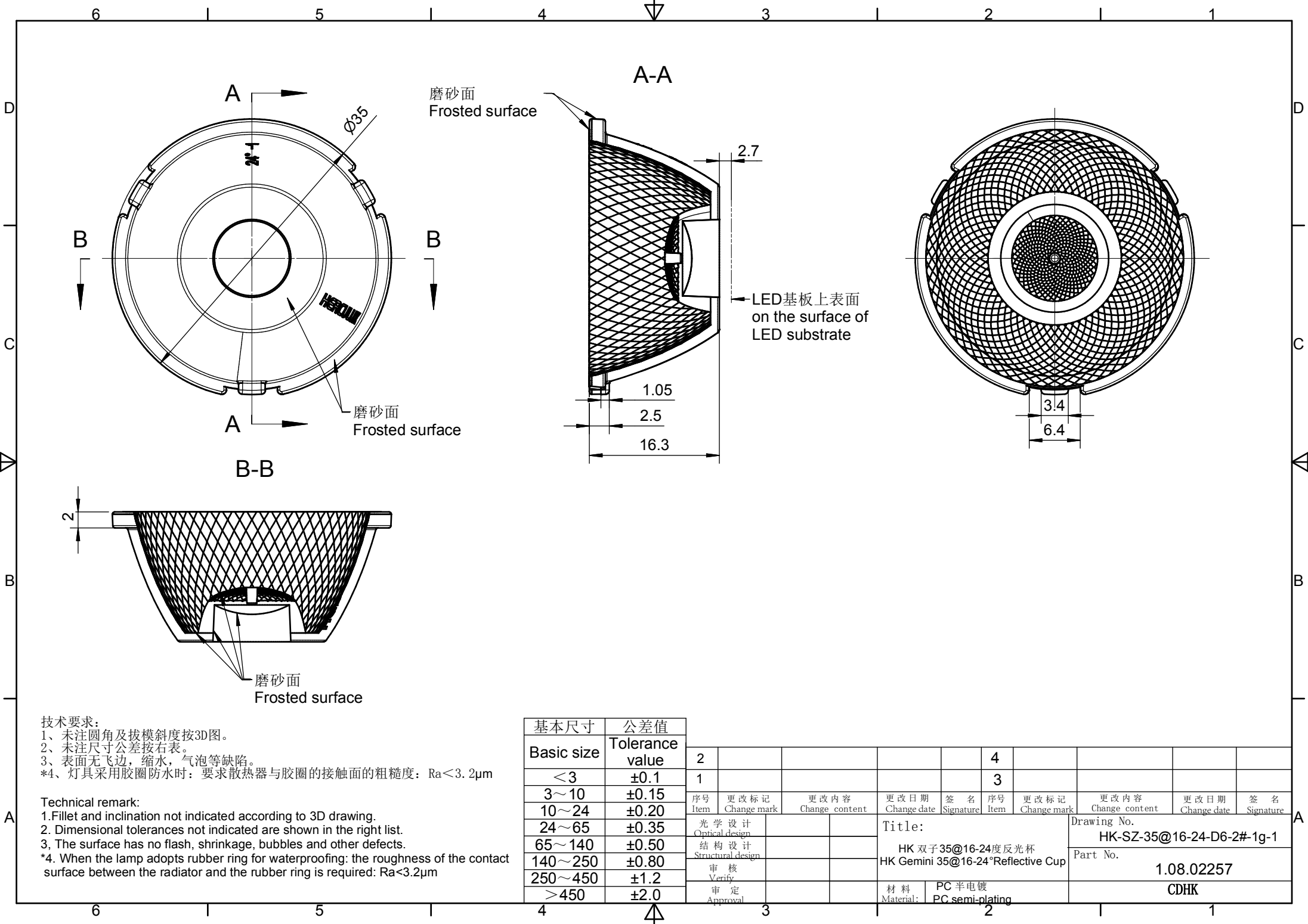




技术要求:
1、未注圆角及拔模斜度按3D图。
2、未注尺寸公差按右表。
3、表面无飞边，缩水，气泡等缺陷。
*4、灯具采用胶圈防水时：要求散热器与胶圈的接触面的粗糙度：Ra<3.2μm

Technical remark:
1.Fillet and inclination not indicated according to 3D drawing.
2. Dimensional tolerances not indicated are shown in the right list.
3. The surface has no flash, shrinkage, bubbles and other defects.
*4. When the lamp adopts rubber ring for waterproofing: the roughness of the contact surface between the radiator and the rubber ring is required: Ra<3.2μm

基本尺寸		公差值															
Basic size		Tolerance value		2						4							
<3		±0.1		1						3							
3~10		±0.15		序号		更改标记		更改内容		更改日期		签 名		序号		更改标记	
10~24		±0.20		Item		Change mark		Change content		Change date		Signature		Item		Change mark	
24~65		±0.35		光学设计		Optical design				Title:						Drawing No.	
65~140		±0.50		结构设计		Structural design				HK 双子35@16-24度反光杯						HK-SZ-35@16-24-D6-2#-1g-1	
140~250		±0.80								HK Gemini 35@16-24°Reflective Cup						Part No.	
250~450		±1.2		审 核		Verify										1.08.02257	
>450		±2.0		审 定		Approval				材 料		PC 半电镀				CDHK	
										Material:		PC semi-plating					

Title:
HK 双子35@16-24度反光杯
HK Gemini 35@16-24°Reflective Cup

Drawing No.
HK-SZ-35@16-24-D6-2#-1g-1

Part No.
1.08.02257

材料
Material: PC 半电镀
PC semi-plating

CDHK