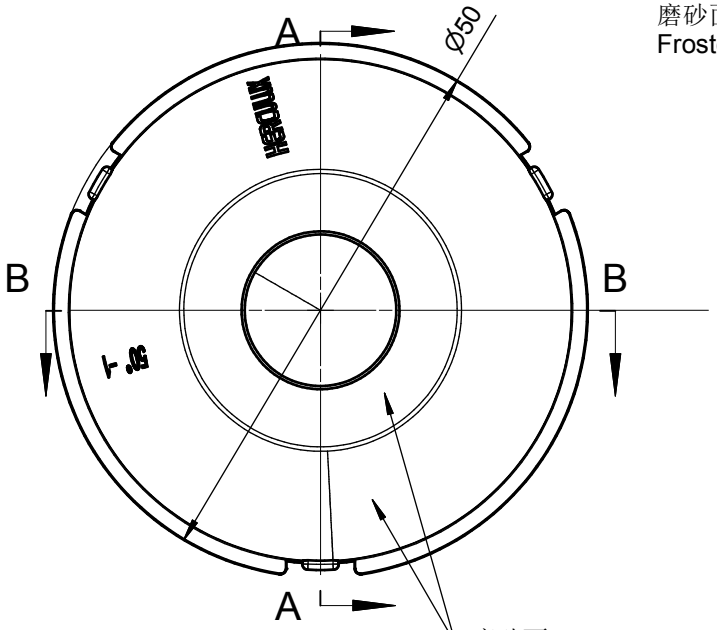


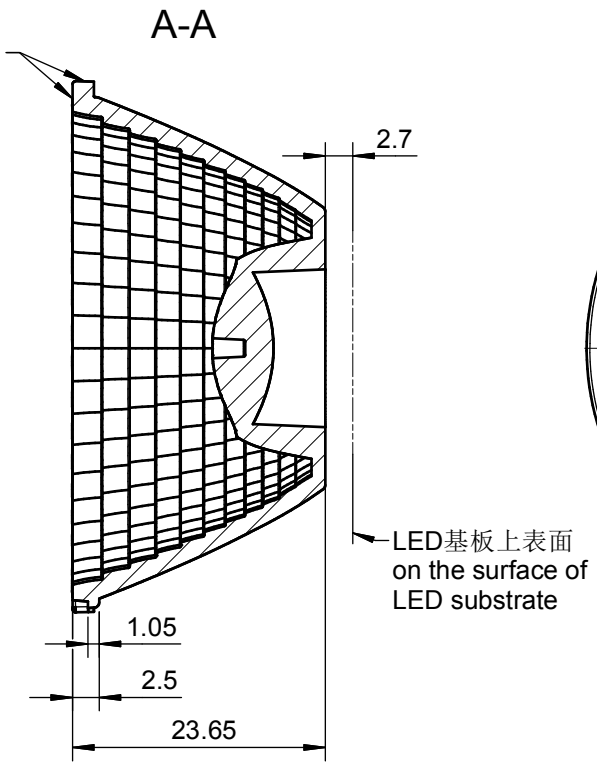


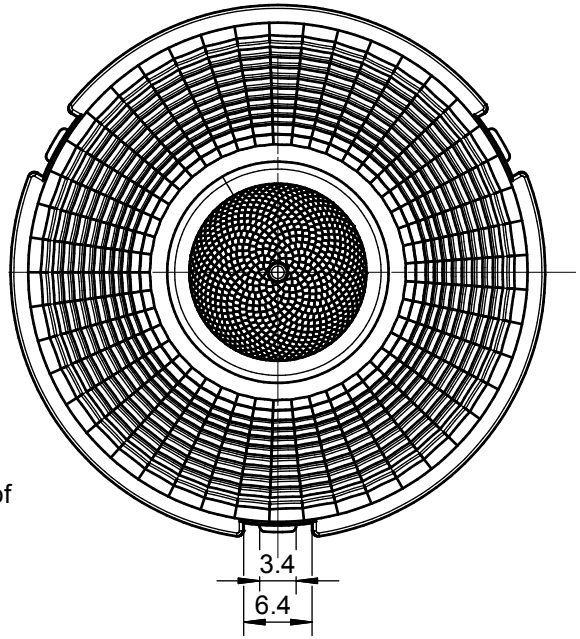


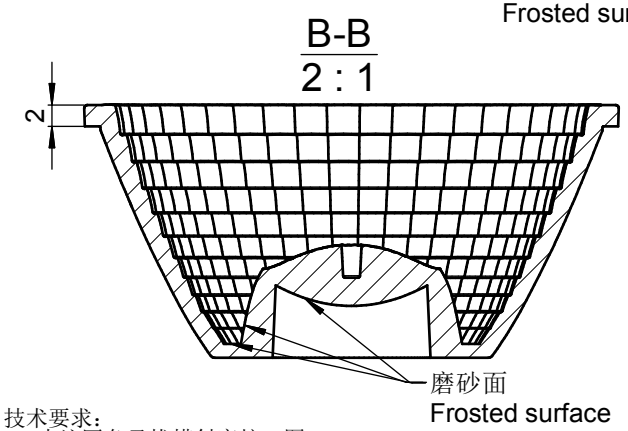


技术要求：
1、未注圆角及拔模斜度按3D图。
2、未注尺寸公差按右表。
3、表面无飞边，缩水，气泡等缺陷。
*4、灯具采用胶圈防水时：要求散热器与胶圈的接触面的粗糙度：Ra＜3.2μm

Technical remark:
1.Fillet and inclination not indicated according to 3D drawing.
2. Dimensional tolerances not indicated are shown in the right list.
3, The surface has no flash, shrinkage, bubbles and other defects.
*4. When the lamp adopts rubber ring for waterproofing: the roughness of the contact surface between the radiator and the rubber ring is required: Ra<3.2μm

| 基本尺寸 Basic size | 公差值 Tolerance value |
|---|---|
| ＜3 | ±0.1 |
| 3～10 | ±0.15 |
| 10～24 | ±0.20 |
| 24～65 | ±0.35 |
| 65～140 | ±0.50 |
| 140～250 | ±0.80 |
| 250～450 | ±1.2 |
| ＞450 | ±2.0 |

| 序号 Item | 更改标记 Change mark | 更改内容 Change content | 更改日期 Change date | 签名 Signature |
|---|---|---|---|---|
| 2 | | | | |
| 1 | | | | |

| 序号 Item | 更改标记 Change mark | 更改内容 Change content | 更改日期 Change date | 签名 Signature |
|---|---|---|---|---|
| 4 | | | | |
| 3 | | | | |

| | | |
|---|---|---|
| 光学设计 Optical design | | |
| 结构设计 Structural design | | |
| 审核 Verify | | |
| 审定 Approval | | |

Title:
HK 双子50@24-50度反光杯
HK Gemini 50@24-50°Reflective Cup

Drawing No. HK-SZ-50@24-50-D9-2#-1g-1

Part No. 1.08.02217

CDHK

材料 Material: PC 半电镀 PC semi-plating