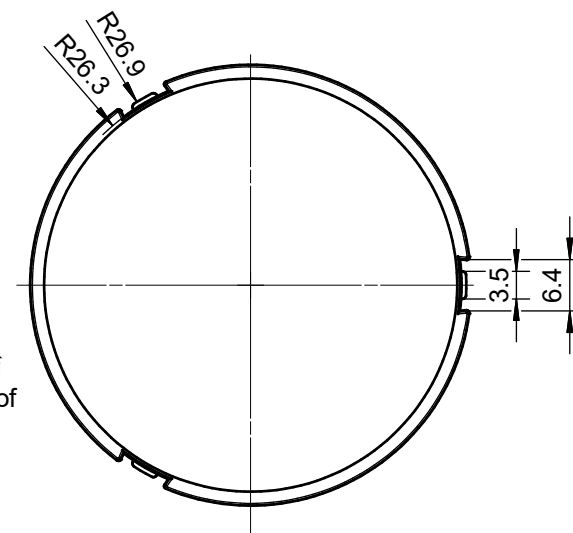


Technical remark:

1. Fillet and inclination not indicated according to 3D drawing.
2. Dimensional tolerances not indicated are shown in the right list.
3. The surface has no flash, shrinkage, bubbles and other defects.
- *4. When the lamp adopts rubber ring for waterproofing: the roughness of the contact surface between the radiator and the rubber ring is required: $Ra < 3.2\mu m$

基本尺寸	公差值										
Basic size	Tolerance value										
<3	±0.1	2				4					
3~10	±0.15	1				3					
10~24	±0.20	序号 Item	更改标记 Change mark	更改内容 Change content	更改日期 Change date	签 名 Signature	序号 Item	更改标记 Change mark	更改内容 Change content	更改日期 Change date	签 名 Signature
24~65	±0.35	光学设计 Optical design			Title: HK KA_Pro 55@25-60度透镜 HK KA_Pro 55@25-60° lens			Drawing No. HK-KAP-55@25-60-D9-21-1g-1			
65~140	±0.50	结构设计 Structural design						Part No. 1.01.12860_KAP			
140~250	±0.80	审 核 Verify			材料 Material: PMMA			CDHK			
250~450	±1.2	审 定 Approval									
>450	±2.0										