适合大切削。
- 用于切槽,倒角加工,平面铣削。
- 刀片形状为正方形,使用时可转位四次,更经济。
- For high-feed cutting with a high rigidity.
- For slot cutting, chamfering and face milling.
- For inserts with four cutting edges.

SSP45° Cutter For Centering And Chamfering SSP45° 定位倒角刀



型号 Specification	刃数 Teeth	D	D ₁	d	a	L ₁	L	倒角范围 Chamfering range	刀片 Insert	刀片螺钉 Insert screw	旗形扳手 Wrench	重量 Weight
SSP- C20-20-130-1T	1	20	0	20	11.3	20	130	0-20	TCMX16T308	M040R090	Q15B	0.28

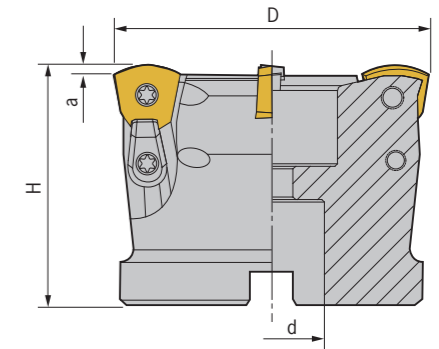
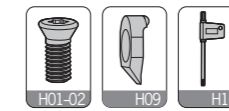
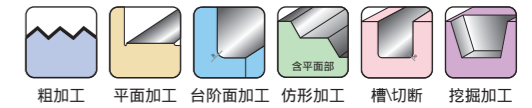
适用 Suitable: 德克刀片 DEREK Insert

特点 / Feature

- 本铣刀可45度切削,亦可做倒角,V槽切削,可中心定位钻使用。
- 适合一般铣床,CNC铣床,CNC车床,钻床倒角。
- Milling with an angle of 45°, chamfering, V-slot cutting and centering.
- For milling machine, CNC milling machine, CNC turning machine and drilling machine.

AJX/SKS

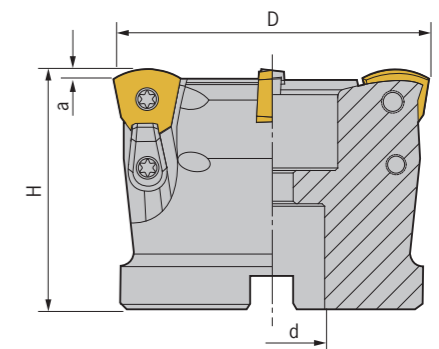
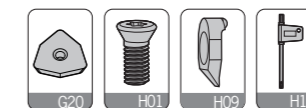
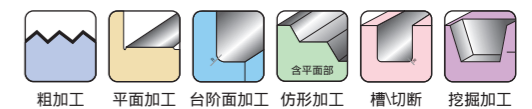
AJX High-feed Face Mill
AJX 大进给面铣刀头



型号 Specification	刃数 Teeth	D	d	a	H	刀片 Insert	刀片螺钉 Insert screw	压板 Clamp	压板螺钉 Clamp Screw	旗形扳手 Wrench	重量 Weight
AJX 12-50-22-4T	4	50	22	2	50	JDMW120420	M040R100-2	YD-13	M040S100-1	Q15B	0.40
12-63-22-4T	4	63	22	2	50	JDMW120420	M040R100-2	YD-13	M040S100-1	Q15B	0.75
14-63-22-4T	4	63	22	2	50	JDMW140520	M050Y120-2	YD-16	M050Y110-2	Q20B	0.75
14-80-27-5T	5	80	27	2	50	JDMW140520	M050Y120-2	YD-16	M050Y110-2	Q20B	1.00

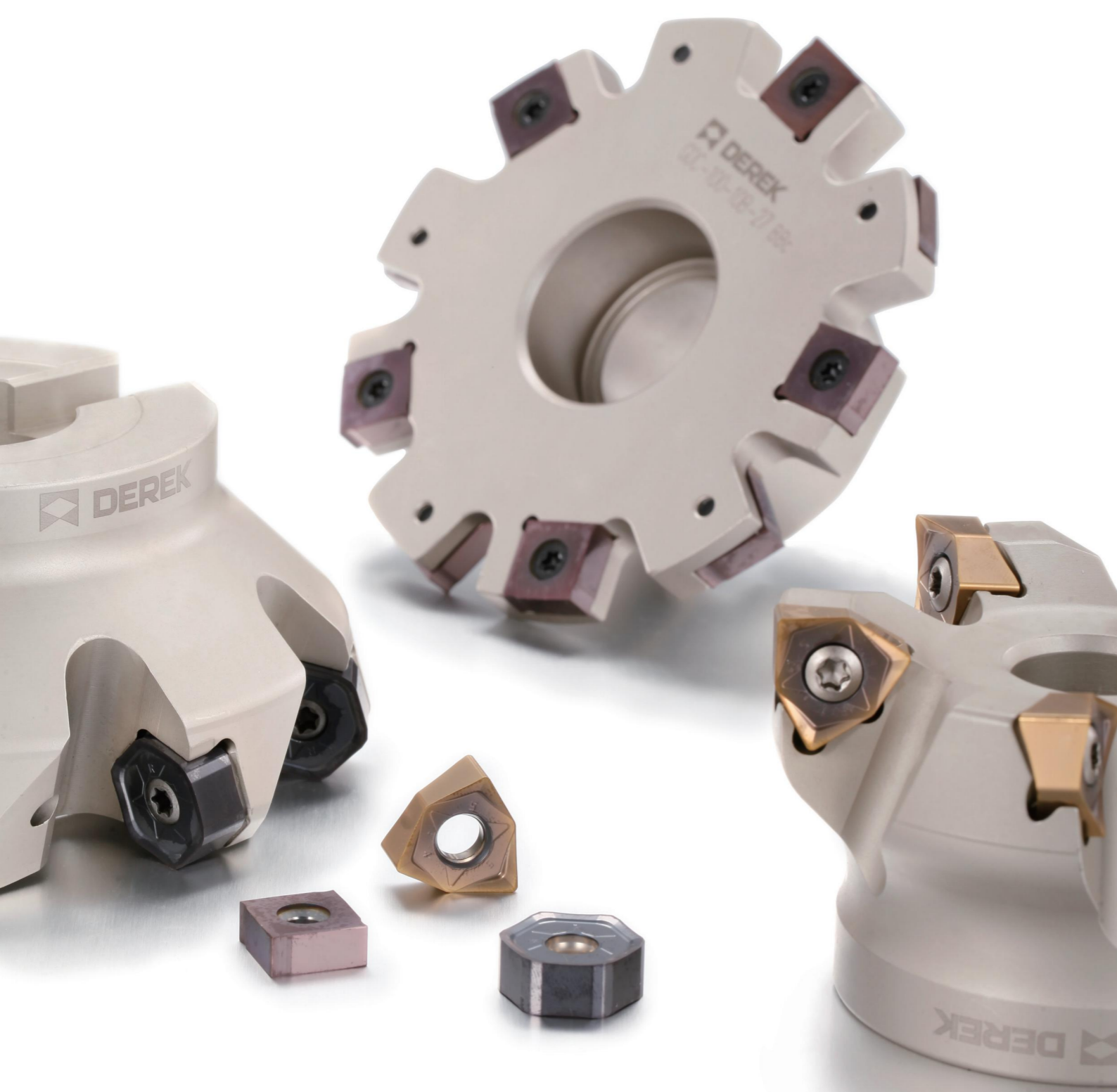
适用 Suitable: 德克刀片、三菱刀片 DEREK Or MITSUBISHI Insert

SKS High-feed Face Mill
SKS 大进给面铣刀头

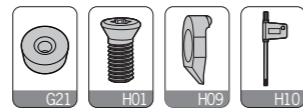
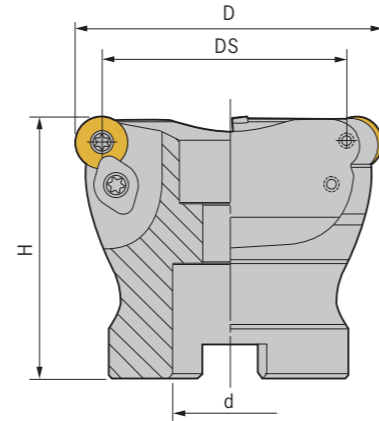


型号 Specification	刃数 Teeth	D	d	a	H	刀片 Insert	刀片螺钉 Insert screw	压板 Clamp	压板螺钉 Clamp Screw	旗形扳手 Wrench	重量 Weight
SKS 08-50-22-4T	4	50	22	2	50	WDMW080520ZTR	M045Y110	YD-16	M045Y110	Q20B	0.40
08-63-22-4T	4	63	22	2	50	WDMT080520ZER	M045Y110	YD-16	M045Y110	Q20B	0.65
10-63-22-4T	4	63	22	2.5	50	WDMW10X620ZTR	M045Y110	YD-16	M045Y110	Q20B	0.65
10-80-27-4T	4	80	27	2.5	50	WDMT10X620ZER	M045Y110	YD-16	M045Y110	Q20B	1.00

适用 Suitable: 德克刀片、黛杰刀片 DEREK Or DIJET Insert

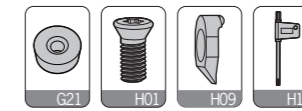
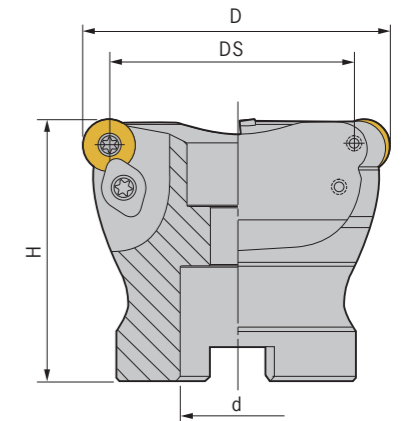
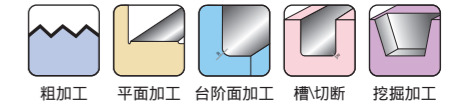


舍弃式切削刀具
MILLING CUTTERS
双刃铣刀头
Double-Edge Mill
锁牙式铣刀头
Locking Face Mill
可转位铣刀杆
Indexable Bar
倒角刀
Chamfering Cutter
可转位面铣刀
Indexable Face Mill
槽铣刀
Slot Cutter



型号 Specification	刃数 Teeth	D	DS	d	H	刀片 Insert	刀片螺钉 Insert screw	压板 Clamp	压板螺钉 Clamp Screw	旗形扳手 Wrench	重量 Weight
EMRW- 5R50-22-4T	4	50	40	22	50	RPMW1003	M040S100-1	YS-43	M040S120	Q15B	0.35
5R63-22-4T	4	63	53	22	50	RPMW1003	M040S100-1	YS-43	M040S120	Q15B	0.55
5R63-22-5T	5	63	53	22	50	RPMW1003	M040S100-1	YS-43	M040S120	Q15B	0.55
6R50-22-4T	4	50	38	22	50	RPMW1204	M040S100-1	YS-43	M040S120	Q15B	0.50
6R63-22-4T	4	63	51	22	50	RPMW1204	M040S100-1	YS-43	M040S120	Q15B	0.75
6R63-22-5T	5	63	51	22	50	RPMW1204	M040S100-1	YS-43	M040S120	Q15B	0.75
6R80-27-6T	6	80	68	27	50	RPMW1204	M040S100-1	YS-43	M040S120	Q15B	0.75
6R100-32-6T	6	100	88	32	50	RPMW1204	M040S100-1	YS-43	M040S120	Q15B	1.25

适用 Suitable: 德克刀片、三菱刀片 DEREK Or MITSUBISHI Insert

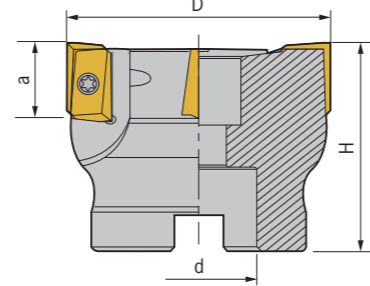
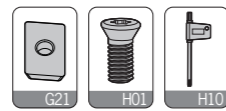


型号 Specification	刃数 Teeth	D	DS	d	H	刀片 Insert	刀片螺钉 Insert screw	压板 Clamp	压板螺钉 Clamp Screw	旗形扳手 Wrench	重量 Weight
TRS- 5R50-22-4T	4	50	40	22	50	RDMT10T3	M040R090	YS-43	M040S120	Q15B	0.35
5R63-22-5T	5	63	53	22	50	RDMT10T3	M040R090	YS-43	M040S120	Q15B	0.55
6R50-22-4T	4	50	38	22	50	RDMT1204	M040R100-2	YS-43	M040S120	Q15B	0.35
6R63-22-4T	4	63	51	22	50	RDMT1204	M040R100-2	YS-43	M040S120	Q15B	0.50
6R63-22-5T	5	63	51	22	50	RDMT1204	M040R100-2	YS-43	M040S120	Q15B	0.50
6R80-27-6T	6	80	68	27	50	RDMT1204	M040R100-2	YS-43	M040S120	Q15B	0.90
6R100-32-6T	6	100	88	32	50	RDMT1204	M040R100-2	YS-43	M040S120	Q15B	1.20
8R63-22-4T	4	63	47	22	50	RDMX1604	M050Y110-1	YS-52	M050Y110-2	Q20B	0.50
8R80-27-5T	5	80	64	27	50	RDMX1604	M050Y110-1	YS-52	M050Y110-2	Q20B	0.85
8R100-32-5T	5	100	84	32	50	RDMX1604	M050Y110-1	YS-52	M050Y110-2	Q20B	1.25

适用 Suitable: 德克刀片、日立刀片 DEREK Or HITACHI Insert

400R

400R Square Face Mill
400R 清角平面铣刀头

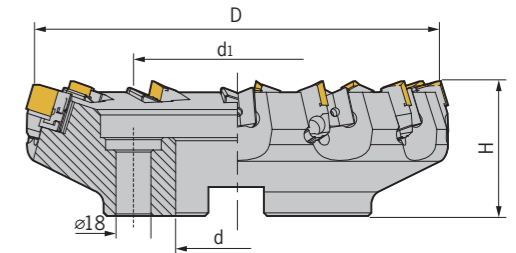
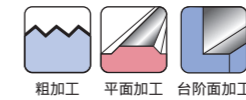


型号 Specification	刃数 Teeth	D	d	a	H	刀片 Insert	刀片螺钉 Insert screw	旗形扳手 Wrench	重量 Weight
400R- 50-22-4T	4	50	22	16	50	APMT1604	M040S100-1	Q15B	0.40
50-25.4-4T	4	50	25.4	16	50	APMT1604	M040S100-1	Q15B	0.40
63-22-4T	4	63	22	16	50	APMT1604	M040S100-1	Q15B	0.65
63-22-5T	5	63	22	16	50	APMT1604	M040S100-1	Q15B	0.65
63-25.4-4T	4	63	25.4	16	50	APMT1604	M040S100-1	Q15B	0.65
63-25.4-5T	5	63	25.4	16	50	APMT1604	M040S100-1	Q15B	0.65
80-25.4-6T	6	80	25.4	16	50	APMT1604	M040S100-1	Q15B	1.00
80-27-6T	6	80	27	16	50	APMT1604	M040S100-1	Q15B	1.00
100-31.75-6T	6	100	31.75	16	50	APMT1604	M040S100-1	Q15B	1.25
100-32-6T	6	100	32	16	50	APMT1604	M040S100-1	Q15B	1.25
125-38.1-8T	8	125	38.1	16	63	APMT1604	M040S100-1	Q15B	3.10
125-40-8T	8	125	40	16	63	APMT1604	M040S100-1	Q15B	3.10
160-40-8T	8	160	40	16	63	APMT1604	M040S100-1	Q15B	5.10
160-50.80-8T	8	160	50.8	16	63	APMT1604	M040S100-1	Q15B	4.80

适用 Suitable: 德克刀片、三菱刀片 DEREK Or MITSUBISHI Insert

FP45°/FP75°

FP45° Face Mill Head
FP45° 平面铣刀头



型号 Specification	刃数 Teeth	D	d	d1	H	重量 Weight
FP45- 80-25.4-5T	5	80	25.4	-	50	1.90
100-31.75-5T	5	100	31.75	-	50	2.40
125-38.1-6T	6	125	38.1	-	63	5.50
160-50.8-8T	8	160	50.8	-	63	7.30
200-47.625-10T	10	200	47.625	101.6	63	11.45
250-47.625-12T	12	250	47.625	101.6	63	18.15
300-47.625-14T	14	300	47.625	101.6	63	22.10

替换零件 Accessories



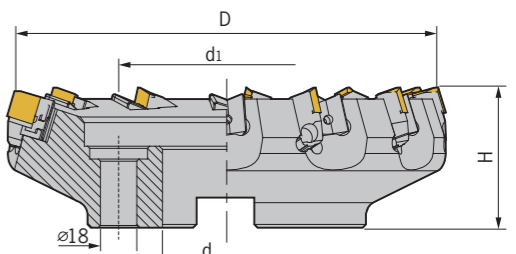
注: 只要更换刀片座, 同一个FP规格刀头可使用SEKN1203, SEKN1504二种刀片。 适用: 德克刀片
Notice: For both inserts SEKN1203 and SEKN1504 by only changing suitable insert holder. Suitable: DEREK Insert

型号 Specification	刃数 Teeth	D	d	d1	H	重量 Weight
FP45- 80-27-5T	5	80	27	-	50	2.05
100-32-5T	5	100	32	-	50	2.55
125-40-6T	6	125	40	-	63	5.70
160-40-8T	8	160	40	-	63	7.50
200-60-10T	10	200	60	101.6	63	11.70
250-60-12T	12	250	60	101.6	63	18.35
300-60-14T	14	300	60	101.6	63	22.40

使用刀片规格 Insert specification



FP75° Face Mill Head
FP75° 平面铣刀头



型号 Specification	刃数 Teeth	D	d	d1	H	重量 Weight
FP75- 80-25.4-4T	4	80	25.4	-	50	1.90
100-31.75-6T	6	100	31.75	-	50	2.40
125-38.1-8T	8	125	38.1	-	63	5.50
160-50.8-10T	10	160	50.8	-	63	7.30
200-47.625-12T	12	200	47.625	101.6	63	11.45
250-47.625-14T	14	250	47.625	101.6	63	18.15
300-47.625-16T	16	300	47.625	101.6	63	22.10

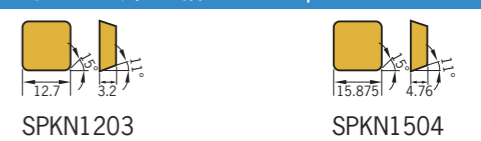
替换零件 Accessories



注: 只要更换刀片座, 同一个FP规格刀头可使用SPKN1203, SPKN1504二种刀片。 适用: 德克刀片
Notice: For both inserts SPKN1203 and SPKN1504 by only changing suitable insert holder. Suitable: DEREK Insert

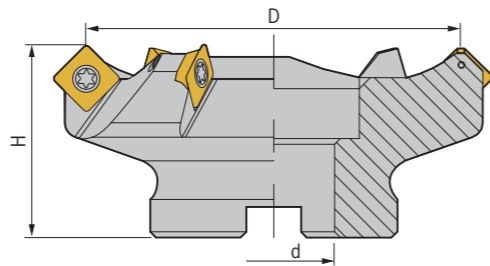
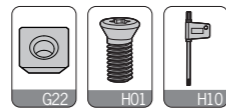
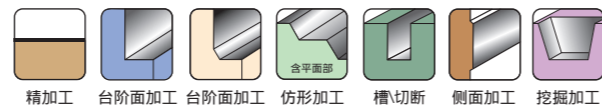
型号 Specification	刃数 Teeth	D	d	d1	H	重量 Weight
FP75- 80-27-4T	4	80	27	-	50	2.05
100-32-6T	6	100	32	-	50	2.55
125-40-8T	8	125	40	-	63	5.70
160-40-10T	10	160	40	-	63	7.50
200-60-12T	12	200	60	101.6	63	11.70
250-60-14T	14	250	60	101.6	63	18.35
300-60-16T	16	300	60	101.6	63	22.40

使用刀片规格 Insert specification



SE45°

SE45° High-speed Face Mill
SE45° 高速平面铣刀头

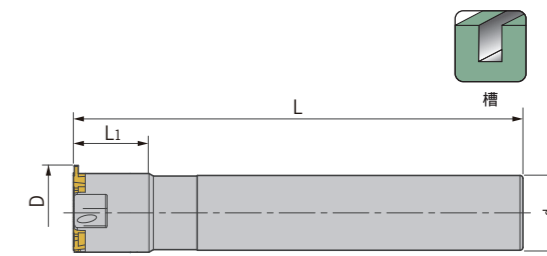


型号 Specification	刃数 Teeth	D	d	H	刀片 Insert	刀片螺钉 Insert screw	旗形扳手 Wrench	重量 Weight
SE45- 50-22-4T	4	50	22	50	SEKT1204	M050Y110-2	Q20B	0.50
63-22-5T	5	63	22	50	SEKT1204	M050Y110-2	Q20B	0.75
63-25.4-5T	5	63	25.4	50	SEKT1204	M050Y110-2	Q20B	0.75
80-27-6T	6	80	27	50	SEKT1204	M050Y110-2	Q20B	1.15
80-25.4-6T	6	80	25.4	50	SEKT1204	M050Y110-2	Q20B	1.15
100-31.75-6T	6	100	31.75	50	SEKT1204	M050Y110-2	Q20B	1.75
100-32-6T	6	100	32	50	SEKT1204	M050Y110-2	Q20B	1.75
125-38.1-8T	8	125	38.1	63	SEKT1204	M050Y110-2	Q20B	3.75
125-40-8T	8	125	40	63	SEKT1204	M050Y110-2	Q20B	3.15
160-40-10T	10	160	40	63	SEKT1204	M050Y110-2	Q20B	5.10
160-50.8-10T	10	160	50.8	63	SEKT1204	M050Y110-2	Q20B	5.10

适用 Suitable: 德克刀片 DEREK Insert

TDC/TDCW

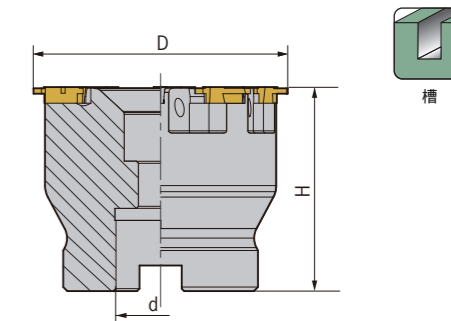
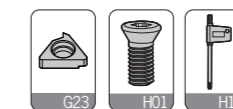
TDC Slot Milling Cutter
TDC 槽铣刀



型号 Specification	刃数 Teeth	D	d	L1	L	刀片 Insert	刀片螺钉 Insert screw	旗形扳手 Wrench	重量 Weight
TDC- C25-32-150-3T	3	32	25	50	150	TD16	M040S100-1	Q15B	0.80
C32-40-150-3T	3	40	32	50	150	TD16	M040S100-1	Q15B	0.90

适用 Suitable: 德克刀片 DEREK Insert

TDCW Slot Milling Cutter
TDCW 槽铣刀



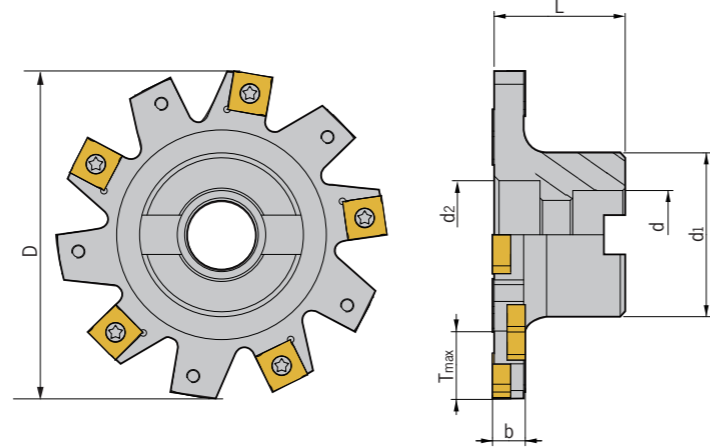
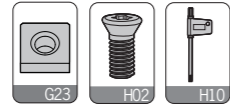
型号 Specification	刃数 Teeth	D	d	H	刀片 Insert	刀片螺钉 Insert screw	旗形扳手 Wrench	重量 Weight
TDCW- 50-22-6T	6	50	22	50	TD16	M040S100-1	Q15B	0.30
63-22-8T	8	63	22	50	TD16	M040S100-1	Q15B	0.50
80-27-10T	10	80	27	50	TD16	M040S100-1	Q20B	1.10

适用 Suitable: 德克刀片 DEREK Insert

注: TDC / TDCW 的切深与切宽请参考以下刀片表格数据。
Notice: TDC / TDCW cutting depth and width as per below insert data.

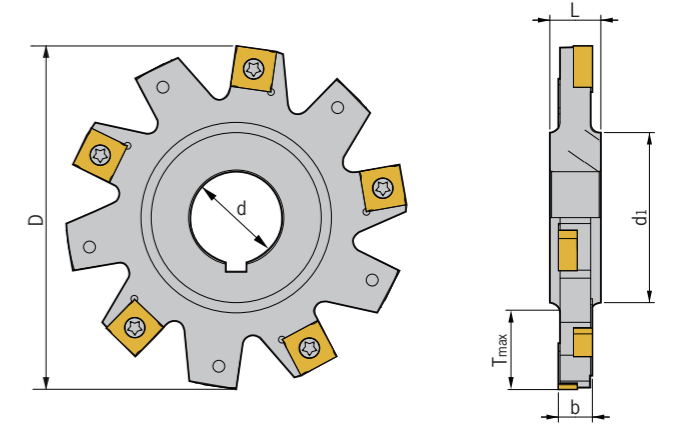
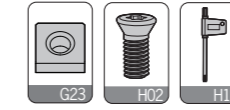
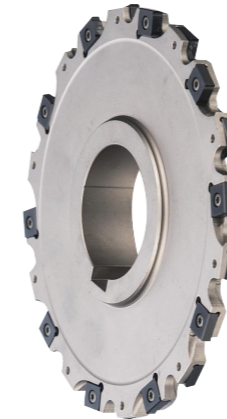
图示 Fig	型号 Specification	S	B	R	刀片材质 Composition	库存 Stock	适用被加工材料 P M K		
	TD16-100	1.00	2.30	0.1	CP5220	▲	P钢	M 不锈钢	K铸铁
	TD16-110	1.10	2.30	0.1	CP5220	▲			
	TD16-130	1.30	2.10	0.1	CP5220	▲			
	TD16-150	1.50	2.50	0.1	CP5220	▲			
	TD16-160	1.60	2.50	0.1	CP5220	▲			
	TD16-185	1.85	2.50	0.1	CP5220	▲			
	TD16-200	2.00	2.50	0.1	CP5220	▲			
	TD16-215	2.15	2.70	0.2	CP5220	▲			
	TD16-250	2.50	2.50	0.2	CP5220	▲			
	TD16-265	2.65	2.70	0.2	CP5220	▲			
	TD16-300	3.00	2.80	0.2	CP5220	▲			
	TD16-315	3.15	3.00	0.2	CP5220	▲			
	TD16-320	3.20	3.00	0.2	CP5220	▲			

注: ▲ 常备库存 △ 生产计划中 ○ 按订单生产
Notice: ▲ Excellent (Instock) △ Good (Instock) ○ On Request



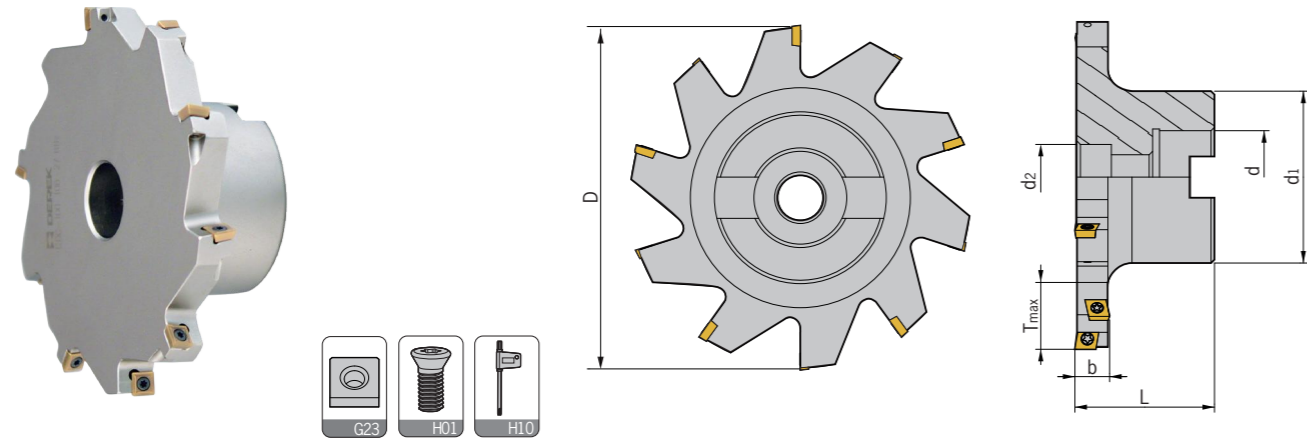
型号 Specification	刃数 Teeth	D	d	d1	d2	b	L	Tmax	刀片 Insert	刀片螺钉 Insert screw	旗形扳手 Wrench	重量 Weight
GDC-80-04B-22	10	80	22	45	28	4	40	16.5	SNFH1125	M030D035-90	Q08B	0.50
80-05B-22	10	80	22	45	28	5	40	16.5	SNFH1135	M030D043-90	Q08B	0.50
80-06B-22	8	80	22	45	28	6	40	16.5	SNFH1235	M040D050-90	Q15B	0.55
80-07B-22	9	80	22	45	28	7	40	16.5	SNFH1235	M040D050-90	Q15B	0.57
80-08B-22	9	80	22	45	28	8	40	16.5	SNFH1235	M040D050-90	Q15B	0.70
80-09B-22	8	80	22	45	28	9	40	16.5	SNFH1255	M040D082-90	Q15B	0.60
80-10B-22	8	80	22	45	28	10	40	16.5	SNFH1255	M040D082-90	Q15B	0.62
80-12B-22	8	80	22	45	28	12	40	16.5	SNFH1275	M040D110-90	Q15B	0.66
80-14B-22	9	80	22	45	28	14	40	16.5	SNFH1275	M040D110-90	Q15B	0.70
100-04B-27	12	100	27	50	34	4	40	24	SNFH1125	M030D035-90	Q08B	0.67
100-05B-27	12	100	27	50	34	5	40	24	SNFH1135	M030D043-90	Q08B	0.70
100-06B-27	10	100	27	50	34	6	40	24	SNFH1235	M040D050-90	Q15B	0.73
100-07B-27	9	100	27	50	34	7	40	24	SNFH1235	M040D050-90	Q15B	0.76
100-08B-27	9	100	27	50	34	8	40	24	SNFH1235	M040D050-90	Q15B	0.80
100-09B-27	10	100	27	50	34	9	40	24	SNFH1255	M040D082-90	Q15B	0.84
100-10B-27	10	100	27	50	34	10	40	24	SNFH1255	M040D082-90	Q15B	0.88
100-12B-27	10	100	27	50	34	12	40	24	SNFH1275	M040D110-90	Q15B	0.92
100-14B-27	9	100	27	50	34	14	40	24	SNFH1275	M040D110-90	Q15B	0.98
125-04B-32	14	125	32	70	43	4	45	26.5	SNFH1125	M030D035-90	Q08B	1.30
125-05B-32	14	125	32	70	43	5	45	26.5	SNFH1135	M030D043-90	Q08B	1.40
125-06B-32	12	125	32	70	43	6	45	26.5	SNFH1235	M040D050-90	Q15B	1.45
125-07B-32	12	125	32	70	43	7	45	26.5	SNFH1235	M040D050-90	Q15B	1.50
125-08B-32	12	125	32	70	43	8	45	26.5	SNFH1235	M040D050-90	Q15B	1.55
125-09B-32	12	125	32	70	43	9	45	26.5	SNFH1255	M040D082-90	Q15B	1.60
125-10B-32	12	125	32	70	43	10	45	26.5	SNFH1255	M040D082-90	Q15B	1.65
125-12B-32	12	125	32	70	43	12	45	26.5	SNFH1275	M040D110-90	Q15B	1.75
125-14B-32	12	125	32	70	43	14	45	26.5	SNFH1275	M040D110-90	Q15B	1.85
160-06B-40	16	160	40	80	52	6	50	39	SNFH1235	M040D050-90	Q15B	2.60
160-07B-40	15	160	40	80	52	7	50	39	SNFH1235	M040D050-90	Q15B	2.80
160-08B-40	15	160	40	80	52	8	50	39	SNFH1235	M040D050-90	Q15B	3.00
160-09B-40	16	160	40	80	52	9	50	39	SNFH1255	M040D082-90	Q15B	3.20
160-10B-40	16	160	40	80	52	10	50	39	SNFH1255	M040D082-90	Q15B	3.40
160-12B-40	16	160	40	80	52	12	50	39	SNFH1275	M040D110-90	Q15B	3.60
160-14B-40	15	160	40	80	52	14	50	39	SNFH1275	M040D110-90	Q15B	3.80

适用 Suitable: 德克刀片 DEREK Insert



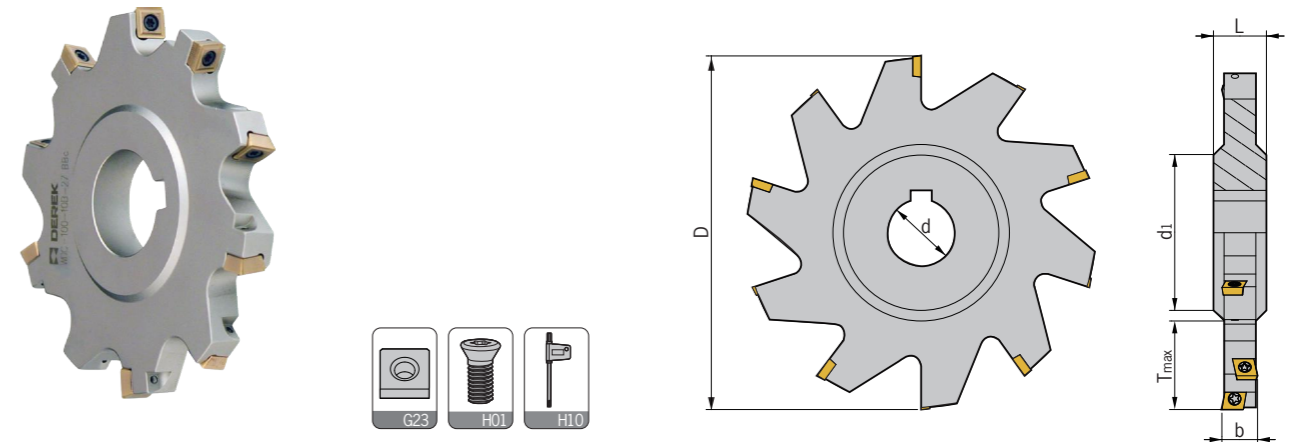
型号 Specification	刃数 Teeth	D	d	d1	b	L	Tmax	刀片 Insert	刀片螺钉 Insert screw	旗形扳手 Wrench	重量 Weight
SDC-63-04B-22	8	63	22	34	4	8	12	SNFH1125	M030D035-90	Q08B	0.27
63-05B-22	8	63	22	34	5	8	12	SNFH1135	M030D043-90	Q08B	0.28
63-06B-22	6	63	22	34	6	8	12	SNFH1235	M040D050-90	Q15B	0.28
80-04B-22	10	80	22	34	4	8	19	SNFH1125	M030D035-90	Q08B	0.31
80-05B-22	10	80	22	34	5	8	19	SNFH1135	M030D043-90	Q08B	0.44
80-06B-22	8	80	22	34	6	8	19	SNFH1235	M040D050-90	Q15B	0.35
100-04B-27	12	100	27	41	4	12	25	SNFH1125	M030D035-90	Q08B	0.38
100-05B-27	12	100	27	41	5	12	25	SNFH1135	M030D043-90	Q08B	0.44
100-06B-27	10	100	27	41	6	12	25	SNFH1235	M040D050-90	Q15B	0.46
100-08B-27	9	100	27	41	8	12	25	SNFH1235	M040D050-90	Q15B	0.54
100-10B-27	10	100	27	41	10	12	25	SNFH1255	M040D082-90	Q15B	0.65
100-12B-27	10	100	27	41	12	12	25	SNFH1275	M040D110-90	Q15B	0.75
125-06B-32	12	125	32	47	6	12	35	SNFH1235	M040D050-90	Q15B	0.69
125-08B-32	12	125	32	47	8	12	35	SNFH1235	M040D050-90	Q15B	0.81
125-10B-32	12	125	32	47	10	12	35	SNFH1255	M040D082-90	Q15B	0.94
125-12B-32	12	125	32	47	12	12	35	SNFH1275	M040D110-90	Q15B	1.05
125-14B-32	12	125	32	47	14	16	35	SNFH1275	M040D110-90	Q15B	1.20
160-06B-40	16	160	40	55	6	12	49	SNFH1235	M040D050-90	Q15B	1.04
160-08B-40	15	160	40	55	8	12	49	SNFH1235	M040D050-90	Q15B	1.28
160-10B-40	16	160	40	55	10	12	49	SNFH1255	M040D082-90	Q15B	1.50
160-12B-40	16	160	40	55	12	12	49	SNFH1275	M040D110-90	Q15B	1.70
160-14B-40	15	160	40	55	14	16	49	SNFH1275	M040D110-90	Q15B	1.90

适用 Suitable: 德克刀片 DEREK Insert



型号 Specification	刃数 Teeth	D	d	d1	d2	b	L	T _{max}	刀片 Insert	刀片螺钉 Insert screw	旗形扳手 Wrench	重量 Weight
CDC-80-06B-22	8	80	22	45	18	6	40	16.5	SPMT050204	M020W050	Q06R	0.68
80-07B-22	8	80	22	45	18	7	40	16.5	SPMT050204	M020W050	Q06R	0.70
80-08B-22	8	80	22	45	18	8	40	16.5	SPMT060204	M022W050	Q06R	0.73
80-09B-22	8	80	22	45	18	9	40	16.5	SPMT060204	M022W050	Q06R	0.75
80-10B-22	8	80	22	45	18	10	40	16.5	SPMT060204	M022W050	Q06R	0.80
80-11B-22	8	80	22	45	18	11	40	16.5	SPMT07T308	M025W060	Q06R	0.85
80-12B-22	8	80	22	45	18	12	40	16.5	SPMT07T308	M025W060	Q06R	0.90
100-06B-27	10	100	27	50	19	6	40	24	SPMT050204	M020W050	Q06R	0.90
100-07B-27	10	100	27	50	19	7	40	24	SPMT050204	M020W050	Q06R	0.93
100-08B-27	10	100	27	50	19	8	40	24	SPMT060204	M022W050	Q06R	0.96
100-09B-27	10	100	27	50	19	9	40	24	SPMT060204	M022W050	Q06R	1.00
100-10B-27	10	100	27	50	19	10	40	24	SPMT060204	M022W050	Q06R	1.03
100-11B-27	10	100	27	50	19	11	40	24	SPMT07T308	M025W060	Q08B	1.05
100-12B-27	10	100	27	50	19	12	40	24	SPMT07T308	M025W060	Q08B	1.10
100-14B-27	10	100	27	50	19	14	40	24	SPMT090408	M035W090	Q15B	1.30
100-16B-27	10	100	27	50	19	16	40	24	SPMT090408	M035W090	Q15B	1.50
125-06B-32	12	125	32	70	43	6	45	26.5	SPMT050204	M020W050	Q06R	1.50
125-07B-32	12	125	32	70	43	7	45	26.5	SPMT050204	M020W050	Q06R	1.55
125-08B-32	12	125	32	70	43	8	45	26.5	SPMT060204	M022W050	Q06R	1.60
125-10B-32	12	125	32	70	43	10	45	26.5	SPMT060204	M022W050	Q06R	1.70
125-11B-32	12	125	32	70	43	11	45	26.5	SPMT07T308	M025W060	Q08B	1.70
125-12B-32	12	125	32	70	43	12	45	26.5	SPMT07T308	M025W060	Q08B	1.70
125-14B-32	12	125	32	70	43	14	45	26.5	SPMT090408	M035W090	Q15B	1.75
125-16B-32	12	125	32	70	43	16	45	26.5	SPMT090408	M035W090	Q15B	1.80
125-18B-32	10	125	32	70	43	18	45	26.5	SPMT110408	M040W090	Q15B	1.85
125-20B-32	10	125	32	70	43	20	45	26.5	SPMT110408	M040W090	Q15B	2.00
125-25B-32	10	125	32	70	43	25	45	26.5	SPMT140512	M050Y110-1	Q20B	2.50
160-11B-40	16	160	40	80	52	11	50	39	SPMT07T308	M025W060	Q08B	2.60
160-12B-40	16	160	40	80	52	12	50	39	SPMT07T308	M025W060	Q08B	2.70
160-14B-40	16	160	40	80	52	14	50	39	SPMT090408	M035W090	Q15B	2.80
160-16B-40	16	160	40	80	52	16	50	39	SPMT090408	M035W090	Q15B	2.90
160-18B-40	12	160	40	80	52	18	50	39	SPMT110408	M040W090	Q15B	2.90
160-20B-40	12	160	40	80	52	20	50	39	SPMT110408	M040W090	Q15B	3.20
160-25B-40	12	160	40	80	52	25	50	39	SPMT140512	M050Y110-1	Q20B	3.50
200-14B-40	18	200	40	90	52	14	50	54	SPMT090408	M035W090	Q15B	4.20
200-16B-40	18	200	40	90	52	16	50	54	SPMT090408	M035W090	Q15B	4.50
200-18B-40	14	200	40	90	52	18	50	54	SPMT110408	M040W090	Q15B	4.90
200-20B-40	14	200	40	90	52	20	50	54	SPMT110408	M040W090	Q15B	5.20
200-25B-40	14	200	40	90	52	25	50	54	SPMT140512	M050Y110-1	Q20B	5.50

适用 Suitable: 德克刀片 DEREK Insert

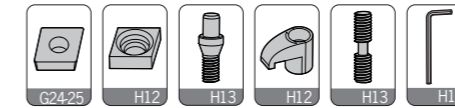
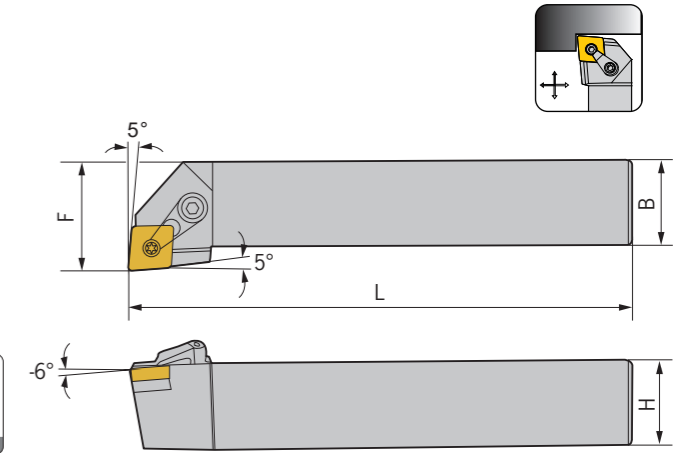


型号 Specification	刃数 Teeth	D	d	d1	b	L	T _{max}	刀片 Insert	刀片螺钉 Insert screw	旗形扳手 Wrench	重量 Weight
WDC-80-06B-22	8	80	22	34	6	12	19	SPMT050204	M020W050	Q06R	0.29
80-07B-22	8	80	22	34	7	12	19	SPMT050204	M020W050	Q06R	0.30
80-08B-22	8	80	22	34	8	12	19	SPMT060204	M022W050	Q06R	0.32
80-09B-22	8	80	22	34	9	12	19	SPMT060204	M022W050	Q06R	0.35
80-10B-22	8	80	22	34	10	12	19	SPMT060204	M022W050	Q06R	0.38
80-11B-22	8	80	22	34	11	12	19	SPMT07T308	M025W060	Q08B	0.39
80-12B-22	8	80	22	34	12	12	19	SPMT07T308	M025W060	Q08B	0.42
100-06B-27	10	100	27	41	6	12	25	SPMT050204	M020W050	Q06R	0.50
100-07B-27	10	100	27	41	7	12	25	SPMT050204	M020W050	Q06R	0.52
100-08B-27	10	100	27	41	8	12	25	SPMT060204	M022W050	Q06R	0.54
100-09B-27	10	100	27	41	9	12	25	SPMT060204	M022W050	Q06R	0.60
100-10B-27	10	100	27	41	10	12	25	SPMT060204	M022W050	Q08B	0.65
100-11B-27	10	100	27	41	11	12	25	SPMT07T308	M025W060	Q08B	0.70
100-12B-27	10	100	27	41	12	12	25	SPMT07T308	M025W060	Q08B	0.75
100-14B-27	10	100	27	41	14	16	25	SPMT090408	M035W090	Q15B	0.85
100-16B-27	10	100	27	41	16	16	25	SPMT090408	M035W090	Q15B	0.88
125-06B-32	12	125	32	47	6	12	35	SPMT050204	M020W050	Q06R	0.70
125-07B-32	12	125	32	47	7	12	35	SPMT050204	M020W050	Q06R	0.75
125-08B-32	12	125	32	47	8	12	35	SPMT060204	M022W050	Q06R	0.80
125-10B-32	12	125	32	47	10	12	35	SPMT060204	M022W050	Q06R	0.88
125-11B-32	12	125	32	47	11	12	35	SPMT07T308	M025W060	Q08B	0.93
125-12B-32	12	125	32	47	12	12	35	SPMT07T308	M025W060	Q08B	0.98
125-14B-32	12	125	32	47	14	16	35	SPMT090408	M035W090	Q15B	1.00
125-16B-32	12	125	32	47	16	16	35	SPMT090408	M035W090	Q15B	1.18
125-18B-32	10	125	32	47	18	20	35	SPMT110408	M040W090	Q15B	1.30
125-20B-32	10	125	32	47	20	20	35	SPMT110408	M040W090	Q15B	1.45
125-25B-32	10	125	32	47	25	25	35	SPMT140512	M050Y110-1	Q20B	1.70
160-11B-40	16	160	40	55	11	12	49	SPMT07T308	M025W060	Q08B	1.65
160-12B-40	16	160	40	55	12	12	49	SPMT07T308	M025W060	Q08B	1.70
160-14B-40	16	160	40	55	14	16	49	SPMT090408	M035W090	Q15B	1.85
160-16B-40	16	160	40	55	16	16	49	SPMT090408	M035W090	Q15B	2.10
160-18B-40	12	160	40	55	18	20	49	SPMT110408	M040W090	Q15B	2.50
160-20B-40	12	160	40	55	20	20	49	SPMT110408	M040W090	Q15B	2.80
160-25B-40	12	160	40	55	25	25	49	SPMT140512	M050Y110-1	Q20B	3.00
200-14B-40	18	200	40	55	14	16	69	SPMT090408	M035W090	Q15B	3.00
200-16B-40	18	200	40	55	16	16	69	SPMT090408	M035W090	Q15B	3.20
200-18B-40	14	200	40	55	18	20	69	SPMT110408	M040W090	Q15B	3.60
200-20B-40	14	200	40	55	20	20	69	SPMT110408	M040W090	Q15B	4.10
200-25B-40	14	200	40	55	25	25	69	SPMT140512	M050Y110-1	Q20B	4.60

适用 Suitable: 德克刀片 DEREK Insert

Type M

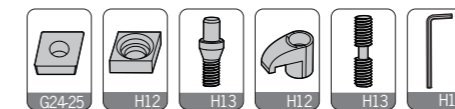
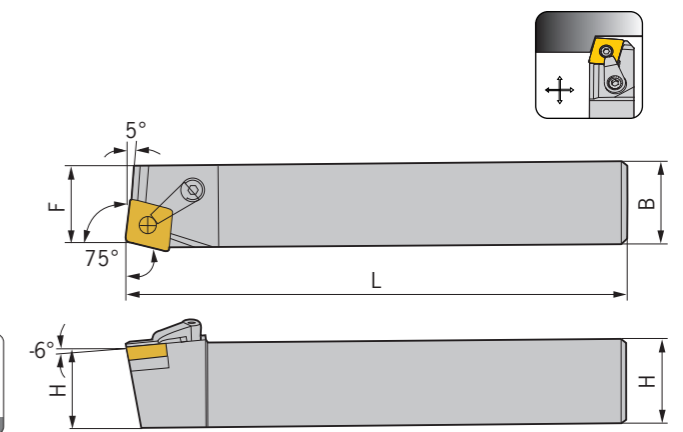
MCLNR/L



型号 Specification	H	B	L	F	刀片 Insert	刀垫 Shim	中心螺丝 Center screw	压板 Clamp	压板螺丝 Clamp screw	扳手 Wrench
MCLNR/L 1616H12	16	16	100	20	CN..1204..	MC1204	CTM617	HL1814	ML0625	L025,L03
2020K12	20	20	125	25	CN..1204..	MC1204	CTM617	HL1814	ML0625	L025,L03
2525M12	25	25	150	32	CN..1204..	MC1204	CTM617	HL1814	ML0625	L025,L03
3232P12	32	32	170	40	CN..1204..	MC1204	CTM617	HL1814	ML0625	L025,L03

适用 Suitable: 德克刀片 DEREK Insert

MCBNR/L



型号 Specification	H	B	L	F	刀片 Insert	刀垫 Shim	中心螺丝 Center screw	压板 Clamp	压板螺丝 Clamp screw	扳手 Wrench
MCBNR/L 2020K12	20	20	125	17	CN..1204..	MC1204	CTM617	HL1814	ML0625	L025,L03
2525M12	25	25	150	22	CN..1204..	MC1204	CTM617	HL1814	ML0625	L025,L03
3232P12	32	32	170	27	CN..1204..	MC1204	CTM617	HL1814	ML0625	L025,L03
3232P16	32	32	170	27	CN..1606..	MC1604	CTM822	HL2217	ML0830	L03,L04
3232P19	32	32	170	27	CN..1906..	MC1904	CTM1022	HL2217	ML0830	L04

适用 Suitable: 德克刀片 DEREK Insert

车刀系列
TURNING TOOLS

外圆车刀
External turning tool

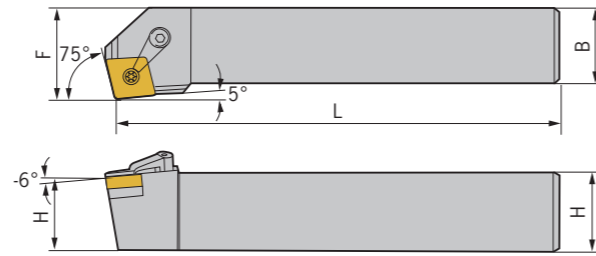
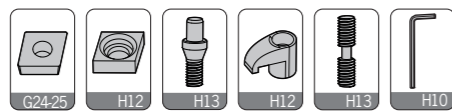
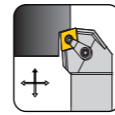
内孔车刀
Internal turning tool

螺纹车刀
Threading tool

切槽车刀
Grooving tool

Type M

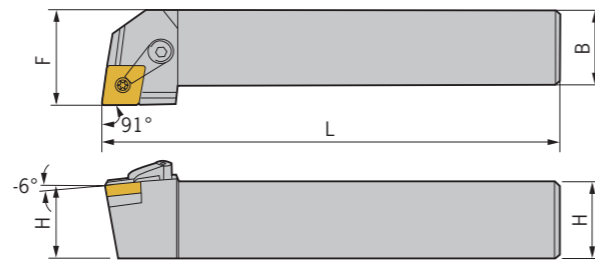
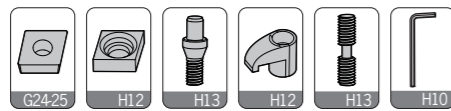
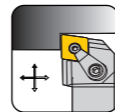
MCKNR/L



型号 Specification	H	B	L	F	刀片 Insert	刀垫 Shim	中心螺丝 Center screw	压板 Clamp	压板螺丝 Clamp screw	扳手 Wrench
MCKNR/L 2020K12	20	20	125	25	CN..1204..	MC1204	CTM617	HL1814	ML0625	L025,L03
2525M12	25	25	150	32	CN..1204..	MC1204	CTM617	HL1814	ML0625	L025,L03
3232P12	32	32	170	40	CN..1204..	MC1204	CTM617	HL1814	ML0625	L025,L03
3232P16	32	32	170	40	CN..1606..	MC1604	CTM822	HL2217	ML0830	L03,L04
3232P19	32	32	170	40	CN..1906..	MC1904	CTM1022	HL2217	ML0830	L04

适用 Suitable:德克刀片 DEREK Insert

MCGNR/L

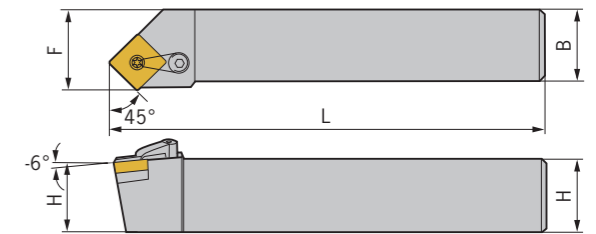
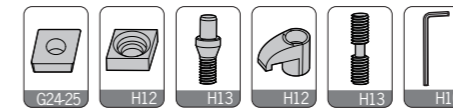
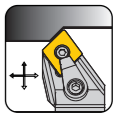


型号 Specification	H	B	L	F	刀片 Insert	刀垫 Shim	中心螺丝 Center screw	压板 Clamp	压板螺丝 Clamp screw	扳手 Wrench
MCGNR/L 2020K12	20	20	125	25	CN..1204..	MC1204	CTM617	HL1814	ML0625	L025,L03
2525M12	25	25	150	32	CN..1204..	MC1204	CTM617	HL1814	ML0625	L025,L03
3232P12	32	32	170	40	CN..1204..	MC1204	CTM617	HL1814	ML0625	L025,L03

适用 Suitable:德克刀片 DEREK Insert

Type M

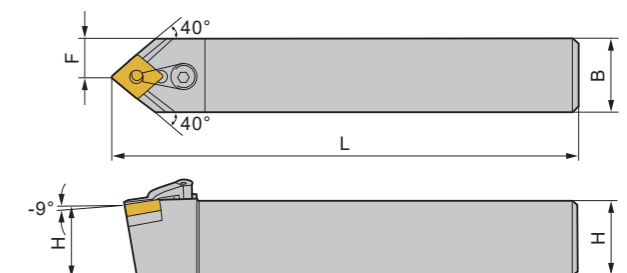
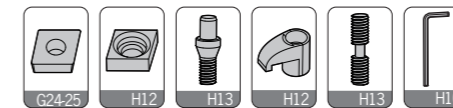
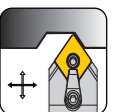
MCSNR/L



型号 Specification	H	B	L	F	刀片 Insert	刀垫 Shim	中心螺丝 Center screw	压板 Clamp	压板螺丝 Clamp screw	扳手 Wrench
MCSNR/L 2525M12	25	25	150	32	CN..1204..	MC1204	CTM617	HL1814	ML0625	L025,L03

适用 Suitable:德克刀片 DEREK Insert

MCMNN

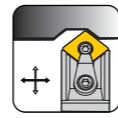
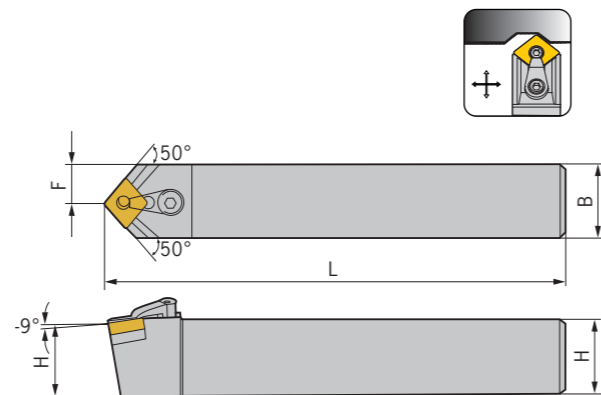
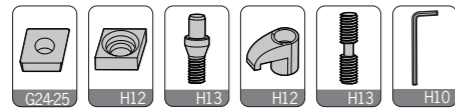


型号 Specification	H	B	L	F	刀片 Insert	刀垫 Shim	中心螺丝 Center screw	压板 Clamp	压板螺丝 Clamp screw	扳手 Wrench
MCMNN 2020K12	20	20	125	10	CN..1204..	MC1204	CTM617	HL1814	ML0625	L025,L03
2525M12	25	25	150	12.5	CN..1204..	MC1204	CTM617	HL1814	ML0625	L025,L03
3232P12	32	32	170	16	CN..1204..	MC1204	CTM617	HL1814	ML0625	L025,L03
2525M16	25	25	150	12.5	CN..1606..	MC1604	CTM822	HL2217	ML0830	L03,L04
3232P19	32	32	170	16	CN..1906..	MC1904	CTM1022	HL2217	ML0830	L04

适用 Suitable:德克刀片 DEREK Insert

Type M

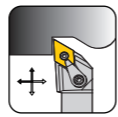
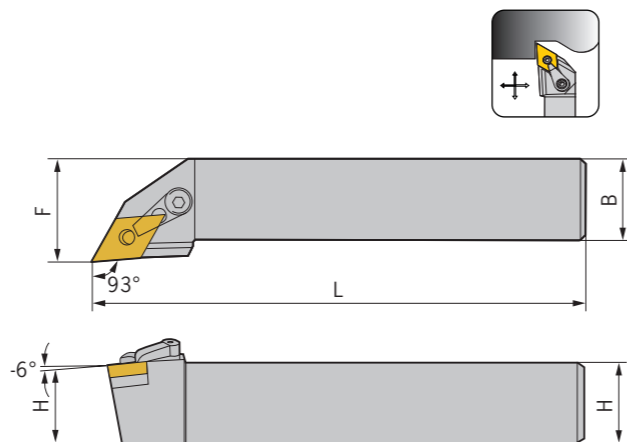
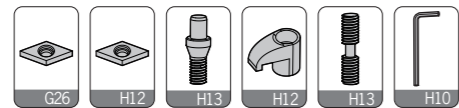
MCMNN-100



型号 Specification	H	B	L	F	刀片 Insert	刀垫 Shim	中心螺丝 Center screw	压板 Clamp	压板螺丝 Clamp screw	扳手 Wrench
MCMNN 2020K12-100	20	20	125	10	CN..1204..	MC1204	CTM617	HL1814	ML0625	L025,L03
2525M12-100	25	25	150	12.5	CN..1204..	MC1204	CTM617	HL1814	ML0625	L025,L03

适用 Suitable:德克刀片 DEREK Insert

MDJNR/L

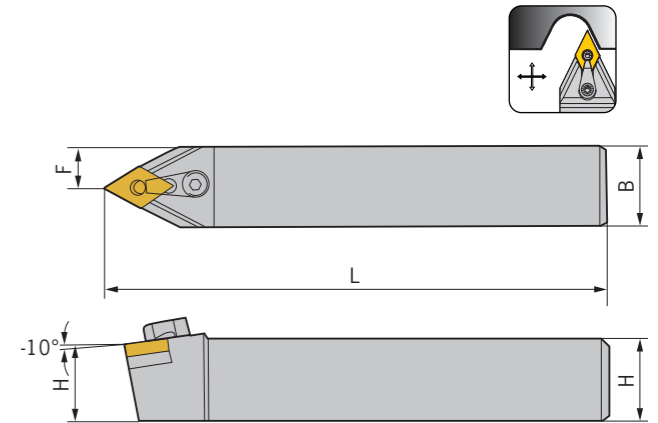
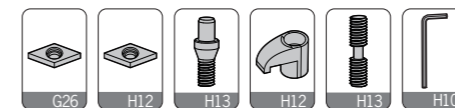


型号 Specification	H	B	L	F	刀片 Insert	刀垫 Shim	中心螺丝 Center screw	压板 Clamp	压板螺丝 Clamp screw	扳手 Wrench
MDJNR/L 1616H11	16	16	100	20	DN..1104..	MD1103	CTM513	HL2114	ML0625	L02,L03
2020K11	20	20	125	25	DN..1104..	MD1103	CTM513	HL2114	ML0625	L02,L03
2525M11	25	25	150	32	DN..1104..	MD1103	CTM513	HL2114	ML0625	L02,L03
2020K15	20	20	125	25	DN..1504..	MD1506	CTM619	HL2114	ML0625	L025,L03
2525M15	25	25	150	32	DN..1504..	MD1506	CTM619	HL2114	ML0625	L025,L03
3232P15	32	32	170	40	DN..1506..	MD1504	CTM619	HL2114	ML0625	L025,L03

适用 Suitable:德克刀片 DEREK Insert

Type M

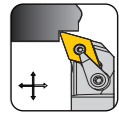
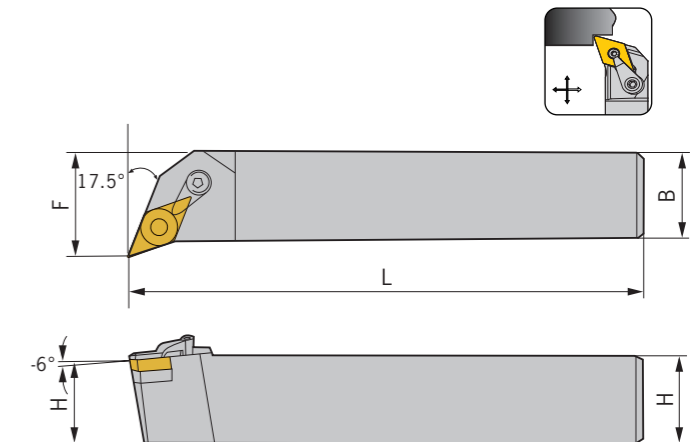
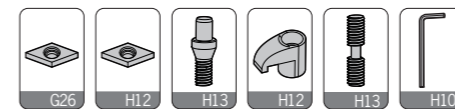
MDPNN



型号 Specification	H	B	L	F	刀片 Insert	刀垫 Shim	中心螺丝 Center screw	压板 Clamp	压板螺丝 Clamp screw	扳手 Wrench
MDPNN 1616H11	16	16	100	8	DN..1104..	MD1103	CTM513	HL2114	ML0625	L02,L03
2020K11	20	20	125	10	DN..1104..	MD1103	CTM513	HL2114	ML0625	L02,L03
2525M11	25	25	150	12.5	DN..1104..	MD1103	CTM513	HL2114	ML0625	L02,L03
2020K15	20	20	125	10	DN..1504..	MD1506	CTM619	HL2114	ML0625	L025,L03
2525M15	25	25	150	12.5	DN..1504..	MD1506	CTM619	HL2114	ML0625	L025,L03
3232P15	32	32	170	16	DN..1506..	MD1504	CTM619	HL2114	ML0625	L025,L03

适用 Suitable:德克刀片 DEREK Insert

MDQNR/L

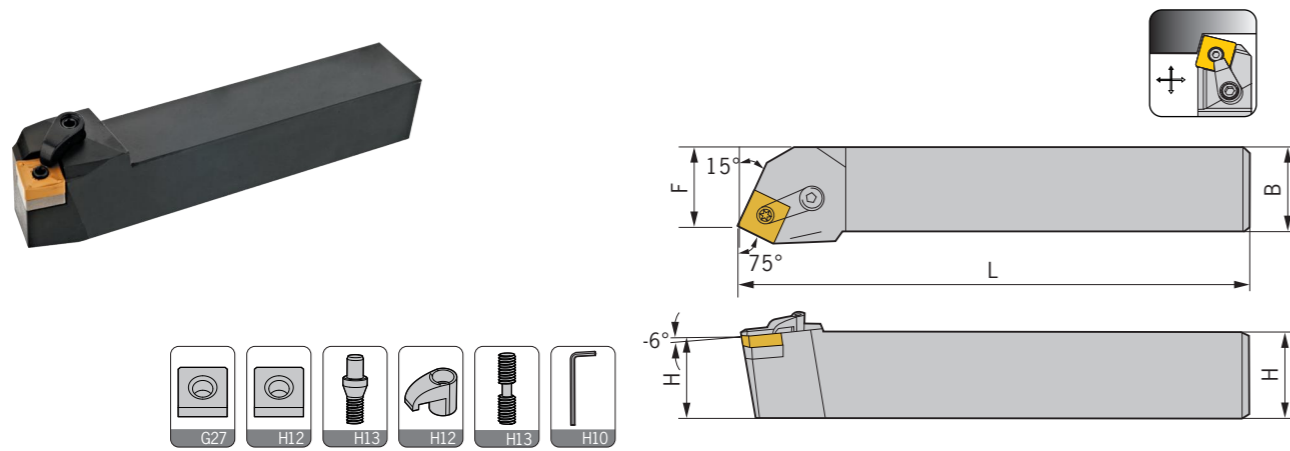


型号 Specification	H	B	L	F	刀片 Insert	刀垫 Shim	中心螺丝 Center screw	压板 Clamp	压板螺丝 Clamp screw	扳手 Wrench
MDQNR/L 1616H11	16	16	100	20	DN..1104..	MD1103	CTM513	HL1814	ML0625	L02,L03
2020K11	20	20	125	25	DN..1104..	MD1103	CTM513	HL2114	ML0625	L02,L03
2525M11	25	25	150	32	DN..1104..	MD1103	CTM513	HL2114	ML0625	L02,L03
2020K15	20	20	125	25	DN..1504..	MD1506	CTM619	HL2114	ML0625	L025,L03
2525M15	25	25	150	32	DN..1504..	MD1506	CTM619	HL2114	ML0625	L025,L03
3232P15	32	32	170	40	DN..1506..	MD1504	CTM619	HL2114	ML0625	L025,L03

适用 Suitable:德克刀片 DEREK Insert

Type M

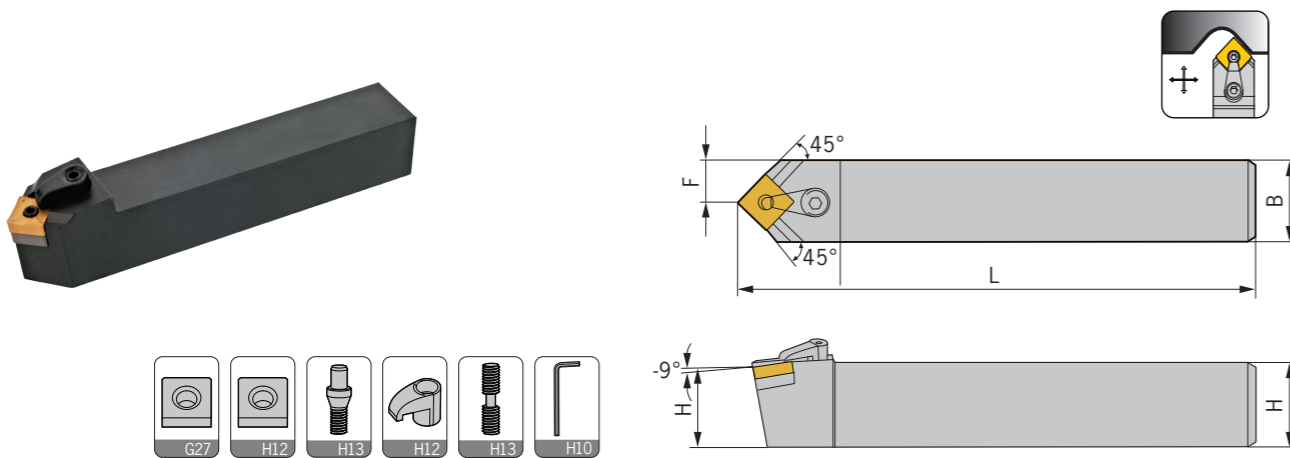
MSBNR/L



型号 Specification	H	B	L	F	刀片 Insert	刀垫 Shim	中心螺丝 Center screw	压板 Clamp	压板螺丝 Clamp screw	扳手 Wrench
MSBNR/L 2020K12	22	22	125	17	SN..1204..	MS1204	CTM617	HL1814	ML0625	L025,L03
2525M12	25	25	150	22	SN..1204..	MS1204	CTM617	HL1814	ML0625	L025,L03
3232P12	32	32	170	27	SN..1204..	MS1204	CTM617	HL1814	ML0625	L025,L03
2525M15	25	25	150	22	SN..1506..	MS1504	CTM822	HL2217	ML0830	L03,L04
3232P15	32	32	170	27	SN..1506..	MS1504	CTM822	HL2217	ML0830	L03,L04
3232P19	32	32	170	27	SN..1906..	MS1904	CTM1022	HL2217	ML0830	L04
4040R19	40	40	200	35	SN..1906..	MS1904	CTM1022	HL2217	ML0830	L04

适用 Suitable:德克刀片 DEREK Insert

MSDNN

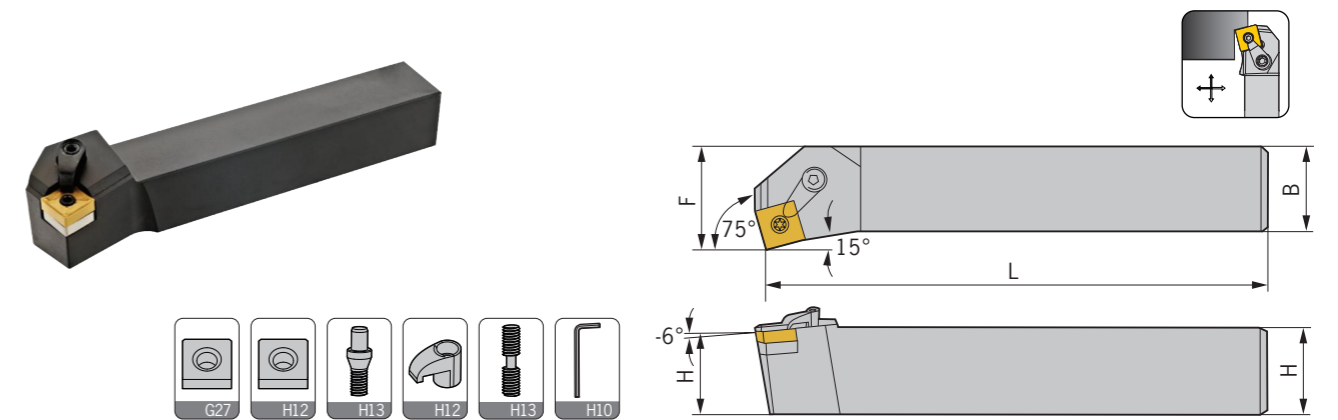


型号 Specification	H	B	L	F	刀片 Insert	刀垫 Shim	中心螺丝 Center screw	压板 Clamp	压板螺丝 Clamp screw	扳手 Wrench
MSDNN 1616H12	16	16	100	8	SN..1204..	MS1204	CTM617	HL1814	ML0625	L025,L03
2020K12	20	20	125	10	SN..1204..	MS1204	CTM617	HL1814	ML0625	L025,L03
2525M12	25	25	150	12.5	SN..1204..	MS1204	CTM617	HL1814	ML0625	L025,L03
3232P12	32	32	170	16	SN..1204..	MS1204	CTM617	HL1814	ML0625	L025,L03
2525M15	25	25	150	12.5	SN..1506..	MS1504	CTM822	HL2217	ML0830	L03,L04
3232P15	32	32	170	16	SN..1506..	MS1504	CTM1022	HL2217	ML0830	L03,L04
3232P19	32	32	170	16	SN..1906..	MS1904	CTM1022	HL2217	ML0830	L04

适用 Suitable:德克刀片 DEREK Insert

Type M

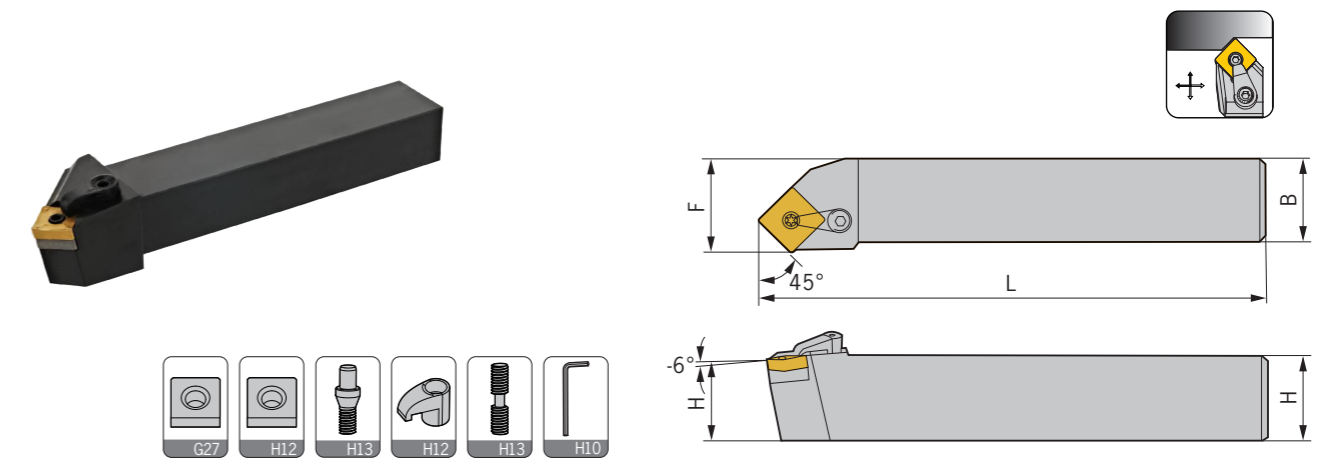
MSKNR/L



型号 Specification	H	B	L	F	刀片 Insert	刀垫 Shim	中心螺丝 Center screw	压板 Clamp	压板螺丝 Clamp screw	扳手 Wrench
MSKNR/L 2020K12	20	20	125	25	SN..1204..	MS1204	CTM617	HL1814	ML0625	L025,L03
2525M12	25	25	150	32	SN..1204..	MS1204	CTM617	HL1814	ML0625	L025,L03
3232P12	32	32	170	40	SN..1204..	MS1204	CTM617	HL1814	ML0625	L025,L03
2525M15	25	25	150	32	SN..1506..	MS1504	CTM822	HL2217	ML0830	L03,L04
3232P19	32	32	170	40	SN..1906..	MS1904	CTM1022	HL2217	ML0830	L04

适用 Suitable:德克刀片 DEREK Insert

MSSNR/L



型号 Specification	H	B	L	F	刀片 Insert	刀垫 Shim	中心螺丝 Center screw	压板 Clamp	压板螺丝 Clamp screw	扳手 Wrench
MSSNR/L 1616H12	16	16	100	20	SN..1204..	MS1204	CTM617	HL1814	ML0625	L025,L03
2020K12	20	20	125	25	SN..1204..	MS1204	CTM617	HL1814	ML0625	L025,L03
2525M12	25	25	150	32	SN..1204..	MS1204	CTM617	HL1814	ML0625	L025,L03
3232P12	32	32	170	40	SN..1204..	MS1204	CTM617	HL1814	ML0625	L025,L03
2525M15	25	25	150	32	SN..1506..	MS1504	CTM822	HL2217	ML0830	L03,L04
3232P19	32	32	170	40	SN..1906..	MS1904	CTM1022	HL2217	ML0830	L04

适用 Suitable:德克刀片 DEREK Insert

车刀系列
TURNING TOOLS

外圆车刀
External turning tool

内孔车刀
Internal turning tool

螺纹车刀
Threading tool

切槽车刀
Grooving tool

车刀系列
TURNING TOOLS

外圆车刀
External turning tool

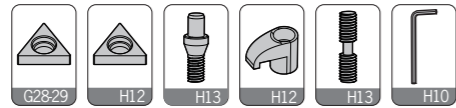
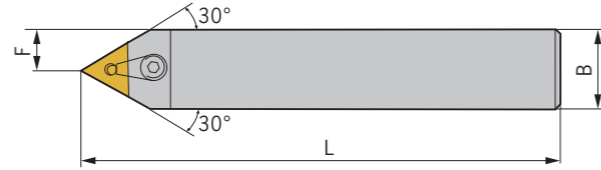
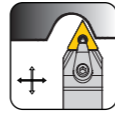
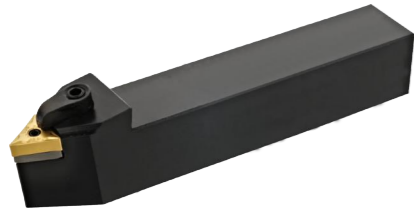
内孔车刀
Internal turning tool

螺纹车刀
Threading tool

切槽车刀
Grooving tool

Type M

MTENN

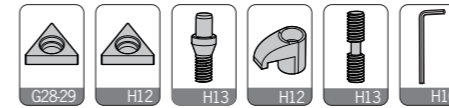
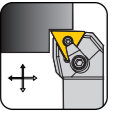


型号 Specification	H	B	L	F	刀片 Insert	刀垫 Shim	中心螺丝 Center screw	压板 Clamp	压板螺丝 Clamp screw	扳手 Wrench
MTENN 2020K16	20	20	125	10	TN..1604..	MT1603	CTM513	HL1814	ML0625	L02,L03
2525M16	25	25	150	12.5	TN..1604..	MT1603	CTM513	HL1814	ML0625	L02,L03
3232P16	32	32	170	16	TN..1604..	MT1603	CTM513	HL1814	ML0625	L02,L03
2525M22	25	25	150	12.5	TN..2204..	MT2204	CTM617	HL1917	ML0830	L025,L04
3232P22	32	32	170	16	TN..2204..	MT2204	CTM617	HL1917	ML0830	L025,L04

适用 Suitable:德克刀片 DEREK Insert

Type M

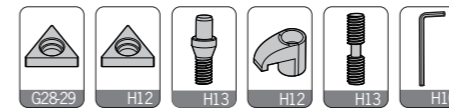
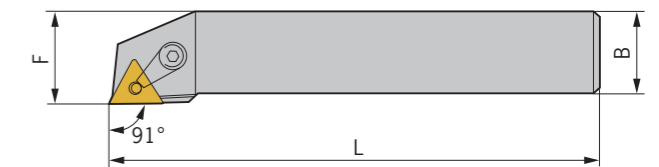
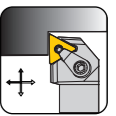
MTFNR/L



型号 Specification	H	B	L	F	刀片 Insert	刀垫 Shim	中心螺丝 Center screw	压板 Clamp	压板螺丝 Clamp screw	扳手 Wrench
MTFNR/L 1616H16	16	16	100	20	TN..1604..	MT1603	CTM513	HL1814	ML0625	L02,L03
2020K16	20	20	125	25	TN..1604..	MT1603	CTM513	HL1814	ML0625	L02,L03
2525M16	25	25	150	32	TN..1604..	MT1603	CTM513	HL1814	ML0625	L02,L03

适用 Suitable:德克刀片 DEREK Insert

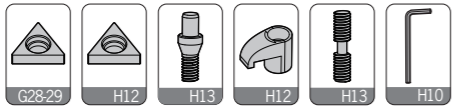
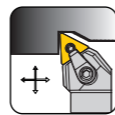
MTGNR/L



型号 Specification	H	B	L	F	刀片 Insert	刀垫 Shim	中心螺丝 Center screw	压板 Clamp	压板螺丝 Clamp screw	扳手 Wrench
MTGNR/L 1616H16	16	16	100	20	TN..1604..	MT1603	CTM513	HL1814	ML0625	L02,L03
2020K16	20	20	125	25	TN..1604..	MT1603	CTM513	HL1814	ML0625	L02,L03
2525M16	25	25	150	32	TN..1604..	MT1603	CTM513	HL1814	ML0625	L02,L03

适用 Suitable:德克刀片 DEREK Insert

MTJNR/L

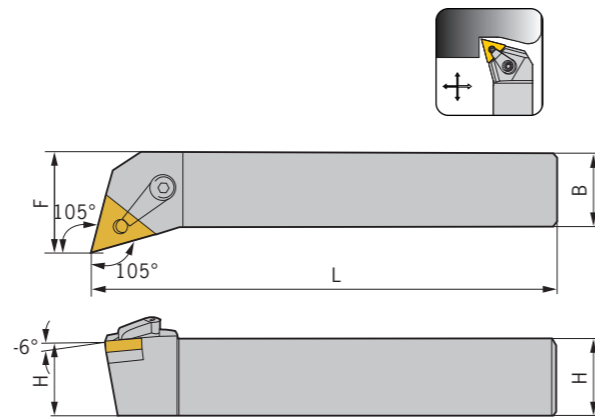
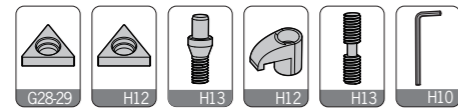


型号 Specification	H	B	L	F	刀片 Insert	刀垫 Shim	中心螺丝 Center screw	压板 Clamp	压板螺丝 Clamp screw	扳手 Wrench
MTJNR/L 1616K16	16	16	100	20	TN..1604..	MT1603	CTM513	HL1814	ML0625	L02,L03
2020K16	20	20	125	25	TN..1604..	MT1603	CTM513	HL1814	ML0625	L02,L03
2525M16	25	25	150	32	TN..1604..	MT1603	CTM513	HL1814	ML0625	L02,L03
3232P16	32	32	170	40	TN..1604..	MT1603	CTM513	HL1814	ML0625	L02,L03
2525M22	25	25	150	32	TN..2204..	MT2204	CTM617	HL1917	ML0830	L025,L04
3232P22	32	32	170	40	TN..2204..	MT2204	CTM617	HL1917	ML0830	L025,L04

适用 Suitable:德克刀片 DEREK Insert

Type M

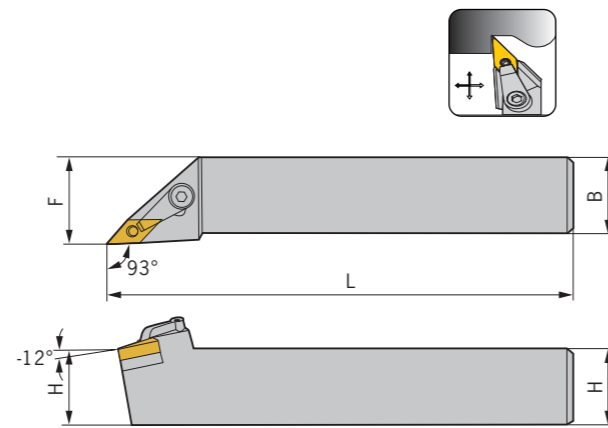
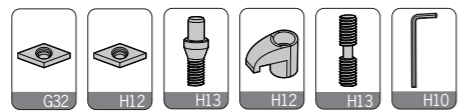
MTQNR/L



型号 Specification	H	B	L	F	刀片 Insert	刀垫 Shim	中心螺丝 Center screw	压板 Clamp	压板螺丝 Clamp screw	扳手 Wrench
MTQNR/L 2020K16	20	20	125	25	TN..1604..	MT1603	CTM513	HL1814	ML0625	L02,L03
2525M16	25	25	150	32	TN..1604..	MT1603	CTM513	HL1814	ML0625	L02,L03
3232P16	32	32	170	40	TN..1604..	MT1603	CTM513	HL1814	ML0625	L02,L03
2525M22	25	25	150	32	TN..2204..	MT2204	CMT617	HL1917	ML0830	L025,L04
3232P22	32	32	170	40	TN..2204..	MT2204	CMT617	HL1917	ML0830	L025,L04

适用 Suitable:德克刀片 DEREK Insert

MVJNR/L

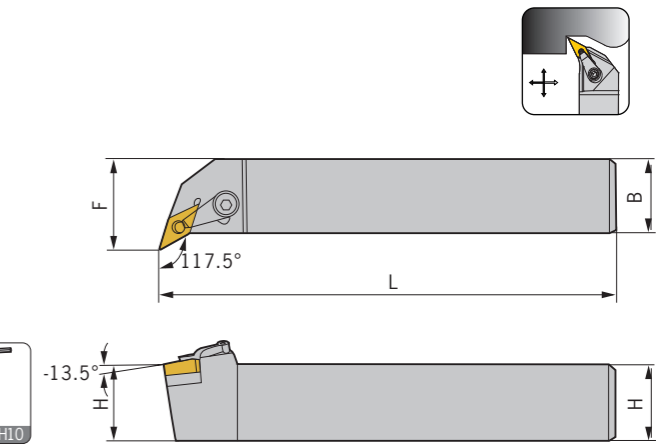
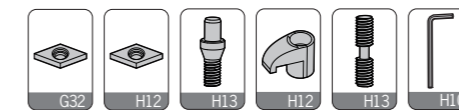


型号 Specification	H	B	L	F	刀片 Insert	刀垫 Shim	中心螺丝 Center screw	压板 Clamp	压板螺丝 Clamp screw	扳手 Wrench
MVJNR/L 1616K16	16	16	100	20	VN..1604..	MV1603	CTM513	HL2414	ML0625	L02,L04
2020K16	20	20	125	25	VN..1604..	MV1603	CTM513	HL2414	ML0625	L02,L04
2525M16	25	25	150	32	VN..1604..	MV1603	CTM513	HL2414	ML0625	L02,L04
3232P16	32	32	170	40	VN..1604..	MV1603	CTM513	HL2414	ML0625	L02,L04

适用 Suitable:德克刀片 DEREK Insert

Type M

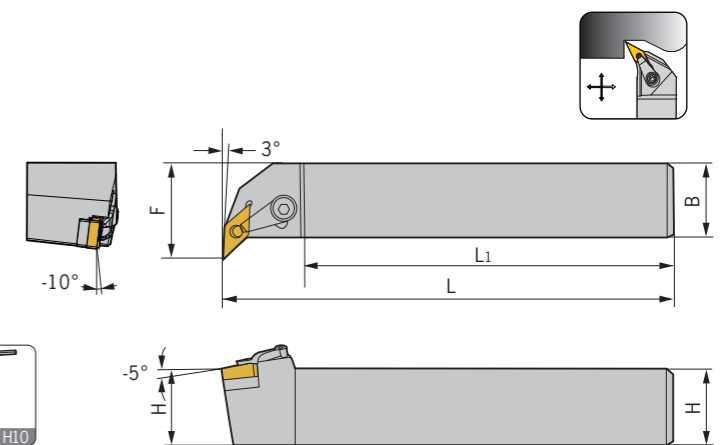
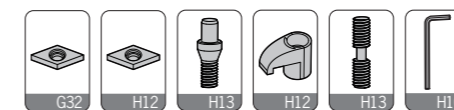
MVQNR/L



型号 Specification	H	B	L	F	刀片 Insert	刀垫 Shim	中心螺丝 Center screw	压板 Clamp	压板螺丝 Clamp screw	扳手 Wrench
MVQNR/L 2020K16	20	20	125	25	VN..1604..	MV1603	CTM513	HL2114	ML0625	L02,L03
2525M16	25	25	150	32	VN..1604..	MV1603	CTM513	HL2114	ML0625	L02,L03

适用 Suitable:德克刀片 DEREK Insert

MVUNR/L

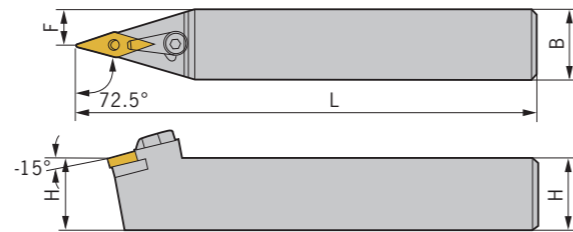
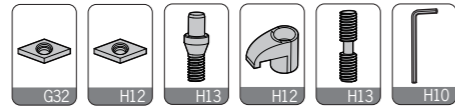
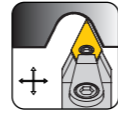


型号 Specification	H	B	L	L1	F	刀片 Insert	刀垫 Shim	中心螺丝 Center screw	压板 Clamp	压板螺丝 Clamp screw	扳手 Wrench
MVUNR/L 2020K16	20	20	125	100	31	VN..1604..	MV1603	CTM513	HL1814	ML0625	L02,L03
2525M16	25	25	150	120	36	VN..1604..	MV1603	CTM513	HL1814	ML0625	L02,L03

适用 Suitable:德克刀片 DEREK Insert

Type M

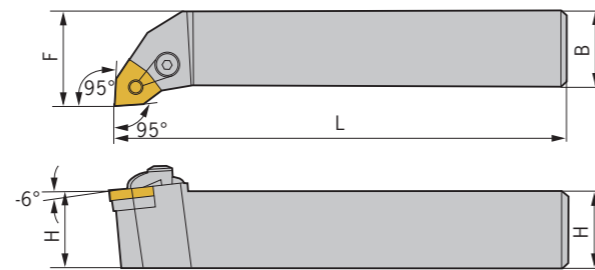
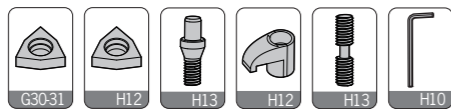
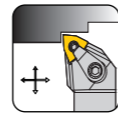
MVVNN



型号 Specification	H	B	L	F	刀片 Insert	刀垫 Shim	中心螺丝 Center screw	压板 Clamp	压板螺丝 Clamp screw	扳手 Wrench
MVVNN 2020K16	20	20	125	10	VN..1604..	MV1603	CTM513	HL2414	ML0625	L02,L04
2525M16	25	25	150	12.5	VN..1604..	MV1603	CTM513	HL2414	ML0625	L02,L04
3232P16	32	32	170	16	VN..1604..	MV1603	CTM513	HL2414	ML0625	L02,L04

适用 Suitable: 德克刀片 DEREK Insert

MWLNR/L

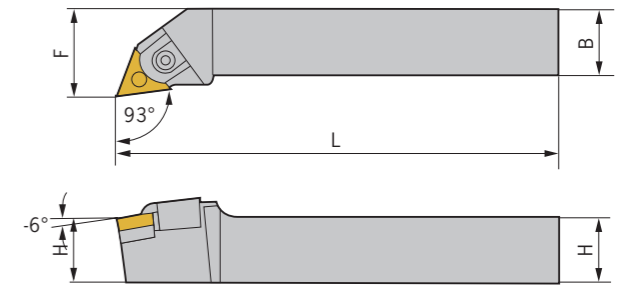
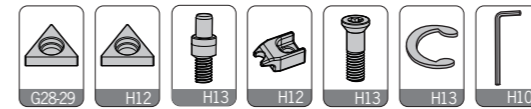
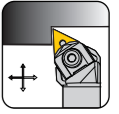


型号 Specification	H	B	L	F	刀片 Insert	刀垫 Shim	中心螺丝 Center screw	压板 Clamp	压板螺丝 Clamp screw	扳手 Wrench
MWLNR/L 1616H06	16	16	100	20	WN..0604..	MW0603	CTM513	HL1814	ML0625	L02,L03
2020K06	20	20	125	25	WN..0604..	MW0603	CTM513	HL1814	ML0625	L02,L03
2525M06	25	25	150	32	WN..0604..	MW0603	CTM513	HL1814	ML0625	L02,L03
1616H08	16	16	100	20	WN..0804..	MW0804	CTM617	HL1814	ML0625	L025,L03
2020K08	20	20	125	25	WN..0804..	MW0804	CTM617	HL1814	ML0625	L025,L03
2525M08	25	25	150	32	WN..0804..	MW0804	CTM617	HL1814	ML0625	L025,L03
3232P08	32	32	170	40	WN..0804..	MW0804	CTM617	HL1814	ML0625	L025,L03
4040R08	40	40	200	50	WN..0804..	MW0804	CTM617	HL1814	ML0625	L025,L03

适用 Suitable: 德克刀片 DEREK Insert

Type W

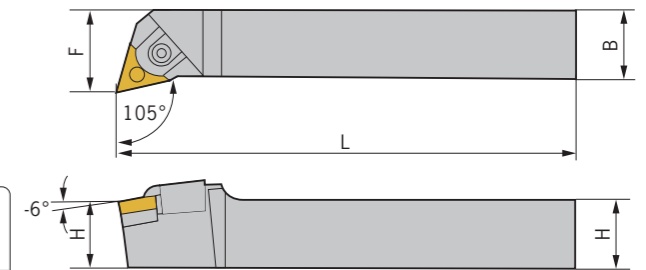
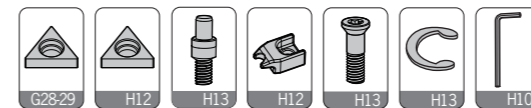
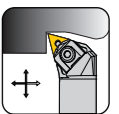
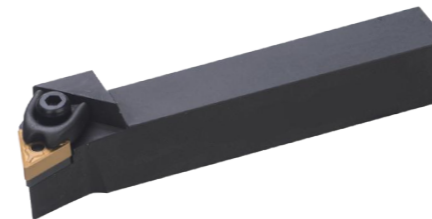
WTJNR/L



型号 Specification	H	B	L	F	刀片 Insert	刀垫 Shim	中心螺丝 Center screw	压板 Clamp	压板螺丝 Clamp screw	C型环 C Ring	扳手 Wrench
WTJNR/L 1616K16	16	16	100	20	TN..1604..	MT16-S	CTM5-S	WT16	WTCW	KH540	L025,L04
2020K16	20	20	125	25	TN..1604..	MT16-S	CTM5-S	WT16	WTCW	KH540	L025,L04
2525M16	25	25	150	32	TN..1604..	MT16-S	CTM5-S	WT16	WTCW	KH540	L025,L04
3232P16	32	32	170	40	TN..1604..	MT16-S	CTM5-S	WT16	WTCW	KH540	L025,L04

适用 Suitable: 德克刀片 DEREK Insert

WTQNR/L



型号 Specification	H	B	L	F	刀片 Insert	刀垫 Shim	中心螺丝 Center screw	压板 Clamp	压板螺丝 Clamp screw	C型环 C Ring	扳手 Wrench
WTQNR/L 2020K16	20	20	125	25	TN..1604..	MT16-S	CTM5-S	WT16	WTCW	KH540	L025,L04
2525M16	25	25	150	32	TN..1604..	MT16-S	CTM5-S	WT16	WTCW	KH540	L025,L04

适用 Suitable: 德克刀片 DEREK Insert

车刀系列
TURNING TOOLS

外圆车刀
External turning tool

内孔车刀
Internal turning tool

螺纹车刀
Threading tool

切槽车刀
Grooving tool

车刀系列
TURNING TOOLS

外圆车刀
External turning tool

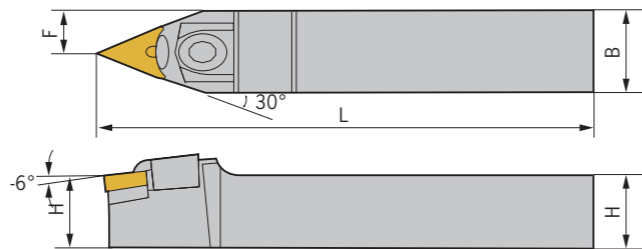
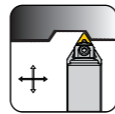
内孔车刀
Internal turning tool

螺纹车刀
Threading tool

切槽车刀
Grooving tool

Type W

WTENN

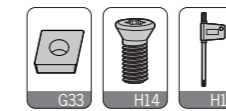
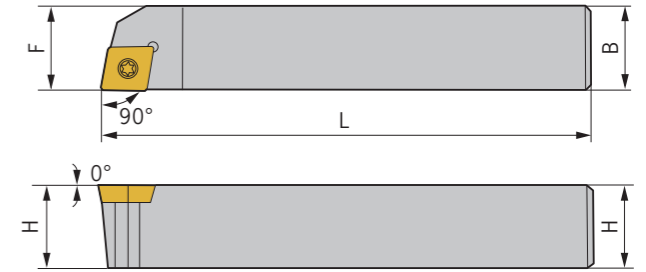
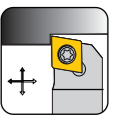


型号 Specification	H	B	L	F	刀片 Insert	刀垫 Shim	中心螺丝 Center screw	压板 Clamp	压板螺丝 Clamp screw	C型环 C Ring	扳手 Wrench
WTENN 2020K16	20	20	125	10	TN..1604..	MT16-S	CTM5-S	WT16	WTCW	KH540	L025,L04
2525M16	25	25	150	12.5	TN..1604..	MT16-S	CTM5-S	WT16	WTCW	KH540	L025,L04

适用 Suitable: 德克刀片 DEREK Insert

Type S

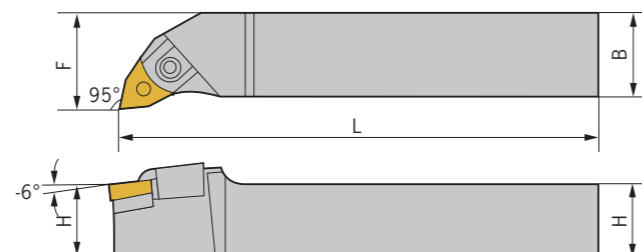
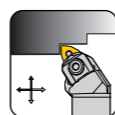
SCACR/L



型号 Specification	H	B	L	F	刀片 Insert	螺丝 Screw	扳手 Wrench
SCACR/L 1010H06	10	10	70	10	CC..0602..	M2.5*6	Q08
1212H06	12	12	80	12	CC..0602..	M2.5*6	Q08
1212H09	12	12	80	12	CC..09T3..	M3.5*9	Q15

适用 Suitable: 德克刀片 DEREK Insert

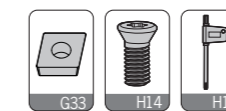
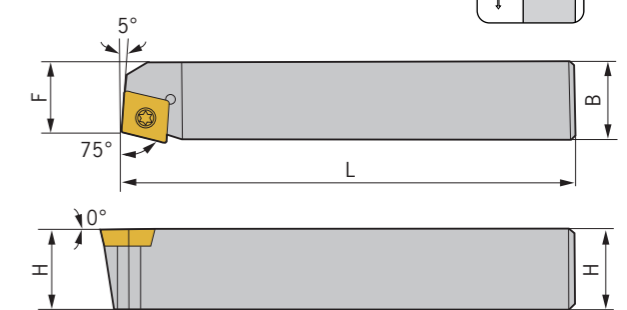
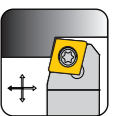
WWLNR/L



型号 Specification	H	B	L	F	刀片 Insert	刀垫 Shim	中心螺丝 Center screw	压板 Clamp	压板螺丝 Clamp screw	C型环 C Ring	扳手 Wrench
WWLNR/L 2020K08	20	20	125	25	WN..0804..	WW08	CTM6-S	YW08	WTCW	KH540	L03,L04
2525M08	25	25	150	32	WN..0804..	WW08	CTM6-S	YW08	WTCW	KH540	L03,L04
3232P08	32	32	170	40	WN..0804..	WW08	CTM6-S	YW08	WTCW	KH540	L03,L04

适用 Suitable: 德克刀片 DEREK Insert

SCBCR/L



型号 Specification	H	B	L	F	刀片 Insert	螺丝 Screw	扳手 Wrench
SCBCR/L 1212F09	12	12	100	10	CC..09T3..	M3.5*9	Q15
1616F09	16	16	100	13	CC..09T3..	M3.5*9	Q15
2020K09	20	20	125	17	CC..09T3..	M3.5*9	Q15
2525M09	25	25	150	22	CC..09T3..	M3.5*9	Q15
2020K12	20	20	125	17	CC..1204..	M5*12	Q20
2525M12	25	25	150	22	CC..1204..	M5*12	Q20

适用 Suitable: 德克刀片 DEREK Insert

车刀系列
TURNING TOOLS

外圆车刀
External turning tool

内孔车刀
Internal turning tool

螺纹车刀
Threading tool

切槽车刀
Grooving tool

车刀系列
TURNING TOOLS

外圆车刀
External turning tool

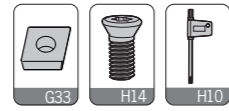
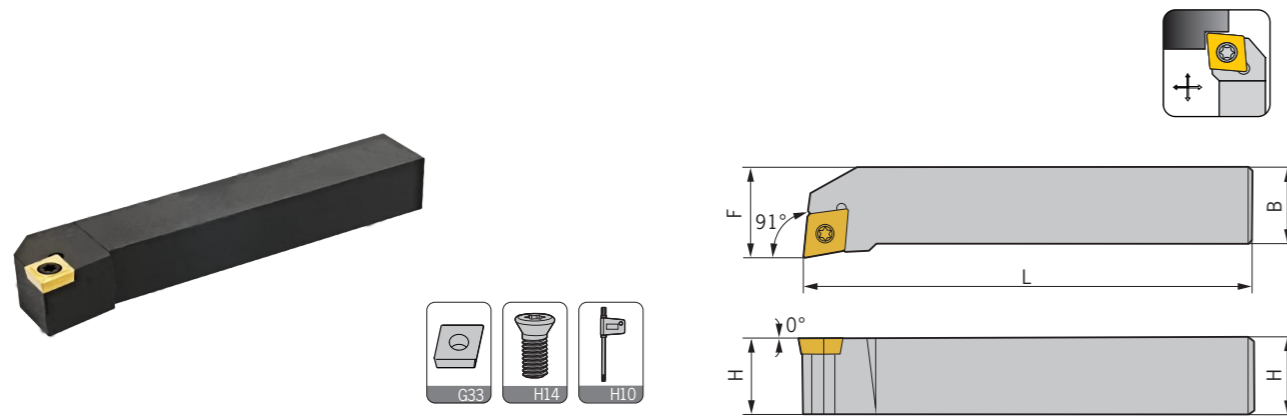
内孔车刀
Internal turning tool

螺纹车刀
Threading tool

切槽车刀
Grooving tool

Type S

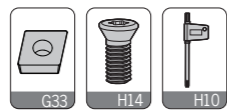
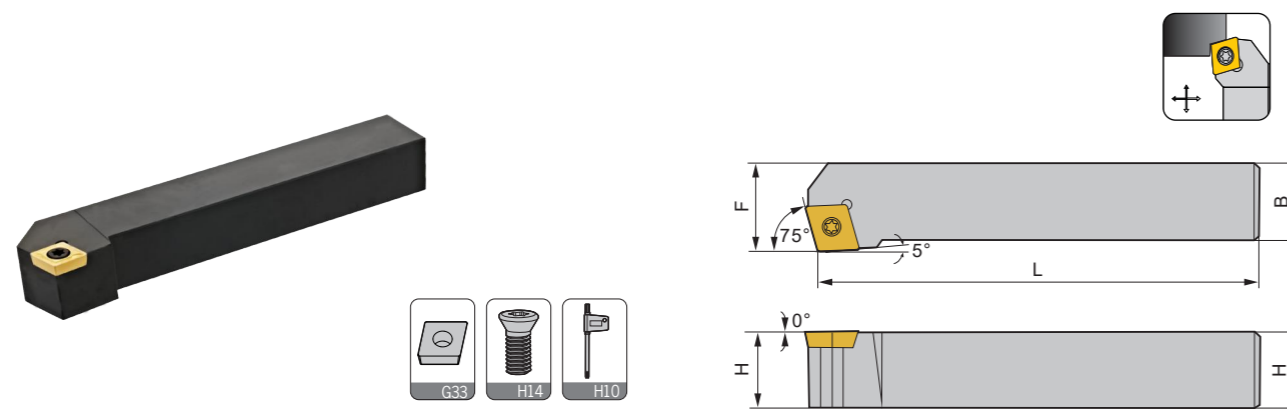
SCFCR/L



型号 Specification	H	B	L	F	刀片 Insert	螺丝 Screw	扳手 Wrench
SCFCR/L 1212F09	12	12	80	16	CC..09T3..	M3.5*9	Q15
1616H09	16	16	100	20	CC..09T3..	M3.5*9	Q15
2020K09	20	20	125	25	CC..09T3..	M3.5*9	Q15
2525M09	25	25	150	32	CC..09T3..	M3.5*9	Q15
2525M12	25	25	150	32	CC..1204..	M5*12	Q20

适用 Suitable:德克刀片 DEREK Insert

SCKCR/L

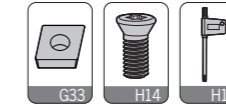
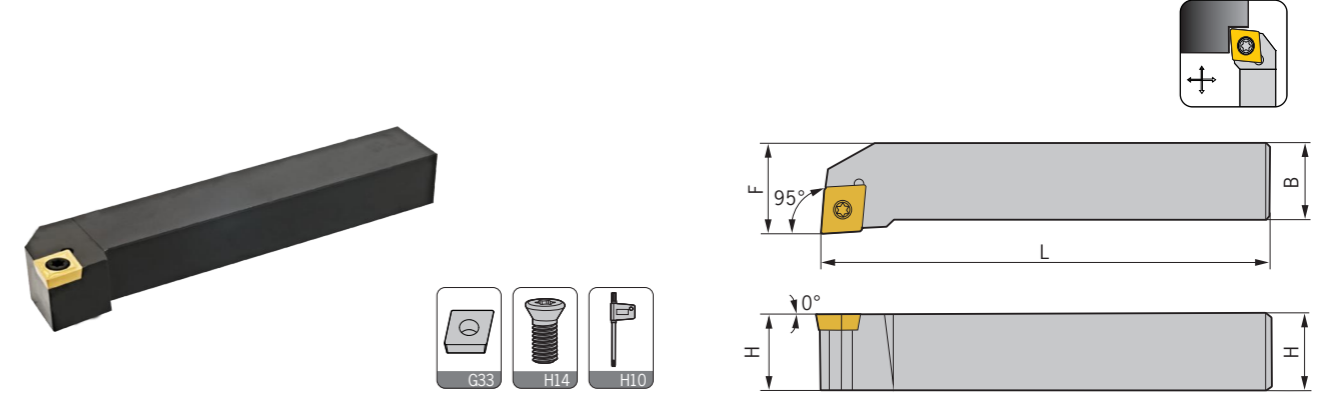


型号 Specification	H	B	L	F	刀片 Insert	螺丝 Screw	扳手 Wrench
SCKCR/L 2020K09	20	20	125	25	CC..09T3..	M3.5*9	Q15
2525M09	25	25	150	32	CC..09T3..	M3.5*9	Q15
2020K12	20	20	125	25	CC..1204..	M5*12	Q20
2525M12	25	25	150	32	CC..1204..	M5*12	Q20

适用 Suitable:德克刀片 DEREK Insert

Type S

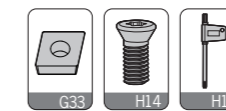
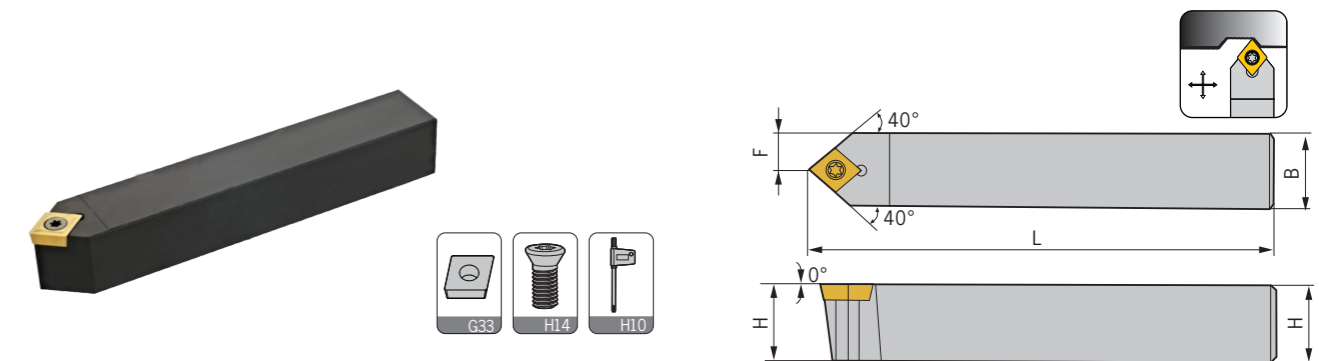
SCLCR/L



型号 Specification	H	B	L	F	刀片 Insert	螺丝 Screw	扳手 Wrench
SCLCR/L 1212H09	12	12	80	16	CC..09T3..	M3.5*9	Q15
1616H09	16	16	100	20	CC..09T3..	M3.5*9	Q15
2020K09	20	20	125	25	CC..09T3..	M3.5*9	Q15
2525M09	25	25	150	32	CC..09T3..	M3.5*9	Q15
1616H12	16	16	100	20	CC..1204..	M5*12	Q20
2020K12	20	20	125	25	CC..1204..	M5*12	Q20
2525M12	25	25	150	32	CC..1204..	M5*12	Q20
3232P12	32	32	170	40	CC..1204..	M5*12	Q20

适用 Suitable:德克刀片 DEREK Insert

SCMCN

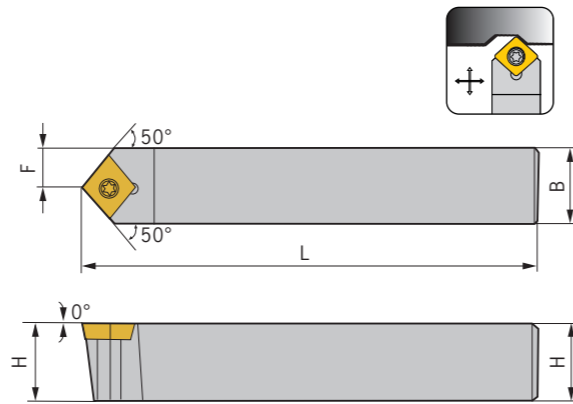
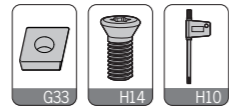


型号 Specification	H	B	L	F	刀片 Insert	螺丝 Screw	扳手 Wrench
SCMCN 1010F06	10	10	70	5	CC..0602..	M2.5*6	Q08
1212F06	12	12	80	6	CC..0602..	M2.5*6	Q08
1212F09	12	12	80	6	CC..09T3..	M3.5*9	Q15
1616H09	16	16	100	8	CC..09T3..	M3.5*9	Q15
2020K09	20	20	125	10	CC..09T3..	M3.5*9	Q15
2525M09	25	25	150	12.5	CC..09T3..	M3.5*9	Q15

适用 Suitable:德克刀片 DEREK Insert

Type S

SCMCN-100

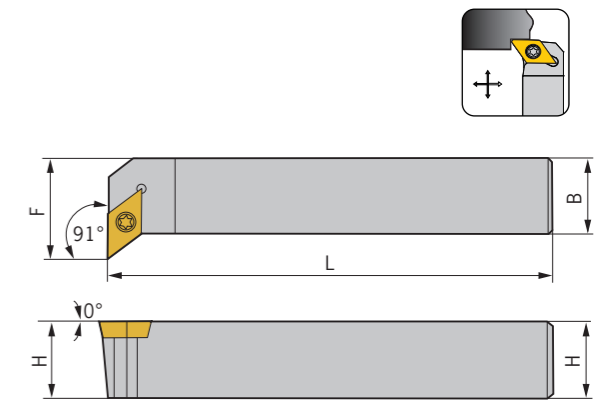
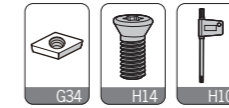


型号 Specification	H	B	L	F	刀片 Insert	螺丝 Screw	扳手 Wrench
SCMCN 1010F06-100	10	10	70	5	CC..0602..	M2.5*6	Q08
1212F06-100	12	12	80	6	CC..0602..	M2.5*6	Q08
1212F09-100	12	12	80	6	CC..09T3..	M3.5*9	Q15
1616H09-100	16	16	100	8	CC..09T3..	M3.5*9	Q15
2020K09-100	20	20	125	10	CC..09T3..	M3.5*9	Q15
2525M09-100	25	25	150	12.5	CC..09T3..	M3.5*9	Q15

适用 Suitable: 德克刀片 DEREK Insert

Type S

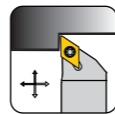
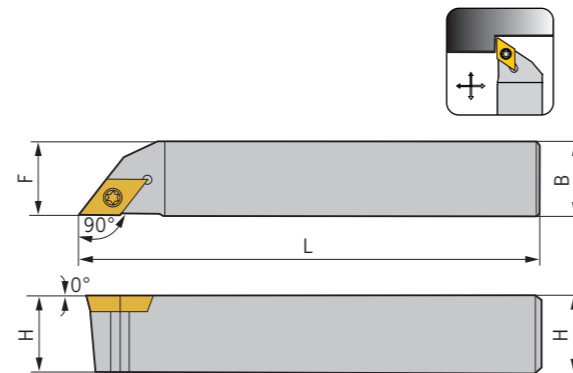
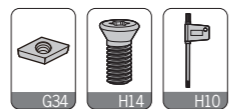
SDFCR/L



型号 Specification	H	B	L	F	刀片 Insert	螺丝 Screw	扳手 Wrench
SDFCR/L 1212F07	12	12	80	16	DC..0702..	M2.5*8	Q08
1616H11	16	16	100	20	DC..11T3..	M3.5*9	Q15
2020K11	20	20	125	25	DC..11T3..	M3.5*9	Q15

适用 Suitable: 德克刀片 DEREK Insert

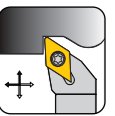
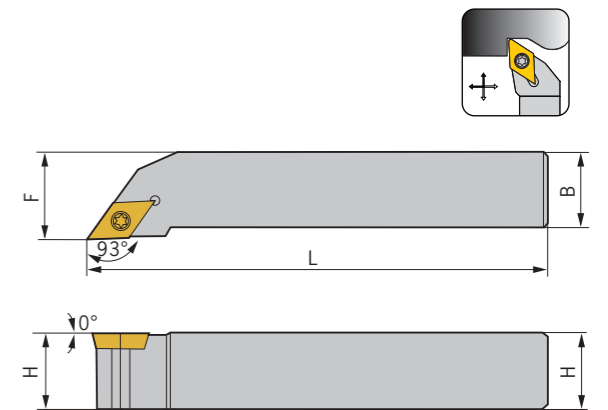
SDACR/L



型号 Specification	H	B	L	F	刀片 Insert	螺丝 Screw	扳手 Wrench
SDACR/L 1010F07	10	10	70	10	DC..0702..	M2.5*8	Q08
1212F07	12	12	80	12	DC..0702..	M2.5*8	Q08
1212H11	12	12	80	12	DC..11T3..	M3.5*9	Q15
1616H11	16	16	100	16	DC..11T3..	M3.5*9	Q15
2020K11	20	20	125	20	DC..11T3..	M3.5*9	Q15
2525M11	25	25	150	25	DC..11T3..	M3.5*9	Q15

适用 Suitable: 德克刀片 DEREK Insert

SDJCR/L

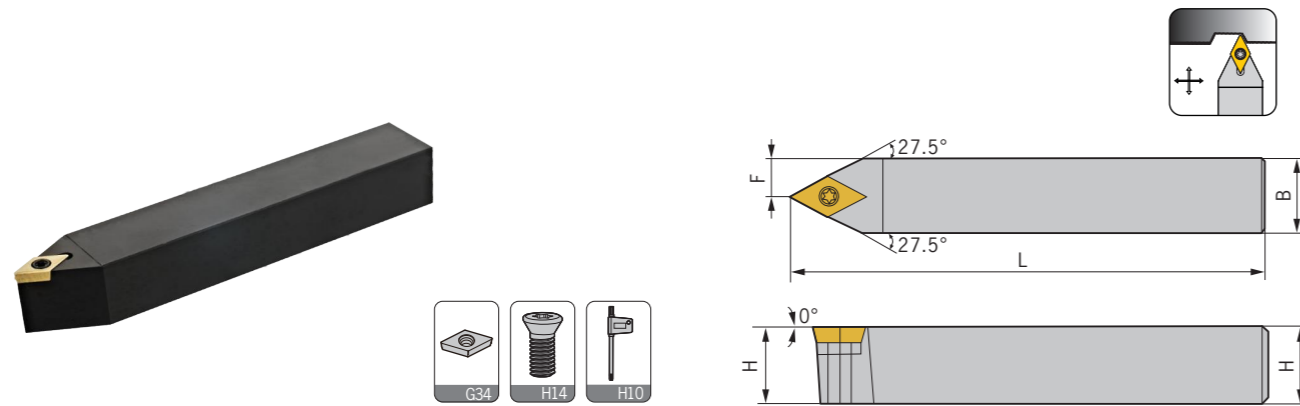


型号 Specification	H	B	L	F	刀片 Insert	螺丝 Screw	扳手 Wrench
SDJCR/L 1212F07	12	12	80	16	DC..0702..	M2.5*8	Q08
1616H07	16	16	100	20	DC..0702..	M2.5*8	Q08
1212F11	12	12	80	16	DC..11T3..	M3.5*9	Q15
1616H11	16	16	100	20	DC..11T3..	M3.5*9	Q15
2020K11	20	20	125	25	DC..11T3..	M3.5*9	Q15
2525M11	25	25	150	32	DC..11T3..	M3.5*9	Q15
3232P11	32	32	170	40	DC..11T3..	M3.5*9	Q15

适用 Suitable: 德克刀片 DEREK Insert

Type S

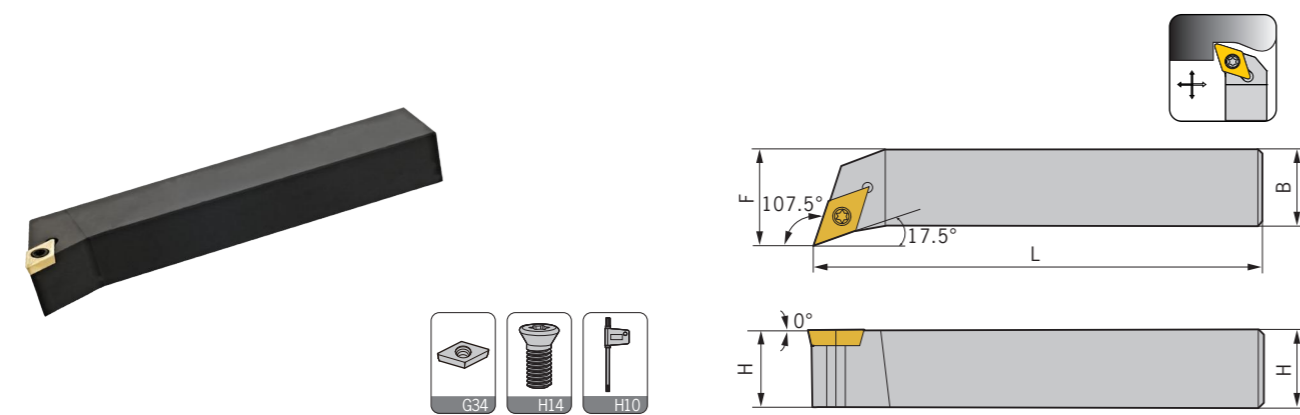
SDNCN



型号 Specification	H	B	L	F	刀片 Insert	螺丝 Screw	扳手 Wrench
SDNCN 0808F07	8	8	60	4	DC..0702..	M2.5*8	Q08
1010F07	10	10	70	5	DC..0702..	M2.5*8	Q08
1212F07	12	12	80	6	DC..0702..	M2.5*8	Q08
1212F11	12	12	80	6	DC..11T3..	M3.5*9	Q15
1616H11	16	16	100	8	DC..11T3..	M3.5*9	Q15
2020K11	20	20	125	10	DC..11T3..	M3.5*9	Q15
2525M11	25	25	150	12.5	DC..11T3..	M3.5*9	Q15

适用 Suitable:德克刀片 DEREK Insert

SDQCR/L

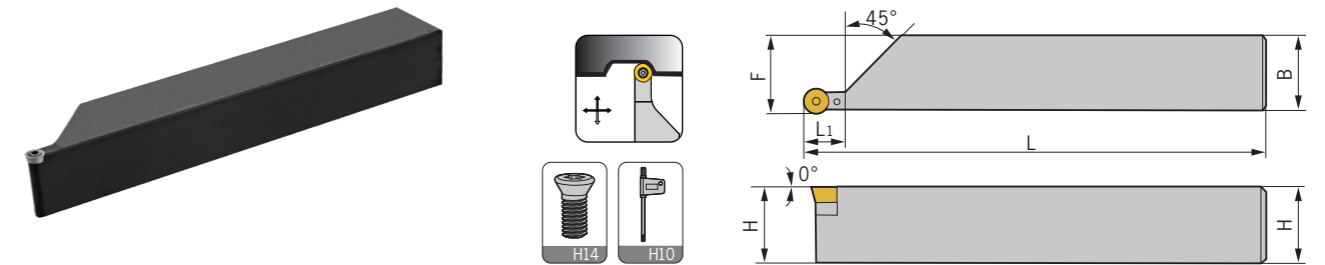


型号 Specification	H	B	L	F	刀片 Insert	螺丝 Screw	扳手 Wrench
SDQCR/L 1212F07	12	12	80	16	DC..0702..	M2.5*8	Q08
1212F11	12	12	80	16	DC..11T3..	M3.5*9	Q15
1616H11	16	16	100	20	DC..11T3..	M3.5*9	Q15
2020K11	20	20	125	25	DC..11T3..	M3.5*9	Q15
2525M11	25	25	150	32	DC..11T3..	M3.5*9	Q15

适用 Suitable:德克刀片 DEREK Insert

Type S

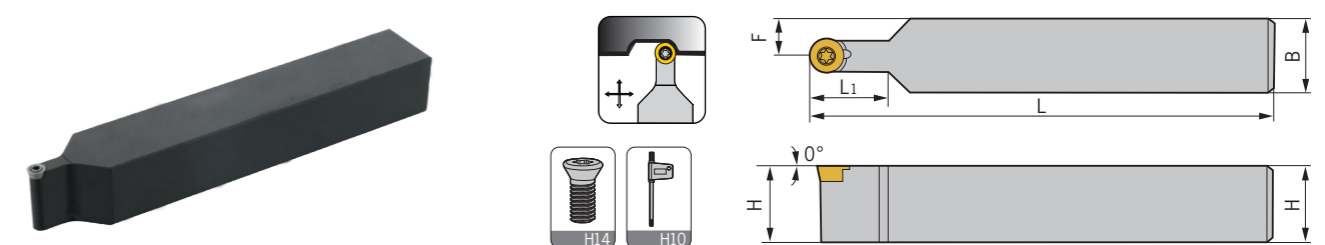
SRACR/L



型号 Specification	H	B	L	L1	F	刀片 Insert	螺丝 Screw	扳手 Wrench
SRACR/L 1212F06	12	12	80	12	12.4	RC..0602..	M2.5*8	Q08
1616H06	16	16	100	12	16.4	RC..0602..	M2.5*8	Q08
2020K06	20	20	125	12	20.4	RC..0602..	M2.5*8	Q08
2525M06	25	25	150	12	25.4	RC..0602..	M2.5*8	Q08
1616H08	16	16	100	16	16.5	RC..0803..	M3*8	Q08
2020K08	20	20	125	16	20.5	RC..0803..	M3*8	Q08
2525M08	25	25	150	16	25.5	RC..0803..	M3*8	Q08
2020K10	20	20	125	20.3	20.4	RC..1003..	M3.5*9	Q15
2525M10	25	25	150	20.3	25.4	RC..1003..	M3.5*9	Q15

适用 Suitable:德克刀片 DEREK Insert

SRDCN

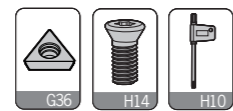
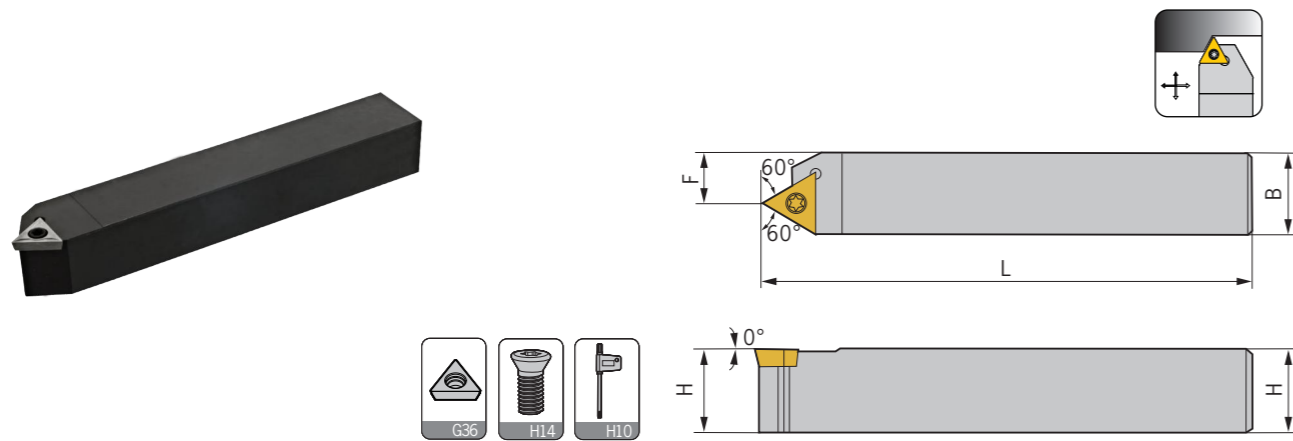


型号 Specification	H	B	L	L1	F	刀片 Insert	螺丝 Screw	扳手 Wrench
SRDCN 2020K06	20	20	125	12	10	RC..0602..	M2.5*8	Q08
2525M06	25	25	150	12	12.5	RC..0602..	M2.5*8	Q08
1616H08	16	16	100	16	8	RC..0803..	M3*8	Q08
2020K08	20	20	125	16	10	RC..0803..	M3*8	Q08
2525M08	25	25	150	16	12.5	RC..0803..	M3*8	Q08
1616H10	16	16	100	20.3	8	RC..1003..	M3.5*9	Q15
2020K10	20	20	125	20.3	10	RC..1003..	M3.5*9	Q15
2525M10	25	25	150	20.3	12.5	RC..1003..	M3.5*9	Q15

适用 Suitable:德克刀片 DEREK Insert

Type S

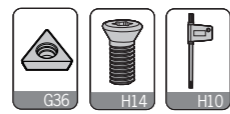
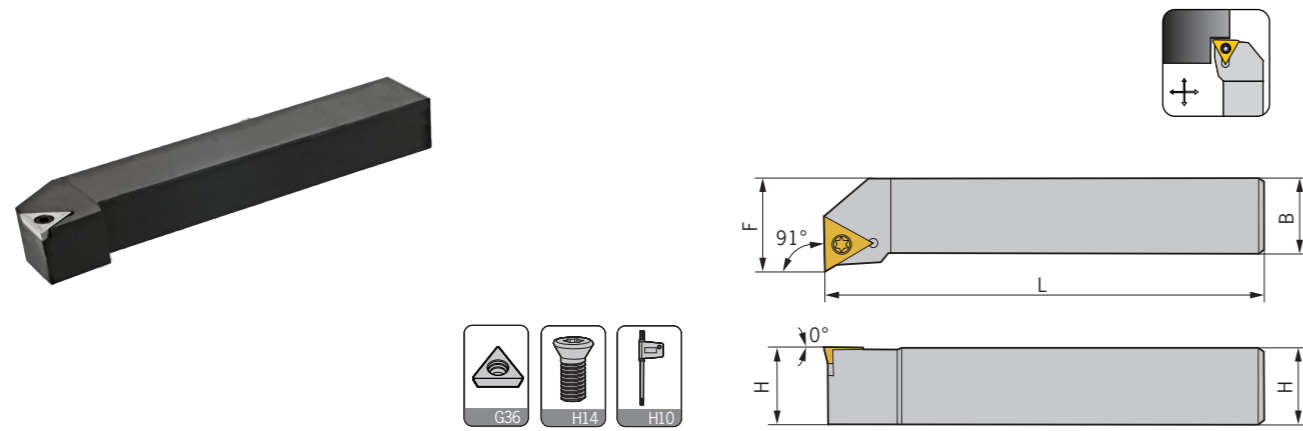
STECR/L



型号 Specification	H	B	L	F	刀片 Insert	螺丝 Screw	扳手 Wrench
STECR/L 2020K11	20	20	125	14.5	TC..1102..	M2.5*7	Q08
2525M11	25	25	150	19.5	TC..1102..	M2.5*7	Q08
2020K16	20	20	125	12	TC..16T3..	M3.5*9	Q15
2525M16	25	25	150	17	TC..16T3..	M3.5*9	Q15

适用 Suitable:德克刀片 DEREK Insert

STFCR/L

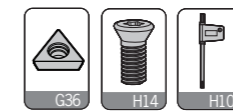
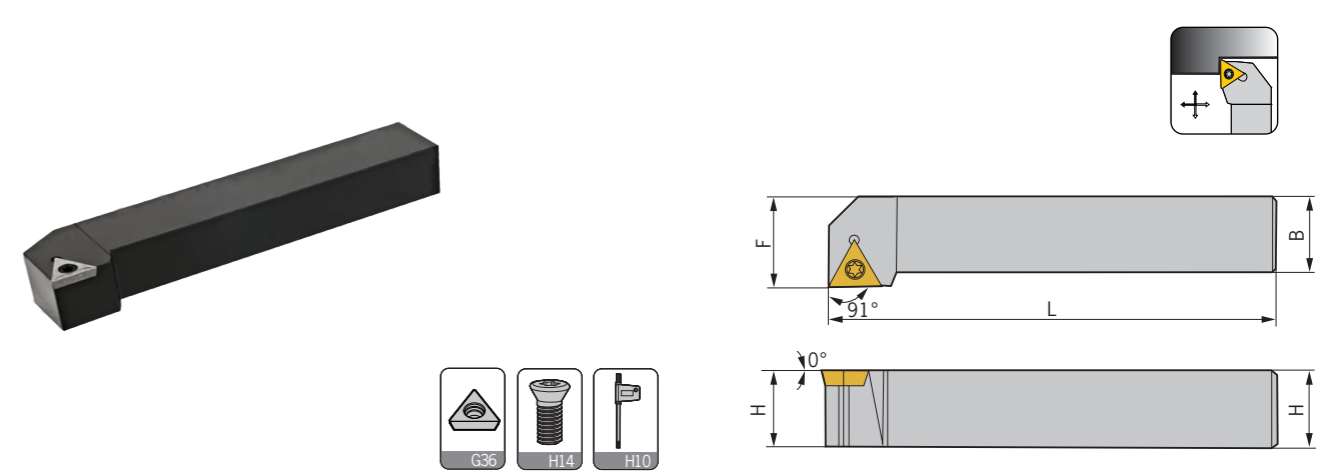


型号 Specification	H	B	L	F	刀片 Insert	螺丝 Screw	扳手 Wrench
STFCR/L 1212F09	12	12	80	16	TC..0902..	M2.2*6	Q06
1212F11	12	12	80	16	TC..1102..	M2.5*8	Q08
1616H11	16	16	100	20	TC..1102..	M2.5*8	Q08
1616H16	16	16	100	20	TC..16T3..	M3.5*9	Q15
2020K16	20	20	125	25	TC..16T3..	M3.5*9	Q15
2525M16	25	25	150	32	TC..16T3..	M3.5*9	Q15

适用 Suitable:德克刀片 DEREK Insert

Type S

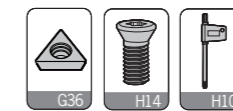
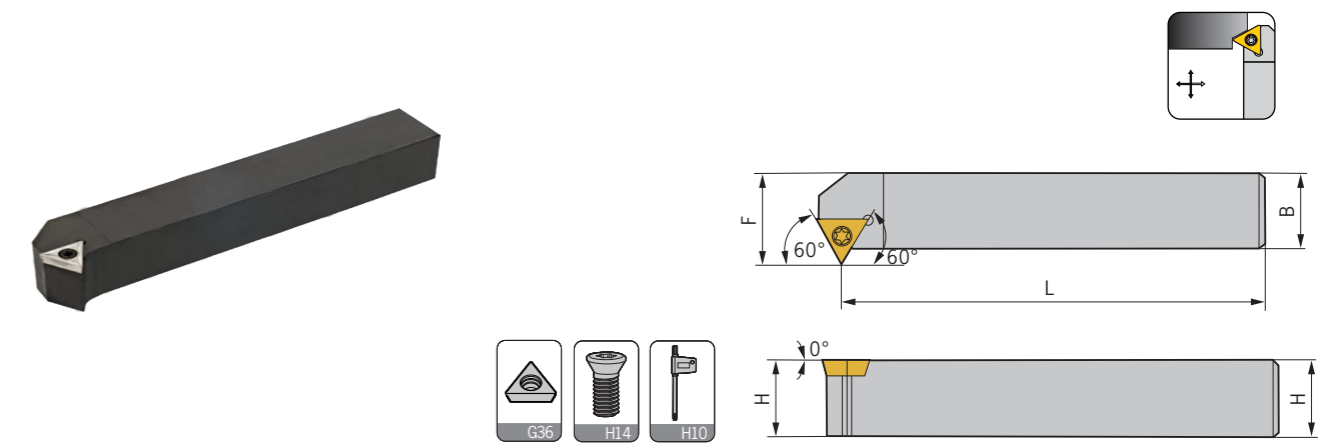
STGCR/L



型号 Specification	H	B	L	F	刀片 Insert	螺丝 Screw	扳手 Wrench
STGCR/L 1010F09	10	10	80	12	TC..0902..	M2.2*6	Q06
1616H11	16	16	100	20	TC..1102..	M2.5*8	Q08
2020K16	20	20	125	25	TC..16T3..	M3.5*9	Q15
2525M16	25	25	150	32	TC..16T3..	M3.5*9	Q15

适用 Suitable:德克刀片 DEREK Insert

STWCR/L

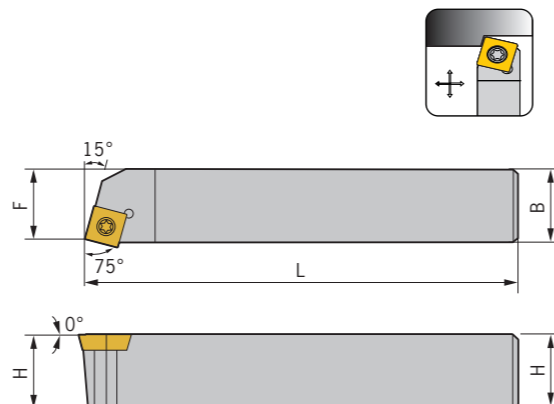
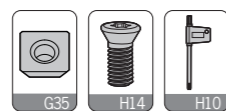


型号 Specification	H	B	L	F	刀片 Insert	螺丝 Screw	扳手 Wrench
STWCR/L 1212F11	12	12	80	15.3	TC..1102..	M2.5*8	Q08
1616H11	16	16	100	19.3	TC..1102..	M2.5*8	Q08
2020K11	20	20	125	23.3	TC..1102..	M2.5*8	Q08
1616H16	16	16	100	21	TC..16T3..	M3.5*9	Q15
2020K16	20	20	125	26	TC..16T3..	M3.5*9	Q15
2525M16	25	25	150	31	TC..16T3..	M3.5*9	Q15

适用 Suitable:德克刀片 DEREK Insert

Type S

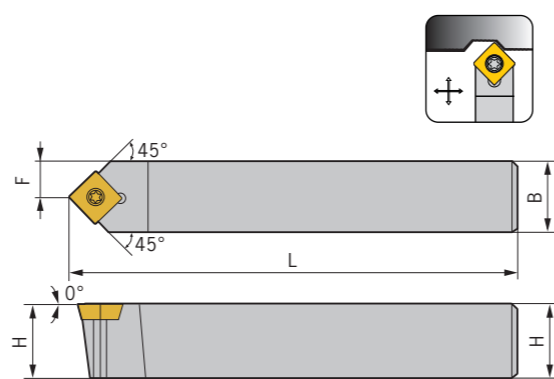
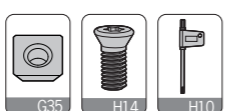
SSBCR/L



型号 Specification	H	B	L	F	刀片 Insert	螺丝 Screw	扳手 Wrench
SSBCR/L 1212F09	12	12	80	9.5	SC..09T3..	M3.5*9	Q15
1616H09	16	16	100	13	SC..09T3..	M3.5*9	Q15
2020K09	20	20	125	17	SC..09T3..	M3.5*9	Q15

适用 Suitable:德克刀片 DEREK Insert

SSDCN

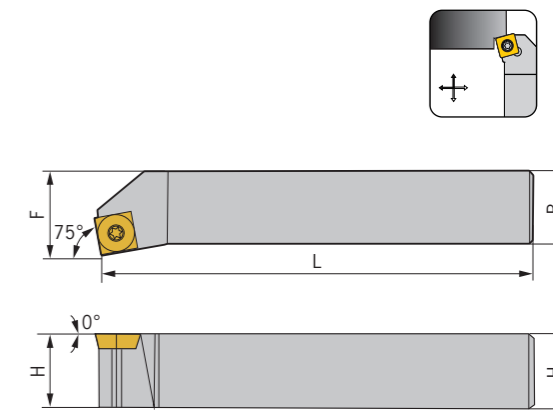
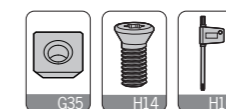


型号 Specification	H	B	L	F	刀片 Insert	螺丝 Screw	扳手 Wrench
SSDCN 1212F09	12	12	80	6	SC..09T3..	M3.5*9	Q15
1616H09	16	16	100	8	SC..09T3..	M3.5*9	Q15
2020K09	20	20	125	10	SC..09T3..	M3.5*9	Q15
2525M09	25	25	150	12.5	SC..09T3..	M3.5*9	Q15
1616H12	16	16	100	8	SC..1204..	M5*12	Q20
2020K12	20	20	125	10	SC..1204..	M5*12	Q20
2525M12	25	25	150	12.5	SC..1204..	M5*12	Q20

适用 Suitable:德克刀片 DEREK Insert

Type S

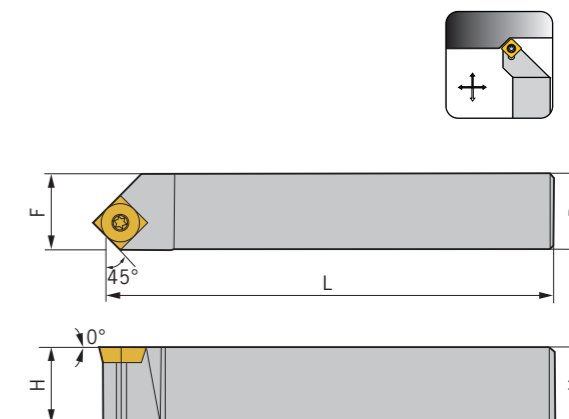
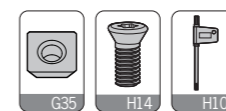
SSKCR/L



型号 Specification	H	B	L	F	刀片 Insert	螺丝 Screw	扳手 Wrench
SSKCR/L 1212F09	12	12	80	16	SC..09T3..	M3.5*9	Q15
1616H09	16	16	100	20	SC..09T3..	M3.5*9	Q15
2020K09	20	20	125	25	SC..09T3..	M3.5*9	Q15
2525M12	25	25	150	32	SC..1204..	M5*12	Q20

适用 Suitable:德克刀片 DEREK Insert

SSSCR/L

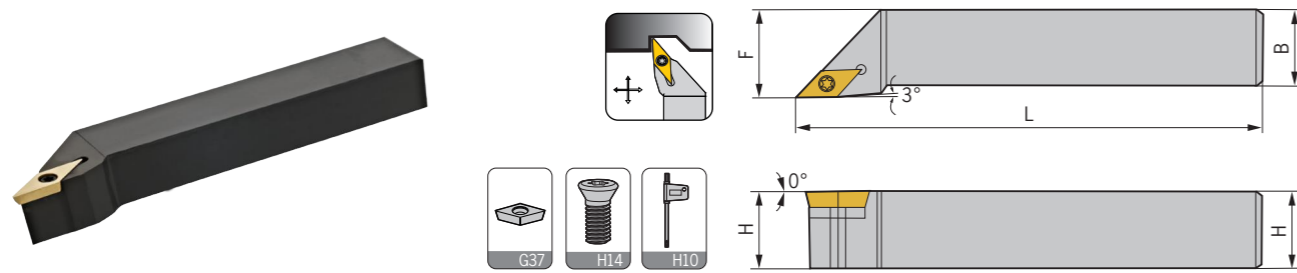


型号 Specification	H	B	L	F	刀片 Insert	螺丝 Screw	扳手 Wrench
SSSCR/L 1616H09	16	16	100	20	SC..09T3..	M3.5*9	Q15
2020K09	20	20	125	25	SC..09T3..	M3.5*9	Q15
2525M09	25	25	150	32	SC..09T3..	M3.5*9	Q15
2525M12	25	25	150	32	SC..1204..	M5*12	Q20

适用 Suitable:德克刀片 DEREK Insert

Type S

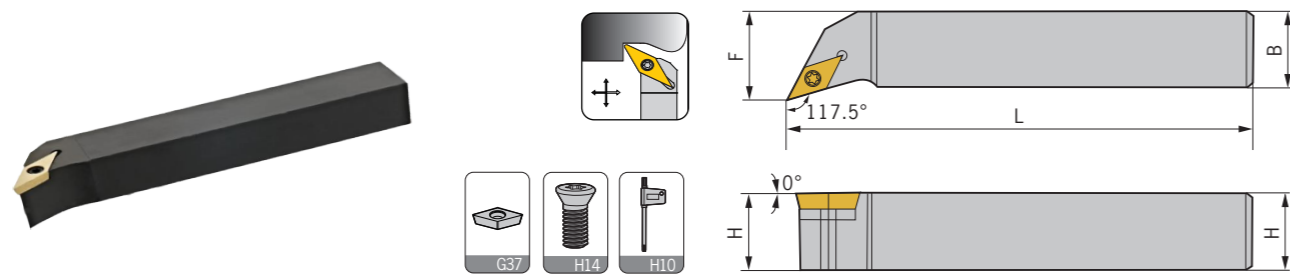
SVJ*R/L



型号 Specification	H	B	L	F	刀片 Insert	螺丝 Screw	扳手 Wrench
SVJBR/L 1212F11	12	12	80	16	VB..1103..	M2.5*8	Q08
1616H11	16	16	100	20	VB..1103..	M2.5*8	Q08
2020K11	20	20	125	25	VB..1103..	M2.5*8	Q08
2525M11	25	25	150	32	VB..1103..	M2.5*8	Q08
1616H16	16	16	100	20	VB..1604..	M3.5*9	Q15
2020K16	20	20	125	25	VB..1604..	M3.5*9	Q15
2525M16	25	25	150	32	VB..1604..	M3.5*9	Q15
3232P16	32	32	170	40	VB..1604..	M3.5*9	Q15
SVJCR/L 1212F11	12	12	80	16	VC..1103..	M2.5*8	Q08
1616H11	16	16	100	20	VC..1103..	M2.5*8	Q08
2020K11	20	20	125	25	VC..1103..	M2.5*8	Q08
2525M11	25	25	150	32	VC..1103..	M2.5*8	Q08
1616H16	16	16	100	20	VC..1604..	M3.5*9	Q15
2020K16	20	20	125	25	VC..1604..	M3.5*9	Q15
2525M16	25	25	150	32	VC..1604..	M3.5*9	Q15
3232P16	32	32	170	40	VC..1604..	M3.5*9	Q15

适用 Suitable:德克刀片 DEREK Insert

SVQ*R/L

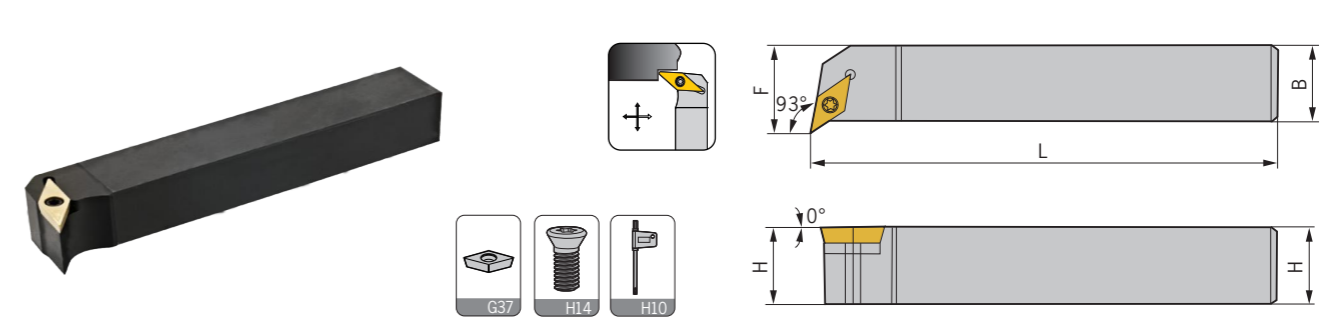


型号 Specification	H	B	L	F	刀片 Insert	螺丝 Screw	扳手 Wrench
SVQBR/L 1616H11	16	16	100	20	VB..1103..	M2.5*8	Q08
2020K11	20	20	125	25	VB..1103..	M2.5*8	Q08
1616H16	16	16	100	20	VB..1604..	M3.5*9	Q15
2020K16	20	20	125	25	VB..1604..	M3.5*9	Q15
2525M16	25	25	150	32	VB..1604..	M3.5*9	Q15
3232P16	32	32	170	40	VB..1604..	M3.5*9	Q15
SVQCR/L 1616H11	16	16	100	20	VC..1103..	M2.5*8	Q08
2020K11	20	20	125	25	VC..1103..	M2.5*8	Q08
1616H16	16	16	100	20	VC..1604..	M3.5*9	Q15
2020K16	20	20	125	25	VC..1604..	M3.5*9	Q15
2525M16	25	25	150	32	VC..1604..	M3.5*9	Q15
3232P16	32	32	170	40	VC..1604..	M3.5*9	Q15

适用 Suitable:德克刀片 DEREK Insert

Type S

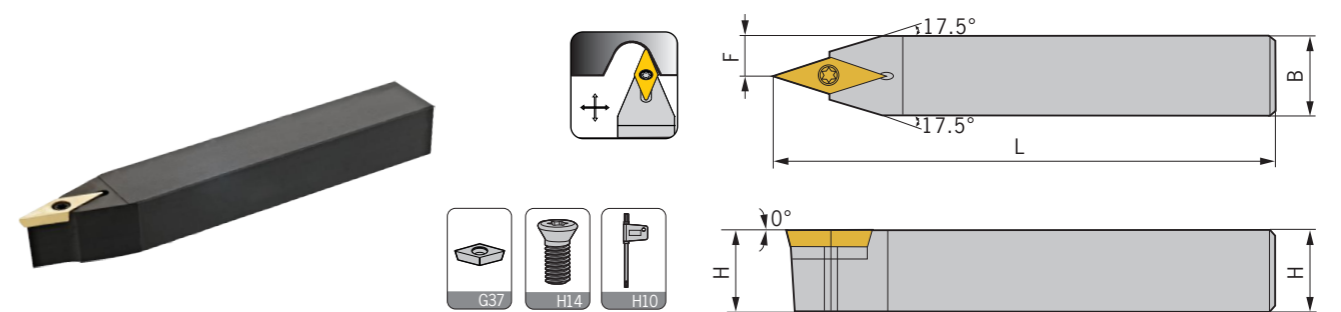
SVU*R/L



型号 Specification	H	B	L	F	刀片 Insert	螺丝 Screw	扳手 Wrench
SVUBR/L 1616H11	16	16	100	20	VB..1103..	M2.5*8	Q08
2020K16	20	20	125	30	VB..1604..	M3.5*9	Q15
2525M16	25	25	150	32	VB..1604..	M3.5*9	Q15
1616H11	16	16	100	20	VC..1103..	M2.5*8	Q08
SVUCR/L 2020K16	20	20	125	30	VC..1604..	M3.5*9	Q15
2525M16	25	25	150	32	VC..1604..	M3.5*9	Q15

适用 Suitable:德克刀片 DEREK Insert

SVW*N

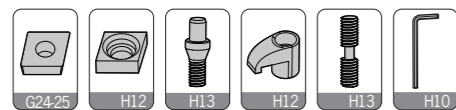
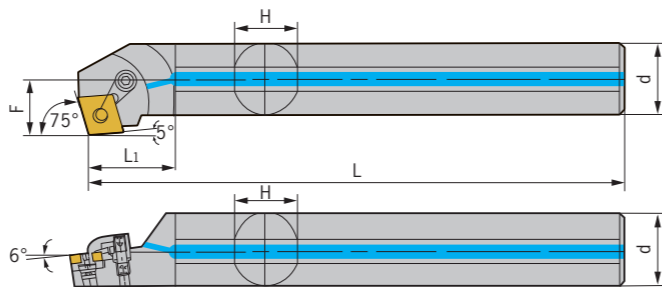


型号 Specification	H	B	L	F	刀片 Insert	螺丝 Screw	扳手 Wrench
SVVBN 1212F11	12	12	80	6	VB..1103..	M2.5*8	Q08
1616H11	16	16	100	8	VB..1103..	M2.5*8	Q08
2020K11	20	20	125	10	VB..1103..	M2.5*8	Q08
2525M11	25	25	150	12.5	VB..1103..	M2.5*8	Q08
1616H16	16	16	100	8	VB..1604..	M3.5*9	Q15
2020K16	20	20	125	10	VB..1604..	M3.5*9	Q15
2525M16	25	25	150	12.5	VB..1604..	M3.5*9	Q15
3232P16	32	32	170	16	VB..1604..	M3.5*9	Q15
SVVCN 1212F11	12	12	80	6	VC..1103..	M2.5*8	Q08
1616H11	16	16	100	8	VC..1103..	M2.5*8	Q08
2020K11	20	20	125	10	VC..1103..	M2.5*8	Q08
2525M11	25	25	150	12.5	VC..1103..	M2.5*8	Q08
1616H16	16	16	100	8	VC..1604..	M3.5*9	Q15
2020K16	20	20	125	10	VC..1604..	M3.5*9	Q15
2525M16	25	25	150	12.5	VC..1604..	M3.5*9	Q15
3232P16	32	32	170	16	VC..1604..	M3.5*9	Q15

适用 Suitable:德克刀片 DEREK Insert

Type M

MCKNR/L

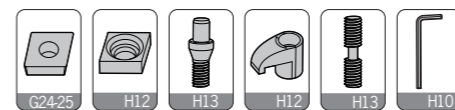
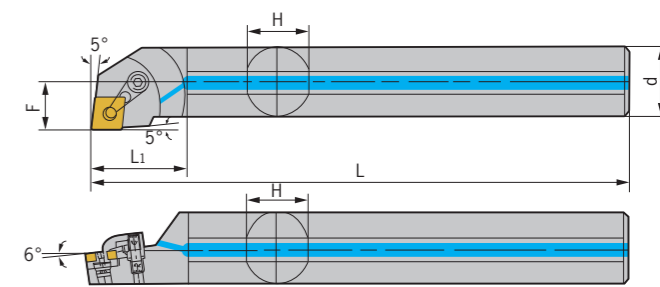
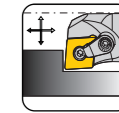


型号 Specification	最小加工径 Min dia	d	F	L	L1	H	a	刀片 Insert	刀垫 Shim	中心螺丝 Center screw	压板 Clamp	压板螺丝 Clamp screw	扳手 Wrench	出水孔 Water hole
S20Q-MCKNR/L12	26	20	14	180	34	18	15°	CN..1204..	-	CTM613	HL1812	ML0622	L025	-
S25R-MCKNR/L12	32	25	16.5	200	43	23	12°	CN..1204..	-	CTM613	HL1814	ML0625	L025,L03	-
S32S-MCKNR/L12	40	32	22.5	250	54	30	17°	CN..1204..	MC1204	CTM617	HL1814	ML0625	L025,L03	-
S40T-MCKNR/L12	50	40	26	300	68	37	15°	CN..1204..	MC1204	CTM617	HL1814	ML0625	L025,L03	-
S50U-MCKNR/L12	60	50	33	350	85	47	12°	CN..1204..	MC1204	CTM617	HL1814	ML0625	L025,L03	-
S60V-MCKNR/L12	70	60	36	400	102	56	10°	CN..1204..	MC1204	CTM617	HL1814	ML0625	L025,L03	-
H20Q-MCKNR/L12	26	20	14	180	34	18	15°	CN..1204..	-	CTM613	HL1812	ML0622	L025	-
H25R-MCKNR/L12	32	25	16.5	200	43	23	12°	CN..1204..	-	CTM613	HL1814	ML0625	L025,L03	-
A20Q-MCKNR/L12	26	20	14	180	34	18	15°	CN..1204..	-	CTM613	HL1812	ML0622	L025	√
A25R-MCKNR/L12	32	25	16.5	200	43	23	12°	CN..1204..	-	CTM613	HL1814	ML0625	L025,L03	√
A32S-MCKNR/L12	40	32	22.5	250	54	30	17°	CN..1204..	MC1204	CTM617	HL1814	ML0625	L025,L03	√
A40T-MCKNR/L12	50	40	26	300	68	37	15°	CN..1204..	MC1204	CTM617	HL1814	ML0625	L025,L03	√
A50U-MCKNR/L19	60	50	32.5	350	85	47	12°	CN..1906..	MC1904	CTM1022	HL2217	ML0830	L04	√

适用 Suitable: 德克刀片 DEREK Insert

Type M

MCLNR/L



型号 Specification	最小加工径 Min dia	d	F	L	L1	H	a	刀片 Insert	刀垫 Shim	中心螺丝 Center screw	压板 Clamp	压板螺丝 Clamp screw	扳手 Wrench	出水孔 Water hole
S20Q-MCLNR/L12	25	20	13	180	34	18	15°	CN..1204..	-	CTM613	HL1812	ML0622	L025	-
S25R-MCLNR/L12	32	25	16.5	200	43	23	12°	CN..1204..	-	CTM613	HL1814	ML0625	L025,L03	-
S32S-MCLNR/L12	40	32	22.5	250	54	30	17°	CN..1204..	MC1204	CTM617	HL1814	ML0625	L025,L03	-
S40T-MCLNR/L12	50	40	26	300	68	37	15°	CN..1204..	MC1204	CTM617	HL1814	ML0625	L025,L03	-
S50U-MCLNR/L12	60	50	31	350	85	47	12°	CN..1204..	MC1204	CTM617	HL1814	ML0625	L025,L03	-
S60V-MCLNR/L12	70	60	36	400	102	56	10°	CN..1204..	MC1204	CTM617	HL1814	ML0625	L025,L03	-
S50U-MCLNR/L19	60	50	31	350	85	47	12°	CN..1906..	MC1904	CTM1022	HL2217	ML0830	L04	-
H20Q-MCLNR/L12	25	20	13	180	34	18	15°	CN..1204..	-	CTM613	HL1812	ML0622	L025	-
H25R-MCLNR/L12	32	25	16.5	200	43	23	12°	CN..1204..	-	CTM613	HL1814	ML0625	L025,L03	-
H32S-MCLNR/L12	40	32	22.5	250	54	30	17°	CN..1204..	MC1204	CTM617	HL1814	ML0625	L025,L03	-
A20Q-MCLNR/L12	25	20	13	180	34	18	15°	CN..1204..	-	CTM613	HL1812	ML0622	L025	√
A25R-MCLNR/L12	32	25	16.5	200	43	23	12°	CN..1204..	-	CTM613	HL1814	ML0625	L025,L03	√
A32S-MCLNR/L12	40	32	22.5	250	54	30	17°	CN..1204..	MC1204	CTM617	HL1814	ML0625	L025,L03	√
A40T-MCLNR/L12	50	40	26	300	68	37	15°	CN..1204..	MC1204	CTM617	HL1814	ML0625	L025,L03	√
A50U-MCLNR/L12	60	50	31	350	85	47	12°	CN..1204..	MC1204	CTM617	HL1814	ML0625	L025,L03	√
A50U-MCLNR/L19	60	50	31	350	85	47	12°	CN..1906..	MC1904	CTM1022	HL2217	ML0830	L04	√

适用 Suitable: 德克刀片 DEREK Insert

车刀系列
TURNING TOOLS

外圆车刀
External turning tool

内孔车刀
Internal turning tool

螺纹车刀
Threading tool

切槽车刀
Grooving tool

车刀系列
TURNING TOOLS

外圆车刀
External turning tool

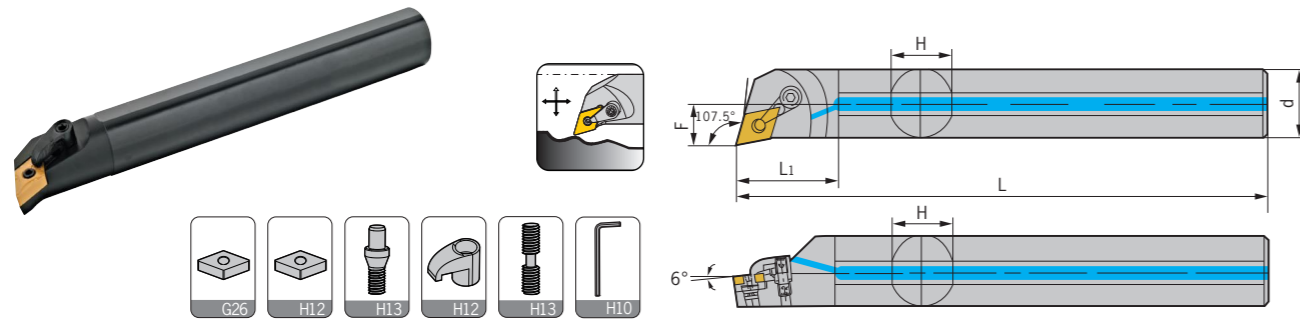
内孔车刀
Internal turning tool

螺纹车刀
Threading tool

切槽车刀
Grooving tool

Type M

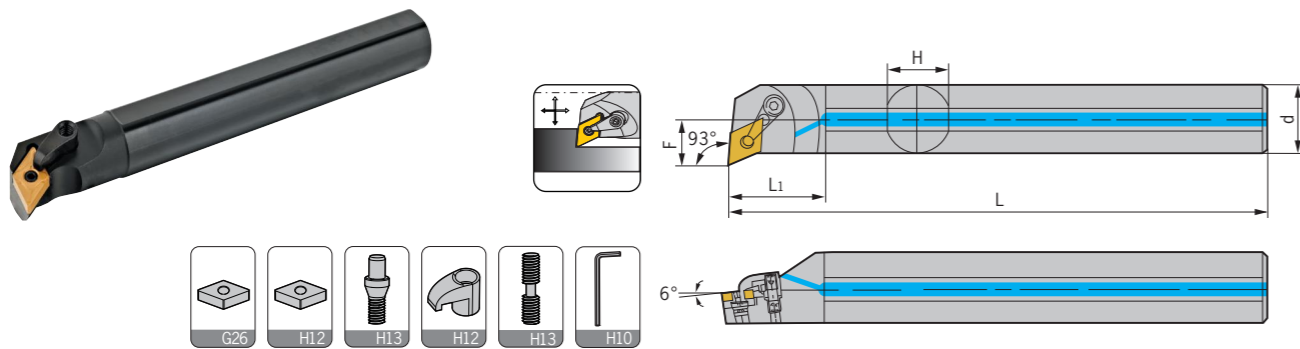
MDQNR/L



型号 Specification	最小加工径 Min dia	d	F	L	L1	H	a	刀片 Insert	刀垫 Shim	中心螺丝 Center screw	压板 Clamp	压板螺丝 Clamp screw	扳手 Wrench	出水孔 Water hole
S25R-MDQNR/L15	32	25	17	200	43	23	12°	DN..1504..	-	CTM613	HL2114	ML0625	L025,L03	-
S32S-MDQNR/L15	42	32	22.5	250	54	30	17°	DN..1504..	MD1504	CTM617	HL2114	ML0625	L025,L03	-
S40T-MDQNR/L15	50	40	26	300	68	37	15°	DN..1504..	MD1504	CTM617	HL2114	ML0625	L025,L03	-
S50U-MDQNR/L15	63	50	33	350	85	47	12°	DN..1504..	MD1504	CTM617	HL2114	ML0625	L025,L03	-
H25R-MDQNR/L15	32	25	17	200	43	23	12°	DN..1504..	-	CTM613	HL2114	ML0625	L025,L03	-
H32S-MDQNR/L15	42	32	22.5	250	54	30	17°	DN..1504..	MD1504	CTM617	HL2114	ML0625	L025,L03	-
A25R-MDQNR/L15	32	25	17	200	43	23	12°	DN..1504..	-	CTM613	HL2114	ML0625	L025,L03	√
A32S-MDQNR/L15	42	32	22.5	250	54	30	17°	DN..1504..	MD1504	CTM617	HL2114	ML0625	L025,L03	√
A40T-MDQNR/L15	50	40	26	300	68	37	15°	DN..1504..	MD1504	CTM617	HL2114	ML0625	L025,L03	√

适用 Suitable:德克刀片 DEREK Insert

MDUNR/L

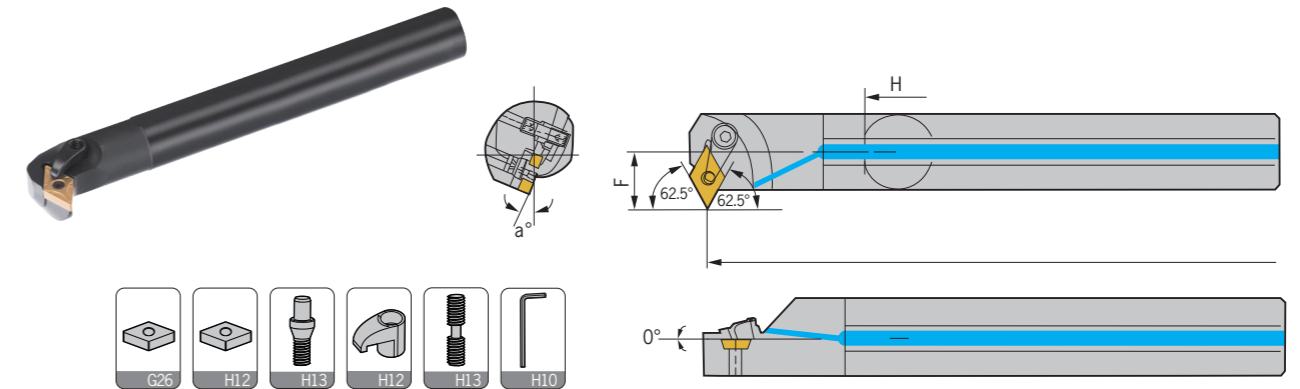


型号 Specification	最小加工径 Min dia	d	F	L	L1	H	a	刀片 Insert	刀垫 Shim	中心螺丝 Center screw	压板 Clamp	压板螺丝 Clamp screw	扳手 Wrench	出水孔 Water hole
S25R-MDUNR/L15	32	25	16	200	43	23	12°	DN..1504..	-	CTM613	HL2114	ML0625	L025,L03	-
S32S-MDUNR/L15	40	32	21	250	54	30	17°	DN..1504..	MD1504	CTM617	HL2114	ML0625	L025,L03	-
S40T-MDUNR/L15	50	40	26	300	68	37	15°	DN..1504..	MD1504	CTM617	HL2114	ML0625	L025,L03	-
S50U-MDUNR/L15	60	50	32	350	85	47	12°	DN..1504..	MD1504	CTM617	HL2114	ML0625	L025,L03	-
H25R-MDUNR/L15	32	25	16	200	43	23	12°	DN..1504..	-	CTM613	HL2114	ML0625	L025,L03	-
H32S-MDUNR/L15	40	32	21	250	54	30	17°	DN..1504..	MD1504	CTM617	HL2114	ML0625	L025,L03	-
A25R-MDUNR/L15	32	25	16	200	43	23	12°	DN..1504..	-	CTM613	HL2114	ML0625	L025,L03	√
A32S-MDUNR/L15	40	32	21	250	54	30	17°	DN..1504..	MD1504	CTM617	HL2114	ML0625	L025,L03	√

适用 Suitable:德克刀片 DEREK Insert

Type M

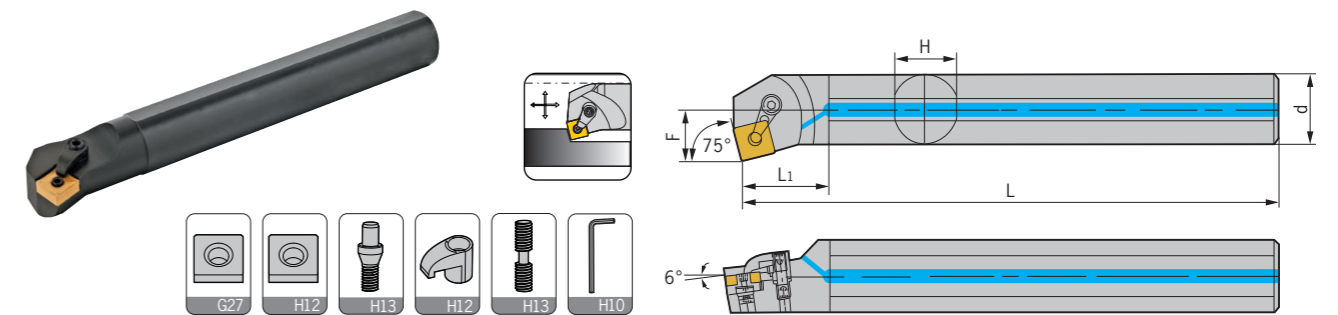
MDWNR/L



型号 Specification	最小加工径 Min dia	d	F	L	L1	H	a	刀片 Insert	刀垫 Shim	中心螺丝 Center screw	压板 Clamp	压板螺丝 Clamp screw	扳手 Wrench	出水孔 Water hole
S25R-MDWNR/L15	28	25	24.5	200	23	12°	DN..1504..	-	CTM613	HL2114	ML0625	L025,L03	-	
S32S-MDWNR/L15	45	32	28.0	250	30	15°	DN..1506..	MD1504	CTM619	HL2114	ML0625	L025,L03	-	
S40T-MDWNR/L15	53	40	32.0	300	37	13°	DN..1506..	MD1504	CTM619	HL2114	ML0625	L025,L03	-	
A25R-MDWNR/L15	38	25	24.5	200	23	12°	DN..1504..	-	CTM613	HL2114	ML0625	L025,L03	√	
A32S-MDWNR/L15	45	32	28.0	250	30	15°	DN..1506..	MD1504	CTM619	HL2114	ML0625	L025,L03	√	

适用 Suitable:德克刀片 DEREK Insert

MSKNR/L

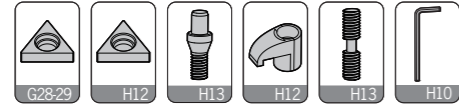
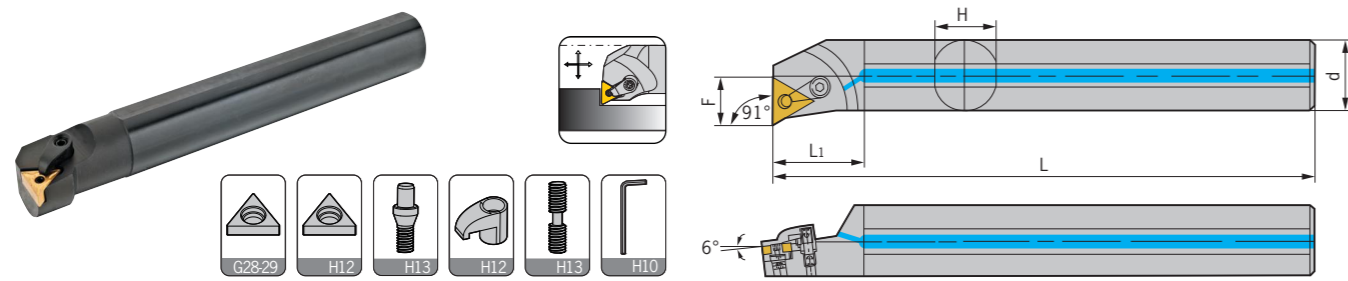


型号 Specification	最小加工径 Min dia	d	F	L	L1	H	a	刀片 Insert	刀垫 Shim	中心螺丝 Center screw	压板 Clamp	压板螺丝 Clamp screw	扳手 Wrench	出水孔 Water hole
S20Q-MSKNR/L12	25	20	13	180	34	18	15°	SN..1204..	-	CTM613	HL1812	ML0622	L025	-
S25R-MSKNR/L12	32	25	17	200	43	23	12°	SN..1204..	-	CTM613	HL1814	ML0625	L025,L03	-
S32S-MSKNR/L12	40	32	22	250	54	30	17°	SN..1204..	MS1204	CTM617	HL1814	ML0625	L025,L03	-
S40T-MSKNR/L12	50	40	27	300	68	37	15°	SN..1204..	MS1204	CTM617	HL1814	ML0625	L025,L03	-
H20Q-MSKNR/L12	25	20	13	180	34	18	15°	SN..1204..	-	CTM613	HL1812	ML0622	L025	-
H25R-MSKNR/L12	32	25	17	200	43	23	12°	SN..1204..	-	CTM613	HL1814	ML0625	L025,L03	-
A20Q-MSKNR/L12	25	20	13	180	34	18	15°	SN..1204..	-	CTM613	HL1812	ML0622	L025	√
A25R-MSKNR/L12	32	25	17	200	43	23	12°	SN..1204..	-	CTM613	HL1814	ML0625	L025,L03	√
A32S-MSKNR/L12	40	32	22	250	54	30	17°	SN..1204..	MS1204	CTM617	HL1814	ML0625	L025,L03	√

适用 Suitable:德克刀片 DEREK Insert

Type M

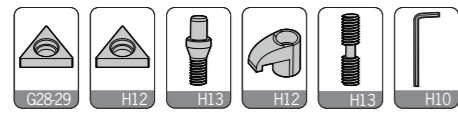
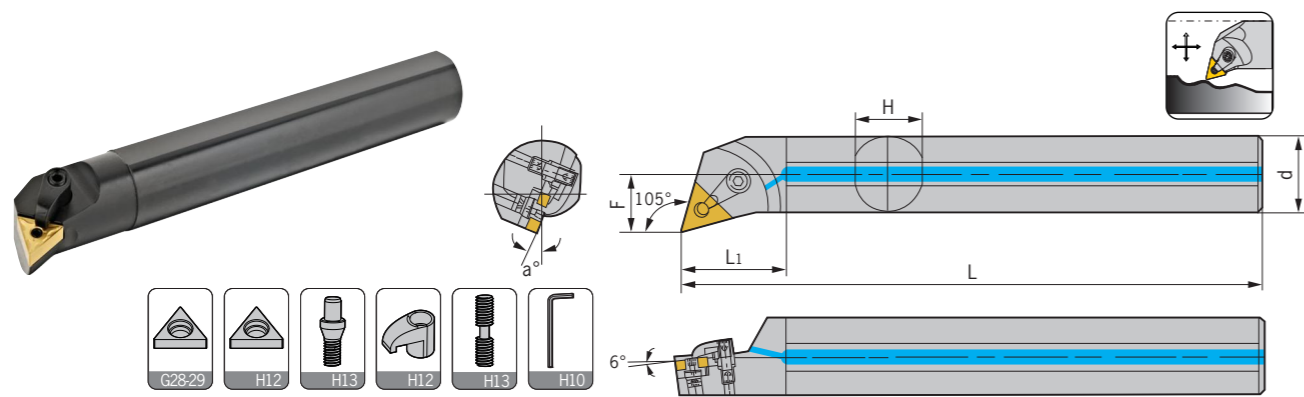
MTFNR/L



型号 Specification	最小 加工径 Min dia	d	F	L	L1	H	a	刀片 Insert	刀垫 Shim	中心螺丝 Center screw	压板 Clamp	压板螺丝 Clamp screw	扳手 Wrench	出水孔 Water hole
S20Q-MTFNR/L16	25	20	13	180	34	18	15°	TN..1604..	-	CTM510	HL1812	ML0622	L02,L025	-
S25R-MTFNR/L16	32	25	16.5	200	43	23	12°	TN..1604..	-	CTM510	HL1814	ML0625	L02,L03	-
S32S-MTFNR/L16	41	32	22.5	250	54	30	17°	TN..1604..	MT1603	CTM513	HL1814	ML0625	L02,L03	-
S40T-MTFNR/L16	50	40	26.5	300	68	37	15°	TN..1604..	MT1603	CTM513	HL1814	ML0625	L02,L03	-
S50U-MTFNR/L16	60	50	31	350	85	47	12°	TN..1604..	MT1603	CTM513	HL1814	ML0625	L02,L03	-
S40T-MTFNR/L22	50	40	26	300	68	37	15°	TN..2204..	MT2204	CTM617	HL1917	ML0830	L025,L04	-
H20Q-MTFNR/L16	25	20	13	180	34	18	15°	TN..1604..	-	CTM510	HL1812	ML0622	L02,L025	-
H25R-MTFNR/L16	32	25	16.5	200	43	23	12°	TN..1604..	-	CTM510	HL1814	ML0625	L02,L03	-
H32S-MTFNR/L16	41	32	22.5	250	54	30	17°	TN..1604..	MT1603	CTM513	HL1814	ML0625	L02,L03	-
A20Q-MTFNR/L16	25	20	13	180	34	18	15°	TN..1604..	-	CTM510	HL1812	ML0622	L02,L025	√
A25R-MTFNR/L16	32	25	16.5	200	43	23	12°	TN..1604..	-	CTM510	HL1814	ML0625	L02,L03	√
A32S-MTFNR/L16	41	32	22.5	250	54	30	17°	TN..1604..	MT1603	CTM513	HL1814	ML0625	L02,L03	√

适用 Suitable:德克刀片 DEREK Insert

MTQNR/L

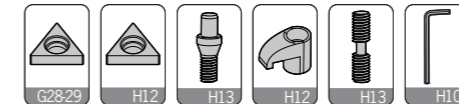
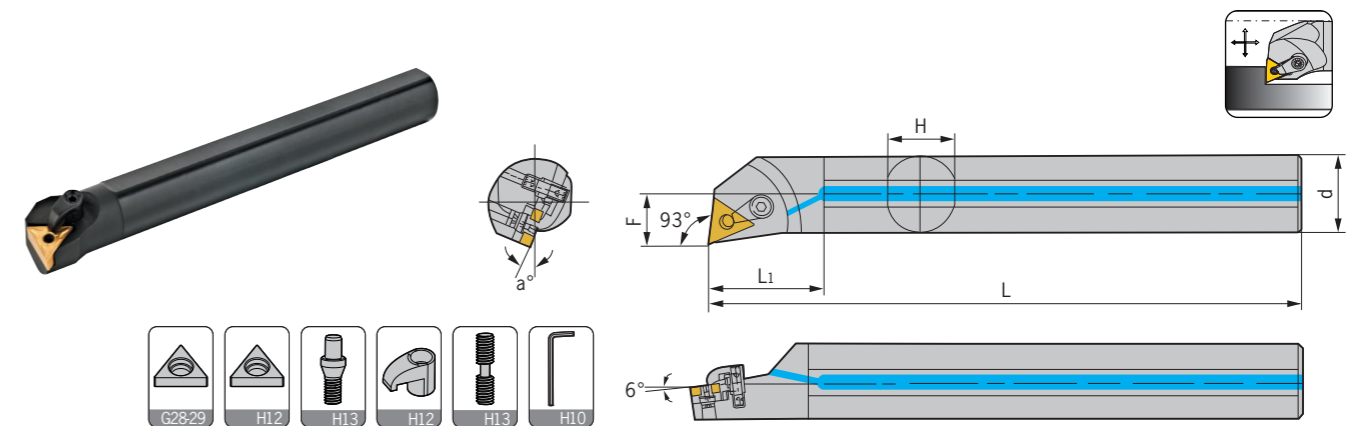


型号 Specification	最小 加工径 Min dia	d	F	L	L1	H	a	刀片 Insert	刀垫 Shim	中心螺丝 Center screw	压板 Clamp	压板螺丝 Clamp screw	扳手 Wrench	出水孔 Water hole
S20Q-MTQNR/L16	25	20	12.5	180	34	18	15°	TN..1604..	-	CTM510	HL1812	ML0622	L02,L025	-
S25R-MTQNR/L16	32	25	16	200	43	23	12°	TN..1604..	-	CTM510	HL1814	ML0625	L02,L03	-
S32S-MTQNR/L16	41	32	22.5	250	54	30	17°	TN..1604..	MT1603	CTM513	HL1814	ML0625	L02,L03	-
S40T-MTQNR/L16	50	40	26.5	300	68	37	15°	TN..1604..	MT1603	CTM513	HL1814	ML0625	L02,L03	-
S50U-MTQNR/L16	60	50	31	350	85	47	12°	TN..1604..	MT1603	CTM513	HL1814	ML0625	L02,L03	-
H20Q-MTQNR/L16	25	20	12.5	180	34	18	15°	TN..1604..	-	CTM510	HL1812	ML0622	L02,L025	-
H25R-MTQNR/L16	32	25	16	200	43	23	12°	TN..1604..	-	CTM510	HL1814	ML0625	L02,L03	-
H32S-MTQNR/L16	41	32	22.5	250	54	30	17°	TN..1604..	MT1603	CTM513	HL1814	ML0625	L02,L03	-
A20Q-MTQNR/L16	25	20	12.5	180	34	18	15°	TN..1604..	-	CTM510	HL1812	ML0622	L02,L025	√
A25R-MTQNR/L16	32	25	16	200	43	23	12°	TN..1604..	-	CTM510	HL1814	ML0625	L02,L03	√
A32S-MTQNR/L16	41	32	22.5	250	54	30	17°	TN..1604..	MT1603	CTM513	HL1814	ML0625	L02,L03	√
A40T-MTQNR/L16	50	40	26.5	300	68	37	15°	TN..1604..	MT1603	CTM513	HL1814	ML0625	L02,L03	√

适用 Suitable:德克刀片 DEREK Insert

Type M

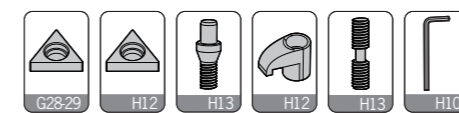
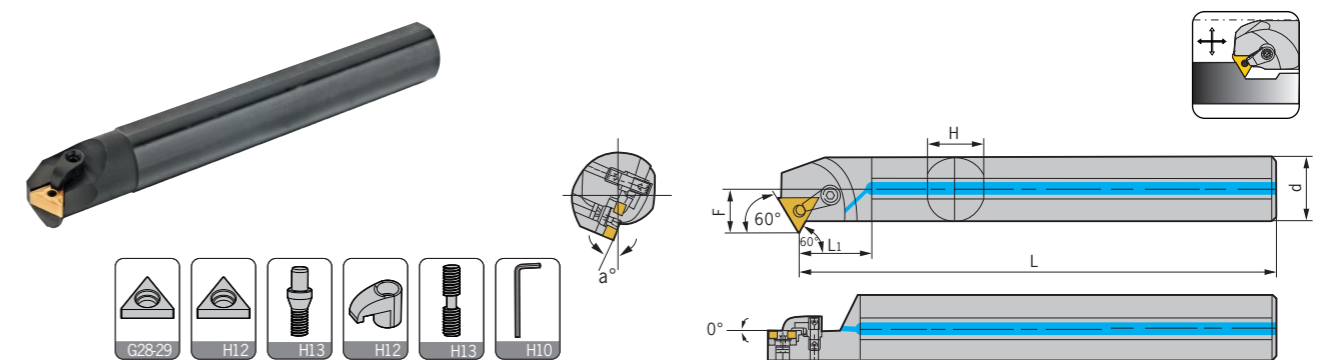
MTUNR/L



型号 Specification	最小 加工径 Min dia	d	F	L	L1	H	a	刀片 Insert	刀垫 Shim	中心螺丝 Center screw	压板 Clamp	压板螺丝 Clamp screw	扳手 Wrench	出水孔 Water hole
S20Q-MTUNR/L16	25	20	12.5	180	34	18	15°	TN..1604..	-	CTM510	HL1812	ML0622	L02,L025	-
S25R-MTUNR/L16	32	25	16	200	43	23	12°	TN..1604..	-	CTM510	HL1814	ML0625	L02,L03	-
S32S-MTUNR/L16	41	32	22.5	250	54	30	17°	TN..1604..	MT1603	CTM513	HL1814	ML0625	L02,L03	-
S40T-MTUNR/L16	50	40	26.5	300	68	37	15°	TN..1604..	MT1603	CTM513	HL1814	ML0625	L02,L03	-
S50U-MTUNR/L16	60	50	31	350	85	47	12°	TN..1604..	MT1603	CTM513	HL1814	ML0625	L02,L03	-
S40T-MTUNR/L22	50	40	26.5	300	68	37	15°	TN..2204..	MT2204	CTM617	HL1814	ML0830	L025,L04	-
S50U-MTUNR/L22	60	50	31	350	85	47	12°	TN..2204..	MT2204	CTM617	HL1814	ML0830	L025,L04	-
H20Q-MTUNR/L16	25	20	12.5	180	34	18	15°	TN..1604..	-	CTM510	HL1812	ML0622	L02,L025	-
H25R-MTUNR/L16	32	25	16	200	43	23	12°	TN..1604..	-	CTM510	HL1814	ML0625	L02,L03	-
H32S-MTUNR/L16	41	32	22.5	250	54	30	17°	TN..1604..	MT1603	CTM513	HL1814	ML0625	L02,L03	-
A20Q-MTUNR/L16	25	20	12.5	180	34	18	15°	TN..1604..	-	CTM510	HL1812	ML0622	L02,L025	√
A25R-MTUNR/L16	32	25	16	200	43	23	12°	TN..1604..	-	CTM510	HL1814	ML0625	L02,L03	√
A32S-MTUNR/L16	41	32	22.5	250	54	30	17°	TN..1604..	MT1603	CTM513	HL1814	ML0625	L02,L03	√

适用 Suitable:德克刀片 DEREK Insert

MTWNR/L

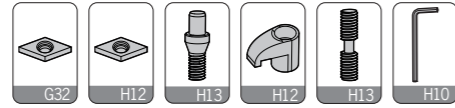
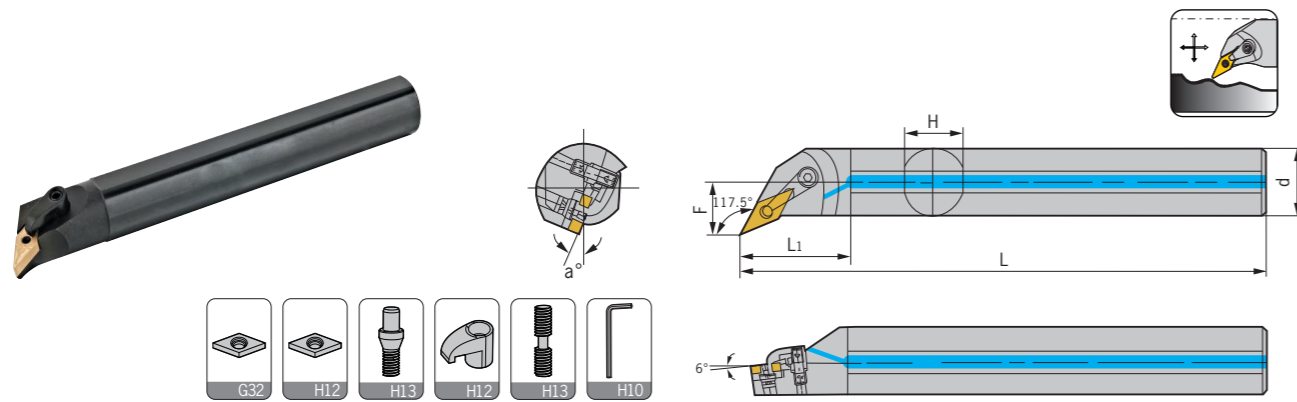


型号 Specification	最小 加工径 Min dia	d	F	L	L1	H	a	刀片 Insert	刀垫 Shim	中心螺丝 Center screw	压板 Clamp	压板螺丝 Clamp screw	扳手 Wrench	出水孔 Water hole
S20Q-MTWNR/L16	27	20	14	180	34	18	15°	TN..1604..	-	CTM510	HL1812	ML0622	L02,L03	-
S25R-MTWNR/L16	32	25	16.5	200	43	23	12°	TN..1604..	-	CTM510	HL1814	ML0625	L02,L03	-
S32S-MTWNR/L16	39	32	20	250	54	30	17°	TN..1604..	MT1603	CTM513	HL1814	ML0625	L02,L03	-
S40T-MTWNR/L16	50	40	24	300	68	37	15°	TN..1604..	MT1603	CTM513	HL1814	ML0625	L02,L03	-
H20Q-MTWNR/L16	27	20	14	180	34	18	15°	TN..1604..	-	CTM510	HL1812	ML0622	L02,L025	-
H25R-MTWNR/L16	32	25	16.5	200	43	23	12°	TN..1604..	-	CTM510	HL1814	ML0625	L02,L03	-
A20Q-MTWNR/L16	27	20	14	180	34	18	15°	TN..1604..	-	CTM510	HL1812	ML0622	L02,L03	√
A25R-MTWNR/L16	32	25	16.5	200	43	23	12°	TN..1604..	-	CTM510	HL1814	ML0625	L02,L03	√

适用 Suitable:德克刀片 DEREK Insert

Type M

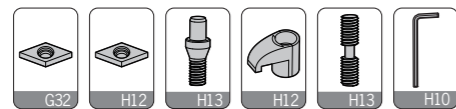
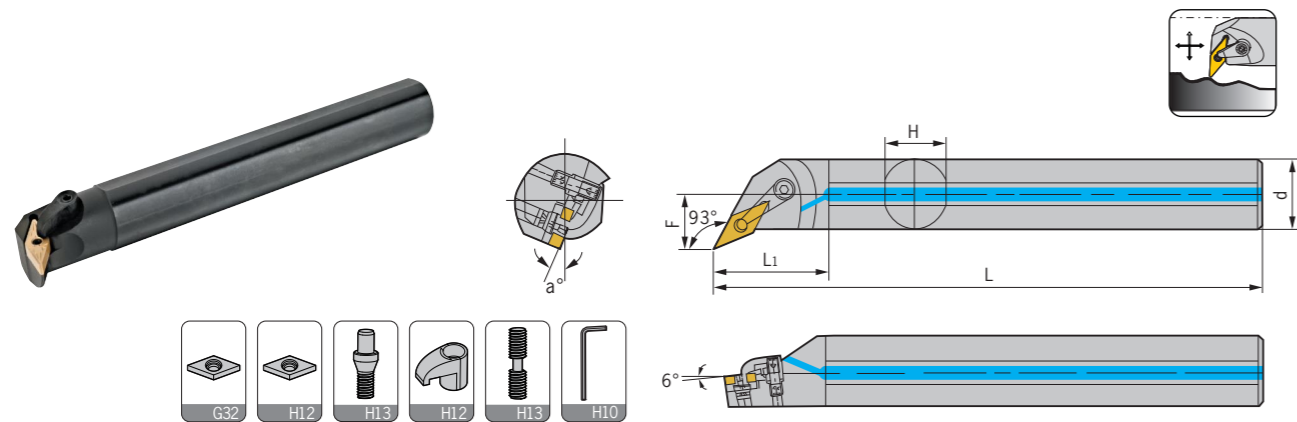
MVQNR/L



型号 Specification	最小加工径 Min dia	d	F	L	L1	H	a	刀片 Insert	刀垫 Shim	中心螺丝 Center screw	压板 Clamp	压板螺丝 Clamp screw	扳手 Wrench	出水孔 Water hole
S25R-MVQNR/L16	32	25	17	200	43	23	12°	VN..1604..	-	CTM510	HL2114	ML0625	L02,L03	-
S32S-MVQNR/L16	42	32	23	250	54	30	17°	VN..1604..	MV1603	CTM513	HL2114	ML0625	L02,L03	-
S40T-MVQNR/L16	50	40	27	300	68	37	15°	VN..1604..	MV1603	CTM513	HL2114	ML0625	L02,L03	-
H25R-MVQNR/L16	32	25	17	200	43	23	12°	VN..1604..	-	CTM510	HL2114	ML0625	L02,L03	-
A20Q-MVQNR/L16	25	20	13	180	34	18	15°	VN..1604..	-	CTM510	HL2114	ML0625	L02,L025	√
A25R-MVQNR/L16	32	25	17	200	43	23	12°	VN..1604..	-	CTM510	HL2114	ML0625	L02,L03	√

适用 Suitable: 德克刀片 DEREK Insert

MVUNR/L

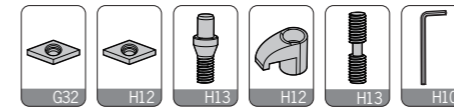
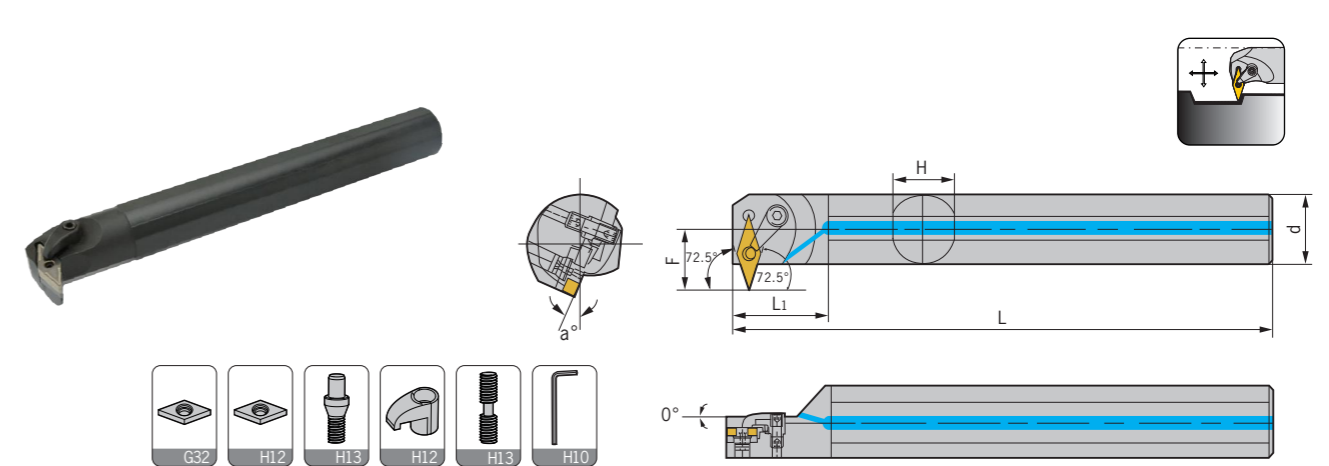


型号 Specification	最小加工径 Min dia	d	F	L	L1	H	a	刀片 Insert	刀垫 Shim	中心螺丝 Center screw	压板 Clamp	压板螺丝 Clamp screw	扳手 Wrench	出水孔 Water hole
S25R-MVUNR/L16	32	25	17	200	43	23	12°	VN..1604..	-	CTM510	HL2114	ML0625	L02,L03	-
S32S-MVUNR/L16	42	32	23	250	54	30	17°	VN..1604..	MV1603	CTM513	HL2114	ML0625	L02,L03	-
S40T-MVUNR/L16	50	40	27	300	68	37	15°	VN..1604..	MV1603	CTM513	HL2114	ML0625	L02,L03	-
H25R-MVUNR/L16	32	25	17	200	43	23	12°	VN..1604..	-	CTM510	HL2114	ML0625	L02,L03	-
H32S-MVUNR/L16	42	32	23	250	54	30	17°	VN..1604..	MV1603	CTM513	HL2114	ML0625	L02,L03	-
A25R-MVUNR/L16	32	25	17	200	43	23	12°	VN..1604..	-	CTM510	HL2114	ML0625	L02,L03	√
A32S-MVUNR/L16	42	32	23	250	54	30	17°	VN..1604..	MV1603	CTM513	HL2114	ML0625	L02,L03	√

适用 Suitable: 德克刀片 DEREK Insert

Type M

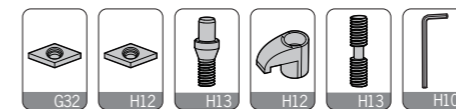
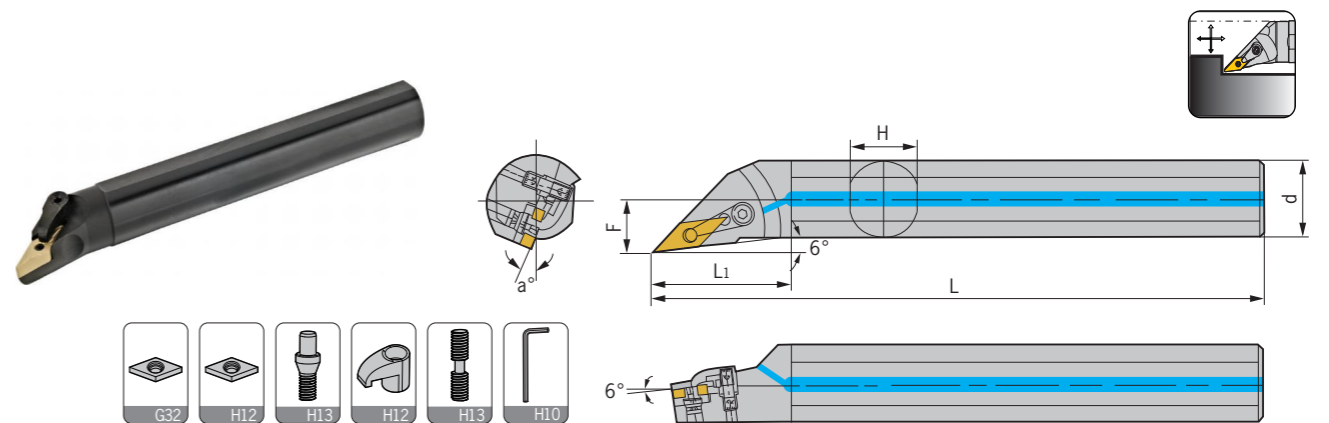
MVWNR/L



型号 Specification	最小加工径 Min dia	d	F	L	L1	H	a	刀片 Insert	刀垫 Shim	中心螺丝 Center screw	压板 Clamp	压板螺丝 Clamp screw	扳手 Wrench	出水孔 Water hole
S25R-MVWNR/L16	40	25	26	200	43	23	12°	VN..1604..	-	CTM510	HL1814	ML0622	L02,L03	-
S32S-MVWNR/L16	48	32	30	250	54	30	17°	VN..1604..	MV1603	CTM513	HL1814	ML0625	L02,L03	-
H25R-MVWNR/L16	40	25	26	200	43	23	12°	VN..1604..	-	CTM510	HL1814	ML0622	L02,L03	-

适用 Suitable: 德克刀片 DEREK Insert

MVXNR/L

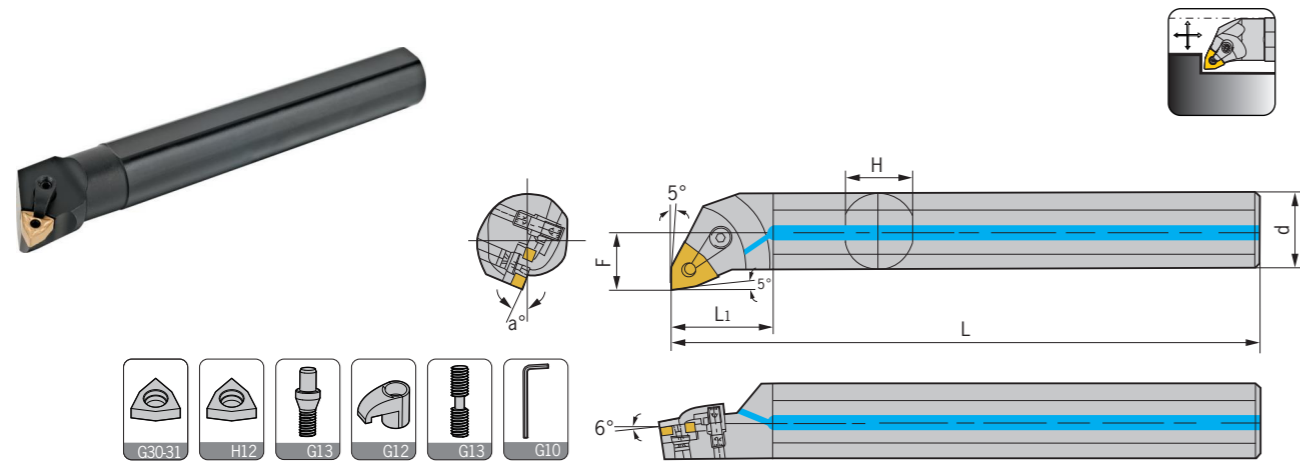


型号 Specification	最小加工径 Min dia	d	F	L	L1	H	a	刀片 Insert	刀垫 Shim	中心螺丝 Center screw	压板 Clamp	压板螺丝 Clamp screw	扳手 Wrench	出水孔 Water hole
S20Q-MVXNR/L16	27	20	14	180	34	18	15°	VN..1604..	-	CTM510	HL2412	ML0622	L02,L03	-
S25R-MVXNR/L16	32	25	17	200	43	23	12°	VN..1604..	-	CTM510	HL2414	ML0625	L02,L03	-
S32S-MVXNR/L16	42	32	23	250	54	30	17°	VN..1604..	MV1603	CTM513	HL2414	ML0625	L02,L03	-
H20Q-MVXNR/L16	27	20	14	180	34	18	15°	VN..1604..	-	CTM510	HL2412	ML0622	L02,L03	-
H25R-MVXNR/L16	32	25	17	200	43	23	12°	VN..1604..	-	CTM510	HL2412	ML0622	L02,L03	-
A20Q-MVXNR/L16	27	20	14	180	34	18	15°	VN..1604..	-	CTM510	HL2412	ML0622	L02,L03	√
A25R-MVXNR/L16	32	25	17	200	43	23	12°	VN..1604..	-	CTM510	HL2412	ML0622	L02,L03	√

适用 Suitable: 德克刀片 DEREK Insert

Type M

MWLNR/L

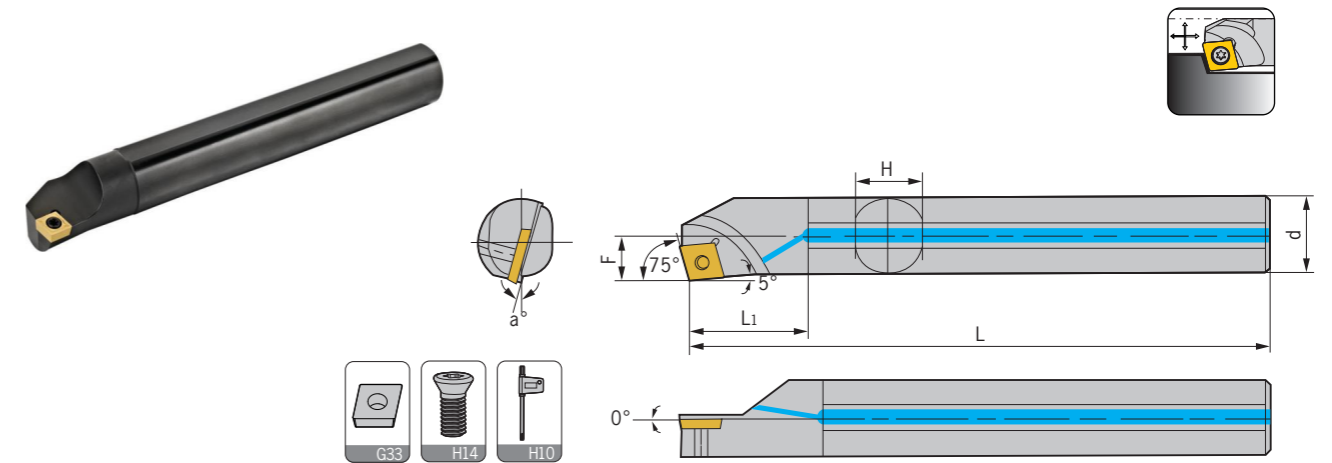


型号 Specification	最小加工径 Min dia	d	F	L	L1	H	a	刀片 Insert	刀垫 Shim	中心螺丝 Center screw	压板 Clamp	压板螺丝 Clamp screw	扳手 Wrench	出水孔 Water hole
S20Q-MWLNR/L06	25	20	13	180	34	18	15°	WN..0604..	-	CTM510	HL1511	ML0519	L025,L02	-
S25R-MWLNR/L06	32	25	16.5	200	43	23	12°	WN..0604..	-	CTM510	HL1814	ML0625	L025,L02	-
S20Q-MWLNR/L08	25	20	13	180	34	18	15°	WN..0804..	-	CTM613	HL1812	ML0622	L025	-
S25R-MWLNR/L08	32	25	16.5	200	43	23	12°	WN..0804..	-	CTM613	HL1812	ML0622	L025,L03	-
S32S-MWLNR/L08	41	32	22	250	54	30	17°	WN..0804..	MW0804	CTM617	HL1814	ML0625	L025,L03	-
S40T-MWLNR/L08	50	40	26	300	68	37	15°	WN..0804..	MW0804	CTM617	HL1814	ML0625	L025,L03	-
S50U-MWLNR/L08	60	50	31	350	85	47	12°	WN..0804..	MW0804	CTM617	HL1814	ML0625	L025,L03	-
H20Q-MWLNR/L06	25	20	13	180	34	18	15°	WN..0604..	-	CTM510	HL1511	ML0519	L02,L025	-
H25R-MWLNR/L06	32	25	16.5	200	43	23	12°	WN..0604..	-	CTM510	HL1814	ML0625	L02,L025	-
H20Q-MWLNR/L08	25	20	13	180	34	18	15°	WN..0804..	-	CTM613	HL1812	ML0622	L025	-
H25R-MWLNR/L08	32	25	16.5	200	43	23	12°	WN..0804..	-	CTM613	HL1812	ML0622	L025,L03	-
H32S-MWLNR/L08	41	32	22	250	54	30	17°	WN..0804..	MW0804	CTM617	HL1814	ML0625	L025,L03	-
A20Q-MWLNR/L06	25	20	13	180	34	18	15°	WN..0604..	-	CTM510	HL1511	ML0519	L025,L02	√
A25R-MWLNR/L06	32	25	16.5	200	43	23	12°	WN..0604..	-	CTM510	HL1814	ML0625	L025,L02	√
A20Q-MWLNR/L08	25	20	13	180	34	18	15°	WN..0804..	-	CTM613	HL1812	ML0622	L025	√
A25R-MWLNR/L08	32	25	16.5	200	43	23	12°	WN..0804..	-	CTM613	HL1812	ML0622	L025,L03	√
A32S-MWLNR/L08	41	32	22	250	54	30	17°	WN..0804..	MW0804	CTM617	HL1814	ML0625	L025,L03	√

适用 Suitable: 德克刀片 DEREK Insert

Type S

SCK*R/L



型号 Specification	最小加工径 Min dia	d	F	L	L1	H	a	刀片 Insert	螺丝 Screw	扳手 Wrench	出水孔 Water hole
S08K-SCKCR/L06	10	8	5.5	125	14	7	13°	CC..0602..	M2.5*5	Q08	-
S10K-SCKCR/L06	13	10	6	125	17	9	12°	CC..0602..	M2.5*6	Q08	-
S12M-SCKCR/L06	16	12	7	150	20	11	10°	CC..0602..	M2.5*6	Q08	-
S12M-SCKCR/L09	16	12	8	150	20	11	12°	CC..09T3..	M3.5*9	Q15	-
S16Q-SCKCR/L09	20	16	9.5	180	27	15	10°	CC..09T3..	M3.5*9	Q15	-
S20Q-SCKCR/L09	24	20	11.5	180	34	18	8°	CC..09T3..	M3.5*9	Q15	-
S25R-SCKCR/L09	31	25	14	200	43	23	8°	CC..09T3..	M3.5*9	Q15	-
H08K-SCKCR/L06	10	8	5.5	125	16	7	13°	CC..0602..	M2.5*5	Q08	-
H10K-SCKCR/L06	13	10	6	125	20	9	12°	CC..0602..	M2.5*5	Q08	-
H12M-SCKCR/L06	16	12	7	150	24	11	10°	CC..0602..	M2.5*6	Q08	-
H12M-SCKCR/L09	16	12	8	150	24	11	12°	CC..09T3..	M3.5*8	Q15	-
H16N-SCKCR/L09	20	16	9.5	160	32	15	10°	CC..09T3..	M3.5*8	Q15	-
C08K-SCKCR/L06	10	8	5.5	125	14	7	13°	CC..0602..	M2.5*5	Q08	-
C10M-SCKCR/L06	13	10	6	150	17	9	12°	CC..0602..	M2.5*6	Q08	-
C12Q-SCKCR/L06	16	12	7	180	20	11	10°	CC..0602..	M2.5*6	Q08	-
C12Q-SCKCR/L09	16	12	8	180	20	11	12°	CC..09T3..	M3.5*9	Q15	-
C16R-SCKCR/L09	20	16	9.5	200	27	15	10°	CC..09T3..	M3.5*9	Q15	-
C20S-SCKCR/L09	24	20	11.5	250	34	18	8°	CC..09T3..	M3.5*9	Q15	-
S08K-SCKPR/L06	10	8	5.5	125	14	7	10°	CP..0602..	M2.5*5	Q08	-
S10K-SCKPR/L06	13	10	6	125	17	9	8°	CP..0602..	M2.5*5	Q08	-
S12M-SCKPR/L06	16	12	7	150	20	11	6°	CP..0602..	M2.5*6	Q08	-
S10K-SCKPR/L08	13	10	7	125	17	9	10°	CP..0802..	M3*6	Q08	-
S12M-SCKPR/L08	16	12	7.5	150	20	11	8°	CP..0802..	M3*6	Q08	-
S16Q-SCKPR/L08	20	16	9.5	180	27	15	6°	CP..0802..	M3*6	Q08	-
S12M-SCKPR/L09	16	12	8	150	20	11	8°	CP..0903..	M3.5*7	Q15	-
S16Q-SCKPR/L09	20	16	9.5	160	27	15	6°	CP..0903..	M3.5*8	Q15	-
S20Q-SCKPR/L09	24	20	11.5	180	34	18	4°	CP..0903..	M3.5*8	Q15	-
S25R-SCKPR/L09	31	25	14	200	43	23	4°	CP..0903..	M3.5*8	Q15	-

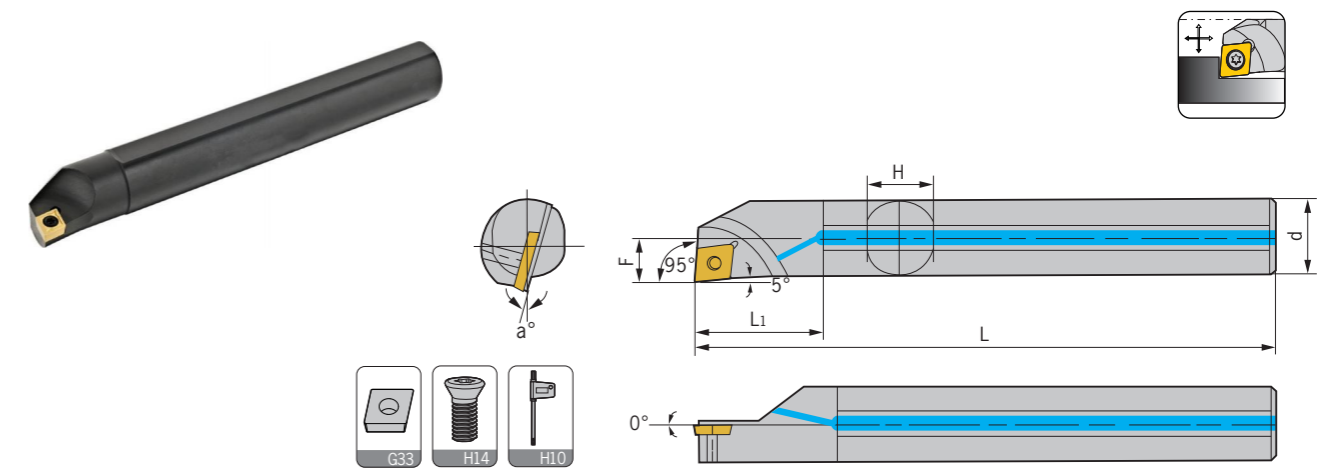
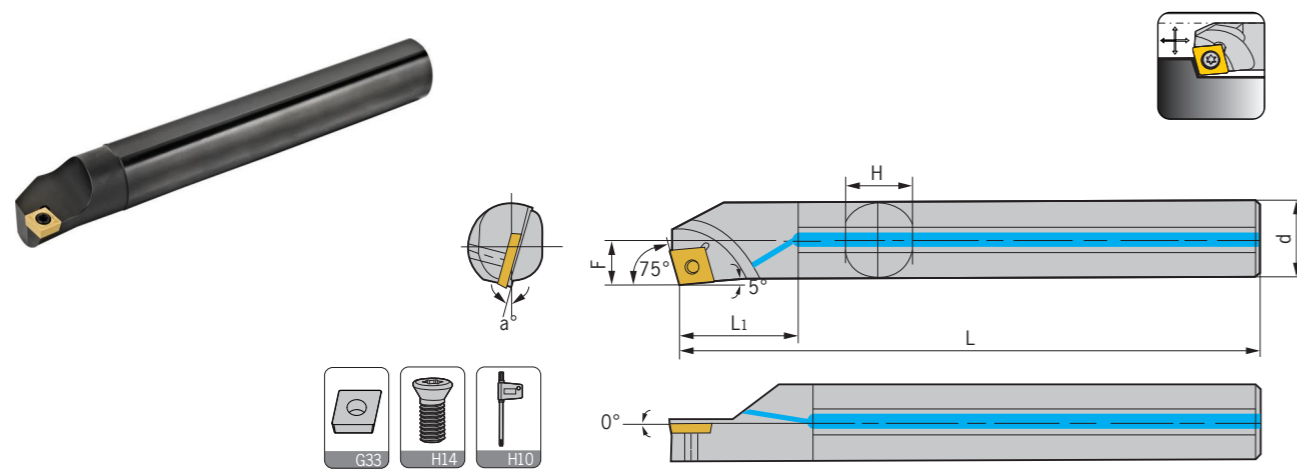
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Type S

SCK*R/L

Type S

SCL*R/L



型号 Specification	最小加工径 Min dia	d	F	L	L1	H	a	刀片 Insert	螺丝 Screw	扳手 Wrench	出水孔 Water hole
H08K-SCKPR/L06	10	8	5.5	125	16	7	10°	CP..0602..	M2.5*5	Q08	-
H10K-SCKPR/L06	13	10	6	125	20	9	8°	CP..0602..	M2.5*5	Q08	-
H12M-SCKPR/L06	24	12	7	150	24	11	6°	CP..0602..	M2.5*5	Q08	-
H10K-SCKPR/L08	31	10	7	125	20	9	10°	CP..0802..	M3*6	Q08	-
H12M-SCKPR/L08	16	12	7.5	150	24	11	8°	CP..0802..	M3*6	Q08	-
H16N-SCKPR/L08	20	16	9.5	160	32	15	6°	CP..0802..	M3*6	Q08	-
H12M-SCKPR/L09	16	12	8	150	24	11	8°	CP..0903..	M3.5*7	Q15	-
H16N-SCKPR/L09	20	16	9.5	160	32	15	6°	CP..0903..	M3.5*7	Q15	-
C08K-SCKPR/L06	10	8	5.5	125	14	7	10°	CP..0602..	M2.5*5	Q08	-
C10M-SCKPR/L06	13	10	6	150	17	9	8°	CP..0602..	M2.5*5	Q08	-
C12Q-SCKPR/L06	16	12	7	180	20	11	6°	CP..0602..	M2.5*5	Q08	-
C12Q-SCKPR/L09	16	12	8	180	20	11	8°	CP..0903..	M3.5*7	Q15	-
C16R-SCKPR/L09	20	16	9.5	200	27	15	6°	CP..0903..	M3.5*7	Q15	-
C20S-SCKPR/L09	24	20	11.5	250	34	18	4°	CP..0903..	M3.5*7	Q15	-
A08K-SCKCR/L06	10	8	5.5	125	14	7	13°	CC..0602..	M2.5*5	Q08	√
A10K-SCKCR/L06	13	10	6	125	17	9	12°	CC..0602..	M2.5*6	Q08	√
A12M-SCKCR/L06	16	12	7	150	20	11	10°	CC..0602..	M2.5*6	Q08	√
A12M-SCKCR/L09	16	12	8	150	20	11	12°	CC..09T3..	M3.5*9	Q15	√
A16N-SCKCR/L09	20	16	9.5	160	27	15	10°	CC..09T3..	M3.5*9	Q15	√
A20Q-SCKCR/L09	24	20	11.5	180	34	18	8°	CC..09T3..	M3.5*9	Q15	√
A25R-SCKCR/L09	31	25	14	200	43	23	8°	CC..09T3..	M3.5*9	Q15	√
A10K-SCKPR/L08	13	10	7	125	17	9	10°	CP..0802..	M3*6	Q08	√
A12M-SCKPR/L08	16	12	7.5	150	20	11	8°	CP..0802..	M3*6	Q08	√
A16N-SCKPR/L08	20	16	9.5	160	27	15	6°	CP..0802..	M3*6	Q08	√
A12M-SCKPR/L09	16	12	8	150	20	11	8°	CP..0903..	M3.5*7	Q15	√
A16N-SCKPR/L09	20	16	9.5	160	27	15	6°	CP..0903..	M3.5*7	Q15	√
A20Q-SCKPR/L09	24	20	11.5	180	34	18	4°	CP..0903..	M3.5*7	Q15	√

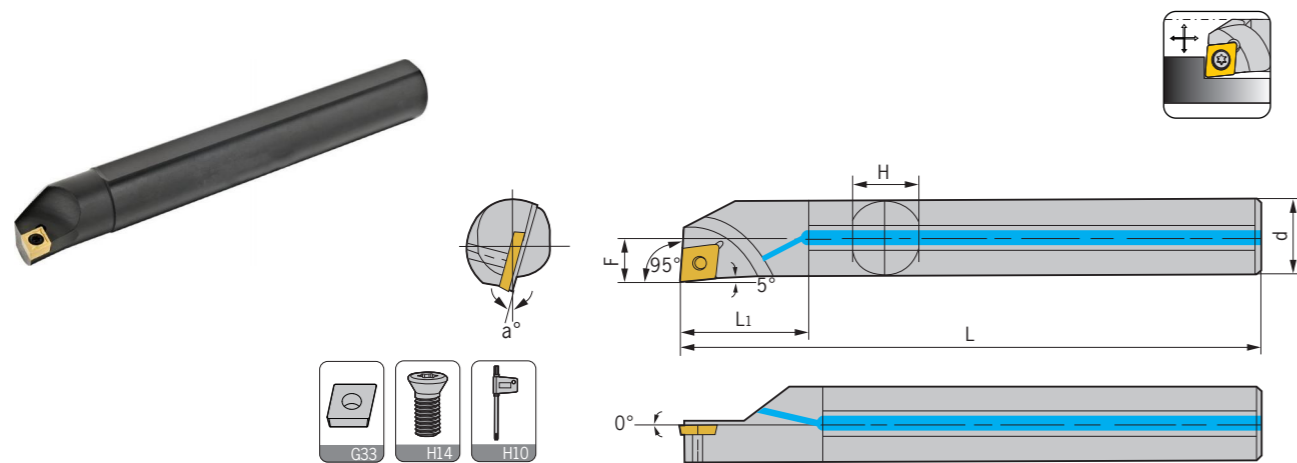
适用 Suitable: 德克刀片 DEREK Insert

型号 Specification	最小加工径 Min dia	d	F	L	L1	H	a	刀片 Insert	螺丝 Screw	扳手 Wrench	出水孔 Water hole
S07K-SCLCR/L06-A16	9	16	4.5	125	15	15	15°	CC..0602..	M2.5*5	Q08	-
S07K-SCLCR/L06	9	8	4.5	125	12	7	15°	CC..0602..	M2.5*5	Q08	-
S08K-SCLCR/L06	10	8	5	125	14	7	13°	CC..0602..	M2.5*5	Q08	-
S08K-SCLCR/L06-A16	12	16	5	125	21	15	13°	CC..0602..	M2.5*5	Q08	-
S10K-SCLCR/L06-A16	13	16	6	125	26	15	12°	CC..0602..	M2.5*5	Q08	-
S10K-SCLCR/L06	13	10	6	125	17	9	12°	CC..0602..	M2.5*5	Q08	-
S12M-SCLCR/L06	16	12	7	150	20	11	10°	CC..0602..	M2.5*6	Q08	-
S16Q-SCLCR/L06	20	16	9	180	27	15	8°	CC..0602..	M2.5*6	Q08	-
S12M-SCLCR/L09	16	12	9	150	20	11	12°	CC..09T3..	M3.5*9	Q15	-
S12M-SCLCR/L09-A16	16	16	9	150	31	15	12°	CC..09T3..	M3.5*9	Q15	-
S16Q-SCLCR/L09	20	16	9.5	180	27	15	10°	CC..09T3..	M3.5*9	Q15	-
S20Q-SCLCR/L09	25	20	11.5	180	34	18	8°	CC..09T3..	M3.5*9	Q15	-
S25R-SCLCR/L09	31	25	14	200	34	23	6°	CC..09T3..	M3.5*9	Q15	-
S32S-SCLCR/L09	39	32	17.5	250	54	30	4°	CC..09T3..	M3.5*9	Q15	-
S40T-SCLCR/L09	50	40	21	300	68	37	0°	CC..09T3..	M3.5*9	Q15	-
S20Q-SCLCR/L12	25	20	12	180	34	18	10°	CC..1204..	M5*12	Q20	-
S25R-SCLCR/L12	32	25	14.5	200	43	23	8°	CC..1204..	M5*12	Q20	-
S32S-SCLCR/L12	39	32	18	250	54	30	6°	CC..1204..	M5*12	Q20	-
S40T-SCLCR/L12	50	40	22	300	68	37	4°	CC..1204..	M5*12	Q20	-
H08K-SCLCR/L06	10	8	5	125	16	7	13°	CC..0602..	M2.5*5	Q08	-
H10K-SCLCR/L06	13	10	6	125	20	9	12°	CC..0602..	M2.5*6	Q08	-
H12M-SCLCR/L06	16	12	7	150	24	11	10°	CC..0602..	M2.5*6	Q08	-
H12M-SCLCR/L09	16	12	9	150	24	11	12°	CC..09T3..	M3.5*8	Q15	-
H16N-SCLCR/L09	20	16	9.5	160	32	15	10°	CC..09T3..	M3.5*8	Q15	-
C08K-SCLCR/L06	10	8	5	125	14	7	13°	CC..0602..	M2.5*5	Q08	-
C10M-SCLCR/L06	13	10	6	150	17	9	12°	CC..0602..	M2.5*6	Q08	-
C12Q-SCLCR/L06	16	12	7	180	20	11	10°	CC..0602..	M2.5*6	Q08	-
C12Q-SCLCR/L09	16	12	9	180	20	11	12°	CC..09T3..	M3.5*9	Q15	-
C16R-SCLCR/L09	20	16	9.5	200	27	15	10°	CC..09T3..	M3.5*9	Q15	-
C20S-SCLCR/L09	25	20	11.5	250	34	18	8°	CC..09T3..	M3.5*9	Q15	-
C20S-SCLCR/L12	25	20	12	250	34	18	10°	CC..1204..	M5*10	Q20	-

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Type S

SCL*R/L

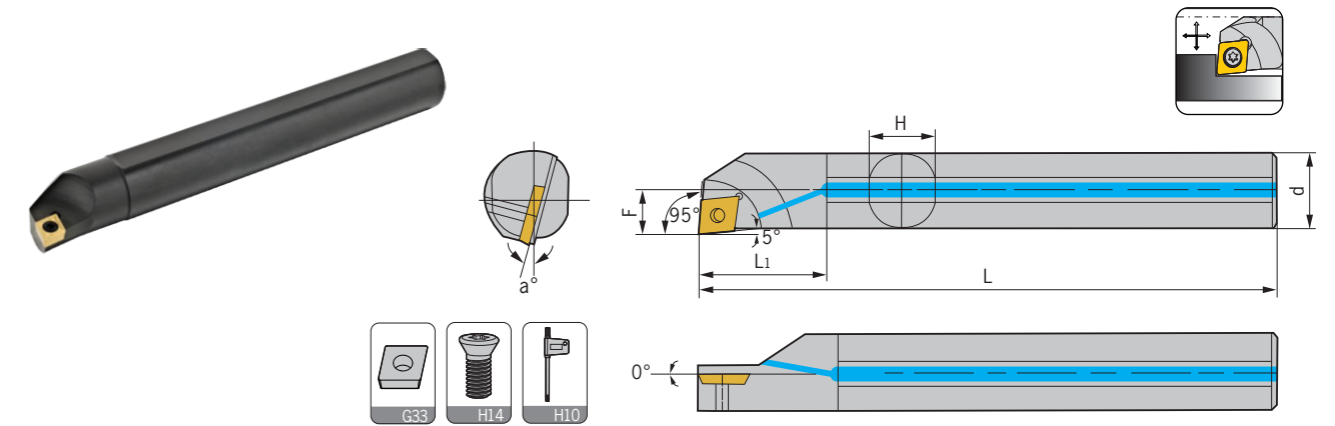


型号 Specification	最小加工径 Min dia	d	F	L	L1	H	a	刀片 Insert	螺丝 Screw	扳手 Wrench	出水孔 Water hole
S08K-SCLPR/L06	10	8	5	125	14	7	10°	CP..0602..	M2.5*5	Q08	-
S10K-SCLPR/L06	13	10	6	125	17	9	8°	CP..0602..	M2.5*5	Q08	-
S12M-SCLPR/L06	16	12	7	150	20	11	6°	CP..0602..	M2.5*6	Q08	-
S10K-SCLPR/L08	13	10	6	125	17	9	8°	CP..0802..	M3*6	Q08	-
S12M-SCLPR/L08	16	12	7	150	20	11	6°	CP..0802..	M3*6	Q08	-
S16Q-SCLPR/L08	20	16	9	160	27	15	4°	CP..0802..	M3*6	Q08	-
S20Q-SCLPR/L08	25	20	11	180	34	18	2°	CP..0802..	M3*6	Q08	-
S12M-SCLPR/L09	16	12	9	150	20	11	10°	CP..0903..	M3.5*9	Q15	-
S16Q-SCLPR/L09	20	16	9.5	160	27	15	8°	CP..0903..	M3.5*9	Q15	-
S20Q-SCLPR/L09	25	20	11.5	180	34	18	6°	CP..0903..	M3.5*9	Q15	-
S25R-SCLPR/L09	31	25	14	200	43	23	4°	CP..0903..	M3.5*9	Q15	-
S32S-SCLPR/L09	39	32	17.5	250	54	30	4°	CP..0903..	M3.5*9	Q15	-
A07K-SCLCR/L06	9	8	4.5	125	12	7	15°	CC..0602..	M2.5*5	Q08	√
A08K-SCLCR/L06	10	8	5	125	14	7	13°	CC..0602..	M2.5*5	Q08	√
A10K-SCLCR/L06	13	10	6	125	17	9	12°	CC..0602..	M2.5*6	Q08	√
A12M-SCLCR/L06	16	12	7	150	20	11	10°	CC..0602..	M2.5*6	Q08	√
A16N-SCLCR/L06	20	16	9	160	27	15	8°	CC..0602..	M2.5*6	Q08	√
A12M-SCLCR/L09	16	12	9	150	20	11	12°	CC..09T3..	M3.5*9	Q15	√
A16N-SCLCR/L09	20	16	9.5	160	27	15	10°	CC..09T3..	M3.5*9	Q15	√
A20Q-SCLCR/L09	25	20	11.5	180	34	18	8°	CC..09T3..	M3.5*9	Q15	√
A25R-SCLCR/L09	31	25	14	200	43	23	6°	CC..09T3..	M3.5*9	Q15	√
A20Q-SCLCR/L12	25	20	12	180	34	18	10°	CC..1204..	M5*12	Q20	√
A25R-SCLCR/L12	32	25	14.5	200	43	23	8°	CC..1204..	M5*12	Q20	√
A08K-SCLPR/L06	10	8	5	125	14	7	10°	CP..0602..	M2.5*5	Q08	√
A10K-SCLPR/L06	13	10	6	125	17	9	8°	CP..0602..	M2.5*5	Q08	√
A12M-SCLPR/L06	16	12	7	150	20	11	6°	CP..0602..	M2.5*5	Q08	√
A10K-SCLPR/L08	13	10	6	125	17	9	8°	CP..0802..	M3*6	Q08	√
A12M-SCLPR/L08	16	12	7	150	20	11	6°	CP..0802..	M3*6	Q08	√
A16N-SCLPR/L08	20	16	9	160	27	15	4°	CP..0802..	M3*6	Q08	√
A20Q-SCLPR/L08	25	20	11	180	34	18	2°	CP..0802..	M3*6	Q08	√
A12M-SCLPR/L09	16	12	9	150	20	11	10°	CP..0903..	M3.5*9	Q15	√
A16N-SCLPR/L09	20	16	9.5	160	27	15	8°	CP..0903..	M3.5*9	Q15	√
A20Q-SCLPR/L09	25	20	11.5	180	34	18	6°	CP..0903..	M3.5*9	Q15	√

适用 Suitable: 德克刀片 DEREK Insert

Type S

SCLCR/L*H



型号 Specification	最小加工径 Min dia	d	F	L	L1	H	a	刀片 Insert	螺丝 Screw	扳手 Wrench	出水孔 Water hole
S08K-SCLCR/L06H09	9	8	4.25	125	14	7	13°	CC..0602..	M2.5*5	Q08	-
S10K-SCLCR/L06H11	11	10	5.25	125	17	9	12°	CC..0602..	M2.5*6	Q08	-
S12M-SCLCR/L06H13	13	12	6.25	150	20	11	10°	CC..0602..	M2.5*6	Q08	-
S16N-SCLCR/L09H17	17	16	8.5	160	27	15	10°	CC..09T3..	M3.5*8	Q15	-
A08K-SCLCR/L06H09	9	8	4.25	125	14	7	13°	CC..0602..	M2.5*5	Q08	√
A10K-SCLCR/L06H11	11	10	5.25	125	17	9	12°	CC..0602..	M2.5*6	Q08	√
A12M-SCLCR/L06H13	13	12	6.25	150	20	11	10°	CC..0602..	M2.5*6	Q08	√
A16N-SCLCR/L09H17	17	16	8.5	160	27	15	10°	CC..09T3..	M3.5*8	Q15	√

适用 Suitable: 德克刀片 DEREK Insert

车刀系列
TURNING TOOLS

外圆车刀
External turning tool

内孔车刀
Internal turning tool

螺纹车刀
Threading tool

切槽车刀
Grooving tool

车刀系列
TURNING TOOLS

外圆车刀
External turning tool

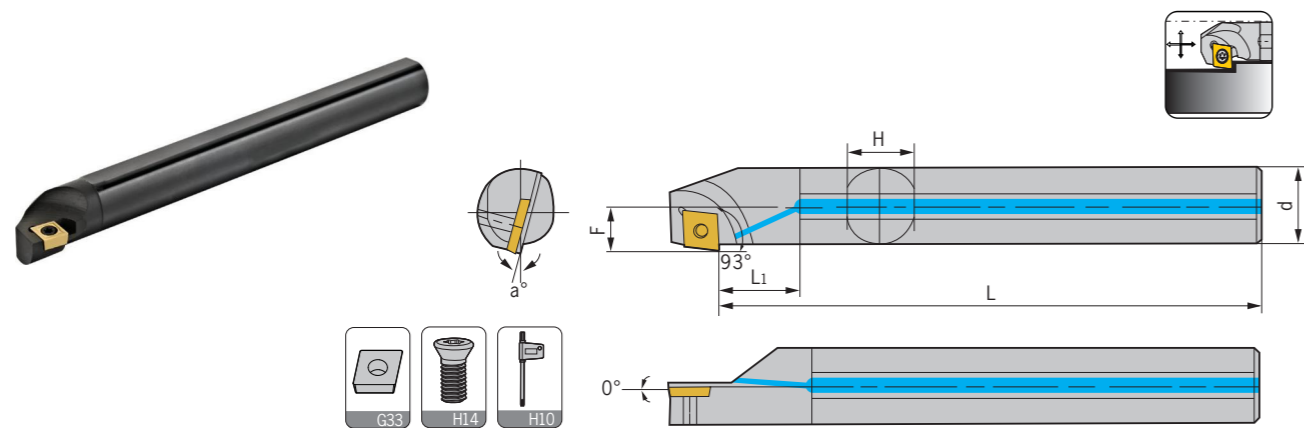
内孔车刀
Internal turning tool

螺纹车刀
Threading tool

切槽车刀
Grooving tool

Type S

SCZCR/L

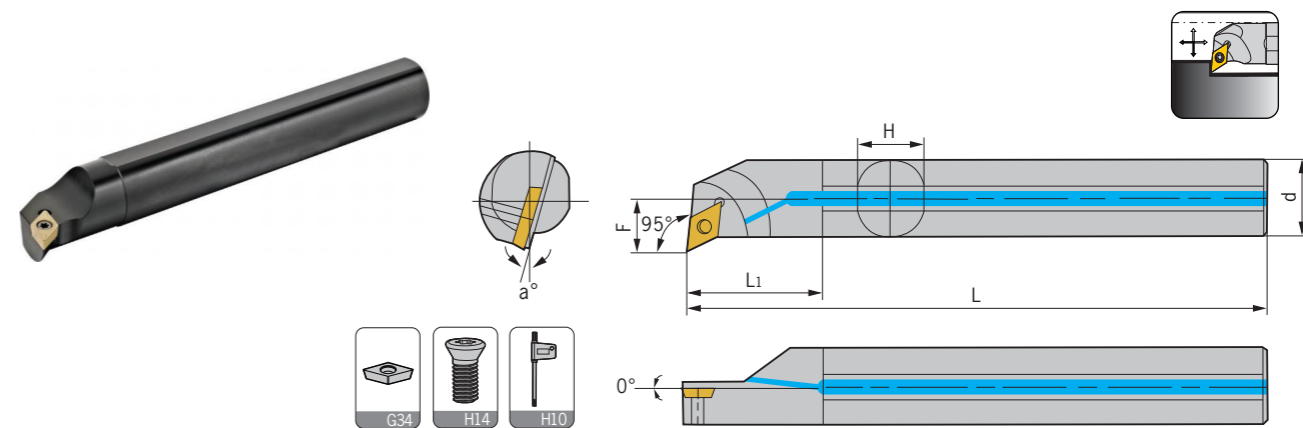


型号 Specification	最小加工径 Min dia	d	F	L	L1	H	a	刀片 Insert	螺丝 Screw	扳手 Wrench	出水孔 Water hole
S08K-SCZCR/L06	12	8	6.5	125	14	7	13°	CC..0602..	M2.5*5	Q08	-
S10K-SCZCR/L06	14	10	7.5	125	17	9	12°	CC..0602..	M2.5*5	Q08	-
S12M-SCZCR/L06	16	12	8.5	150	20	11	10°	CC..0602..	M2.5*6	Q08	-
S16Q-SCZCR/L06	20	16	10.5	160	27	15	8°	CC..0602..	M2.5*6	Q08	-
S16Q-SCZCR/L09	21	16	11.5	160	27	15	10°	CC..09T3..	M3.5*9	Q15	-
S20Q-SCZCR/L09	25	20	13.5	180	34	18	8°	CC..09T3..	M3.5*9	Q15	-
S25R-SCZCR/L09	32	25	16	200	43	23	6°	CC..09T3..	M3.5*9	Q15	-
H08K-SCZCR/L06	12	8	6.5	125	16	7	13°	CC..0602..	M2.5*5	Q08	-
H10K-SCZCR/L06	14	10	7.5	125	20	9	12°	CC..0602..	M2.5*6	Q08	-
H12M-SCZCR/L06	16	12	8.5	150	24	11	10°	CC..0602..	M2.5*6	Q08	-
H16N-SCZCR/L06	20	16	10.5	160	32	15	8°	CC..0602..	M2.5*7	Q08	-
H16N-SCZCR/L09	21	16	11.5	160	32	15	10°	CC..09T3..	M3.5*9	Q15	-
A08K-SCZCR/L06	12	8	6.5	125	14	7	13°	CC..0602..	M2.5*5	Q08	√
A10K-SCZCR/L06	14	10	7.5	125	17	9	12°	CC..0602..	M2.5*6	Q08	√
A12M-SCZCR/L06	16	12	8.5	150	20	11	10°	CC..0602..	M2.5*6	Q08	√
A16N-SCZCR/L09	21	16	11.5	160	27	15	10°	CC..09T3..	M3.5*9	Q15	√
A20Q-SCZCR/L09	25	20	13.5	180	34	18	8°	CC..09T3..	M3.5*9	Q15	√
A25R-SCZCR/L09	32	25	16	200	43	23	6°	CC..09T3..	M3.5*9	Q15	√

适用 Suitable: 德克刀片 DEREK Insert

Type S

SDLCR/L



型号 Specification	最小加工径 Min dia	d	F	L	L1	H	a	刀片 Insert	螺丝 Screw	扳手 Wrench	出水孔 Water hole
S10K-SDLCR/L07	15	10	8	125	17	9	10°	DC..0702..	M2.5*6	Q08	-
S12M-SDLCR/L07	17	12	9	150	20	11	8°	DC..0702..	M2.5*6	Q08	-
S16Q-SDLCR/L07	22	16	11	160	27	15	6°	DC..0702..	M2.5*7	Q08	-
S20Q-SDLCR/L11	25	20	13	180	34	18	6°	DC..11T3..	M3.5*9	Q15	-
S25R-SDLCR/L11	32	25	16	200	43	23	4°	DC..11T3..	M3.5*9	Q15	-
S32S-SDLCR/L11	39	32	20	250	54	30	4°	DC..11T3..	M3.5*9	Q15	-
H10K-SDLCR/L07	15	10	8	125	20	9	10°	DC..0702..	M2.5*6	Q08	-
H12M-SDLCR/L07	17	12	9	150	24	11	8°	DC..0702..	M2.5*6	Q08	-
H16N-SDLCR/L07	22	16	11	160	32	15	6°	DC..0702..	M2.5*7	Q08	-
C10K-SDLCR/L07	15	10	8	125	17	9	10°	DC..0702..	M2.5*6	Q08	-
C12M-SDLCR/L07	17	12	9	150	20	11	8°	DC..0702..	M2.5*6	Q08	-
C16N-SDLCR/L07	22	16	11	160	27	15	6°	DC..0702..	M2.5*7	Q08	-
C20Q-SDLCR/L11	25	20	13	180	34	18	6°	DC..11T3..	M3.5*9	Q15	-
A10K-SDLCR/L07	15	10	8	125	17	9	10°	DC..0702..	M2.5*7	Q08	√
A12M-SDLCR/L07	17	12	9	150	20	11	8°	DC..0702..	M2.5*7	Q08	√
A16N-SDLCR/L07	22	16	11	160	24	15	6°	DC..0702..	M2.5*7	Q08	√
A20Q-SDLCR/L11	25	20	13	180	34	18	6°	DC..11T3..	M4*10	Q15	√
A25R-SDLCR/L11	32	25	16	200	43	23	4°	DC..11T3..	M4*10	Q15	√

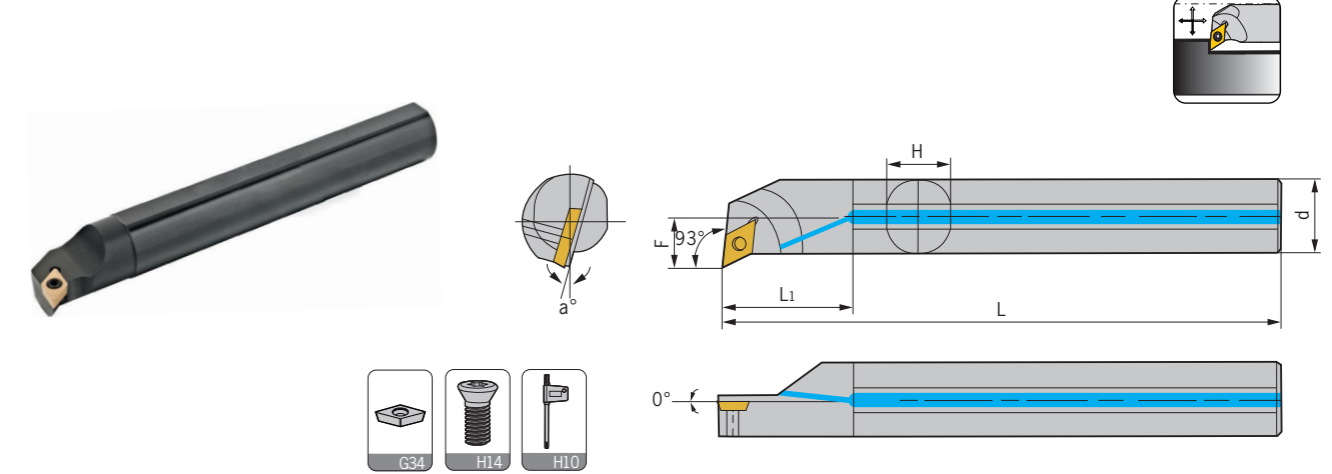
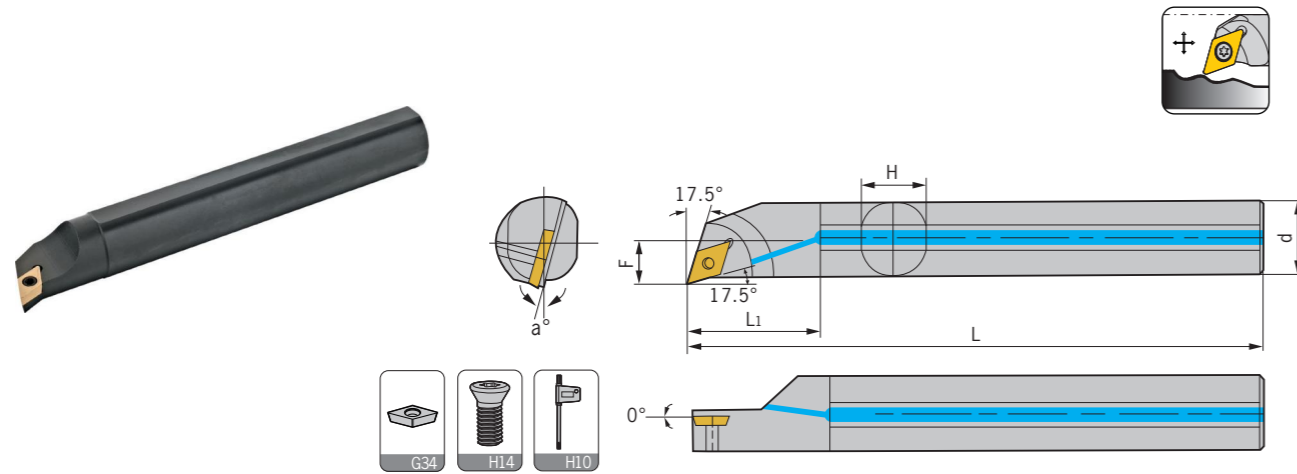
适用 Suitable: 德克刀片 DEREK Insert

Type S

SDQCR/L

Type S

SDUCR/L



型号 Specification	最小加工径 Min dia	d	F	L	L1	H	a	刀片 Insert	螺丝 Screw	扳手 Wrench	出水孔 Water hole
S10K-SDQCR/L07	13	10	7	125	17	9	10°	DC..0702..	M2.5*5	Q08	-
S12M-SDQCR/L07	16	12	9	150	20	11	8°	DC..0702..	M2.5*6	Q08	-
S16Q-SDQCR/L07	20	16	10.5	160	27	15	6°	DC..0702..	M2.5*6	Q08	-
S20Q-SDQCR/L11	25	20	13	180	34	18	6°	DC..11T3..	M3.5*9	Q15	-
S25R-SDQCR/L11	32	25	16	200	43	23	4°	DC..11T3..	M3.5*9	Q15	-
S32S-SDQCR/L11	9	32	20	250	54	30	4°	DC..11T3..	M3.5*9	Q15	-
H10K-SDQCR/L07	13	10	7	125	17	9	10°	DC..0702..	M2.5*6	Q08	-
H12M-SDQCR/L07	16	12	9	150	20	11	8°	DC..0702..	M2.5*6	Q08	-
H16N-SDQCR/L07	20	16	10.5	160	27	15	6°	DC..0702..	M2.5*7	Q08	-
C10K-SDQCR/L07	13	10	7	150	17	9	10°	DC..0702..	M2.5*5	Q08	-
C12M-SDQCR/L07	16	12	9	180	20	11	8°	DC..0702..	M2.5*6	Q08	-
C16N-SDQCR/L07	20	16	10.5	200	27	15	6°	DC..0702..	M2.5*6	Q08	-
C20Q-SDQCR/L11	25	20	13	250	34	19	6°	DC..11T3..	M3.5*9	Q15	-
A10K-SDQCR/L07	13	10	7	125	17	9	10°	DC..0702..	M2.5*7	Q08	√
A12M-SDQCR/L07	16	12	9	150	20	11	8°	DC..0702..	M2.5*7	Q08	√
A16N-SDQCR/L07	20	16	10.5	160	27	15	6°	DC..0702..	M2.5*7	Q08	√
A20Q-SDQCR/L11	25	20	13	180	34	18	6°	DC..11T3..	M4*10	Q15	√
A25R-SDQCR/L11	32	25	16	200	43	23	4°	DC..11T3..	M4*10	Q15	√

适用 Suitable: 德克刀片 DEREK Insert

型号 Specification	最小加工径 Min dia	d	F	L	L1	H	a	刀片 Insert	螺丝 Screw	扳手 Wrench	出水孔 Water hole
S10K-SDUCR/L07	15	10	8	125	17	9	10°	DC..0702..	M2.5*5	Q08	-
S12M-SDUCR/L07	17	12	9	150	20	11	8°	DC..0702..	M2.5*6	Q08	-
S14N-SDUCR/L07	19	16	10	160	24	13	6°	DC..0702..	M2.5*6	Q08	-
S16Q-SDUCR/L07	22	16	11	160	27	15	6°	DC..0702..	M2.5*6	Q08	-
S20Q-SDUCR/L07	25	20	13	180	34	18	6°	DC..0702..	M2.5*6	Q08	-
S16Q-SDUCR/L11	22	16	11	160	27	15	8°	DC..11T3..	M3.5*9	Q15	-
S20Q-SDUCR/L11	25	20	13	180	34	18	6°	DC..11T3..	M3.5*9	Q15	-
S25R-SDUCR/L11	32	25	16	200	43	23	4°	DC..11T3..	M3.5*9	Q15	-
S32S-SDUCR/L11	39	32	20	250	54	30	4°	DC..11T3..	M3.5*9	Q15	-
S40T-SDUCR/L11	50	40	24	300	68	37	2°	DC..11T3..	M3.5*9	Q15	-
H10K-SDUCR/L07	15	10	8	125	20	9	10°	DC..0702..	M2.5*6	Q08	-
H12M-SDUCR/L07	17	12	9	150	24	11	8°	DC..0702..	M2.5*6	Q08	-
H16N-SDUCR/L07	22	16	11	160	32	15	6°	DC..0702..	M2.5*7	Q08	-
C10K-SDUCR/L07	15	10	8	125	17	9	10°	DC..0702..	M2.5*5	Q08	-
C12M-SDUCR/L07	17	12	9	150	20	11	8°	DC..0702..	M2.5*6	Q08	-
C16N-SDUCR/L07	22	16	11	160	27	15	6°	DC..0702..	M2.5*6	Q08	-
C20Q-SDUCR/L11	25	20	13	180	34	19	6°	DC..11T3..	M3.5*9	Q15	-
A10K-SDUCR/L07	15	10	8	125	17	9	10°	DC..0702..	M2.5*7	Q08	√
A12M-SDUCR/L07	17	12	9	150	20	11	8°	DC..0702..	M2.5*7	Q08	√
A14N-SDUCR/L07	19	16	10	160	24	13	6°	DC..0702..	M2.5*7	Q08	√
A16N-SDUCR/L07	22	16	11	160	27	15	6°	DC..0702..	M2.5*7	Q08	√
A20Q-SDUCR/L07	25	20	13	180	34	18	6°	DC..0702..	M2.5*7	Q08	√
A16N-SDUCR/L11	22	16	11	160	27	15	8°	DC..11T3..	M4*10	Q15	√
A20Q-SDUCR/L11	25	20	13	180	34	18	6°	DC..11T3..	M4*10	Q15	√
A25R-SDUCR/L11	32	25	16	200	43	23	4°	DC..11T3..	M4*10	Q15	√

适用 Suitable: 德克刀片 DEREK Insert

车刀系列
TURNING TOOLS

外圆车刀
External turning tool

内孔车刀
Internal turning tool

螺纹车刀
Threading tool

切槽车刀
Grooving tool

车刀系列
TURNING TOOLS

外圆车刀
External turning tool

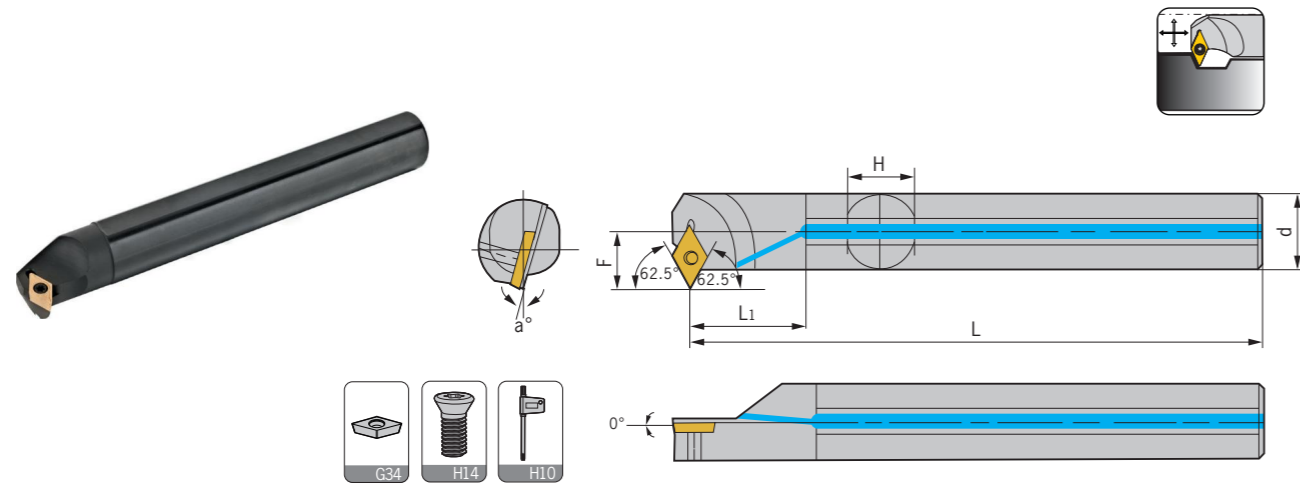
内孔车刀
Internal turning tool

螺纹车刀
Threading tool

切槽车刀
Grooving tool

Type S

SDWCR/L

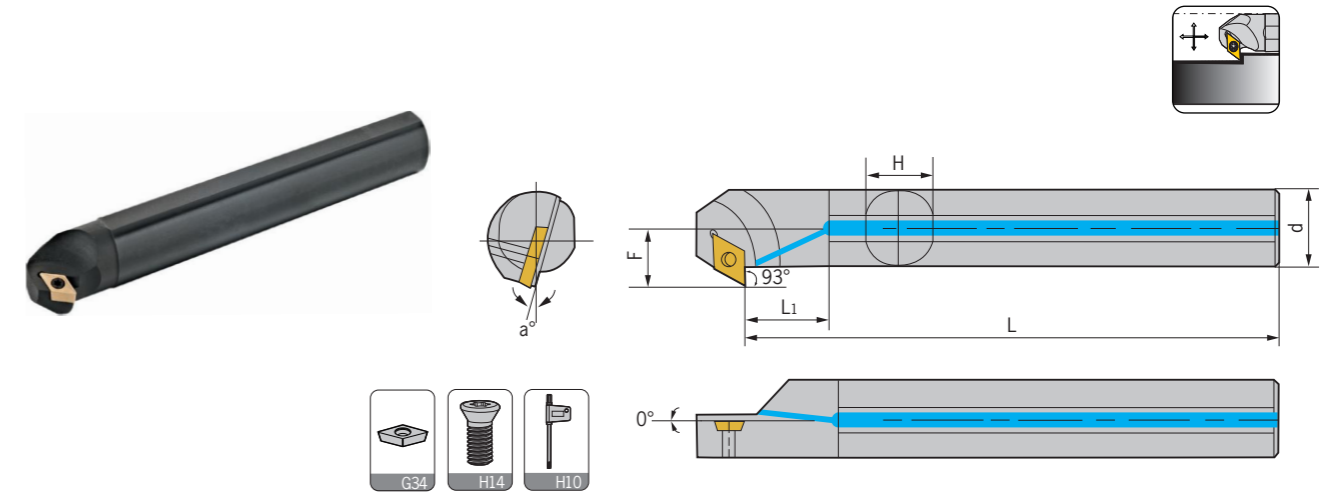


型号 Specification	最小 加工径 Min dia	d	F	L	L ₁	H	a	刀片 Insert	螺丝 Screw	扳手 Wrench	出水孔 Water hole
S12M-SDWCR/L07	19	12	10.5	150	20	11	10°	DC..0702..	M2.5*5	Q08	-
S16Q-SDWCR/L07	23	16	12.5	160	27	15	8°	DC..0702..	M2.5*6	Q08	-
S20Q-SDWCR/L07	27	20	14.5	180	34	18	6°	DC..0702..	M2.5*6	Q08	-
S20Q-SDWCR/L11	25	20	14.5	180	34	18	6°	DC..11T3..	M3.5*9	Q15	-
S25R-SDWCR/L11	32	25	17	200	43	23	4°	DC..11T3..	M3.5*9	Q15	-
S32S-SDWCR/L11	40	32	20	250	54	30	2°	DC..11T3..	M3.5*9	Q15	-
H12M-SDWCR/L07	19	12	10.5	150	20	11	10°	DC..0702..	M2.5*7	Q08	-
H16N-SDWCR/L07	23	16	12.5	160	27	15	8°	DC..0702..	M2.5*7	Q08	-
A12M-SDWCR/L07	19	12	10.5	150	20	11	10°	DC..0702..	M2.5*7	Q08	√
A16N-SDWCR/L07	23	16	12.5	160	27	15	8°	DC..0702..	M2.5*7	Q08	√
A20Q-SDWCR/L07	27	20	14.5	180	34	18	6°	DC..0702..	M2.5*7	Q08	√
A20Q-SDWCR/L11	25	20	14.5	180	34	18	6°	DC..11T3..	M4*10	Q15	√
A25R-SDWCR/L11	32	25	17	200	43	23	4°	DC..11T3..	M4*10	Q15	√
A32S-SDWCR/L11	40	32	20	250	54	30	2°	DC..11T3..	M4*10	Q15	√

适用 Suitable: 德克刀片 DEREK Insert

Type S

SDZCR/L



型号 Specification	最小 加工径 Min dia	d	F	L	L ₁	H	a	刀片 Insert	螺丝 Screw	扳手 Wrench	出水孔 Water hole
S10K-SDZCR/L07	15	10	8.5	125	17	9	12°	DC..0702..	M2.5*5	Q08	-
S12M-SDZCR/L07	18	12	9.5	150	20	11	10°	DC..0702..	M2.5*5	Q08	-
S16Q-SDZCR/L07	24	16	11.5	160	27	15	8°	DC..0702..	M2.5*8	Q08	-
S20Q-SDZCR/L11	28	20	14.5	180	34	18	8°	DC..11T3..	M3.5*9	Q15	-
S25R-SDZCR/L11	34	25	17	200	43	23	6°	DC..11T3..	M3.5*9	Q15	-
S32S-SDZCR/L11	38	32	20.5	250	54	30	4°	DC..11T3..	M3.5*9	Q15	-
H10Q-SDZCR/L07	15	10	8.5	125	17	9	12°	DC..0702..	M2.5*6	Q08	-
H12M-SDZCR/L07	18	12	9.5	150	20	11	10°	DC..0702..	M2.5*7	Q08	-
H16N-SDZCR/L07	24	16	11.5	160	27	15	8°	DC..0702..	M2.5*7	Q08	-
A10K-SDZCR/L07	15	10	8.5	125	17	9	12°	DC..0702..	M2.5*7	Q08	√
A12M-SDZCR/L07	18	12	9.5	150	20	11	10°	DC..0702..	M2.5*7	Q08	√
A16N-SDZCR/L07	24	16	11.5	160	27	15	8°	DC..0702..	M2.5*7	Q08	√
A20Q-SDZCR/L07	26	20	13.5	180	20	18	8°	DC..0702..	M2.5*7	Q08	√
A25R-SDZCR/L07	32	25	16	200	27	23	8°	DC..0702..	M2.5*7	Q08	√
A20Q-SDZCR/L11	28	20	14.5	180	34	18	8°	DC..11T3..	M4*10	Q15	√
A25R-SDZCR/L11	34	25	17	200	43	23	6°	DC..11T3..	M4*10	Q15	√
A32S-SDZCR/L11	38	32	20.5	250	54	30	4°	DC..11T3..	M4*10	Q15	√

适用 Suitable: 德克刀片 DEREK Insert

车刀系列
TURNING TOOLS

外圆车刀
External turning tool

内孔车刀
Internal turning tool

螺纹车刀
Threading tool

切槽车刀
Grooving tool

车刀系列
TURNING TOOLS

外圆车刀
External turning tool

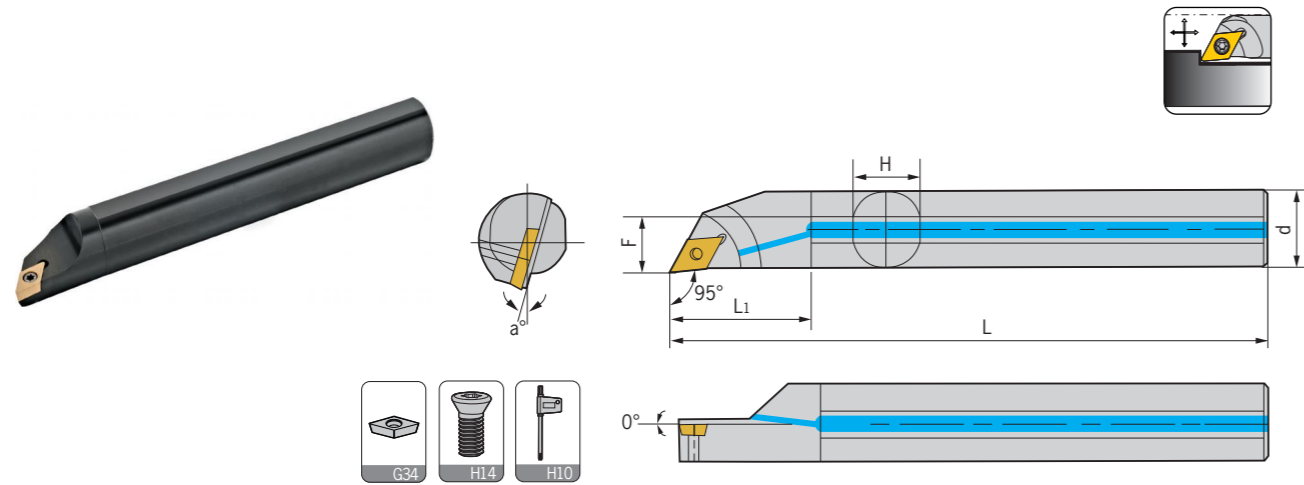
内孔车刀
Internal turning tool

螺纹车刀
Threading tool

切槽车刀
Grooving tool

Type S

SDXCR/L

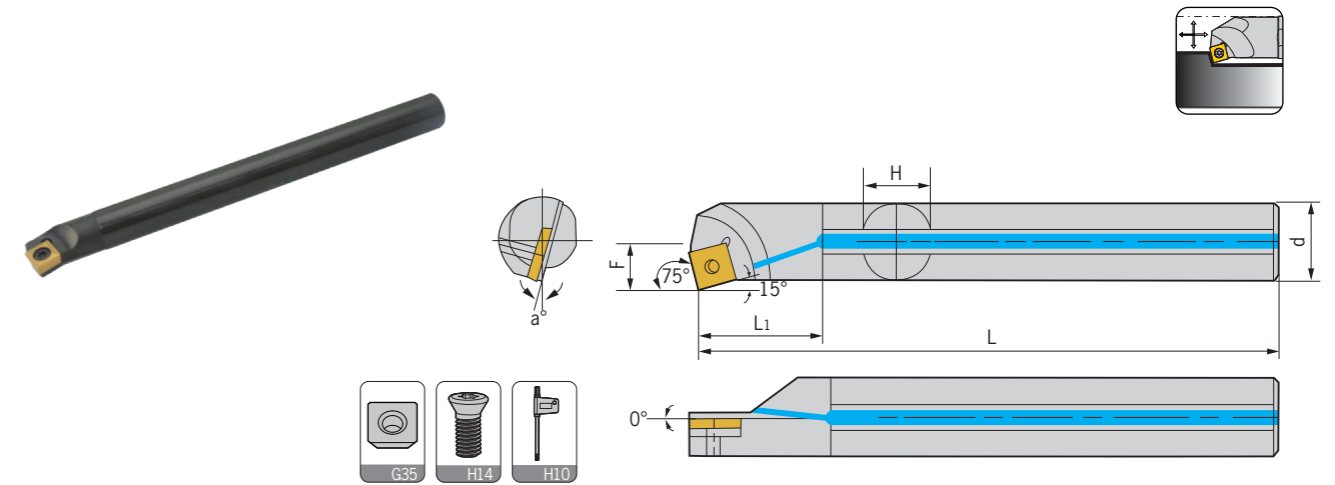


型号 Specification	最小加工径 Min dia	d	F	L	L1	H	a	刀片 Insert	螺丝 Screw	扳手 Wrench	出水孔 Water hole
S08K-SDXCR/L07-G5	10	8	5	125	14	7	12°	DC..0702..	M2.5*5	Q08	-
S10K-SDXCR/L07-G5	13	10	6	125	17	9	10°	DC..0702..	M2.5*5	Q08	-
S12M-SDXCR/L07-G5	16	12	7	150	20	11	8°	DC..0702..	M2.5*6	Q08	-
S16N-SDXCR/L07-G5	20	16	9	160	27	15	6°	DC..0702..	M2.5*7	Q08	-
S16N-SDXCR/L11-G5	20	16	9	160	27	15	8°	DC..11T3..	M3.5*8	Q15	-
S20Q-SDXCR/L11-G5	25	20	11.5	180	34	18	6°	DC..11T3..	M3.5*9	Q15	-
S25R-SDXCR/L11-G5	32	25	14	200	43	23	4°	DC..11T3..	M3.5*9	Q15	-
H08K-SDXCR/L07-G5	10	8	5	125	16	7	12°	DC..0702..	M2.5*5	Q08	-
H10K-SDXCR/L07-G5	13	10	6	125	20	9	10°	DC..0702..	M2.5*5	Q08	-
H12M-SDXCR/L07-G5	16	12	7	150	24	11	8°	DC..0702..	M2.5*6	Q08	-
H16N-SDXCR/L07-G5	20	16	9	160	32	15	6°	DC..0702..	M2.5*7	Q08	-
A08K-SDXCR/L07-G5	10	8	5	125	14	7	12°	DC..0702..	M2.5*7	Q08	√
A10K-SDXCR/L07-G5	13	10	6	125	17	9	10°	DC..0702..	M2.5*7	Q08	√
A12M-SDXCR/L07-G5	16	12	7	150	20	11	8°	DC..0702..	M2.5*7	Q08	√
A16N-SDXCR/L07-G5	20	16	9	160	27	15	6°	DC..0702..	M2.5*7	Q08	√
A16N-SDXCR/L11-G5	20	16	9	160	27	15	8°	DC..11T3..	M4*10	Q15	√
A20Q-SDXCR/L11-G5	25	20	11.5	180	34	18	6°	DC..11T3..	M4*10	Q15	√
A25R-SDXCR/L11-G5	32	25	14	200	43	23	4°	DC..11T3..	M4*10	Q15	√

适用 Suitable:德克刀片 DEREK Insert

Type S

SSK*R/L

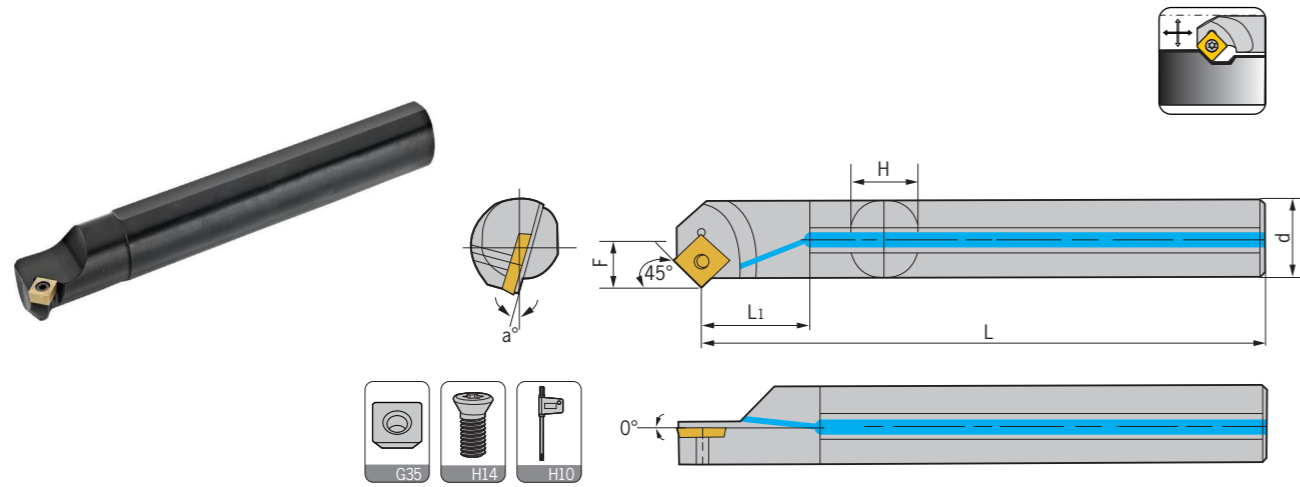


型号 Specification	最小加工径 Min dia	d	F	L	L1	H	a	刀片 Insert	螺丝 Screw	扳手 Wrench	出水孔 Water hole
S12M-SSKCR/L09	16	12	8.5	150	20	11	12°	SC..09T3..	M3.5*9	Q15	-
S16Q-SSKCR/L09	20	16	10.5	160	27	15	10°	SC..09T3..	M3.5*9	Q15	-
S20Q-SSKCR/L09	24	20	12.5	180	34	18	8°	SC..09T3..	M3.5*9	Q15	-
S25R-SSKCR/L09	31	25	15	200	43	23	6°	SC..09T3..	M3.5*9	Q15	-
H12M-SSKCR/L09	16	12	8.5	150	20	11	12°	SC..09T3..	M3.5*8	Q15	-
H16N-SSKCR/L09	20	16	10.5	160	27	15	10°	SC..09T3..	M3.5*8	Q15	-
S12M-SSKPR/L09	16	12	8.5	150	20	11	8°	SP..0903..	M3.5*8	Q15	-
S16Q-SSKPR/L09	20	16	10.5	160	27	15	6°	SP..0903..	M3.5*8	Q15	-
H12M-SSKPR/L09	16	12	8.5	150	20	11	8°	SP..0903..	M3.5*8	Q15	-
H16N-SSKPR/L09	20	16	10.5	160	27	15	6°	SP..0903..	M3.5*8	Q15	-
A12M-SSKCR/L09	16	12	8.5	150	20	11	12°	SC..09T3..	M3.5*8	Q15	√
A16N-SSKCR/L09	20	16	10.5	160	27	15	10°	SC..09T3..	M3.5*8	Q15	√
A20Q-SSKCR/L09	24	20	12.5	180	34	18	8°	SC..09T3..	M3.5*9	Q15	√
A25R-SSKCR/L09	31	25	15	200	43	23	6°	SC..09T3..	M3.5*9	Q15	√
A12M-SSKPR/L09	16	12	8.5	150	20	11	8°	SP..0903..	M3.5*8	Q15	√
A16N-SSKPR/L09	20	16	10.5	160	27	15	6°	SP..0903..	M3.5*8	Q15	√

适用 Suitable:德克刀片 DEREK Insert

Type S

SSS*R/L

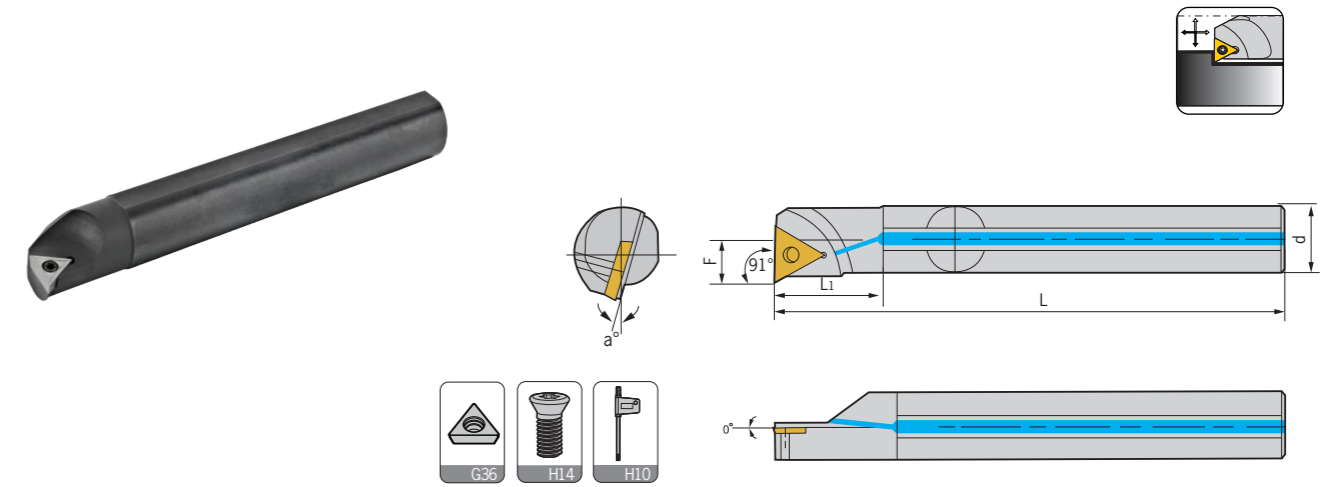


型号 Specification	最小加工径 Min dia	d	F	L	L1	H	a	刀片 Insert	螺丝 Screw	扳手 Wrench	出水孔 Water hole
S12M-SSSCR/L09	16	12	8.5	150	20	11	12°	SC..09T3..	M3.5*9	Q15	-
S16Q-SSSCR/L09	22	16	11.5	160	27	15	10°	SC..09T3..	M3.5*9	Q15	-
S20Q-SSSCR/L09	26	20	13.5	180	34	18	8°	SC..09T3..	M3.5*9	Q15	-
S25R-SSSCR/L09	31	25	16	200	43	23	6°	SC..09T3..	M3.5*9	Q15	-
S32S-SSSCR/L09	38	32	19.5	250	58	30	4°	SC..09T3..	M3.5*9	Q15	-
H12M-SSSCR/L09	16	12	8.5	150	20	11	12°	SC..09T3..	M3.5*8	Q15	-
H16N-SSSCR/L09	22	16	11.5	160	27	15	10°	SC..09T3..	M3.5*9	Q15	-
S12M-SSSPR/L09	16	12	9	150	20	11	8°	SP..0903..	M3.5*9	Q15	-
S16Q-SSSPR/L09	20	16	11	160	27	15	6°	SP..0903..	M3.5*9	Q15	-
S20Q-SSSPR/L09	24	20	13	180	34	18	4°	SP..0903..	M3.5*9	Q15	-
S25R-SSSPR/L09	32	25	17	200	43	23	2°	SP..0903..	M3.5*9	Q15	-
S32S-SSSPR/L09	40	32	22	250	58	30	0°	SP..0903..	M3.5*9	Q15	-
H12M-SSSPR/L09	16	12	9	150	20	11	8°	SP..0903..	M3.5*9	Q15	-
H16N-SSSPR/L09	20	16	11	160	27	15	6°	SP..0903..	M3.5*9	Q15	-
A12M-SSSCR/L09	16	12	8.5	150	20	11	12°	SC..09T3..	M3.5*8	Q15	√
A16N-SSSCR/L09	22	16	11.5	160	27	15	10°	SC..09T3..	M3.5*9	Q15	√
A20Q-SSSCR/L09	26	20	13.5	180	34	18	8°	SC..09T3..	M3.5*9	Q15	√
A25R-SSSCR/L09	31	25	16	200	43	23	6°	SC..09T3..	M3.5*9	Q15	√
A12M-SSSPR/L09	16	12	9	150	20	11	8°	SP..0903..	M3.5*7	Q15	√
A16N-SSSPR/L09	20	16	11	160	27	15	6°	SP..0903..	M3.5*7	Q15	√
A20Q-SSSPR/L09	24	20	13	180	34	18	4°	SP..0903..	M3.5*9	Q15	√
A25R-SSSPR/L09	32	25	17	200	43	23	2°	SP..0903..	M3.5*9	Q15	√

适用 Suitable: 德克刀片 DEREK Insert

Type S

STFCR/L

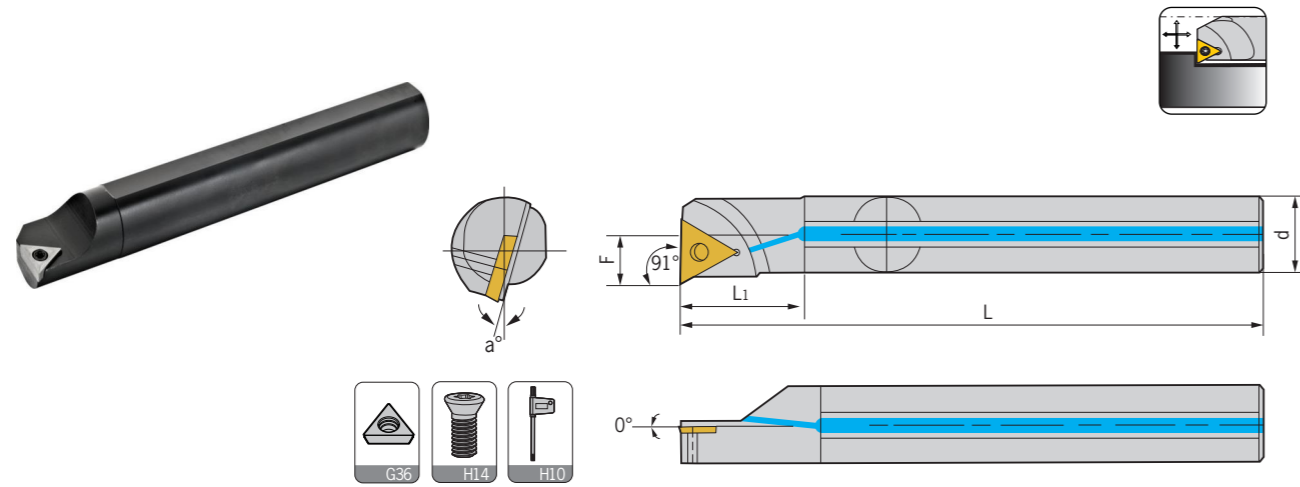


型号 Specification	最小加工径 Min dia	d	F	L1	L	H	a	刀片 Insert	螺丝 Screw	扳手 Wrench	出水孔 Water hole
S08K-STFCR/L09	11	8	5.5	15	125	7	15°	TC..0902..	M2.2*5	Q06	-
S10K-STFCR/L09	13	10	6	17	125	9	13°	TC..0902..	M2.2*5	Q06	-
S12M-STFCR/L09	16	12	7	20	150	11	10°	TC..0902..	M2.2*5	Q06	-
S10K-STFCR/L11	12	10	6	17	125	9	12°	TC..1102..	M2.5*6	Q08	-
S12M-STFCR/L11	14	12	7	20	150	11	10°	TC..1102..	M2.5*6	Q08	-
S16Q-STFCR/L11	20	16	9	27	160	15	8°	TC..1102..	M2.5*8	Q08	-
S20Q-STFCR/L11	25	20	11	34	180	18	6°	TC..1102..	M2.5*8	Q08	-
S20Q-STFCR/L16	25	20	11.5	34	180	18	8°	TC..16T3..	M3.5*9	Q15	-
S25R-STFCR/L16	31	25	14	43	200	23	6°	TC..16T3..	M3.5*9	Q15	-
S32S-STFCR/L16	39	32	17.5	54	250	30	4°	TC..16T3..	M3.5*9	Q15	-
S40T-STFCR/L16	50	40	21.5	68	300	37	2°	TC..16T3..	M3.5*9	Q15	-
H08K-STFCR/L09	11	8	5.5	15	125	7	15°	TC..0902..	M2.2*6	Q06	-
H10K-STFCR/L09	13	10	6	17	125	9	13°	TC..0902..	M2.2*5	Q06	-
H10K-STFCR/L11	13	10	6	17	125	9	12°	TC..1102..	M2.5*6	Q08	-
H12M-STFCR/L11	14	12	7	20	150	11	10°	TC..1102..	M2.5*6	Q08	-
H16N-STFCR/L11	20	16	9	27	160	15	8°	TC..1102..	M2.5*7	Q08	-
C08K-STFCR/L09	11	8	5.5	15	125	7	15°	TC..0902..	M2.2*5	Q06	-
C10M-STFCR/L09	13	10	6	17	150	9	13°	TC..0902..	M2.2*5	Q06	-
C12Q-STFCR/L09	16	12	7	20	180	11	10°	TC..0902..	M2.2*5	Q06	-
C10M-STFCR/L11	13	10	6	17	150	9	12°	TC..1102..	M2.5*6	Q08	-
C12Q-STFCR/L11	14	12	7	20	180	11	10°	TC..1102..	M2.5*6	Q08	-
C16R-STFCR/L11	20	16	9	27	200	15	8°	TC..1102..	M2.5*8	Q08	-
C20S-STFCR/L11	25	20	11	34	250	19	8°	TC..1102..	M2.5*8	Q08	-
A08K-STFCR/L09	11	8	5.5	15	125	7	15°	TC..0902..	M2.2*6	Q06	√
A10K-STFCR/L09	13	10	6	17	125	9	13°	TC..0902..	M2.2*6	Q06	√
A12M-STFCR/L11	14	12	7	20	150	11	10°	TC..1102..	M2.5*6	Q08	√
A16N-STFCR/L11	20	16	9	27	160	15	8°	TC..1102..	M2.5*7	Q08	√
A20Q-STFCR/L16	25	20	11.5	34	180	18	8°	TC..16T3..	M3.5*9	Q15	√
A25R-STFCR/L16	31	25	14	43	200	23	6°	TC..16T3..	M3.5*9	Q15	√

适用 Suitable: 德克刀片 DEREK Insert

Type S

STFPR/L

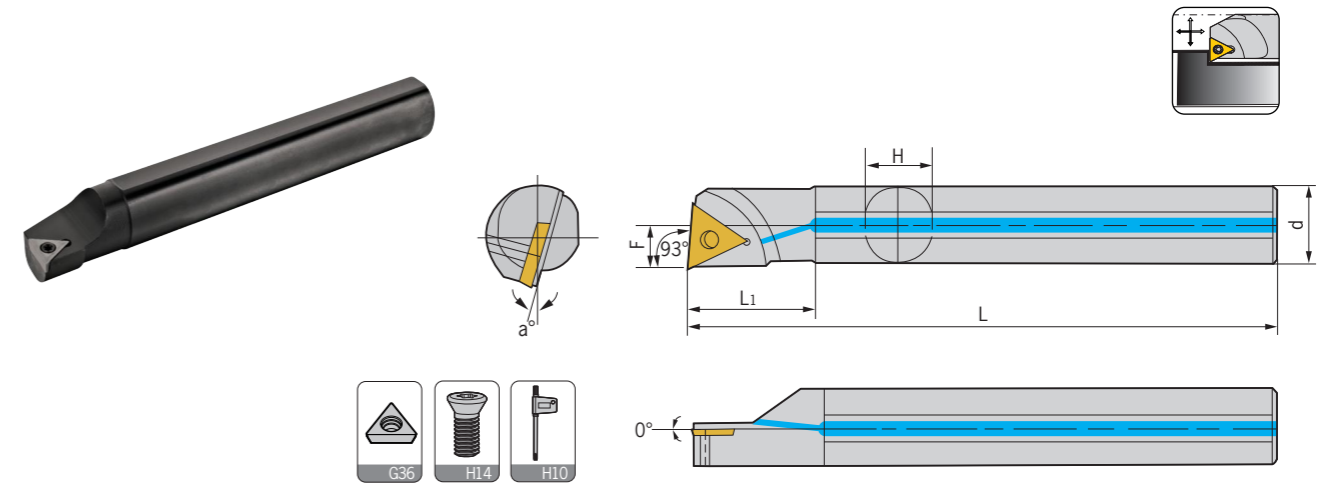


型号 Specification	最小加工径 Min dia	d	F	L ₁	L	H	a	刀片 Insert	螺丝 Screw	扳手 Wrench	出水孔 Water hole
S10K-STFPR/L08	13	10	6	17	125	9	8°	TP..0802..	M2*5	Q06	-
S08K-STFPR/L09	11	8	5	15	125	7	10°	TP..0902..	M2.5*6	Q08	-
S10K-STFPR/L09	13	10	6	17	125	9	8°	TP..0902..	M2.5*6	Q08	-
S10K-STFPR/L11	13	10	6	17	125	9	12°	TP..1103..	M3*6	Q08	-
S12M-STFPR/L11	16	12	7	20	150	11	10°	TP..1103..	M3*8	Q08	-
S16Q-STFPR/L11	20	16	9	27	160	15	8°	TP..1103..	M3*8	Q08	-
S20Q-STFPR/L11	24	20	11	34	180	18	6°	TP..1103..	M3*8	Q08	-
S20Q-STFPR/L16	24	20	11.5	34	180	18	6°	TP..1603..	M3.5*9	Q15	-
S25R-STFPR/L16	31	25	14	43	200	23	4°	TP..1603..	M3.5*9	Q15	-
C08K-STFPR/L09	11	8	5	15	125	7	10°	TP..0902..	M2.5*6	Q08	-
C10M-STFPR/L09	13	10	6	17	150	9	8°	TP..0902..	M2.5*6	Q08	-
C10M-STFPR/L11	13	10	6	17	150	9	12°	TP..1103..	M3*6	Q08	-
C12Q-STFPR/L11	16	12	7	20	180	11	10°	TP..1103..	M3*6	Q08	-
C16R-STFPR/L11	20	16	9	27	200	15	8°	TP..1103..	M3*8	Q08	-
C20S-STFPR/L11	24	20	11	34	250	19	6°	TP..1103..	M3*8	Q08	-
H08K-STFPR/L09	11	8	5	15	125	7	10°	TP..0902..	M2.5*5	Q08	-
H10K-STFPR/L09	13	10	6	17	125	9	8°	TP..0902..	M2.5*6	Q08	-
H10K-STFPR/L11	13	10	6	17	125	9	12°	TP..1103..	M3*6	Q08	-
H12M-STFPR/L11	16	12	7	20	150	11	10°	TP..1103..	M3*6	Q08	-
H16N-STFPR/L11	20	16	9	27	160	15	8°	TP..1103..	M3*7	Q08	-
A10K-STFPR/L08	13	10	6	17	125	9	8°	TP..0802..	M2*5	Q06	√
A08K-STFPR/L09	11	8	5	15	125	7	10°	TP..0902..	M2.5*6	Q08	√
A10K-STFPR/L09	13	10	6	17	125	9	8°	TP..0902..	M2.5*6	Q08	√
A12M-STFPR/L11	16	12	7	20	150	11	10°	TP..1103..	M3*6	Q08	√
A16N-STFPR/L11	20	16	9	27	160	15	8°	TP..1103..	M3*7	Q08	√
A20Q-STFPR/L16	24	20	11.5	34	180	18	6°	TP..1603..	M3.5*9	Q15	√
A25R-STFPR/L16	31	25	14	43	200	23	4°	TP..1603..	M3.5*9	Q15	√

适用 Suitable: 德克刀片 DEREK Insert

Type S

STUCR/L



型号 Specification	最小加工径 Min dia	d	F	L ₁	L	H	a	刀片 Insert	螺丝 Screw	扳手 Wrench	出水孔 Water hole
S08K-STUCR/L09	11	8	5	15	125	7	10°	TC..0902..	M2.5*5	Q06	-
S08K-STUCR/09-A16	11	16	5	20	125	15	10°	TC..0902..	M2.5*5	Q06	-
S10K-STUCR/L09	13	10	6	17	125	9	8°	TC..0902..	M2.5*5	Q06	-
S10K-STUCR/L09-A16	13	16	6	27	125	15	8°	TC..0902..	M2.5*5	Q06	-
S10K-STUCR/L11	13	10	6	17	125	9	12°	TC..1102..	M2.5*5	Q08	-
S10K-STUCR/L11-A16	13	16	6	27	125	15	12°	TC..1102..	M2.5*5	Q08	-
S12M-STUCR/L11	16	12	7	20	150	11	10°	TC..1102..	M2.5*6	Q08	-
S12M-STUCR/L11-A16	16	16	7	34	150	15	10°	TC..1102..	M2.5*6	Q08	-
S16Q-STUCR/L11	20	16	9	27	160	15	8°	TC..1102..	M2.5*6	Q08	-
S20Q-STUCR/L11	24	20	11	34	180	18	6°	TC..1102..	M2.5*8	Q08	-
S20Q-STUCR/L16	25	20	11.5	34	180	18	8°	TC..16T3..	M3.5*9	Q15	-
S25R-STUCR/L16	31	25	14	43	200	23	6°	TC..16T3..	M3.5*9	Q15	-
S32S-STUCR/L16	39	32	17.5	54	250	30	4°	TC..16T3..	M3.5*9	Q15	-
S40T-STUCR/L16	50	40	21.5	68	300	37	2°	TC..16T3..	M3.5*9	Q15	-
H08K-STUCR/L09	11	8	5	15	125	7	10°	TC..0902..	M2.2*5	Q06	-
H10K-STUCR/L09	13	10	6	17	150	9	8°	TC..0902..	M2.2*5	Q06	-
H10K-STUCR/L11	13	10	6	17	150	9	8°	TC..1102..	M2.5*7	Q08	-
H12M-STUCR/L11	16	12	7	20	180	11	6°	TC..1102..	M2.5*6	Q08	-
H16R-STUCR/L11	20	16	9	27	200	15	4°	TC..1102..	M2.5*7	Q08	-
A08K-STUCR/L09	11	8	5	15	125	7	10°	TC..0902..	M2.2*5	Q06	√
A10K-STUCR/L11	13	10	6	17	125	9	12°	TC..1102..	M2.2*5	Q08	√
A12M-STUCR/L11	16	12	7	20	150	11	10°	TC..1102..	M2.5*6	Q08	√
A16N-STUCR/L11	20	16	9	27	160	15	8°	TC..1102..	M2.5*6	Q08	√
A20Q-STUCR/L11	24	20	11	34	180	18	6°	TC..1102..	M2.5*6	Q08	√

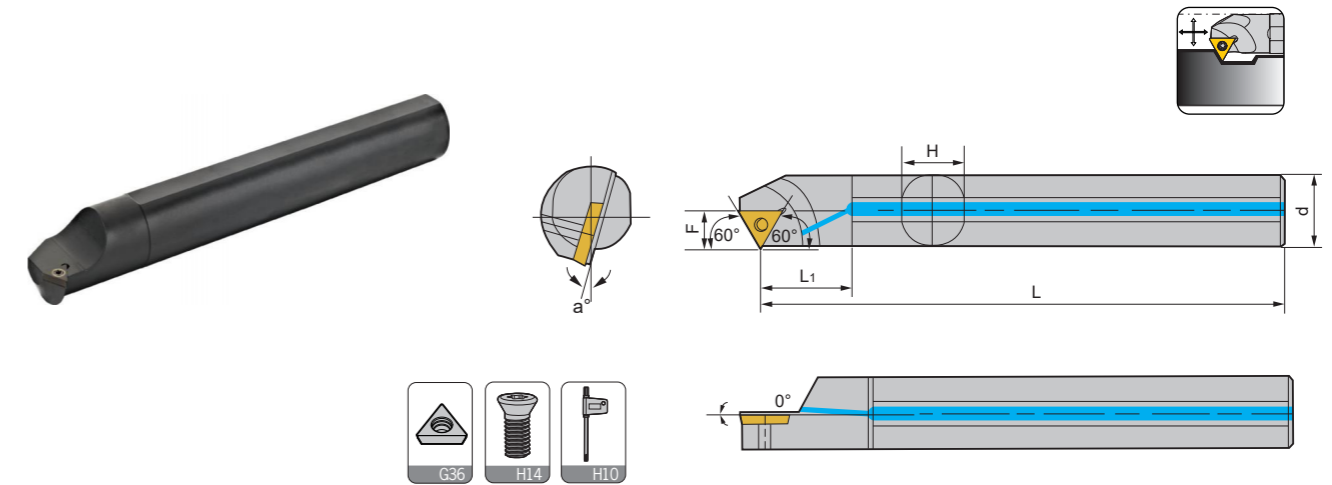
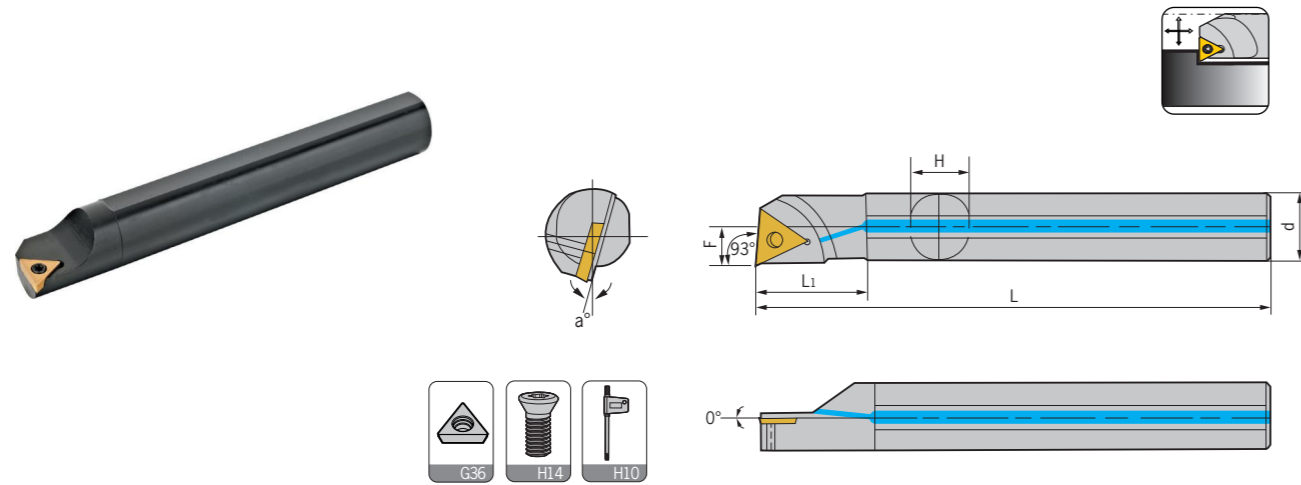
适用 Suitable: 德克刀片 DEREK Insert

Type S

STUPR/L

Type S

STWCR/L



型号 Specification	最小加工径 Min dia	d	F	L1	L	H	a	刀片 Insert	螺丝 Screw	扳手 Wrench	出水孔 Water hole
S08K-STUPR/L09	11	8	5	15	125	7	10°	TP..0902..	M2.5*6	Q08	-
S10K-STUPR/L09	13	10	6	17	125	9	8°	TP..0902..	M2.5*6	Q08	-
S10K-STUPR/L11	13	10	6	17	125	9	12°	TP..1103..	M3*6	Q08	-
S12M-STUPR/L11	16	12	7	20	150	11	10°	TP..1103..	M3*6	Q08	-
S16Q-STUPR/L11	20	16	9	27	160	15	8°	TP..1103..	M3*8	Q08	-
S20Q-STUPR/L11	24	20	11	34	180	18	6°	TP..1103..	M3*8	Q08	-
S20Q-STUPR/L16	24	20	11.5	34	180	18	6°	TP..1603..	M3.5*9	Q15	-
S25R-STUPR/L16	31	25	14.5	43	200	24	4°	TP..1603..	M3.5*9	Q15	-
A08K-STUPR/L09	11	8	5	15	125	7	10°	TP..0902..	M2.5*5	Q08	√
A10K-STUPR/L11	13	10	6	17	125	9	12°	TP..1103..	M3*6	Q08	√
A12M-STUPR/L11	16	12	7	20	150	11	10°	TP..1103..	M3*6	Q08	√
A16N-STUPR/L11	20	16	9	27	160	15	8°	TP..1103..	M3*6	Q08	√
A20Q-STUPR/L16	24	20	11.5	34	180	18	6°	TP..1603..	M3.5*9	Q15	√
A25R-STUPR/L16	31	25	14.5	43	200	23	4°	TP..1603..	M3.5*9	Q15	√

适用 Suitable: 德克刀片 DEREK Insert

型号 Specification	最小加工径 Min dia	d	F	L1	L	H	a	刀片 Insert	螺丝 Screw	扳手 Wrench	出水孔 Water hole
S08K-STWCR/L09	11	8	5.5	15	125	7	12°	TC..0902..	M2.2*5	Q06	-
S10K-STWCR/L11	14	10	8	17	125	9	10°	TC..1102..	M2.5*6	Q08	-
S12M-STWCR/L11	16	12	9	20	150	11	8°	TC..1102..	M2.5*6	Q08	-
S16Q-STWCR/L11	20	16	11	27	160	15	6°	TC..1102..	M2.5*8	Q08	-
S20Q-STWCR/L11	25	20	13	34	180	18	4°	TC..1102..	M2.5*8	Q08	-
S25R-STWCR/L11	31	25	15	43	200	23	2°	TC..1102..	M2.5*8	Q08	-
S32S-STWCR/L11	39	32	19	54	250	30	0°	TC..1102..	M2.5*8	Q08	-
S20Q-STWCR/L16	25	20	14.5	34	180	18	8°	TC..16T3..	M3.5*9	Q15	-
S25R-STWCR/L16	32	25	17	43	200	23	6°	TC..16T3..	M3.5*9	Q15	-
S32S-STWCR/L16	39	32	20	54	250	30	4°	TC..16T3..	M3.5*9	Q15	-
S40T-STWCR/L16	50	40	24	68	300	37	0°	TC..16T3..	M3.5*9	Q15	-
H08K-STWCR/L09	11	8	5.5	15	125	7	12°	TC..0902..	M2.2*5	Q06	-
H10K-STWCR/L11	14	10	8	17	125	9	10°	TC..1102..	M2.5*7	Q08	-
H12M-STWCR/L11	16	12	9	20	150	11	8°	TC..1102..	M2.5*7	Q08	-
H16N-STWCR/L11	20	16	11	27	160	15	6°	TC..1102..	M2.5*7	Q08	-
H20Q-STWCR/L11	25	20	13	34	180	18	4°	TC..1102..	M2.5*7	Q08	-
A08K-STWCR/L09	11	8	5.5	15	125	7	12°	TC..0902..	M2.2*5	Q06	√
A10K-STWCR/L11	14	10	8	17	125	9	10°	TC..1102..	M2.5*7	Q08	√
A12M-STWCR/L11	16	12	9	20	150	11	8°	TC..1102..	M2.5*7	Q08	√
A16N-STWCR/L11	20	16	11	27	160	15	6°	TC..1102..	M2.5*7	Q08	√
A20Q-STWCR/L11	25	20	13	34	180	18	4°	TC..1102..	M2.5*7	Q08	√
A20Q-STWCR/L16	25	20	14.5	34	180	18	8°	TC..16T3..	M3.5*9	Q15	√

适用 Suitable: 德克刀片 DEREK Insert

车刀系列
TURNING TOOLS

外圆车刀
External turning tool

内孔车刀
Internal turning tool

螺纹车刀
Threading tool

切槽车刀
Grooving tool

车刀系列
TURNING TOOLS

外圆车刀
External turning tool

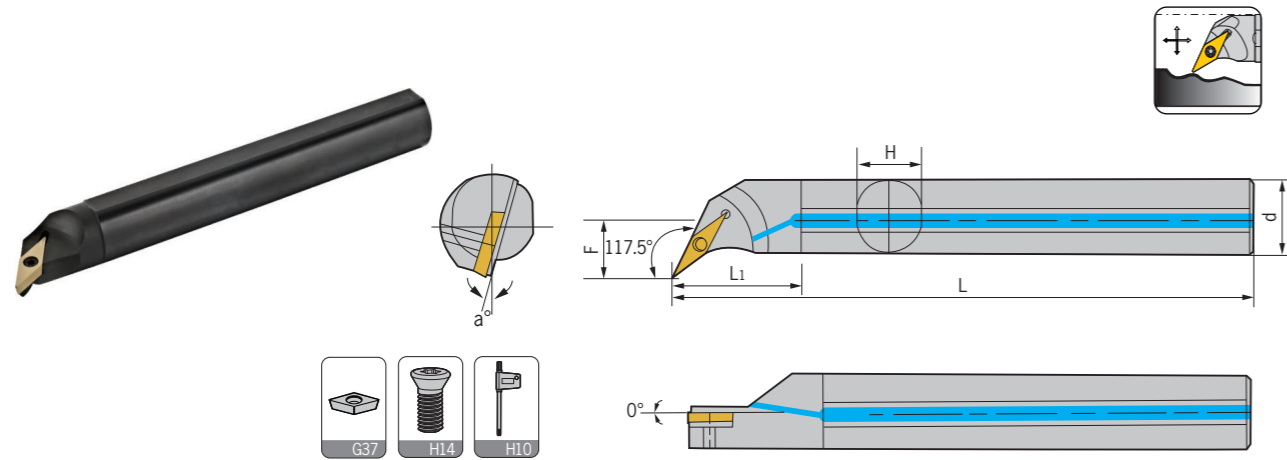
内孔车刀
Internal turning tool

螺纹车刀
Threading tool

切槽车刀
Grooving tool

Type S

SVQ*R/L

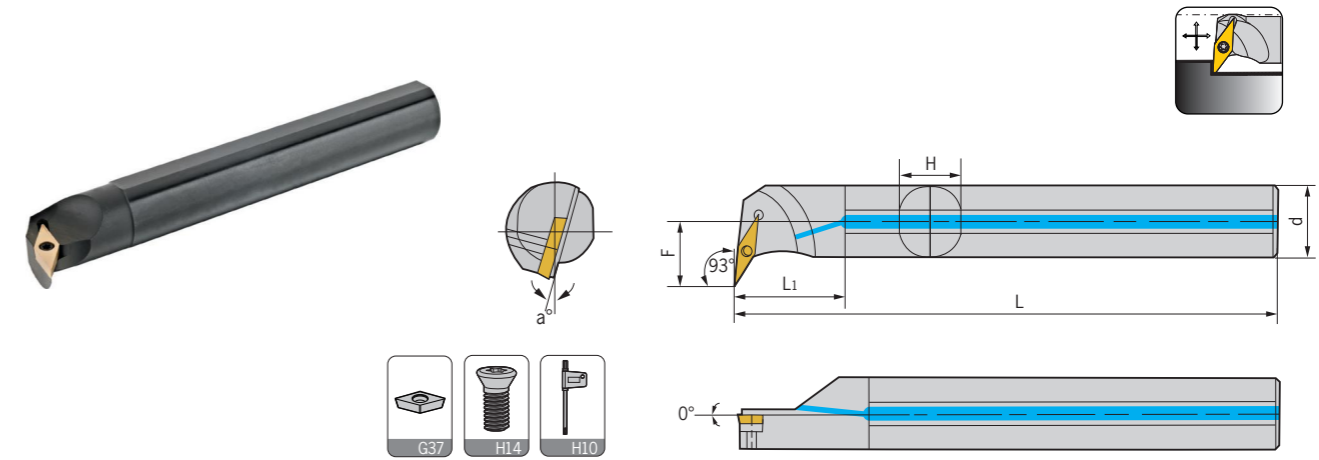


型号 Specification	最小 加工径 Min dia	d	F	L1	L	H	a	刀片 Insert	螺丝 Screw	扳手 Wrench	出水孔 Water hole
S12M-SVQBR/L11	17	12	10.5	27	150	11	10°	VB..1103..	M2.5*6	Q08	-
S16Q-SVQBR/L11	22	16	11.5	27	160	15	10°	VB..1103..	M2.5*8	Q08	-
S20Q-SVQBR/L11	27	20	14	34	180	18	8°	VB..1103..	M2.5*8	Q08	-
S16Q-SVQCR/L11	22	16	11.5	27	160	15	8°	VC..1103..	M2.5*8	Q08	-
S20Q-SVQCR/L11	27	20	14	34	180	18	6°	VC..1103..	M2.5*8	Q08	-
S20Q-SVQBR/L16	27	20	14	34	180	18	10°	VB..1604..	M3.5*9	Q15	-
S25R-SVQBR/L16	32	25	16.5	43	200	23	8°	VB..1604..	M3.5*9	Q15	-
S32S-SVQBR/L16	41	32	22.5	54	250	30	10°	VB..1604..	M3.5*9	Q15	-
S40T-SVQBR/L16	50	40	27	68	300	37	8°	VB..1604..	M3.5*9	Q15	-
S20Q-SVQCR/L16	27	20	14	34	180	18	8°	VC..1604..	M3.5*9	Q15	-
S25R-SVQCR/L16	32	25	16.5	43	200	23	6°	VC..1604..	M3.5*9	Q15	-
S32S-SVQCR/L16	41	32	22.5	54	250	30	8°	VC..1604..	M3.5*9	Q15	-
S40T-SVQCR/L16	50	40	27	68	300	37	6°	VC..1604..	M3.5*9	Q15	-
A12M-SVQBR/L11	17	12	10	27	150	11	10°	VB..1103..	M2.5*8	Q08	√
A16N-SVQBR/L11	22	16	11.5	27	160	15	10°	VB..1103..	M2.5*8	Q08	√
A20Q-SVQBR/L11	27	20	14	34	180	18	8°	VB..1103..	M2.5*8	Q08	√
A16N-SVQCR/L11	22	16	11.5	27	160	15	8°	VC..1103..	M2.5*7	Q08	√
A20Q-SVQCR/L11	27	20	14	34	180	18	6°	VC..1103..	M2.5*7	Q08	√
A25R-SVQBR/L16	32	25	16.5	43	200	23	8°	VB..1604..	M3.5*9	Q15	√
A20Q-SVQCR/L16	27	20	14	34	180	18	8°	VC..1604..	M3.5*9	Q15	√
A25R-SVQCR/L16	32	25	16.5	43	200	23	6°	VC..1604..	M3.5*9	Q15	√

适用 Suitable: 德克刀片 DEREK Insert

Type S

SVU*R/L

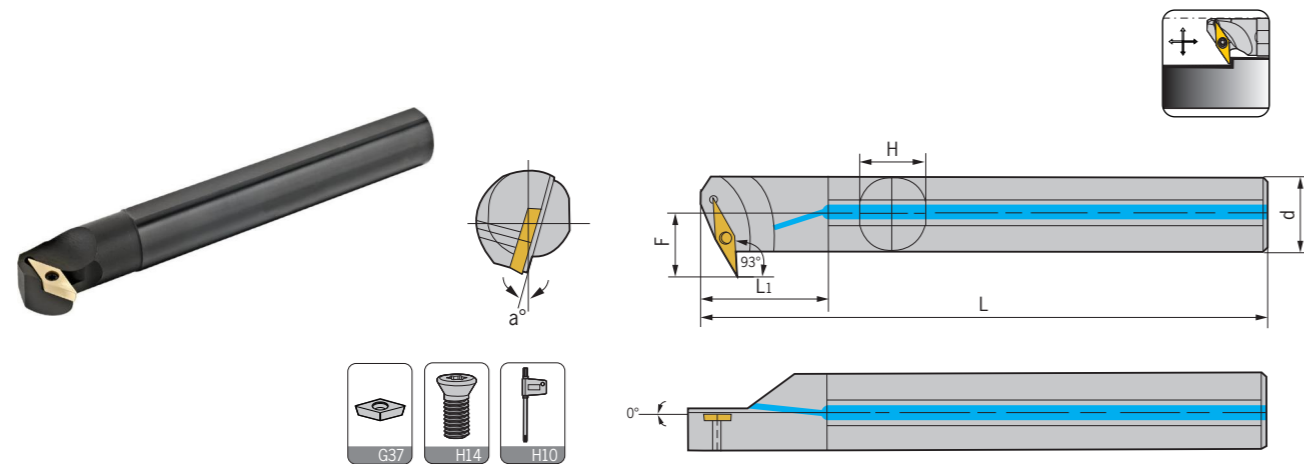


型号 Specification	最小 加工径 Min dia	d	F	L1	L	H	a	刀片 Insert	螺丝 Screw	扳手 Wrench	出水孔 Water hole
S16Q-SVUBR/L11	22	16	12.5	27	160	15	10°	VB..1103..	M2.5*8	Q08	-
S20Q-SVUBR/L11	27	20	14	34	180	18	8°	VB..1103..	M2.5*8	Q08	-
H16N-SVUBR/L11	22	16	11.5	27	160	15	10°	VB..1103..	M2.5*7	Q08	-
S16Q-SVUCR/L11	22	16	11.5	27	160	15	10°	VC..1103..	M2.5*8	Q08	-
S20Q-SVUCR/L11	27	20	14	34	180	18	8°	VC..1103..	M2.5*8	Q08	-
H16N-SVUCR/L11	22	16	11.5	27	160	15	10°	VC..1103..	M2.5*7	Q08	-
S20Q-SVUBR/L16	31	20	19	34	180	18	8°	VB..1604..	M3.5*9	Q15	-
S25R-SVUBR/L16	35	25	20	43	200	23	6°	VB..1604..	M3.5*9	Q15	-
S32S-SVUBR/L16	42	32	22.5	54	250	30	8°	VB..1604..	M3.5*9	Q15	-
S40T-SVUBR/L16	51	40	27	68	300	37	8°	VB..1604..	M3.5*9	Q15	-
S20Q-SVUCR/L16	31	20	19	34	180	18	8°	VC..1604..	M3.5*9	Q15	-
S25R-SVUCR/L16	35	25	20	43	200	23	6°	VC..1604..	M3.5*9	Q15	-
S32S-SVUCR/L16	42	32	22.5	54	250	30	8°	VC..1604..	M3.5*9	Q15	-
S40T-SVUCR/L16	51	40	27	68	300	37	6°	VC..1604..	M3.5*9	Q15	-
A16N-SVUBR/L11	22	16	11.5	27	160	15	10°	VB..1103..	M2.5*7	Q08	√
A20Q-SVUBR/L11	27	20	14	34	180	18	8°	VB..1103..	M2.5*7	Q08	√
A16N-SVUCR/L11	22	16	11.5	27	160	15	10°	VC..1103..	M2.5*8	Q08	√
A20Q-SVUCR/L11	27	20	14	34	180	18	8°	VC..1103..	M2.5*8	Q08	√
A20Q-SVUBR/L16	31	20	19	34	180	18	8°	VB..1604..	M3.5*9	Q15	√

适用 Suitable: 德克刀片 DEREK Insert

Type S

SVZ*R/L

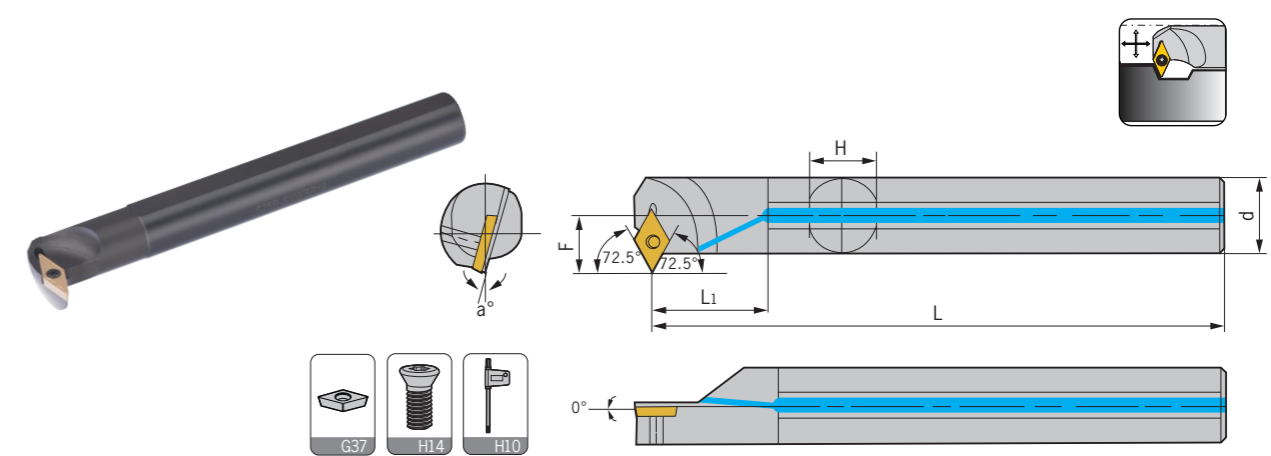


型号 Specification	最小 加工径 Min dia	d	F	L ₁	L	H	a	刀片 Insert	螺丝 Screw	扳手 Wrench	出水孔 Water hole
S16Q-SVZBR/L11	22	16	11.5	27	160	15	10°	VB..1103..	M2.5*8	Q08	-
S20Q-SVZBR/L11	27	20	14	34	180	18	8°	VB..1103..	M2.5*8	Q08	-
H16N-SVZBR/L11	22	16	11.5	27	160	15	10°	VB..1103..	M2.5*7	Q08	-
S16Q-SVZCR/L11	22	16	11.5	27	160	15	10°	VC..1103..	M2.5*8	Q08	-
S20Q-SVZCR/L11	27	20	14	34	180	18	8°	VC..1103..	M2.5*8	Q08	-
H16N-SVZCR/L11	22	16	11.5	27	160	15	10°	VC..1103..	M2.5*7	Q08	-
S25R-SVZBR/L16	34	25	19.5	43	200	23	8°	VB..1604..	M3.5*9	Q15	-
S32S-SVZBR/L16	42	32	23.5	54	250	30	6°	VB..1604..	M3.5*9	Q15	-
S40T-SVZBR/L16	50	40	27	68	300	37	8°	VB..1604..	M3.5*9	Q15	-
S25R-SVZCR/L16	34	25	19.5	43	200	23	8°	VC..1604..	M3.5*9	Q15	-
S32S-SVZCR/L16	42	32	23.5	54	250	30	6°	VC..1604..	M3.5*9	Q15	-
S40T-SVZCR/L16	50	40	27	68	300	37	8°	VC..1604..	M3.5*9	Q15	-
A16N-SVZBR/L11	22	16	11.5	27	160	15	10°	VB..1103..	M2.5*8	Q08	√
A20Q-SVZBR/L11	27	20	14	34	180	18	8°	VB..1103..	M2.5*8	Q08	√
A16N-SVZCR/L11	22	16	11.5	27	160	15	10°	VC..1103..	M2.5*7	Q08	√
A20Q-SVZCR/L11	27	20	14	34	180	18	8°	VC..1103..	M2.5*7	Q08	√
A25R-SVZBR/L16	34	25	19.5	43	200	23	8°	VB..1604..	M3.5*9	Q15	√

适用 Suitable: 德克刀片 DEREK Insert

Type S

SWW*R/L

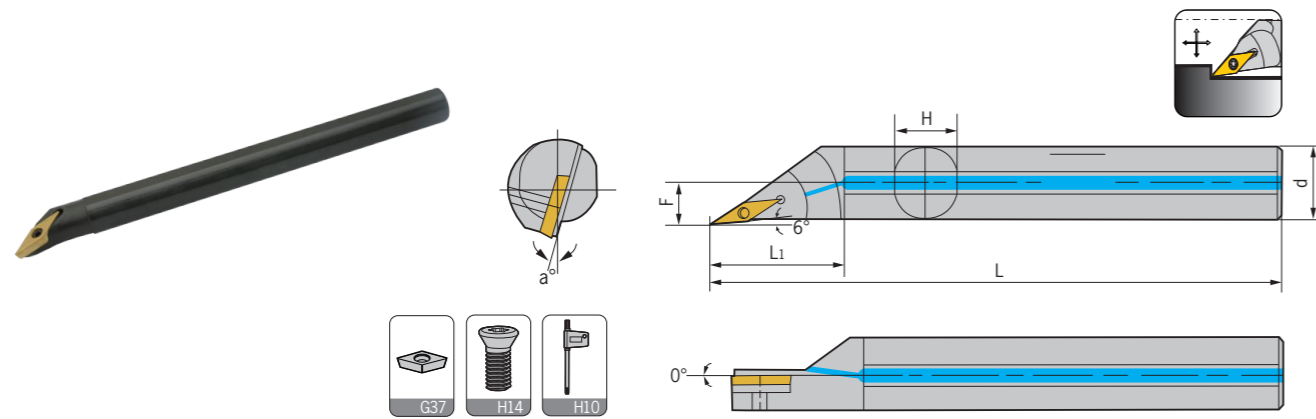


型号 Specification	最小 加工径 Min dia	d	F	L	L ₁	H	a	刀片 Insert	中心螺丝 Center screw	扳手 Wrench
S20Q-SVWBR/L11	29	20	18	180	34	18	5°	VB..1103..	M2.5*8	Q08
S25R-SVWBR/L11	34	25	21	200	43	23	5°	VB..1103..	M2.5*8	Q08
S25R-SVWBR/L16	38	25	23	200	43	23	5°	VB..1604..	M3.5*9	Q15
S32S-SVWBR/L16	45	32	26	250	54	30	5°	VB..1604..	M3.5*9	Q15
S20Q-SVWCR/L11	19	20	18	180	34	18	5°	VC..1103..	M2.5*8	Q08
S25R-SVWCR/L11	34	25	21	200	43	23	5°	VC..1103..	M2.5*8	Q08
S25R-SVWCR/L16	38	25	23	200	43	23	5°	VC..1604..	M3.5*9	Q15
S32S-SVWCR/L16	45	32	26	250	54	30	5°	VC..1604..	M3.5*9	Q15

适用 Suitable: 德克刀片 DEREK Insert

Type S

SVX*/R/L

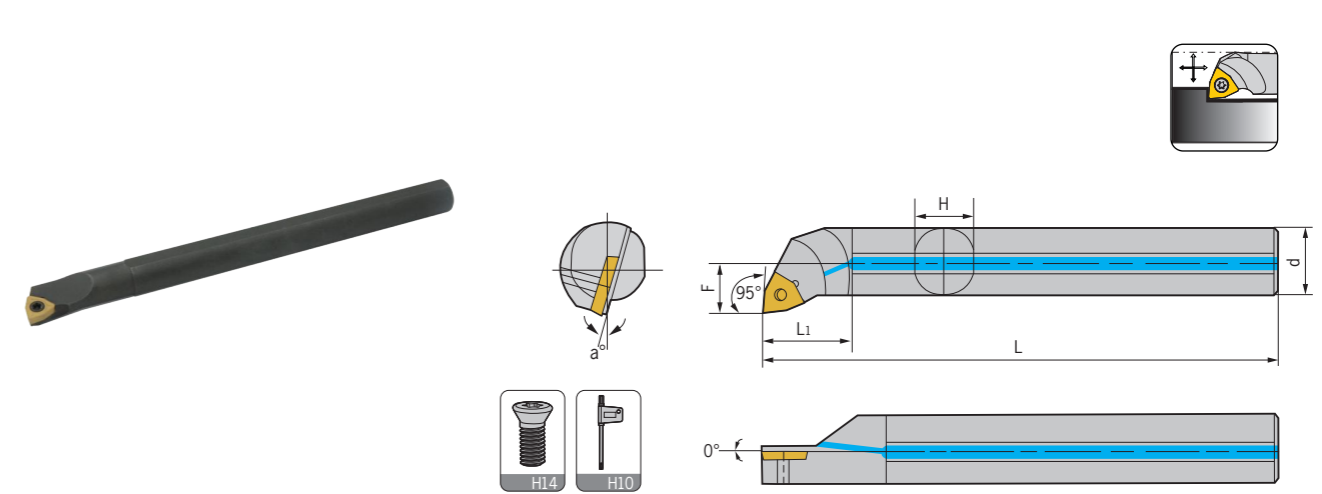


型号 Specification	最小加工径 Min dia	d	F	L1	L	H	a	刀片 Insert	螺丝 Screw	扳手 Wrench	出水孔 Water hole
S10K-SVXBR/L11	14	10	7.5	17	125	9	10°	VB..1103..	M2.5*6	Q08	-
S12M-SVXBR/L11	16	12	8.5	20	150	11	12°	VB..1103..	M2.5*6	Q08	-
S16Q-SVXBR/L11	22	16	11	27	160	15	10°	VB..1103..	M2.5*8	Q08	-
S20Q-SVXBR/L11	27	20	13.5	34	180	18	8°	VB..1103..	M2.5*8	Q08	-
H10K-SVXBR/L11	14	10	7.5	17	125	9	15°	VB..1103..	M2.5*6	Q08	-
H12M-SVXBR/L11	16	12	8.5	20	150	11	12°	VB..1103..	M2.5*7	Q08	-
H16N-SVXBR/L11	22	16	11	27	160	15	10°	VB..1103..	M2.5*7	Q08	-
S10K-SVXCR/L11	14	10	7.5	17	125	9	12°	VC..1103..	M2.5*6	Q08	-
S12M-SVXCR/L11	16	12	8.5	20	150	11	10°	VC..1103..	M2.5*6	Q08	-
S16Q-SVXCR/L11	22	16	11	27	160	15	8°	VC..1103..	M2.5*8	Q08	-
S20Q-SVXCR/L11	27	20	13.5	34	180	18	6°	VC..1103..	M2.5*8	Q08	-
H10K-SVXCR/L11	14	10	7.5	17	125	9	12°	VC..1103..	M2.5*6	Q08	-
H12M-SVXCR/L11	16	12	8.5	20	150	11	10°	VC..1103..	M2.5*6	Q08	-
H16N-SVXCR/L11	22	16	11	27	160	15	8°	VC..1103..	M2.5*7	Q08	-
S16Q-SVXBR/L16	22	16	11.5	27	160	15	12°	VB..1604..	M3.5*7	Q15	-
S20Q-SVXBR/L16	27	20	13.5	34	180	18	10°	VB..1604..	M3.5*9	Q15	-
S25R-SVXBR/L16	32	25	16	43	200	23	8°	VB..1604..	M3.5*9	Q15	-
S32S-SVXBR/L16	40	32	19.5	54	250	30	8°	VB..1604..	M3.5*9	Q15	-
S40T-SVXBR/L16	50	40	23.5	68	300	37	8°	VB..1604..	M3.5*9	Q15	-
S16Q-SVXCR/L16	22	16	11.5	27	160	15	10°	VC..1604..	M3.5*9	Q15	-
S20Q-SVXCR/L16	27	20	13.5	34	180	18	8°	VC..1604..	M3.5*9	Q15	-
S25R-SVXCR/L16	32	25	16	43	200	23	6°	VC..1604..	M3.5*9	Q15	-
S32S-SVXCR/L16	40	32	19.5	54	250	30	8°	VC..1604..	M3.5*9	Q15	-
S40T-SVXCR/L16	50	40	23.5	68	300	37	6°	VC..1604..	M3.5*9	Q15	-
H16N-SVXCR/L16	22	16	11.5	27	160	15	10°	VC..1604..	M3.5*9	Q15	-
A10K-SVXBR/L11	14	10	7.5	17	125	9	15°	VB..1103..	M2.5*6	Q08	√
A12M-SVXBR/L11	16	12	8.5	20	150	11	12°	VB..1103..	M2.5*6	Q08	√
A16N-SVXBR/L11	22	16	11	27	160	15	10°	VB..1103..	M2.5*7	Q08	√
A20Q-SVXBR/L11	27	20	13.5	34	180	18	8°	VB..1103..	M2.5*7	Q08	√
A10K-SVXCR/L11	14	10	7.5	17	125	9	12°	VC..1103..	M2.5*6	Q08	√
A12M-SVXCR/L11	16	12	8.5	20	150	11	10°	VC..1103..	M2.5*6	Q08	√
A16N-SVXCR/L11	22	16	11	27	160	15	8°	VC..1103..	M2.5*7	Q08	√
A20Q-SVXCR/L11	27	20	13.5	34	180	18	6°	VC..1103..	M2.5*7	Q08	√
A16N-SVXBR/L16	22	16	11.5	27	160	15	12°	VB..1604..	M3.5*9	Q15	√
A20Q-SVXBR/L16	27	20	13.5	34	180	18	10°	VB..1604..	M3.5*9	Q15	√
A25R-SVXBR/L16	32	25	16	43	200	23	8°	VB..1604..	M3.5*9	Q15	√
A16N-SVXCR/L16	22	16	11.5	27	160	15	10°	VC..1604..	M3.5*7	Q15	√
A20Q-SVXCR/L16	27	20	13.5	34	180	18	8°	VC..1604..	M3.5*9	Q15	√
A25R-SVXCR/L16	32	25	16	43	200	23	6°	VC..1604..	M3.5*9	Q15	√

适用 Suitable:德克刀片 DEREK Insert

Type S

SWLCR/L

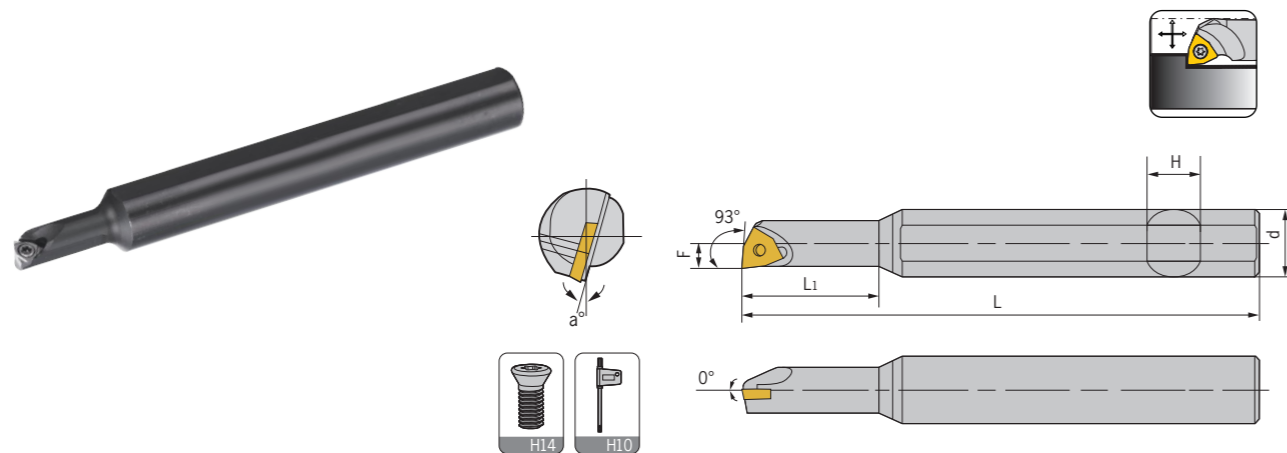


型号 Specification	最小加工径 Min dia	d	F	L1	L	H	a	刀片 Insert	螺丝 Screw	扳手 Wrench	
S08K-SWLCR/L04	10	8	5	14	125	7	13°	WC..0402..	M2.5*5	Q08	-
S10K-SWLCR/L04	13	10	6.5	17	125	9	10°	WC..0402..	M2.5*6	Q08	-
S12M-SWLCR/L06	16	12	7.5	20	150	11	13°	WC..06T3..	M3.5*9	Q15	-
S16Q-SWLCR/L06	20	16	9.5	27	160	15	10°	WC..06T3..	M3.5*9	Q15	-
S20Q-SWLCR/L06	25	20	11.5	34	180	18	8°	WC..06T3..	M3.5*9	Q15	-
S25R-SWLCR/L06	31	25	14	43	200	23	6°	WC..06T3..	M3.5*9	Q15	-
H08K-SWLCR/L04	10	8	5	16	125	7	13°	WC..0402..	M2.5*5	Q08	-
H10K-SWLCR/L04	13	10	6.5	20	125	9	10°	WC..0402..	M2.5*6	Q08	-
H12M-SWLCR/L06	16	12	7.5	24	150	11	13°	WC..06T3..	M3.5*8	Q15	-
H16N-SWLCR/L06	20	16	9.5	32	160	15	10°	WC..06T3..	M3.5*8	Q15	-
A08K-SWLCR/L04	10	8	5	14	125	7	13°	WC..0402..	M2.5*5	Q08	√
A10K-SWLCR/L04	13	10	10	17	125	9	10°	WC..0402..	M2.5*6	Q08	√
A12M-SWLCR/L06	16	12	6.5	20	150	11	13°	WC..06T3..	M3.5*8	Q15	√
A16N-SWLCR/L06	20	16	7.5	27	160	15	10°	WC..06T3..	M3.5*8	Q15	√
A20Q-SWLCR/L06	25	20	9.5	34	180	18	8°	WC..06T3..	M3.5*8	Q15	√

适用 Suitable:德克刀片 DEREK Insert

Type S

SWUBR/L

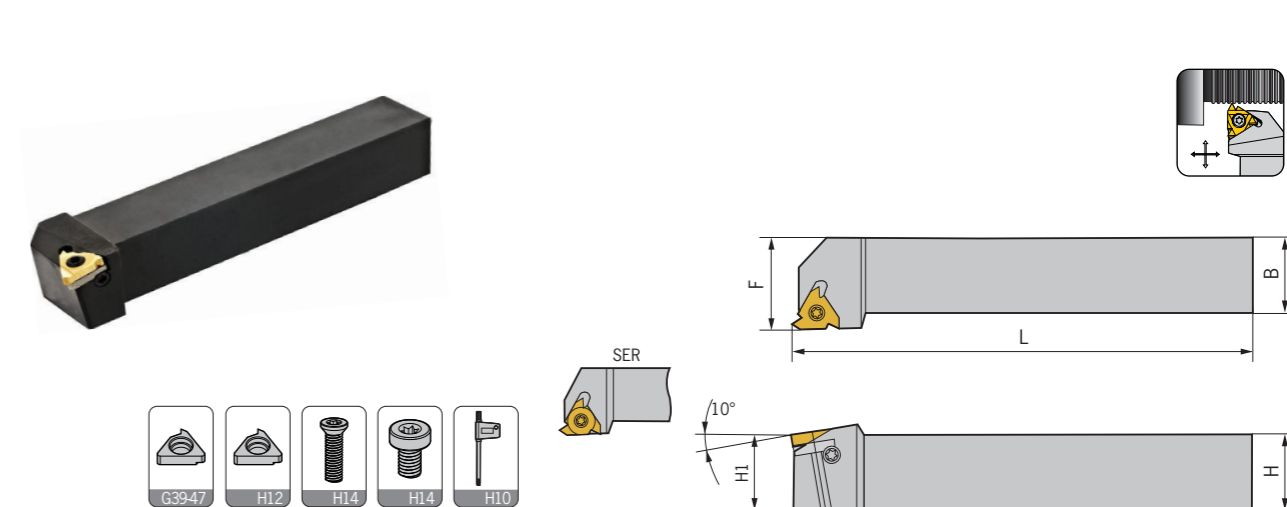


型号 Specification	最小 加工径 Min dia	d	F	L	L1	H	a	刀片 Insert	中心螺丝 Center screw	扳手 Wrench
S05H-SWUBR/L06-A08	6	8	3.1	100	13.5	7	12°	WBGTO60104L-W11	M2*4	Q06
S05H-SWUBR/L06-A12	6	12	3.1	100	13.5	11	12°	WBGTO60104L-W11	M2*4	Q06
S06H-SWUBR/L06-A12	7	12	3.6	100	16.0	11	15°	WBGTO60104L-W11	M2*4	Q06
S07H-SWUBR/L06-A12	8	12	4.0	100	18.0	11	15°	WBGTO60104L-W11	M2*4	Q06
H05H-SWUBR/L06-A08	6	8	3.1	100	17.5	7	12°	WBGTO60104L-W11	M2*4	Q06
H05H-SWUBR/L06-A12	6	12	3.1	100	17.5	11	12°	WBGTO60104L-W11	M2*4	Q06
H06H-SWUBR/L06-A12	7	12	3.6	100	21.0	11	15°	WBGTO60104L-W11	M2*4	Q06
H07H-SWUBR/L06-A12	8	12	4.0	100	24.5	11	15°	WBGTO60104L-W11	M2*4	Q06

适用 Suitable: 德克刀片 DEREK Insert

Type S

SER/L

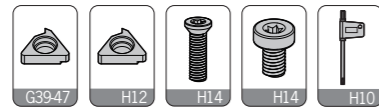
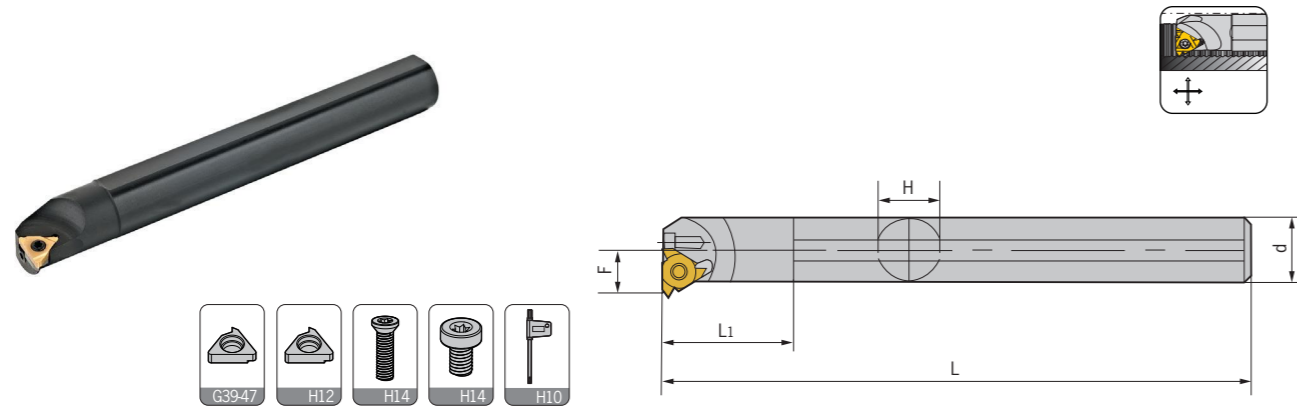


型号 Specification	H	B	L	H1	F	刀片 Insert	刀垫 Shim	刀垫螺丝 screw	侧螺丝 Side screw	扳手 Wrench
SER/L 1010H11	10	10	100	10	12	11ER/L..	-	M2.5*8	-	Q08
1212H16	12	12	100	12	16	16ER/L..	-	M2.5*8	-	Q15
1616H16	16	16	100	16	20	16ER/L..	STM16	M3.5*12	M3*6N	Q15,Q10
2020K16	20	20	125	20	25	16ER/L..	STM16	M3.5*12	M3*6N	Q15,Q10
2525M16	25	25	150	25	32	16ER/L..	STM16	M3.5*12	M3*6N	Q15,Q10
3232P16	32	32	170	32	40	16ER/L..	STM16	M3.5*12	M3*6N	Q15,Q10
2525M22	25	25	150	25	32	22ER/L..	STM22	M4*16	M4*6N	Q15,Q10
3232P22	32	32	170	32	40	22ER/L..	STM22	M4*16	M4*6N	Q15,Q10
2525M27	25	25	150	25	32	27ER/L..	STM27	M5*20	M4*6N	Q20,Q10
3232P27	32	32	170	32	40	27ER/L..	STM27	M5*20	M4*6N	Q20,Q10

适用 Suitable: 德克刀片 DEREK Insert

Type S

SNR/L

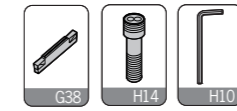
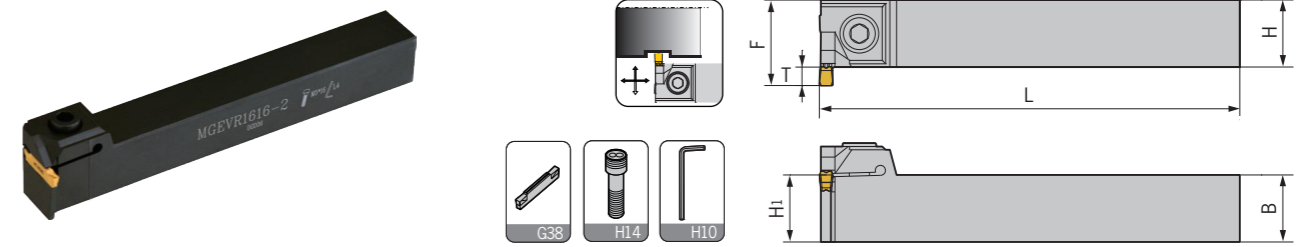


型号 Specification	最小加工径 Min dia	d	F	L	L1	H	刀片 Insert	刀垫 shim	螺丝 screw	侧螺丝 Side screw	扳手 Wrench
SNR/L 0005K06-A12	6	12	4.3	125	13.5	11	06IR/L..	-	M2*4	-	Q06
0006K06-A12	7.5	12	4.8	125	16	11	06IR/L..	-	M2*4	-	Q06
0007K08	10	8	5.3	125	12	7	08IR/L..	-	M2.2*6	-	Q06
0007K08-A16	10	16	5.3	125	18.5	15	08IR/L..	-	M2.2*6	-	Q06
0008K08	11	8	5.8	125	14	7	08IR/L..	-	M2.2*5	-	Q06
0008K08-A16	11	16	5.8	125	21	15	08IR/L..	-	M2.2*5	-	Q06
0008K11	11	8	6.6	125	14	7	11IR/L..	-	M2.5*7	-	Q08
0010K11	12	10	7.4	125	17	9	11IR/L..	-	M2.5*8	-	Q08
0010K11-A16	12	16	7.4	125	26	15	11IR/L..	-	M2.5*8	-	Q08
0012K11	15	12	8.4	125	25	11	11IR/L..	-	M2.5*8	-	Q08
0013M16	16	16	10.2	150	32.5	15	16IR/L..	-	M3.5*9	-	Q15
0016Q16	19	16	11.7	150	27	15	16IR/L..	-	M3.5*9	-	Q15
0020Q16	24	20	13.7	180	34	18	16IR/L..	STM16	M3.5*12	M3*6N	Q15,Q10
0025R16	29	25	16.2	200	43	23	16IR/L..	STM16	M3.5*12	M3*6N	Q15,Q10
0032S16	36	32	19.7	250	54	30	16IR/L..	STM16	M3.5*12	M3*6N	Q15,Q10
0040T16	44	40	23.7	322	68	37	16IR/L..	STM16	M3.5*12	M3*6N	Q15,Q10
0050U16	54	50	28.7	350	85	47	16IR/L..	STM16	M3.5*12	M3*6N	Q15,Q10
0020Q22	24	20	15.6	180	34	18	22IR/L..	-	M4*12-S22	-	Q15
0025R22	29	25	18.1	200	43	23	22IR/L..	STM22	M4*16	M4*6N	Q15,Q10
0032S22	38	32	21.6	250	54	30	22IR/L..	STM22	M4*16	M4*6N	Q15,Q10
0040T22	46	40	25.6	300	68	37	22IR/L..	STM22	M4*16	M4*6N	Q15,Q10
0050U22	56	50	30.6	350	85	47	22IR/L..	STM22	M4*16	M4*6N	Q15,Q10
0032S27	40	32	22.6	250	54	30	27IR/L..	STM27	M5*20	M4*6N	Q15,Q10
0040T27	48	40	26.6	300	68	37	27IR/L..	STM27	M5*20	M4*6N	Q15,Q10
0050U27	58	50	31.6	350	85	47	27IR/L..	STM27	M5*20	M4*6N	Q15,Q10

适用 Suitable:德克刀片 DEREK Insert

Type M

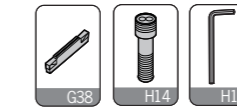
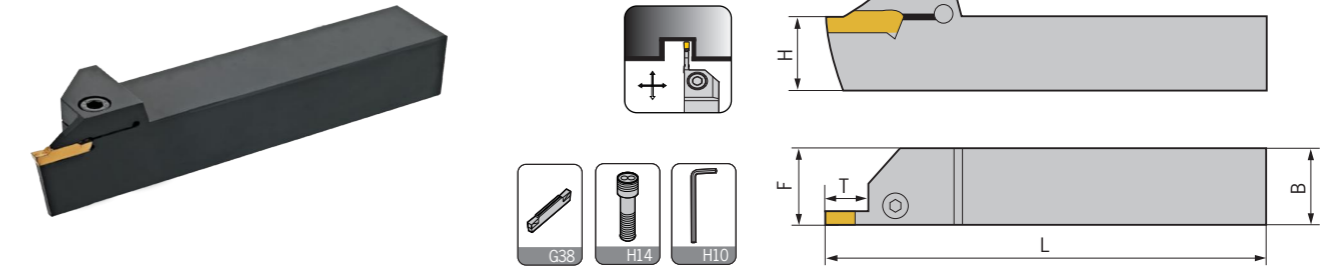
MGEVR/L



型号 Specification	最大切深T	H	B	L	F	刀片 Insert	螺丝 Screw	扳手 Wrench
MGEVR/L 2020-2	3.6	20	20	125	24	MGMN200-G	M5*12N	L04
2020-3	5.5	20	20	125	26	MGMN300-M	M6*20N	L05
2020-4	5.5	20	20	125	26	MGMN400-M	M6*20N	L05

适用 Suitable:德克刀片 DEREK Insert

MGEHR/L

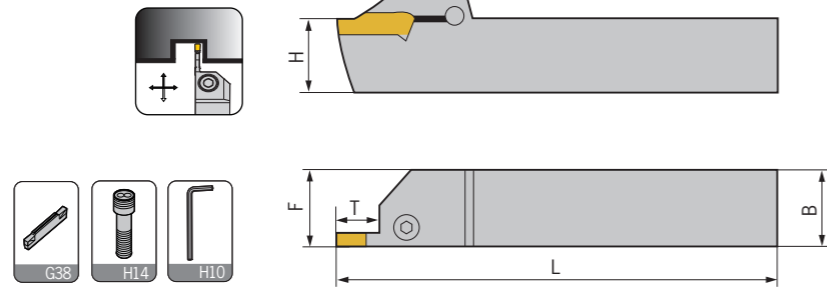


型号 Specification	最大切深T	H	B	L	F	刀片 Insert	螺丝 Screw	扳手 Wrench
MGEHR/L 1616-1.5	14.5	16	16	100	16.25	MGMN150-G	M5*12N	L04
2020-1.5	14.5	20	20	125	20.25	MGMN150-G	M5*12N	L04
2525-1.5	14.5	25	25	150	25.25	MGMN150-G	M5*12N	L04
1212-2	14.5	12	12	100	12.25	MGMN200-G	M5*16N	L04
1616-2	14.5	16	16	100	16.25	MGMN200-M	M5*16N	L04
2020-2	14.5	20	20	125	20.25	MGMN200-□□	M5*16N	L04
2525-2	14.5	25	25	150	25.25	MGMN200-□□	M5*16N	L04
1616-2.5	16.5	16	16	100	16.3	MGMN250-G	M5*16N	L04
2020-2.5	16.5	20	20	125	20.3	MGMN250-M	M5*16N	L04
2525-2.5	16.5	25	25	150	25.3	MGMN250-M	M5*16N	L04
1616-3	18.5	16	16	100	16.35	MGMN300-M	M6*20N	L05
2020-3	18	20	20	125	20.4	MGMN300-M	M6*20N	L05
2020-3-T10	10	20	20	125	20.4	MGMN300-□□M	M6*20N	L05
2525-3	18	25	25	150	25.4	MRMN300-M	M6*20N	L05
2525-3-T10	10	25	25	150	25.4	MGMR300-□□M	M6*20N	L05
3232-3	18	32	32	170	32.4	MGMN300-M	M6*20N	L05
3232-3-T10	10	32	32	170	32.4	MGMN300-M	M6*20N	L05

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See next page

Type M

MGEHR/L

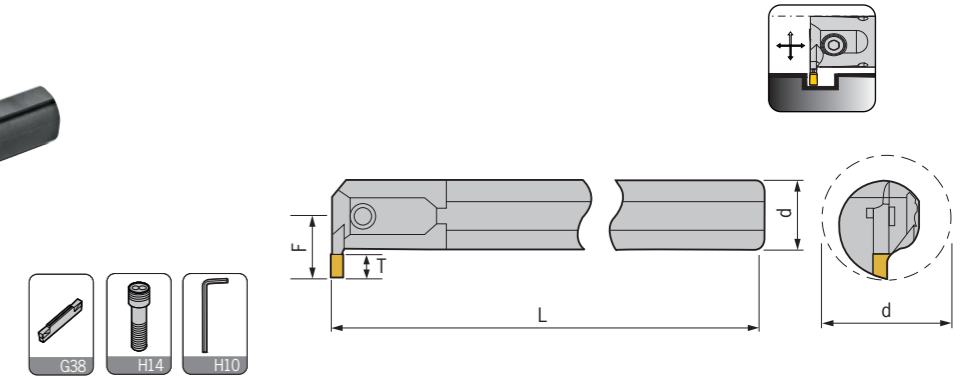


型号 Specification	最大 切深T	H	B	L	F	刀片 Insert	螺丝 Screw	扳手 Wrench
MGEHR/L 2020-4	18	20	20	125	20.4		M6*20N	L05
2020-4-T10	10	20	20	125	20.4	MGMN400-M	M6*20N	L05
2525-4	18	25	25	150	25.4	MGMN400-□□M	M6*20N	L05
2525-4-T10	10	25	25	150	25.4	MRMN400-M	M6*20N	L05
3232-4	18	32	32	170	32.4	MGMN400-□□M	M6*20N	L05
3232-4-T10	10	32	32	170	32.4		M6*20N	L05
2020-5	23	20	20	150	20.5		M6*20N	L05
2020-5-T15	15	20	20	150	20.5	MGMN500-M	M6*20N	L05
2525-5	23	25	25	150	25.5	MGMN500-□□M	M6*20N	L05
2525-5-T15	15	25	25	150	25.5	MRMN500-M	M6*20N	L05
3232-5	23	32	32	170	32.5	MGMN500-□□M	M6*20N	L05
3232-5-T15	15	32	32	170	32.5		M6*20N	L05
2020-6	23	20	20	125	20.6		M6*20N	L05
2020-6-T15	15	20	20	125	20.6	MGMN600-M	M6*20N	L05
2525-6	23	25	25	150	25.6	MGMN600-□□M	M6*20N	L05
2525-6-T15	15	25	25	150	25.6	MRMN600-M	M6*20N	L05
3232-6	23	32	32	170	32.6		M6*20N	L05
3232-6-T15	15	32	32	170	32.6		M6*20N	L05
2525-8	28	25	25	150	26.1	MRMN800-M	M6*20N	L05
2525-5-T15	15	25	25	150	26.1	MRMN800-M	M6*20N	L05
3232-8	28	32	32	170	33.1	MRMN800-M	M6*20N	L05
3232-8-T15	16	32	32	170	33.1	MRMN800-M	M6*20N	L05

适用 Suitable: 德克刀片 DEREK Insert

Type M

MGIVR/L



型号 Specification	最小 加工径	最大 切深T	d	L	F	刀片 Insert	螺丝 Screw	扳手 Wrench
MGIVR/L 2016-1.5	20	4	16	125	11.3	MGMN150-G	M4*10N	L03
2520-1.5	25	4	20	150	13.1	MGMN150-G	M4*12N	L03
2925-1.5	29	4	25	200	16.2	MGMN150-G	M4*12N	L03
2016-2	20	5	16	125	12.4	MGMN200-G	M4*10N	L03
2520-2	25	5	20	150	14	MGMN200-M	M4*12N	L03
2925-2	29	5	25	200	17.2	MRMN200-M	M4*12N	L03
2016-2.5	20	6	16	125	12.5		M4*10N	L03
2520-2.5	25	6	20	150	15.1	MGMN250-G	M4*12N	L03
2925-2.5	29	6	25	200	18.2	MGMN250-M	M4*12N	L03
2520-3	25	6	20	150	15.6	MGMN300-M/G	M5*12N	L04
3125-3	31	6	25	200	18.9	MGMN300-□□M	M5*12N	L04
3732-3	37	6	32	250	21.5	MRMN300-M	M5*12N	L04
2520-4	25	6	20	150	15.6	MGMN400-M/G	M5*12N	L04
3125-4	31	6	25	200	18.9	MGMN400-□□M	M5*12N	L04
3732-4	37	6	32	250	21.5	MRMN400-M	M5*12N	L04
3125-5	31	8	25	200	19.4	MGMN500-M/G	M5*12N	L04
3732-5	37	8	32	250	21.5	MGMN500-□□M	M5*12N	L04
3125-6	31	8	25	200	19.4	MRMN500-M	M5*12N	L04
3125-6	31	8	25	200	19.4	MGMN600-M/G	M5*12N	L05
3732-6	37	8	32	250	21.5	MGMN600-□□M	M5*12N	L05

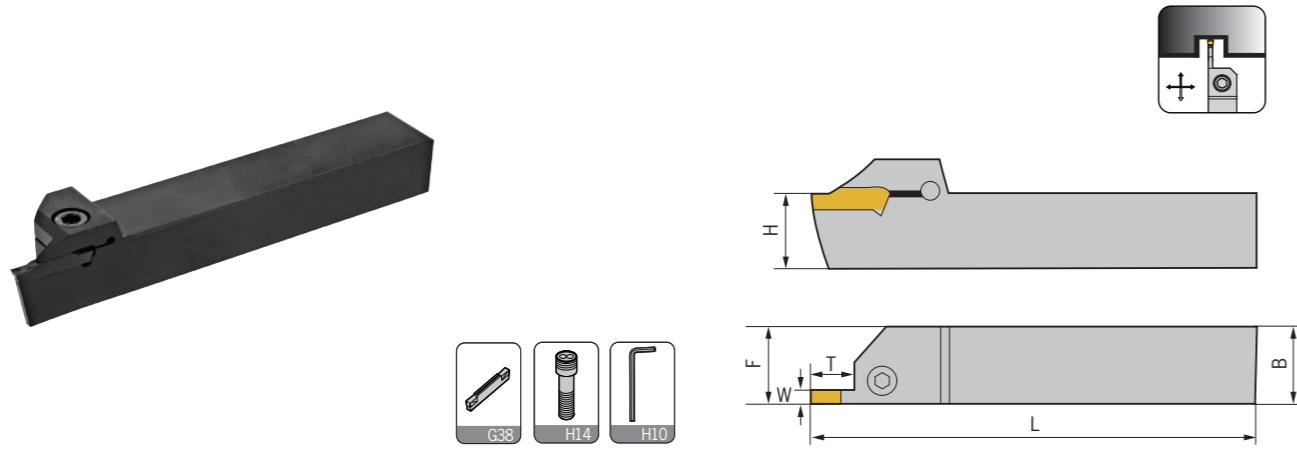
适用 Suitable: 德克刀片 DEREK Insert

Type Q

QE*DR/L

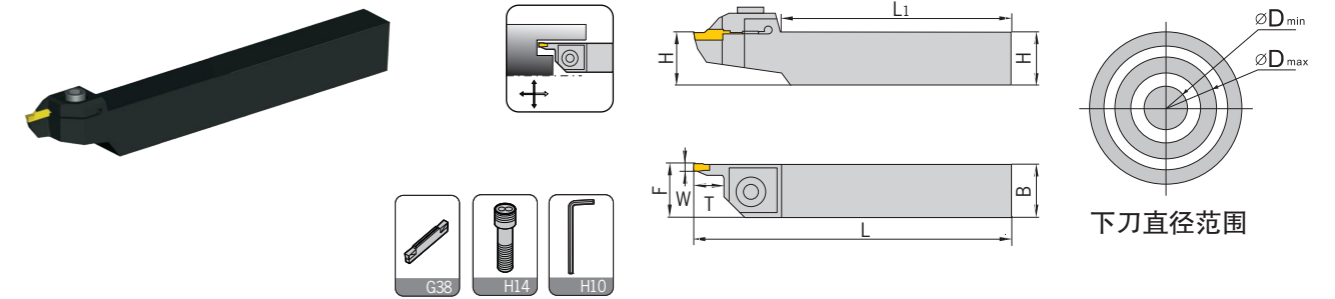
Type Q

QF*D**LL**



型号 Specification	最大 切深T	H	B	L	F	W	刀片 Insert	螺丝 Screw	扳手 Wrench
QEED 1616R/L10	10	16	16	125	16.3	2.5	Z*ED****-**	M6*20Q	L04
1616R/L17	17	16	16	125	16.3	2.5	Z*ED****-**	M6*20Q	L04
2020R/L10	10	20	20	125	20.3	2.5	Z*ED****-**	M6*20Q	L05
2020R/L17	17	20	20	125	20.3	2.5	Z*ED****-**	M6*20Q	L05
2525R/L10	10	25	25	150	25.3	2.5	Z*ED****-**	M6*20Q	L05
2525R/L17	17	25	25	150	25.3	2.5	Z*ED****-**	M6*20Q	L05
QEFD 1616R/L10	10	16	16	125	16.3	3	Z*FD****-**	M6*20Q	L04
1616R/L17	17	16	16	125	16.3	3	Z*FD****-**	M6*20Q	L04
2020R/L10	10	20	20	125	20.3	3	Z*FD****-**	M6*20Q	L05
2020R/L17	17	20	20	125	20.3	3	Z*FD****-**	M6*20Q	L05
2525R/L10	10	25	25	150	25.3	3	Z*FD****-**	M6*20Q	L05
2525R/L17	17	25	25	150	25.3	3	Z*FD****-**	M6*20Q	L05
QEGD 2020R/L13	13	20	20	125	20.5	4	Z*GD****-**	M6*20Q	L05
2020R/L22	22	20	20	125	20.5	4	Z*GD****-**	M6*20Q	L05
2525R/L13	13	25	25	150	25.5	4	Z*GD****-**	M6*20Q	L05
2525R/L22	22	25	25	150	25.5	4	Z*GD****-**	M6*20Q	L05
3232R/L13	13	32	32	170	32.5	4	Z*GD****-**	M6*20Q	L05
3232R/L22	22	32	32	170	32.5	4	Z*GD****-**	M6*20Q	L05
QEHD 2525R/L13	13	25	25	150	25.5	5	Z*HD****-**	M6*20Q	L05
2525R/L22	22	25	25	150	25.5	5	Z*HD****-**	M6*20Q	L05
3232R/L13	13	32	32	170	32.5	5	Z*HD****-**	M6*20Q	L05
3232R/L22	22	32	32	170	32.5	5	Z*HD****-**	M6*20Q	L05
QEKD 2525R/L13	13	25	25	150	25.6	6	Z*KD****-**	M6*20Q	L05
2525R/L22	22	25	25	150	25.6	6	Z*KD****-**	M6*20Q	L05
3232R/L13	13	32	32	170	32.6	6	Z*KD****-**	M6*20Q	L05
3232R/L22	22	32	32	170	32.6	6	Z*KD****-**	M6*20Q	L05

适用 Suitable: 德克刀片 DEREK Insert

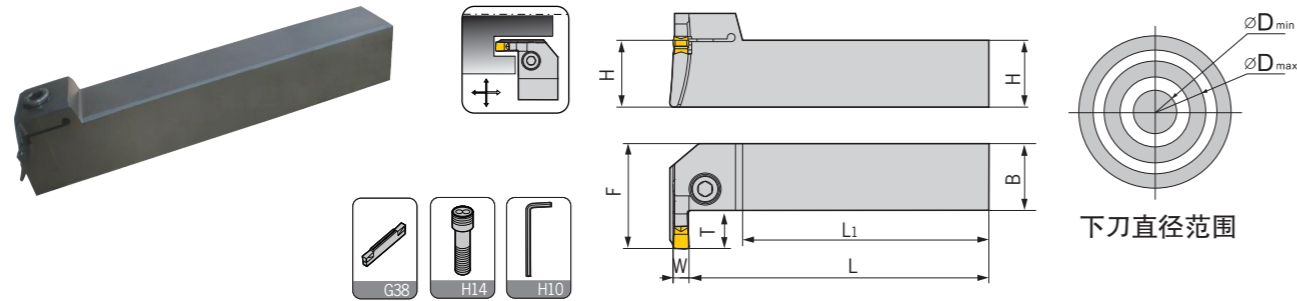


型号 Specification	D (min-max)	最大 切深T	H	B	L	F	W	刀片 Insert	螺丝 Screw	扳手 Wrench
QFFD 2525LL10-48H	48-66	10	25	25	150	26	3	ZTFD0303-MG	M6*20Q	L05
2525LL17-48H	48-66	17	25	25	150	26	3	ZTFD0303-MG	M6*20Q	L05
2525LL10-60H	60-80	10	25	25	150	26	3	ZTFD0303-MG	M6*20Q	L05
2525LL17-60H	60-80	17	25	25	150	26	3	ZTFD0303-MG	M6*20Q	L05
2525LL10-74H	74-110	10	25	25	150	26	3	ZTFD0303-MG	M6*20Q	L05
2525LL17-74H	74-110	17	25	25	150	26	3	ZTFD0303-MG	M6*20Q	L05
2525LL10-100H	100-150	10	25	25	150	26	3	ZTFD0303-MG	M6*20Q	L05
2525LL17-100H	100-150	17	25	25	150	26	3	ZTFD0303-MG	M6*20Q	L05
QFGD 2525LL13-52H	52-72	13	25	25	150	26	4	ZTGD0404-MG	M6*20Q	L05
2525LL22-52H	52-72	22	25	25	150	26	4	ZTGD0404-MG	M6*20Q	L05
2525LL13-64H	64-100	13	25	25	150	26	4	ZTGD0404-MG	M6*20Q	L05
2525LL22-64H	64-100	22	25	25	150	26	4	ZTGD0404-MG	M6*20Q	L05
2525LL13-90H	90-140	13	25	25	150	26	4	ZTGD0404-MG	M6*20Q	L05
2525LL22-90H	90-140	22	25	25	150	26	4	ZTGD0404-MG	M6*20Q	L05
2525LL13-130H	130-230	13	25	25	150	26	4	ZTGD0404-MG	M6*20Q	L05
2525LL22-130H	130-230	22	25	25	150	26	4	ZTGD0404-MG	M6*20Q	L05
QFHD 2525LL13-58H	58-96	13	25	25	150	26	5	ZTHD0504-MG	M6*20Q	L05
2525LL22-58H	58-96	22	25	25	150	26	5	ZTHD0504-MG	M6*20Q	L05
2525LL13-86H	86-140	13	25	25	150	26	5	ZTHD0504-MG	M6*20Q	L05
2525LL22-86H	86-140	22	25	25	150	26	5	ZTHD0504-MG	M6*20Q	L05
2525LL13-130H	130-200	13	25	25	150	26	5	ZTHD0504-MG	M6*20Q	L05
2525LL22-130H	130-200	22	25	25	150	26	5	ZTHD0504-MG	M6*20Q	L05
2525LL13-185H	185-400	13	25	25	150	26	5	ZTHD0504-MG	M6*20Q	L05
2525LL22-185H	185-400	22	25	25	150	26	5	ZTHD0504-MG	M6*20Q	L05
QFKD 2525LL13-60H	60-100	13	25	25	150	26	6	ZTKD0608-MG	M6*20Q	L05
2525LL22-60H	60-100	22	25	25	150	26	6	ZTKD0608-MG	M6*20Q	L05
2525LL13-88H	88-180	13	25	25	150	26	6	ZTKD0608-MG	M6*20Q	L05
2525LL22-88H	88-180	22	25	25	150	26	6	ZTKD0608-MG	M6*20Q	L05
2525LL13-160H	160-400	13	25	25	150	26	6	ZTKD0608-MG	M6*20Q	L05
2525LL22-160H	160-400	22	25	25	150	26	6	ZTKD0608-MG	M6*20Q	L05

适用 Suitable: 德克刀片 DEREK Insert

Type Q

QF*D-L



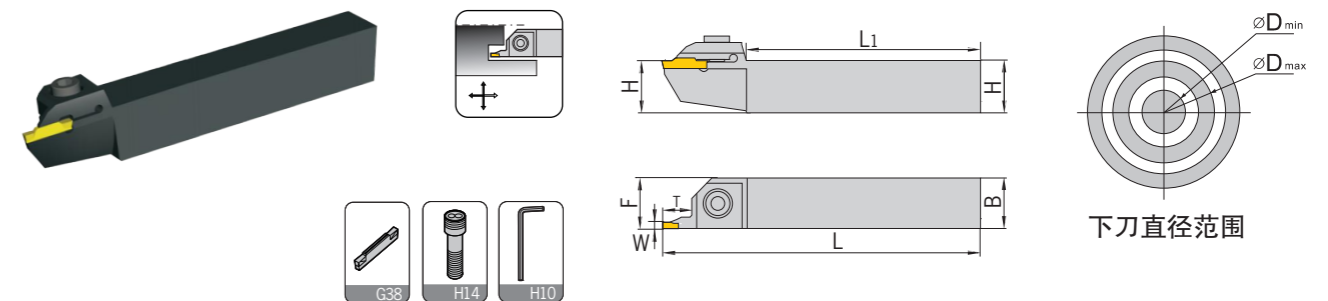
下刀直径范围

型号 Specification	D (min-max)	最大 切深T	H	B	L	F	W	刀片 Insert	螺丝 Screw	扳手 Wrench
QFFD 2525R/L10-48L	48-66	10	25	25	150	36.5	3	ZTFD0303-MG	M6*20Q	L05
2525R/L17-48L	48-66	17	25	25	150	43.5	3	ZTFD0303-MG	M6*20Q	L05
2525R/L10-60L	60-80	10	25	25	150	36.5	3	ZTFD0303-MG	M6*20Q	L05
2525R/L17-60L	60-80	17	25	25	150	43.5	3	ZTFD0303-MG	M6*20Q	L05
2525R/L10-74L	74-110	10	25	25	150	36.5	3	ZTFD0303-MG	M6*20Q	L05
2525R/L17-74L	74-110	17	25	25	150	43.5	3	ZTFD0303-MG	M6*20Q	L05
2525R/L10-100L	100-150	10	25	25	150	36.5	3	ZTFD0303-MG	M6*20Q	L05
2525R/L17-100L	100-150	17	25	25	150	43.5	3	ZTFD0303-MG	M6*20Q	L05
QFGD 2525R/L13-52L	52-72	13	25	25	150	39.5	4	ZTGD0404-MG	M6*20Q	L05
2525R/L22-52L	52-72	22	25	25	150	48.5	4	ZTGD0404-MG	M6*20Q	L05
2525R/L13-64L	64-100	13	25	25	150	39.5	4	ZTGD0404-MG	M6*20Q	L05
2525R/L22-64L	64-100	22	25	25	150	48.5	4	ZTGD0404-MG	M6*20Q	L05
2525R/L13-90L	90-140	13	25	25	150	39.5	4	ZTGD0404-MG	M6*20Q	L05
2525R/L22-90L	90-140	22	25	25	150	48.5	4	ZTGD0404-MG	M6*20Q	L05
2525R/L13-130L	130-230	13	25	25	150	39.5	4	ZTGD0404-MG	M6*20Q	L05
2525R/L22-130L	130-230	22	25	25	150	48.5	4	ZTGD0404-MG	M6*20Q	L05
QFHD 2525R/L13-58L	58-96	13	25	25	150	39.5	5	ZTHD0504-MG	M6*20Q	L05
2525R/L22-58L	58-96	22	25	25	150	48.5	5	ZTHD0504-MG	M6*20Q	L05
2525R/L13-86L	86-140	13	25	25	150	39.5	5	ZTHD0504-MG	M6*20Q	L05
2525R/L22-86L	86-140	22	25	25	150	48.5	5	ZTHD0504-MG	M6*20Q	L05
2525R/L13-130L	130-200	13	25	25	150	39.5	5	ZTHD0504-MG	M6*20Q	L05
2525R/L22-130L	130-200	22	25	25	150	48.5	5	ZTHD0504-MG	M6*20Q	L05
2525R/L13-185L	185-400	13	25	25	150	39.5	5	ZTHD0504-MG	M6*20Q	L05
2525R/L22-185L	185-400	22	25	25	150	48.5	5	ZTHD0504-MG	M6*20Q	L05
QFKD 2525R/L13-60L	60-100	13	25	25	150	39.5	6	ZTKD0608-MG	M6*20Q	L05
2525R/L22-60L	60-100	22	25	25	150	48.5	6	ZTKD0608-MG	M6*20Q	L05
2525R/L13-88L	88-180	13	25	25	150	39.5	6	ZTKD0608-MG	M6*20Q	L05
2525R/L22-88L	88-180	22	25	25	150	48.5	6	ZTKD0608-MG	M6*20Q	L05
2525R/L13-160L	160-400	13	25	25	150	39.5	6	ZTKD0608-MG	M6*20Q	L05
2525R/L22-160L	160-400	22	25	25	150	48.5	6	ZTKD0608-MG	M6*20Q	L05

适用 Suitable: 德克刀片 DEREK Insert

Type Q

QF*D**RR**



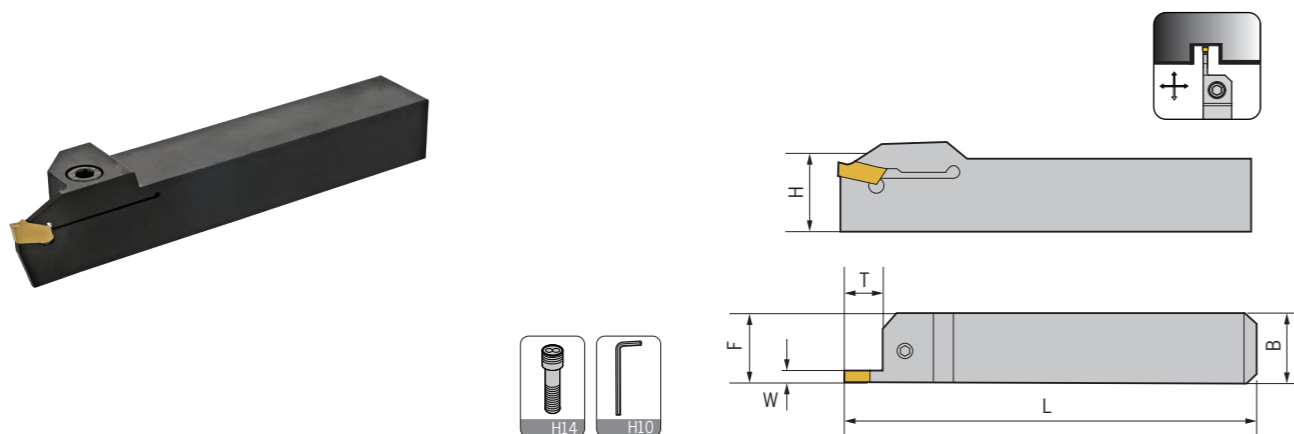
下刀直径范围

型号 Specification	D (min-max)	最大 切深T	H	B	L	F	W	刀片 Insert	螺丝 Screw	扳手 Wrench
QFFD 2525RR10-48H	48-66	10	25	25	150	26	3	ZTFD0303-MG	M6*20Q	L05
2525RR17-48H	48-66	17	25	25	150	26	3	ZTFD0303-MG	M6*20Q	L05
2525RR10-60H	60-80	10	25	25	150	26	3	ZTFD0303-MG	M6*20Q	L05
2525RR17-60H	60-80	17	25	25	150	26	3	ZTFD0303-MG	M6*20Q	L05
2525RR10-74H	74-110	10	25	25	150	26	3	ZTFD0303-MG	M6*20Q	L05
2525RR17-74H	74-110	17	25	25	150	26	3	ZTFD0303-MG	M6*20Q	L05
2525RR10-100H	100-150	10	25	25	150	26	3	ZTFD0303-MG	M6*20Q	L05
2525RR17-100H	100-150	17	25	25	150	26	3	ZTFD0303-MG	M6*20Q	L05
QFGD 2525RR13-52H	52-72	13	25	25	150	26	4	ZTGD0404-MG	M6*20Q	L05
2525RR22-52H	52-72	22	25	25	150	26	4	ZTGD0404-MG	M6*20Q	L05
2525RR13-64H	64-100	13	25	25	150	26	4	ZTGD0404-MG	M6*20Q	L05
2525RR22-64H	64-100	22	25	25	150	26	4	ZTGD0404-MG	M6*20Q	L05
2525RR13-90H	90-140	13	25	25	150	26	4	ZTGD0404-MG	M6*20Q	L05
2525RR22-90H	90-140	22	25	25	150	26	4	ZTGD0404-MG	M6*20Q	L05
2525RR13-130H	130-230	13	25	25	150	26	4	ZTGD0404-MG	M6*20Q	L05
2525RR22-130H	130-230	22	25	25	150	26	4	ZTGD0404-MG	M6*20Q	L05
QFHD 2525RR13-58H	58-96	13	25	25	150	26	5	ZTHD0504-MG	M6*20Q	L05
2525RR22-58H	58-96	22	25	25	150	26	5	ZTHD0504-MG	M6*20Q	L05
2525RR13-86H	86-140	13	25	25	150	26	5	ZTHD0504-MG	M6*20Q	L05
2525RR22-86H	86-140	22	25	25	150	26	5	ZTHD0504-MG	M6*20Q	L05
2525RR13-130H	130-200	13	25	25	150	26	5	ZTHD0504-MG	M6*20Q	L05
2525RR22-130H	130-200	22	25	25	150	26	5	ZTHD0504-MG	M6*20Q	L05
2525RR13-185H	185-400	13	25	25	150	26	5	ZTHD0504-MG	M6*20Q	L05
2525RR22-185H	185-400	22	25	25	150	26	5	ZTHD0504-MG	M6*20Q	L05
QFKD 2525RR13-60H	60-100	13	25	25	150	26	6	ZTKD0608-MG	M6*20Q	L05
2525RR22-60H	60-100	22	25	25	150	26	6	ZTKD0608-MG	M6*20Q	L05
2525RR13-88H	88-180	13	25	25	150	26	6	ZTKD0608-MG	M6*20Q	L05
2525RR22-88H	88-180	22	25	25	150	26	6	ZTKD0608-MG	M6*20Q	L05
2525RR13-160H	160-400	13	25	25	150	26	6	ZTKD0608-MG	M6*20Q	L05
2525RR22-160H	160-400	22	25	25	150	26	6	ZTKD0608-MG	M6*20Q	L05

适用 Suitable: 德克刀片 DEREK Insert

Type Q

ZQ

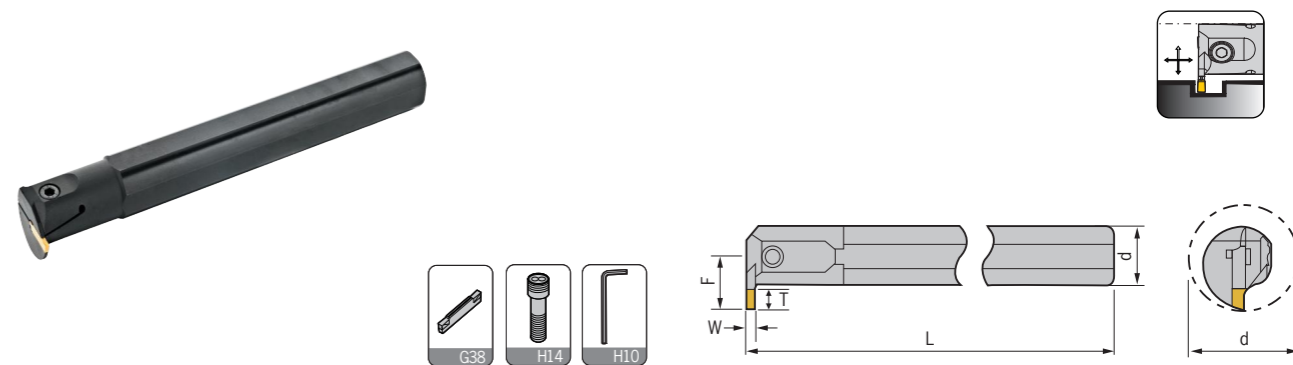


型号 Specification	最大 切深T	H	B	L	F	W	刀片 Insert	螺丝 Screw	扳手 Wrench
ZQ 1616R/L03	16	16	16	100	16.4	3	ZQMX3N11-1E	M5*17Q	L04
2020R/L03	20	20	20	125	20.4	3	ZQMX3N11-1E	M6*20Q	L04
2525R/L03	20	25	25	150	25.4	3	ZQMX3N11-1E	M6*20Q	L05
3232R/L03	25	32	32	170	25.4	3	ZQMX3N11-1E	M6*22Q	L05
1616R/L04	16	16	16	100	16.4	4	ZQMX4N11-1E	M5*17Q	L04
2020R/L04	20	20	20	125	20.4	4	ZQMX4N11-1E	M6*20Q	L04
2525R/L04	20	25	25	150	25.4	4	ZQMX4N11-1E	M6*20Q	L05
3232R/L04	25	32	32	170	25.4	4	ZQMX4N11-1E	M6*22Q	L05

适用 Suitable: 德克刀片 DEREK Insert

Type Q/S

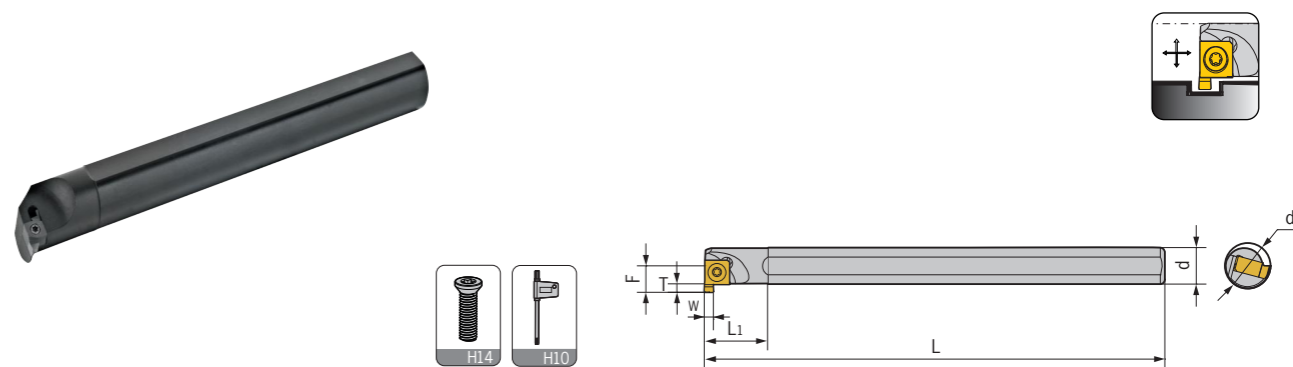
Q*DR/L



型号 Specification	最小 加工径	最大 切深T	d	L	F	W	刀片 Insert	螺丝 Screw	扳手 Wrench
C20Q-QEDR/L05-27	27	5	20	180	15.2	2.5	ZTED***** ZRED*****	M4*12Q	L04
C25R-QEDR/L07-33	33	7	25	200	20.3	2.5		M5*12Q	L04
C32S-QEDR/L09-42	42	9	32	250	25.3	2.5		M5*12Q	L04
C20Q-QFDR/L05-27	27	5	20	180	15.2	3	ZTFD***** ZRFD*****	M4*12Q	L04
C25R-QFDR/L07-33	33	7	25	200	20.3	3		M5*12Q	L04
C32S-QFDR/09-42	42	9	32	250	25.3	3		M5*12Q	L04
C25R-QGDR/L08-35	35	8	25	200	21.5	4	ZTGD***** ZRGD*****	M5*12Q	L04
C32S-QGDR/L11-44	44	11	32	250	27.5	4		M5*12Q	L04
C40T-QGDR/L13-54	54	13	40	300	33.5	4		M5*12Q	L04
C25R-QHDR/L08-35	35	8	25	200	21.5	5	ZTHD***** ZRHD*****	M5*12Q	L05
C32S-QHDR/L11-44	44	11	32	250	27.5	5		M6*20Q	L05
C40T-QHDR/L13-54	54	13	40	300	33.5	5		M6*20Q	L05
C25R-QKDR/L08-35	35	8	25	200	21.5	6	ZTKD***** ZRKD*****	M6*20Q	L05
C32S-QKDR/11-44	44	11	32	250	27.5	6		M6*20Q	L05
C40T-QKDR/L13-54	54	13	40	300	33.5	6		M6*20Q	L05

适用 Suitable: 德克刀片 DEREK Insert

SNGR/L



型号 Specification	最小 加工径	d	F	L	L1	T	W	刀片 Insert	螺丝 Screw	扳手 Wrench
SNGR/L 08H07	10	8	5.8	100	16	1.7	2	7GR200	M2.2*5	Q06
10K07	12	10	6.8	125	20	1.7	2	7GR200	M2.2*6	Q06
10K08	14	10	7.6	125	20	2.2	3	8GR300	M2.2*7	Q06
12M08	16	12	8.6	150	24	2.2	1	8GR100	M2.2*7	Q06
16Q09	20	16	11.5	180	32	3.2	3	9GR300	M2.5*8	Q08
20R09	24	20	13.6	200	40	3.2	3	9GR300	M2.5*8	Q08

适用 Suitable: 东芝刀片 TUNGALOY Insert