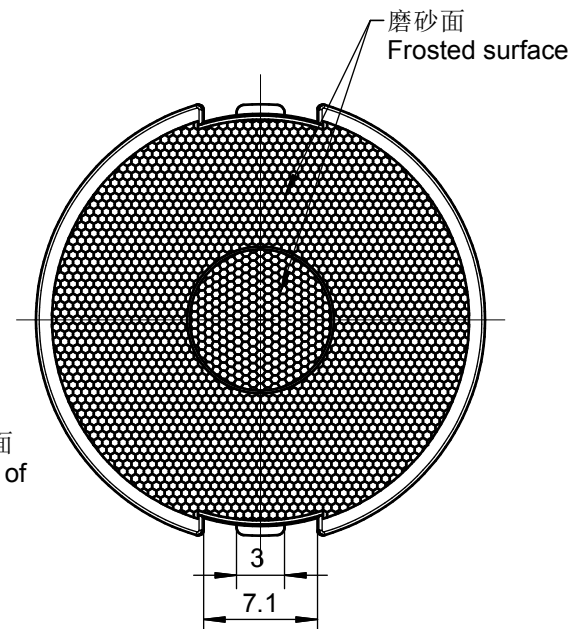




Technical remark:

1. Fillet and inclination not indicated according to 3D drawing.
2. Dimensional tolerances not indicated are shown in the right list.
3. The surface has no flash, shrinkage, bubbles and other defects.
- *4. When the lamp adopts rubber ring for waterproofing: the roughness of the contact surface between the radiator and the rubber ring is required: $Ra < 3.2\mu m$

基本尺寸	公差值										
Basic size	Tolerance value										
<3	±0.1	2				4					
3~10	±0.15	1				3					
10~24	±0.20	序号 Item	更改标记 Change mark	更改内容 Change content	更改日期 Change date	签 名 Signature	序号 Item	更改标记 Change mark	更改内容 Change content	更改日期 Change date	签 名 Signature
24~65	±0.35	光学设计 Optical design				Title: HK 28@14-50度透镜 HK 28@14-50 °Lens			Drawing No. HK-28@14-50-D4-21-1g-1		
65~140	±0.50	结构设计 Structural design							Part No. 1.01.02343		
140~250	±0.80	审 核 Verify									
250~450	±1.2	审 定 Approval									
>450	±2.0					材料 Material:	PC			CDHK	