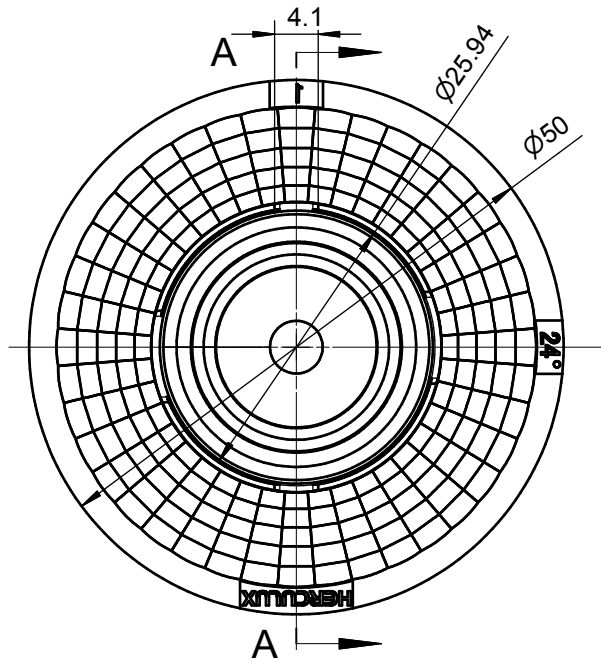
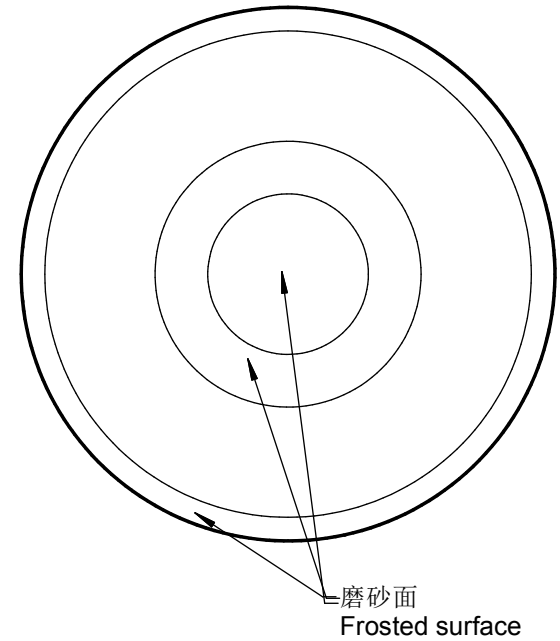
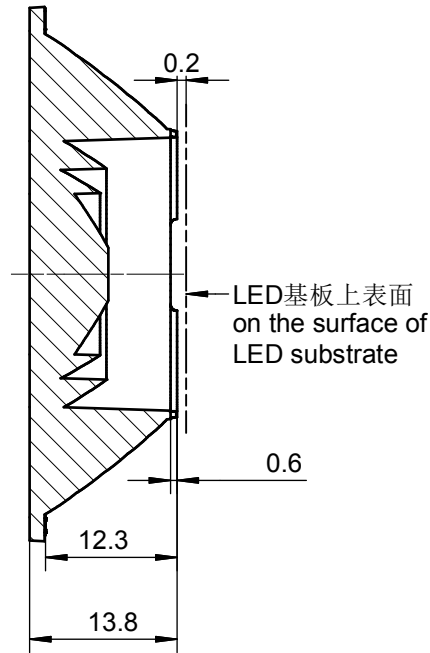




A-A



技术要求:
1、未注圆角及拔模斜度按3D图。
2、未注尺寸公差按右表。
3、表面无飞边，缩水，气泡等缺陷。
*4、灯具采用胶圈防水时：要求散热器与胶圈的接触面的粗糙度：Ra<3.2μm

Technical remark:

- Fillet and inclination not indicated according to 3D drawing.
- Dimensional tolerances not indicated are shown in the right list.
- The surface has no flash, shrinkage, bubbles and other defects.
- When the lamp adopts rubber ring for waterproofing: the roughness of the contact surface between the radiator and the rubber ring is required: Ra<3.2μm

基本尺寸		公差值											
Basic size		Tolerance value											
<3	±0.1	2					4						
3~10	±0.15	1					3						
10~24	±0.20	序号 Item	更改标记 Change mark	更改内容 Change content	更改日期 Change date	签 名 Signature	序号 Item	更改标记 Change mark	更改内容 Change content	更改日期 Change date	签 名 Signature		
24~65	±0.35	光学设计 Optical design			Title: HK 50@14-24度透镜 HK 50@14-24°Lens					Drawing No. HK-50@14-24-D6-20-1g-1			
65~140	±0.50	结构设计 Structural design								Part No.			
140~250	±0.80	审 核 Verify								1.01.6637			
250~450	±1.2	审 定 Approval								CDHK			
>450	±2.0				材料 Material:	PC							