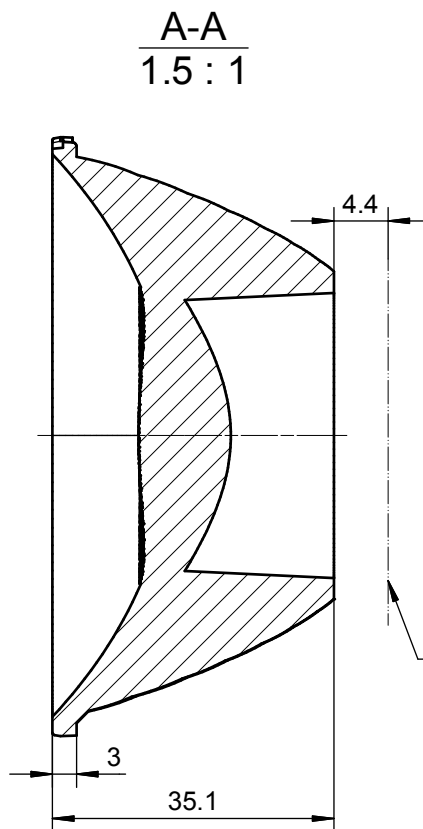
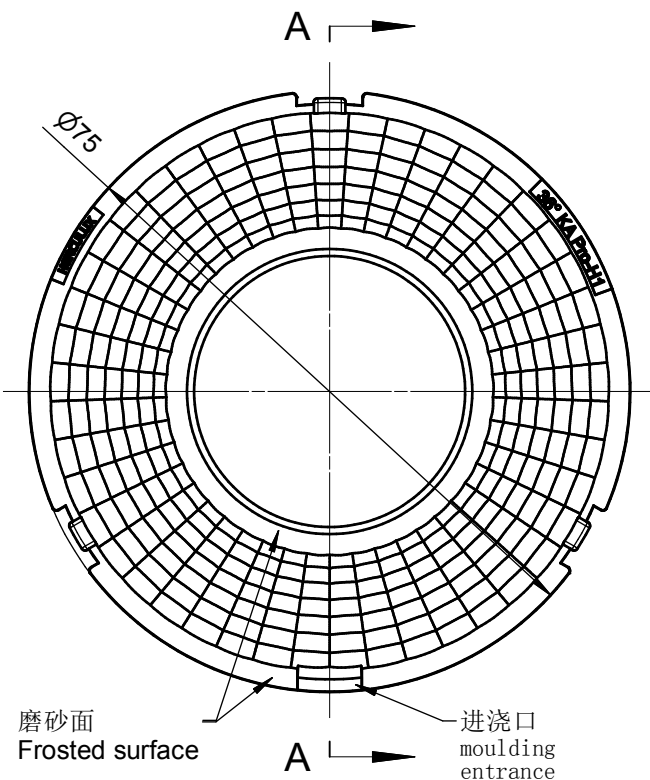
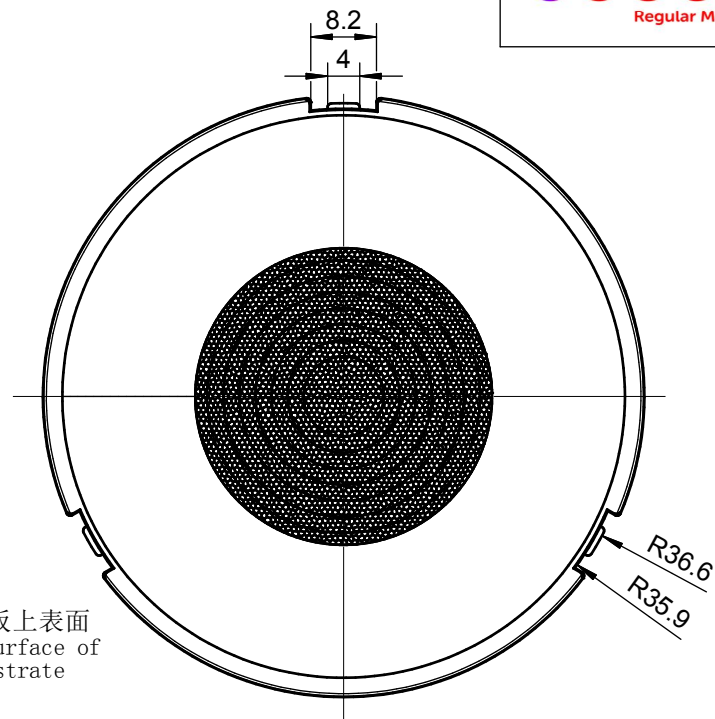




LED基板上表面
Upper surface of
LED substrate



技术要求:
1、未注圆角及拔模斜度按3D图。
2、未注尺寸公差按右表。
3、表面无飞边，缩水，气泡等缺陷。
*4、灯具采用胶圈防水时：要求散热器与胶圈的接触面的粗糙度：Ra<3.2μm。

Technical remark:

- 1.Fillet and inclination not indicated according to 3D drawing.
2. Dimensional tolerances not indicated are shown in the right list.
- 3, The surface has no flash, shrinkage, bubbles and other defects.
- *4. When the lamp adopts rubber ring for waterproofing: the roughness of the contact surface between the radiator and the rubber ring is required: Ra<3.2μm.

基本尺寸	公差值
Basic size	Tolerance value
<3	±0.1
3~10	±0.15
10~24	±0.20
24~65	±0.35
65~140	±0.50
140~250	±0.80
250~450	±1.2
>450	±2.0

2					4				
1					3				
序号 Item	更改标记 Change mark	更改内容 Change content	更改日期 Change date	签 名 Signature	序号 Item	更改标记 Change mark	更改内容 Change content	更改日期 Change date	签 名 Signature
光学设计 Optical design			Title: HK KA_Pro 75@35-36度透镜 HK KA_Pro 75@35-36 Lens					Drawing No. HK-KAP-75@35-36-D14-21-1g-1	
结构设计 Structural design								Part No. 1.01.33927	
审核 Verify									
审定 Approval			材料 Material:	PMMA				CDHK	