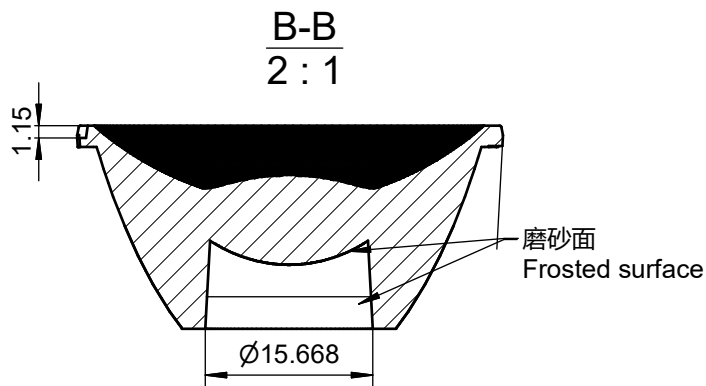
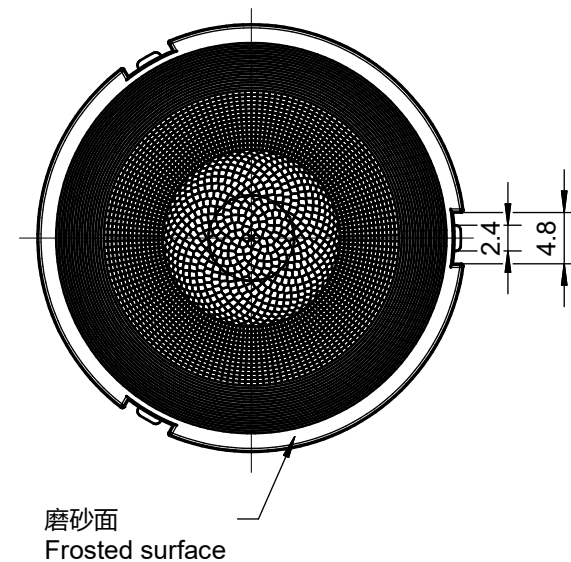




1. Fillet and inclination not indicated according to 3D drawing.
2. Dimensional tolerances not indicated are shown in the right list.
3. The surface has no flash, shrinkage, bubbles and other defects.
- *4. When the lamp adopts rubber ring for waterproofing: the roughness of the contact surface between the radiator and the rubber ring is required: $Ra < 3.2\mu m$

基本尺寸	公差值										
Basic size	Tolerance value	2					4				
<3	±0.1	1					3				
3~10	±0.15	序号	更改标记	更改内容	更改日期	签 名	序号	更改标记	更改内容	更改日期	签 名
10~24	±0.20	Item	Change mark	Change content	Change date	Signature	Item	Change mark	Change content	Change date	Signature
24~65	±0.35	光 学 设 计 Optical design				Title: HK 黑光40@19-24度透镜 (D9) HK Dark 40@19-24° lens (D9)		Drawing No. HK-HG-40@19-24-D9-21-1g-1			
65~140	±0.50	结 构 设 计 Structural design						Part No.			
140~250	±0.80	审 核 Verify						1.01.33617			
250~450	±1.2	审 定 Approval						CDHK			
>450	±2.0					材料 Material:	PMMA				