



注意光源支架选择：光源支架中间开孔需 $\geq 17$   
 Pay attention to the selection of the light source bracket:  
 The middle hole of the light source bracket needs to be  $\geq 17$

技术要求:

- 1、未注圆角及拔模斜度按3D图。
- 2、未注尺寸公差按右表。
- 3、表面无飞边，缩水，气泡等缺陷。
- \*4、灯具采用胶圈防水时：要求散热器与胶圈的接触面的粗糙度： $Ra < 3.2\mu m$

Technical remark:

1. Fillet and inclination not indicated according to 3D drawing.
2. Dimensional tolerances not indicated are shown in the right list.
3. The surface has no flash, shrinkage, bubbles and other defects.
- \*4. When the lamp adopts rubber ring for waterproofing: the roughness of the contact surface between the radiator and the rubber ring is required:  $Ra < 3.2\mu m$

出光角度范围 Beam angle range		透过率 Transmittance	
最小K值 Min K value		点胶类型 Gel type	
模具等级 Mold level	见图面	备注 Remark	

基本尺寸 Basic size	公差值 Tolerance value
<3	$\pm 0.1$
3~10	$\pm 0.15$
10~24	$\pm 0.20$
24~65	$\pm 0.35$
65~140	$\pm 0.50$
140~250	$\pm 0.80$
250~450	$\pm 1.2$
>450	$\pm 2.0$

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光学设计 Optical design 结构设计 Structural design 审核 Verify 审定 Approval					Title: HK 光影50@36-50度反光杯 HK V 50@36-50 Degree reflective cup 材料   PC 镀铝 Material   PC aluminum plating				
					Drawing No. HK-GY-50@36-50-D12-2#-1g-1 Part No. 1.08.33481 CDHK				