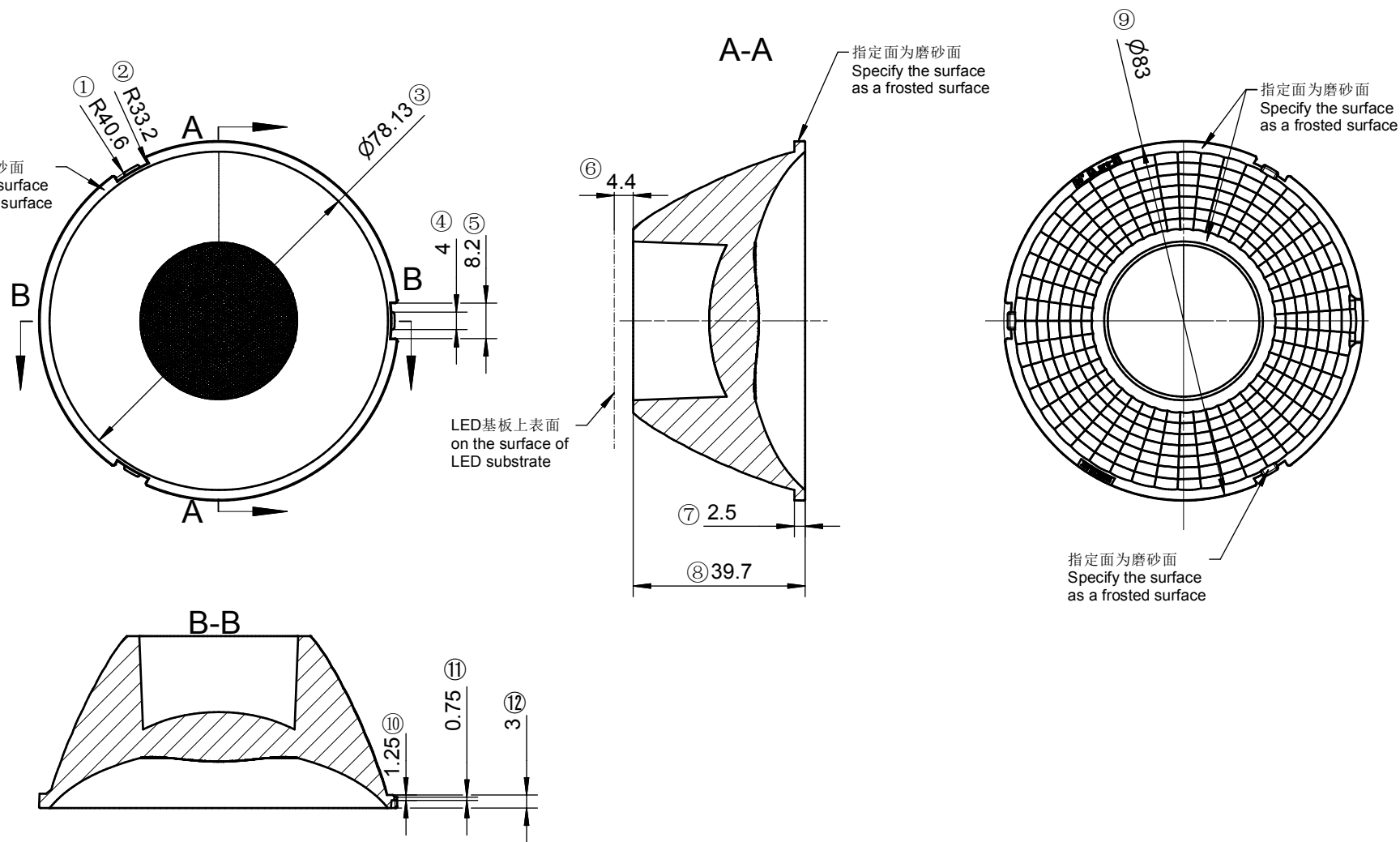




技术要求:

1. 未注圆角及拔模斜度按3D图。
2. 未注尺寸公差按右表。
3. 表面无飞边, 缩水, 气泡等缺陷。

*4. 灯具采用胶圈防水时: 要求散热器与胶圈的接触面的粗糙度: $Ra < 3.2\mu m$

Technical remark:

1. Fillet and inclination not indicated according to 3D drawing.
2. Dimensional tolerances not indicated are shown in the right list.
3. The surface has no flash, shrinkage, bubbles and other defects.
- *4. When the lamp adopts rubber ring for waterproofing: the roughness of the contact surface between the radiator and the rubber ring is required: $Ra < 3.2\mu m$

基本尺寸	公差值										
Basic size	Tolerance value										
<3	± 0.1	2						4			
3~10	± 0.15	1						3			
10~24	± 0.20	序号	更改标记	更改内容	更改日期	签名	序号	更改标记	更改内容	更改日期	签名
24~65	± 0.35	Item	Change mark	Change content	Change date	Signature	Item	Change mark	Change content	Change date	Signature
65~140	± 0.50	光学设计			Title: HK KA_Pro 83@40-36度透镜 HK KA_Pro 83@40-36 degree lens				Drawing No. HK-KAP-83@40-36-D14-21-1g-1		
140~250	± 0.80	结构设计							Part No. 1.01.44003		
250~450	± 1.2	审核									
>450	± 2.0	审定									
		材料			PMMA						CDHK