

Application

Aluminum Clad Steel Conductor is extensively employed across the electrical and power transmission sectors for diverse applications. Its high strength-to-weight ratio enables its use in overhead power transmission lines, distribution networks, and substation connections, facilitating efficient electricity transfer over long distances.

Characteristic

Aluminum-clad steel is distinguished by its aluminum cladding with a radial thickness not less than 5% of the overall wire diameter. It boasts a conductivity of 20.3% IACS and UTS ranging from 1.27 to 1.34 GPa. Conductors reinforced with aluminumclad steel exhibit lower electrical resistance and superior corrosion protection compared to those utilizing galvanized steel.

Construction

Galvanized steel wires are concentrically stranded with successive layers having an opposite direction of lay, with the outermost layer being right-handed. Optionally, a larger central wire (king wire) may be included in the conductor, typically with a diameter approximately 5% greater than the surrounding wires, based on conductor design considerations.

Specification

-AS 1222.2 Standard Galvanized Steel Wires

Fastful Cable Lab



We have CNAS Accredited Facility to assure conformity assessment services with a focus on quality, expertise, and customer satisfaction.

CNAS has international mutual recognition among IAF, ILAC, APLAC and PAC.

Accreditation

We meet the requirements of ISO9001, ISO14001, ISO45001 and ISO50001 and our cables have certificate of CCC, RoHS, CASC, UL, cUL, TÜV Rhineland and CCS.



National Green Factory



Our facility has been awarded of National Green Factory by Ministry of Industry and Information Technology of China. We are committed to the development of high-end, intelligent and green manufacturing industry.

*The overall energy consumption level of green factories is better than the energy efficiency benchmark level.



Technical Parameters

| No./Dia of Stranding Wires | Nominal Overall Diameter | Nominal Cross Section Area | Nominal Weight | Breaking Load | Modulus of Elasticity | Coefficient of Linear Expansion |
|-------------------------------|-----------------------------|-------------------------------|----------------|---------------|--------------------------|------------------------------------|
| No./mm | mm | mm² | kg/km | kN | GPa | ×10 ⁻⁶ /°C |
| 3/2.75 | 5.9 | 17.82 | 118 | 22.7 | 159 | 12.9 |
| 3/3.00 | 6.5 | 21.21 | 141 | 27.0 | 159 | 12.9 |
| 3/3.25 | 7.0 | 24.89 | 165 | 31.6 | 159 | 12.9 |
| 3/3.75 | 8.1 | 33.12 | 220 | 39.3 | 159 | 12.9 |
| 7/2.75 | 8.3 | 41.58 | 277 | 50.1 | 157 | 12.9 |
| 7/3.00 | 9.0 | 49.48 | 330 | 59.7 | 157 | 12.9 |
| 7/3.25 | 9.8 | 58.07 | 387 | 69.9 | 157 | 12.9 |
| 7/3.75 | 11.3 | 77.28 | 515 | 86.9 | 157 | 12.9 |
| 7/4.25 | 12.8 | 99.33 | 662 | 105 | 157 | 12.9 |
| 19/2.75 | 13.8 | 112.9 | 755 | 136 | 155 | 12.9 |
| 19/3.00 | 15.0 | 134.3 | 899 | 162 | 155 | 12.9 |
| 19/3.25 | 16.3 | 157.6 | 1060 | 189 | 155 | 12.9 |
| 19/3.75 | 18.8 | 209.8 | 1410 | 236 | 155 | 12.9 |
| 19/4.25 | 21.3 | 269.6 | 1800 | 286 | 155 | 12.9 |

| No./Dia.of Stranding Wires | D.C.Resistance | | Continuous Current Carrying Capacity | | | | | |
|----------------------------|----------------|---------|--------------------------------------|-----------|-----------|-------------------|-----------|-----------|
| | at 20°C | at 75°C | at night in winter | | | at noon in summer | | |
| | | | still air | 1s/m wind | 2s/m wind | still air | 1s/m wind | 2s/m wind |
| No./mm | Ω/km | Ω/km | А | А | А | А | А | А |
| 3/2.75 | 4.80 | 5.75 | 48 | 83 | 97 | 38 | 76 | 90 |
| 3/3.00 | 4.02 | 4.82 | 54 | 93 | 108 | 42 | 84 | 100 |
| 3/3.25 | 3.42 | 4.10 | 60 | 103 | 120 | 47 | 93 | 110 |
| 3/3.75 | 2.58 | 3.09 | 72 | 123 | 143 | 56 | 111 | 131 |
| 7/2.75 | 2.06 | 2.47 | 81 | 138 | 161 | 63 | 124 | 148 |
| 7/3.00 | 1.73 | 2.07 | 91 | 154 | 179 | 70 | 138 | 164 |
| 7/3.25 | 1.47 | 1.76 | 102 | 170 | 198 | 77 | 153 | 181 |
| 7/3.75 | 1.11 | 1.33 | 123 | 204 | 237 | 92 | 181 | 215 |
| 7/4.25 | 0.864 | 1.04 | 145 | 238 | 277 | 107 | 211 | 251 |
| 19/2.75 | 0.764 | 0.915 | 158 | 259 | 300 | 116 | 228 | 272 |
| 19/3.00 | 0.642 | 0.769 | 178 | 288 | 335 | 129 | 54 | 302 |
| 19/3.25 | 0.545 | 0.653 | 200 | 320 | 371 | 142 | 280 | 334 |
| 19/3.75 | 0.411 | 0.492 | 244 | 382 | 443 | 172 | 333 | 397 |
| 19/4.25 | 0.320 | 0.383 | 291 | 448 | 519 | 203 | 387 | 462 |
| | | | | | | | | |

The electrical performance characteristics shown above do not take magnetic effects into consideration and are therefore only approximate. Current ratings are based on the following conditions:

- -Conductor temperature rise above ambient of 40°C
- -Ambient air temp. of 35°C for summer noon or 10°C for winter night
- -Direct solar radiation intensity of 1000 W/m2 for summer noon or zero for winter night
- -Diffuse solar radiation intensity of 100 W/m2 for summer noon or zero for winter night
- -Ground reflectance of 0.2
- -Emissivity and solar absorption coefficient of the conductor surface, 0.5







