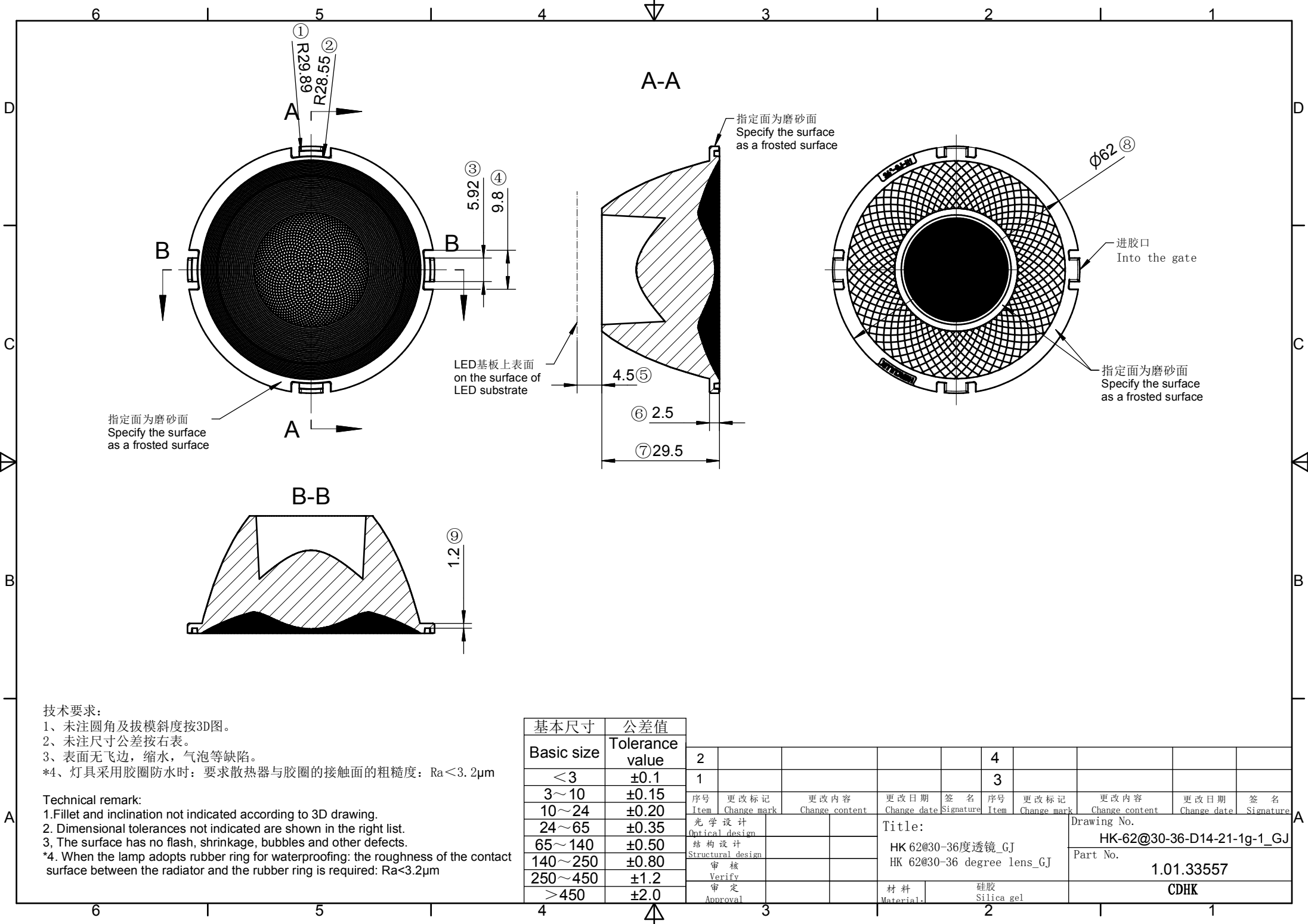




技术要求:
1、未注圆角及拔模斜度按3D图。
2、未注尺寸公差按右表。
3、表面无飞边, 缩水, 气泡等缺陷。
*4、灯具采用胶圈防水时: 要求散热器与胶圈的接触面的粗糙度: Ra<3.2μm

Technical remark:
1.Fillet and inclination not indicated according to 3D drawing.
2. Dimensional tolerances not indicated are shown in the right list.
3, The surface has no flash, shrinkage, bubbles and other defects.
*4. When the lamp adopts rubber ring for waterproofing: the roughness of the contact surface between the radiator and the rubber ring is required: Ra<3.2μm

基本尺寸	公差值										
Basic size	Tolerance value	2					4				
<3	±0.1	1					3				
3~10	±0.15	序号	更改标记	更改内容	更改日期	签 名	序号	更改标记	更改内容	更改日期	签 名
10~24	±0.20	Item	Change mark	Change content	Change date	Signature	Item	Change mark	Change content	Change date	Signature
24~65	±0.35	光学设计			Title: HK 62@30-36度透镜_GJ HK 62@30-36 degree lens_GJ			Drawing No. HK-62@30-36-D14-21-1g-1_GJ			
65~140	±0.50	结构设计						Part No. 1.01.33557			
140~250	±0.80	审核									
250~450	±1.2	审定									
>450	±2.0	Approval			材料	硅胶		CDHK			
					Material:	Silica gel					