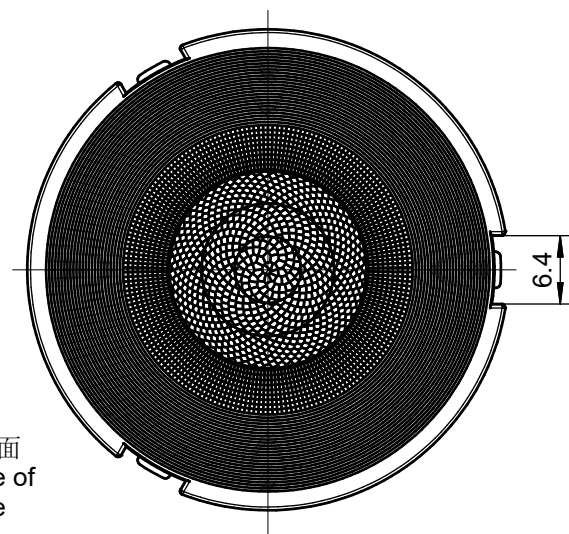


Technical remark:

1. Fillet and inclination not indicated according to 3D drawing.
2. Dimensional tolerances not indicated are shown in the right list.
3. The surface has no flash, shrinkage, bubbles and other defects.
- *4. When the lamp adopts rubber ring for waterproofing: the roughness of the contact surface between the radiator and the rubber ring is required: $Ra < 3.2 \mu m$

基本尺寸	公差值										
Basic size	Tolerance value	2					4				
<3	±0.1	1					3				
3~10	±0.15	序号 Item	更改标记 Change mark	更改内容 Change content	更改日期 Change date	签 名 Signature	序号 Item	更改标记 Change mark	更改内容 Change content	更改日期 Change date	签 名 Signature
10~24	±0.20	光 学 设 计 Optical design					Title:				
24~65	±0.35	结 构 设 计 Structural design					HK 黑光45@21-50度透镜 (D9)				
65~140	±0.50	审 核 Verify					HK Dark 45@21-50° lens (D9)				
140~250	±0.80	审 定 Approval					材料: PMMA				
250~450	±1.2						Drawing No. HK-HG-45@21-50-D9-21-1g-1 Part No.				
>450	±2.0						1.01.02443 CDHK				