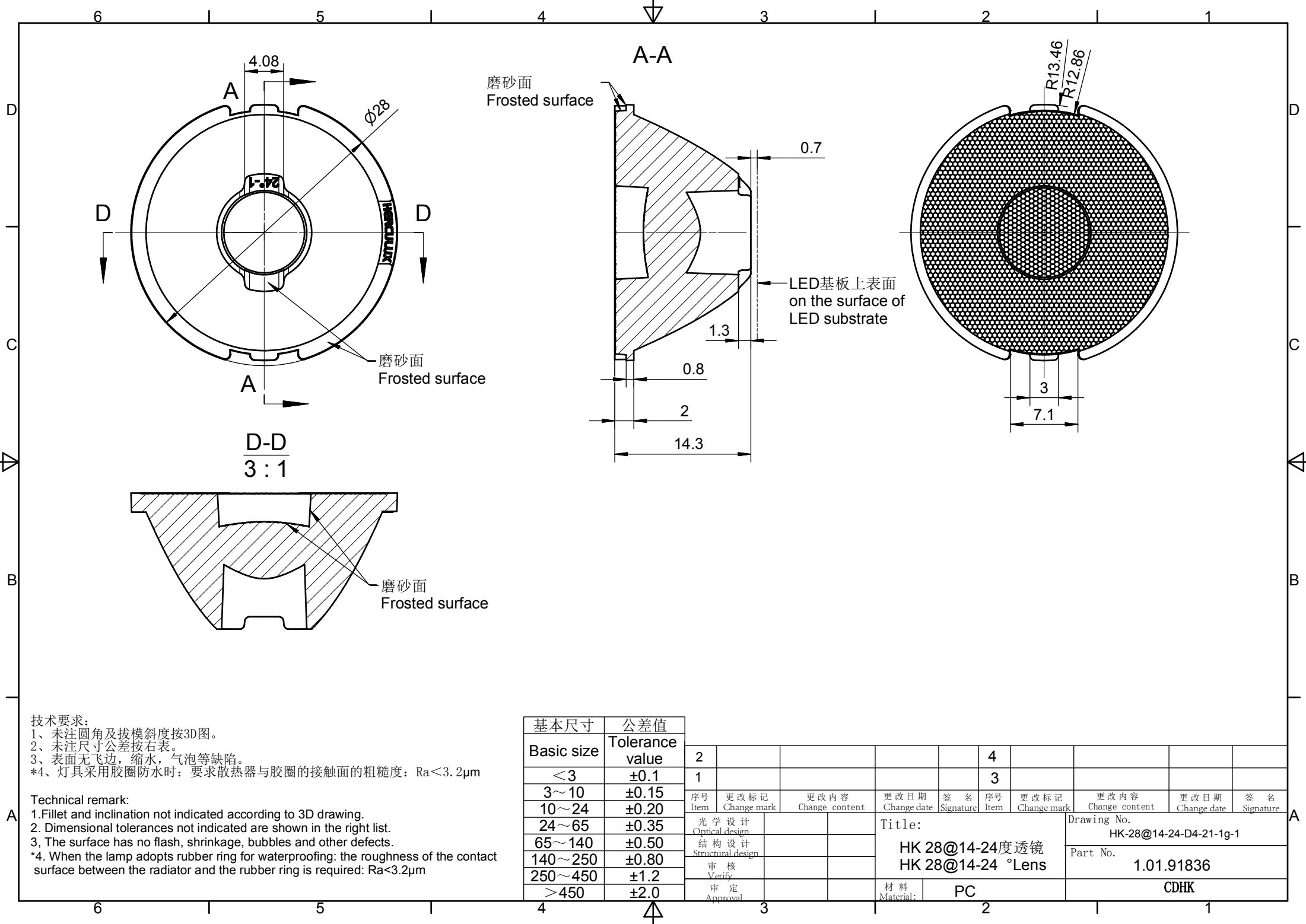




技术要求:
1、未注圆角及拔模斜度按3D图。
2、未注尺寸公差按右表。
3、表面无飞边, 缩水, 气泡等缺陷。
*4、灯具采用胶圈防水时: 要求散热器与胶圈的接触面的粗糙度: $Ra < 3.2\mu m$

Technical remark:
1.Fillet and inclination not indicated according to 3D drawing.
2. Dimensional tolerances not indicated are shown in the right list.
3. The surface has no flash, shrinkage, bubbles and other defects.
*4. When the lamp adopts rubber ring for waterproofing: the roughness of the contact surface between the radiator and the rubber ring is required: $Ra < 3.2\mu m$

基本尺寸		公差值													
Basic size		Tolerance value													
<3		±0.1		2						4					
3~10		±0.15		1						3					
10~24		±0.20		序号 Item	更改标记 Change mark	更改内容 Change content		更改日期 Change date	签 名 Signature	序号 Item	更改标记 Change mark	更改内容 Change content		更改日期 Change date	签 名 Signature
24~65		±0.35		光学设计 Optical design				Title: HK 28@14-24度透镜 HK 28@14-24 °Lens				Drawing No. HK-28@14-24-D4-21-1g-1			
65~140		±0.50		结构设计 Structural design								Part No. 1.01.91836			
140~250		±0.80		审核 Verify				材料 Material:				PC			
250~450		±1.2		审定 Approval											
>450		±2.0													