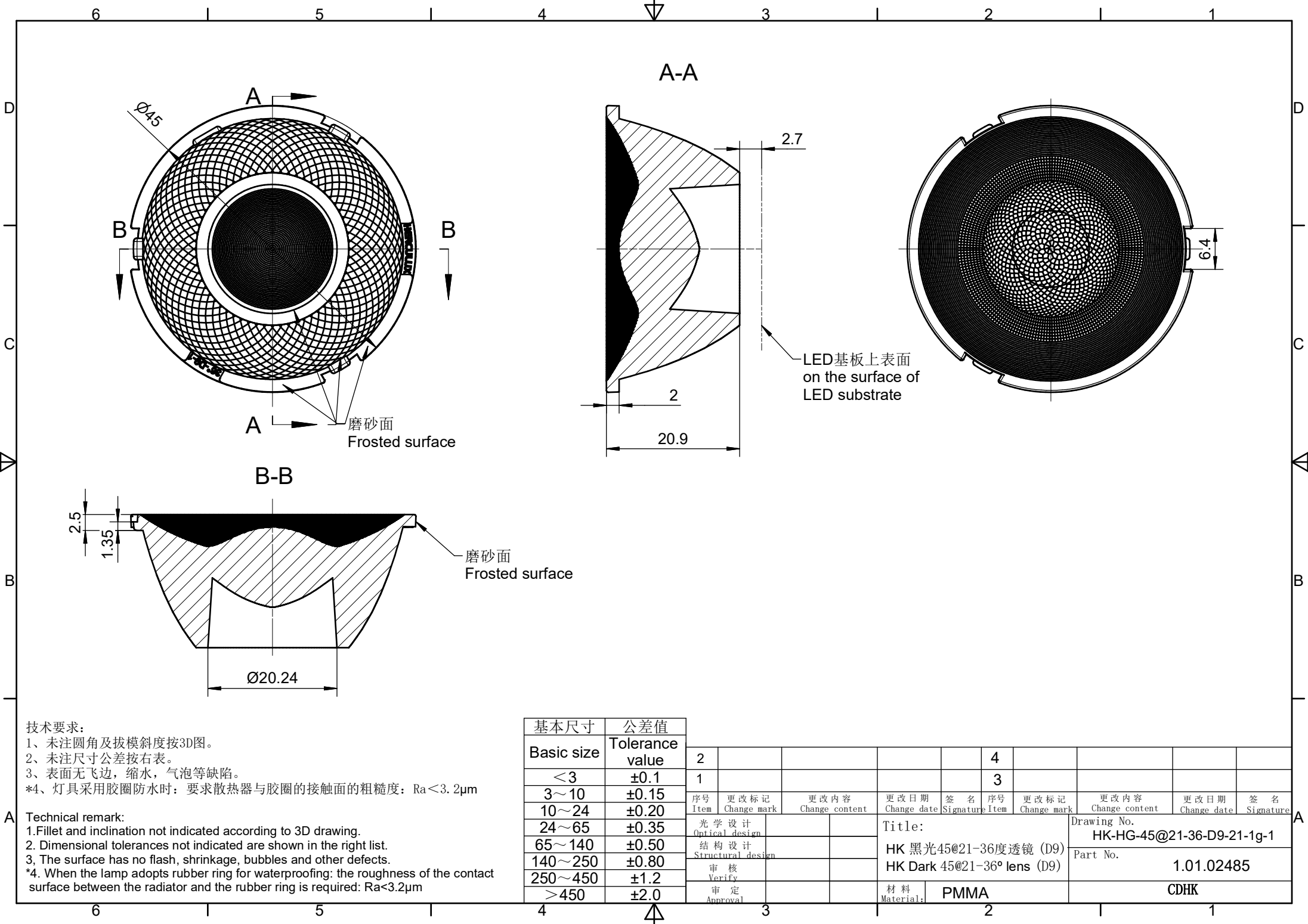




技术要求:
1、未注圆角及拔模斜度按3D图。
2、未注尺寸公差按右表。
3、表面无飞边，缩水，气泡等缺陷。
*4、灯具采用胶圈防水时：要求散热器与胶圈的接触面的粗糙度：Ra<3.2μm

Technical remark:
1.Fillet and inclination not indicated according to 3D drawing.
2. Dimensional tolerances not indicated are shown in the right list.
3, The surface has no flash, shrinkage, bubbles and other defects.
*4. When the lamp adopts rubber ring for waterproofing: the roughness of the contact surface between the radiator and the rubber ring is required: Ra<3.2μm

基本尺寸		公差值									
Basic size		Tolerance value									
<3		±0.1		2					4		
3~10		±0.15		1					3		
10~24		±0.20		序号 Item	更改标记 Change mark	更改内容 Change content	更改日期 Change date	签 名 Signature	序号 Item	更改标记 Change mark	更改内容 Change content
24~65		±0.35		Title: HK 黑光45@21-36度透镜 (D9) HK Dark 45@21-36° lens (D9)				Drawing No. HK-HG-45@21-36-D9-21-1g-1			
65~140		±0.50						Part No. 1.01.02485			
140~250		±0.80		审核 Verify				材料 Material: PMMA			
250~450		±1.2									
>450		±2.0		审定 Approval				CDHK			