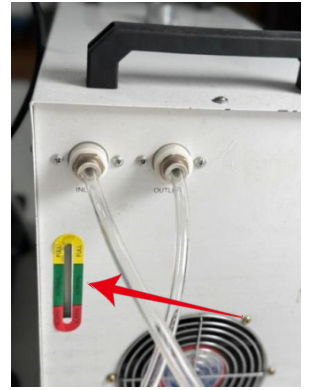


Operating Notes

Water Filling Instructions for the Chiller

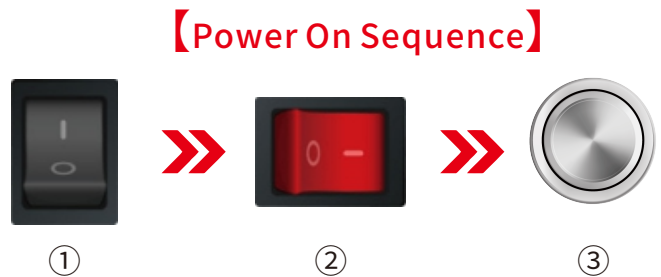
- ① Please fill the chiller through the water inlet with distilled water or purified water. Antifreeze may be added if required.
- ② Recommended antifreeze-to-water ratio: 1:1
- ③ Fill until the water level indicator reaches the green zone
- ④ The laser marking machine may only be started after the chiller temperature reaches 25°C



Power On / Power Off Sequence

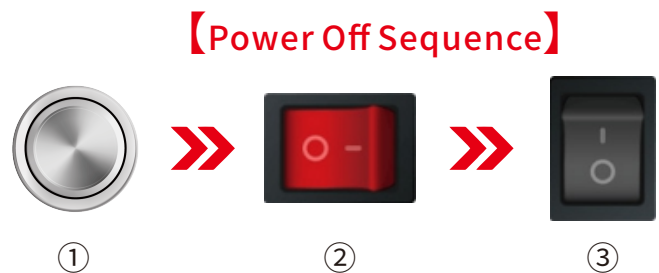
Power On Sequence:

- ① Switch on the chiller
- ② Turn on the main power supply
- ③ Wait until the chiller temperature reaches 25°C, Turn on the laser source



Power Off Sequence:

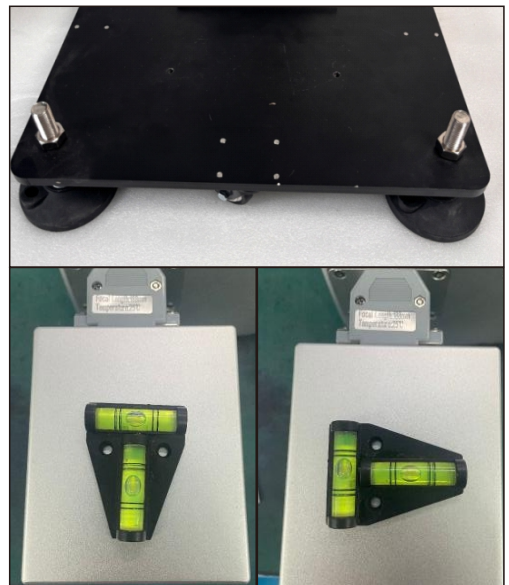
- ① Turn off the laser source
- ② Switch off the main power supply
- ③ Turn off the chiller



Machine Leveling Before Marking

Before starting the marking operation, the machine must be properly leveled:

- ① Place the spirit level on top of the galvanometer scanner
- ② Adjust the leveling feet at the bottom of the machine until the bubble is centered
- ③ Change the position of the spirit level and repeat the adjustment
- ④ Ensure the machine is level in all four directions (front, rear, left, and right)



Initial Login Credentials

Username: Admin
Password: 111111