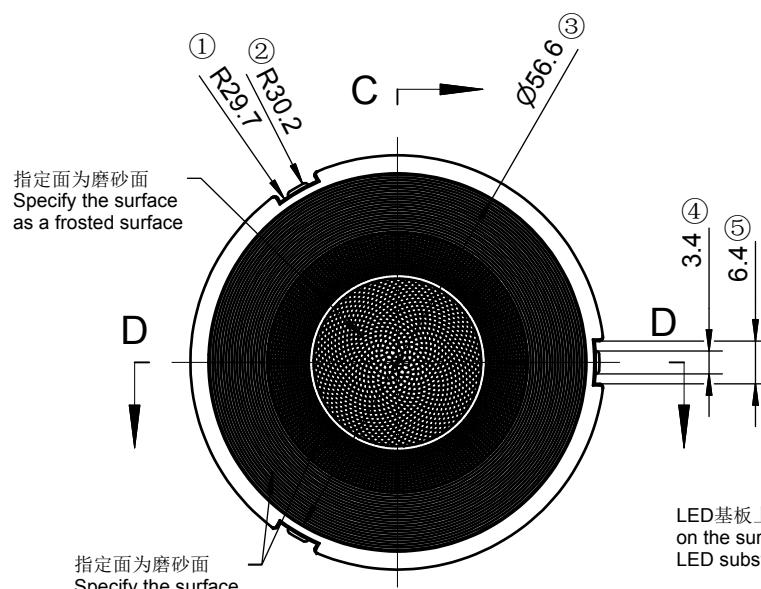


6 1 5 4 3 2 1

D

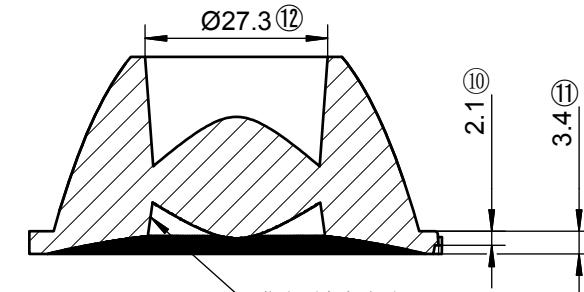


D

C

指定面为磨砂面
Specify the surface as a frosted surface

C

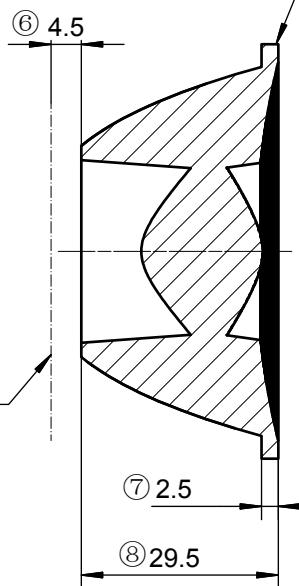


LED基板上表面
on the surface of LED substrate

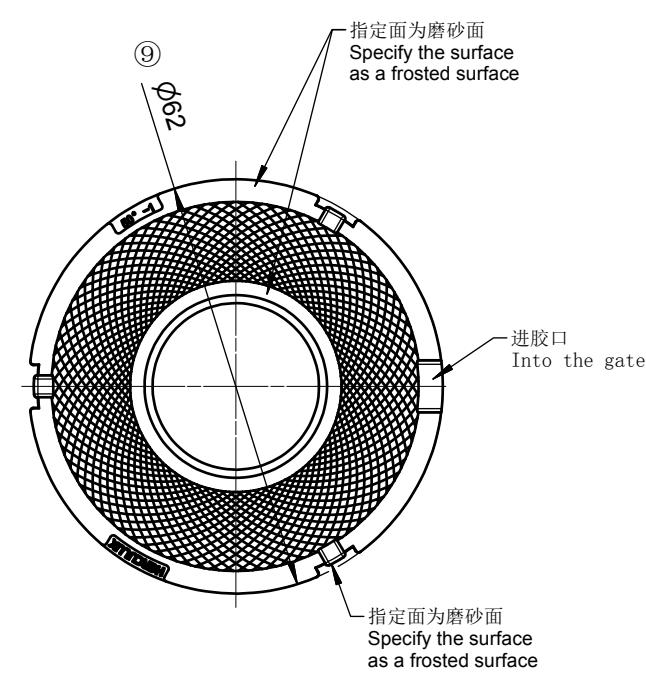
技术要求:

- 未注圆角及拔模斜度按3D图。
 - 未注尺寸公差按右表。
 - 表面无飞边，缩水，气泡等缺陷。
 - *4. 灯具采用胶圈防水时：要求散热器与胶圈的接触面的粗糙度：Ra<3.2μm
- Technical remark:
- Fillet and inclination not indicated according to 3D drawing.
 - Dimensional tolerances not indicated are shown in the right list.
 - The surface has no flash, shrinkage, bubbles and other defects.
 - *4. When the lamp adopts rubber ring for waterproofing: the roughness of the contact surface between the radiator and the rubber ring is required: Ra<3.2μm

C-C



指定面为磨砂面
Specify the surface as a frosted surface



指定面为磨砂面
Specify the surface as a frosted surface

进胶口
Into the gate

指定面为磨砂面
Specify the surface as a frosted surface

基本尺寸	公差值	2					4						
Basic size	Tolerance value	1	更改标记 Change mark			3	更改标记 Change mark			4	更改内容 Change content		
<3	±0.1	1											
3~10	±0.15												
10~24	±0.20												
24~65	±0.35		序号 Item	更改标记 Change mark	更改内容 Change content	更改日期 Change date	签 名 Signature	序号 Item	更改标记 Change mark	更改内容 Change content	更改日期 Change date	签 名 Signature	
65~140	±0.50												
140~250	±0.80		光学设计 Optical design										
250~450	±1.2		结构设计 Structural design										
>450	±2.0		审核 Verify										
			审定 Approval										

Title:
HK 黑光62@30-50度透镜
HK Dark 62@30-50
degree lens

Drawing No.
HK-HG-62@30-50-D9-21-1g-1

Part No.
1.01.92180

CDHK

6 1 5 4 3 2 1

A

D

C

B

A