



• Application

60245 IEC 66 (YCW) cables are intended for use with heavy-duty portable equipment in industrial and construction environments. They are designed to withstand harsh mechanical stress, outdoor conditions, and exposure to oils and chemicals.

• Performance

Voltage Rating: 450/750 V.
 Temperature Range: -25°C to +60°C.
 Conductor Temperature: Maximum continuous operating temperature is 60°C.
 Minimum bending radius, fixed installation: 4 x outer diameter
 Minimum bending radius in mm, stationary: 60.4 mm
 Minimum bending radius, occasionally moved: 6 x outer diameter
 Minimum bending radius in mm, occasionally flexing: 90.6 mm

• Construction

Conductor: plain or tinned copper
 Number of conductors: 1, 2, 3, 4 or 5
 The conductors shall comply with the requirement given in IEC 60228 for class 5
 Insulation: Rubber compound of Type IE4 according to IEC
 Sheath
 For single-core cables
 – sheath in a single layer, rubber compound of type SE4
 For multicore cables
 a) Cross-sections not exceeding 10 mm²
 – in a single layer, rubber compound of type SE4
 b) Cross-sections in excess of 10 mm²
 – either in a single layer, rubber compound of type SE4
 – or in two layers, with the inner layer made of rubber compound of type SE3 and the outer layer of rubber compound of type SE4

• Specification

-IEC 60245-1:2003: Rubber insulated cables - Rated voltages up to and including 450/750 V - Part 1: General requirements

• Eastful Cable Lab



We have CNAS Accredited Facility to assure conformity assessment services with a focus on quality, expertise, and customer satisfaction. CNAS has international mutual recognition among IAF, ILAC, APLAC and PAC.

• Accreditation

We meet the requirements of ISO9001, ISO14001, ISO45001 and ISO50001 and our cables have certificate of CCC, RoHS, CASC, UL, cUL, TÜV Rheinland and CCS.



• National Green Factory



Our facility has been awarded of National Green Factory by Ministry of Industry and Information Technology of China. We are committed to the development of high-end, intelligent and green manufacturing industry.

*The overall energy consumption level of green factories is better than the energy efficiency benchmark level.

● Technical Parameters

No. of Conductor × Nominal Cross Section Area	Thickness of Insulation Specified Value	Thickness of Sheath			Overall Diameter	
		Single Layer	Double Layer		Lower Limit	Upper Limit
mm ²	mm	mm	Inner	Outer	mm	mm
1×1.5	0.8	1.4	—	—	5.7	7.1
1×2.5	0.9	1.4	—	—	6.3	7.9
1×4	1	1.5	—	—	7.2	9
1×6	1	1.6	—	—	7.9	9.8
1×10	1.2	1.8	—	—	9.5	11.9
1×16	1.2	1.9	—	—	10.8	13.4
1×25	1.4	2	—	—	12.7	15.8
1×35	1.4	2.2	—	—	14.3	17.9
1×50	1.6	2.4	—	—	16.5	20.6
1×70	1.6	2.6	—	—	18.5	23.3
1×95	1.8	2.8	—	—	20.8	26
1×120	1.8	3	—	—	22.8	28.6
1×150	2	3.2	—	—	25.2	31.4
1×185	2.2	3.4	—	—	27.6	34.4
1×240	2.4	3.5	—	—	30.6	38.3
1×300	2.6	3.6	—	—	33.5	41.9
1×400	2.8	3.8	—	—	37.4	46.8
2×1	0.8	1.3	—	—	7.7	10
2×1.5	0.8	1.5	—	—	8.5	11
2×2.5	0.9	1.7	—	—	10.2	13.1
2×4	1	1.8	—	—	11.8	15.1
2×6	1	2	—	—	13.1	16.8
2×10	1.2	3.1	—	—	17.7	22.6
2×16	1.2	3.3	1.3	2	20.2	25.7
2×25	1.4	3.6	1.4	2.2	24.3	30.7
3×1	0.8	1.4	—	—	8.3	10.7
3×1.5	0.8	1.6	—	—	9.2	11.9
3×2.5	0.9	1.8	—	—	10.9	14
3×4	1	1.9	—	—	12.7	16.2
3×6	1	2.1	—	—	14.1	18
3×10	1.2	3.3	—	—	19.1	24.2
3×16	1.2	3.5	1.4	2.1	21.8	27.6
3×25	1.4	3.8	1.5	2.3	26.1	33

● Technical Parameters

No. of Conductor × Nominal Cross Section Area	Thickness of Insulation Specified Value	Thickness of Sheath			Overall Diameter	
		Single Layer	Double Layer		Lower Limit	Upper Limit
mm ²	mm	mm	Inner	Outer	mm	mm
3×35	1.4	4.1	1.6	2.5	29.3	37.1
3×50	1.6	4.5	1.8	2.7	34.1	42.9
3×70	1.6	4.8	1.9	2.9	38.4	48.3
3×95	1.8	5.3	2.1	3.2	43.3	54
4×1	0.8	1.5	–	–	9.2	11.9
4×1.5	0.8	1.7	–	–	10.2	13.1
4×2.5	0.9	1.9	–	–	12.1	15.5
4×4	1	2	–	–	14	17.9
4×6	1	2.3	–	–	15.7	20
4×10	1.2	3.4	–	–	20.9	26.5
4×16	1.2	3.6	1.4	2.2	23.8	30.1
4×25	1.4	4.1	1.6	2.5	28.9	36.6
4×35	1.4	4.4	1.7	2.7	32.5	41.1
4×50	1.6	4.8	1.9	2.9	37.7	47.5
4×70	1.6	5.2	2	3.2	42.7	54
4×95	1.8	5.9	2.3	3.6	48.4	61
4×120	1.8	6	2.4	3.6	53	66
4×150	2	6.5	2.6	3.9	58	73
5×1	0.8	1.6	–	–	10.2	13.1
5×1.5	0.8	1.8	–	–	11.2	14.4
5×2.5	0.9	2	–	–	13.3	17
5×4	1	2.2	–	–	15.6	19.9
5×6	1	2.5	–	–	17.5	22.2
5×10	1.2	3.6	–	–	22.9	29.1
5×16	1.2	3.9	1.5	2.4	26.4	33.3
5×25	1.4	4.4	1.7	2.7	32	40.4

● Technical Parameters

No. of Conductor × Nominal Cross Section Area	Thickness of Insulation	Thickness of Sheath	Overall Diameter	
	Specified Value	Specified Value	Lower Limit	Upper Limit
mm ²	mm	mm	mm	mm
2×0.75	0.6	0.8	5.7	7.4
2×1	0.6	0.9	6.1	8
2×1.5	0.8	1	7.6	9.8
2×2.5	0.9	1.1	9	11.6
3×0.75	0.6	0.9	6.2	8.1
3×1	0.6	0.9	6.5	8.5
3×1.5	0.8	1	8	10.4
3×2.5	0.9	1.1	9.6	12.4
4×0.75	0.6	0.9	6.8	8.8
4×1	0.6	0.9	7.1	9.3
4×1.5	0.8	1.1	9	11.6
4×2.5	0.9	1.2	10.7	13.8
5×0.75	0.6	1	7.6	9.9
5×1	0.6	1	8	10.3
5×1.5	0.8	1.1	9.8	12.7
5×2.5	0.9	1.3	11.9	15.3