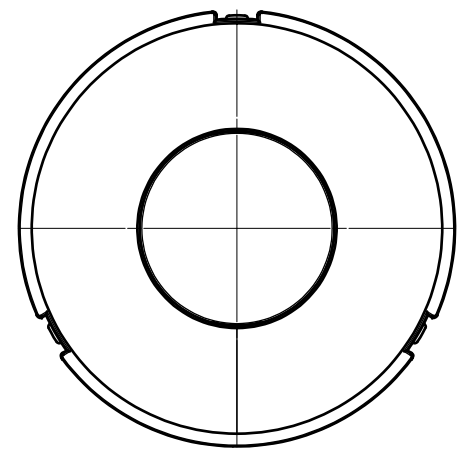
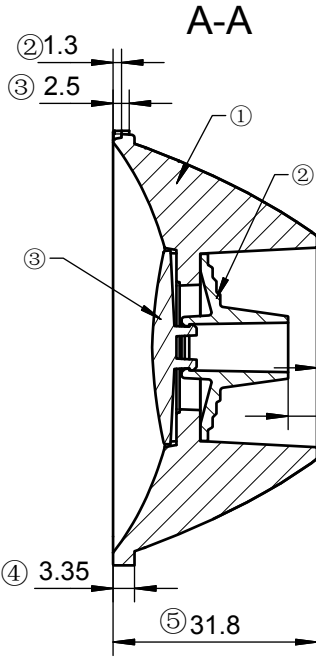
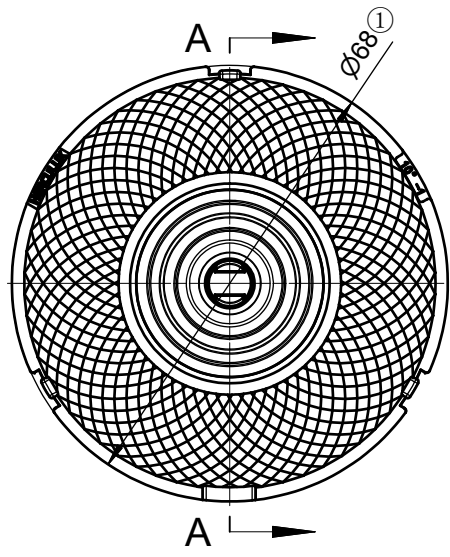


技术要求:
1、未注圆角及拔模斜度按3D图。
2、未注尺寸公差按右表。
3、表面无飞边，缩水，气泡等缺陷。
*4、灯具采用胶圈防水时：要求散热器与胶圈的接触面的粗糙度：Ra<3.2μm

Technical remark:
1.Fillet and inclination not indicated according to 3D drawing.
2. Dimensional tolerances not indicated are shown in the right list.
3. The surface has no flash, shrinkage, bubbles and other defects.
*4. When the lamp adopts rubber ring for waterproofing: the roughness of the contact surface between the radiator and the rubber ring is required: Ra<3.2μm

基本尺寸	公差值
Basic size	Tolerance value
<3	±0.1
3~10	±0.15
10~24	±0.20
24~65	±0.35
65~140	±0.50
140~250	±0.80
250~450	±1.2
>450	±2.0

序号 The serial number	物料编码 The material number	产品名称 The product name	产品编号 Product number	材料 material	数量 The number of				
①	1.01.12630_01	HK 黑光68@32-10度透镜_01 HK Dark 68@32-10 degree lens_01	HK-HG-68@32-10-D9-20-1g-1	PMMA	1				
②	1.01.12630_02.10	HK 黑光68@32-10度锥子_02 HK Dark 68@32-10 degree awl_02	HK-HG-29@17-0620-S	陶瓷 ceramic	1				
③	1.01.12630_03.10	HK 黑光68@32-10度盖板_03 HK Dark 68@32-10 degree cover_03	HK-HG-30@07-0621-S	PC+黑色 PC+black	1				
名称 The name of the		装配图 透镜+锥子+盖板 Assembly drawing Lens + awl + cover plate							
2			4						
1			3						
序号 Item	更改标记 Change mark	更改内容 Change content	更改日期 Change date	签 名 Signature	序号 Item	更改标记 Change mark	更改内容 Change content	更改日期 Change date	签 名 Signature
光学设计 Optical design			Title: HK 黑光68@32-10度透镜 HK Dark 68@32-10 degree lens		Drawing No. HK-HG-68@32-10-D9-20-1g-1_ASM				
结构设计 Structural design					Part No. 1.01.12630.10				
审 核 Verify									
审 定 Approval		材 料 Material:	组 件 component		CDHK				