



HERCULUX
恒坤光电

Chengdu HercuLux Photoelectric
Technology Co.,Ltd
Product Approval

Approval number :

Customer :

Manufacturer : Chengdu HercuLux Photoelectric Technology Co.,Ltd

PN	Code	Product
HK-62@31-15-D9-20-1g-1	1. 01. 71155	HK-62@31-15° Lens
HK-62@31-24-D9-20-1g-1	1. 01. 71186	HK-62@31-24° Lens
HK-62@31-36-D9-20-1g-1	1. 01. 71187	HK-62@31-36° Lens
HK-62@31-60-D9-20-1g-1	1. 01. 81485	HK-62@31-60° Lens



Supplier confirmation				Client confirmation			
Proposed		DATE		Qualified ☐		DATE	
Project manager		DATE		Unqualified ☐		DATE	
Audit		DATE		Audit		DATE	
Approved		DATE		Approved		DATE	
Stamp		DATE		Stamp		DATE	

(Confirmation of acceptance by both parties must be signed and sealed)

Factory: Chengdu Shuangliu District, Iot industrial park 2 road HercuLux Photoelectric Park

Phone : 028-85887727 (801) 028-85887990 (801)

Fax : 028-85887730

www.hkoptics.com

Sales Dept: Shenzhen Nanshan District Nanshan Cloud Valley Innovation Industrial Park Comprehensive Service Building,

TEL: 0755-2937 1541

FAX: 0755-2907 5140

*Approval In duplicate , for both supplier and customer.



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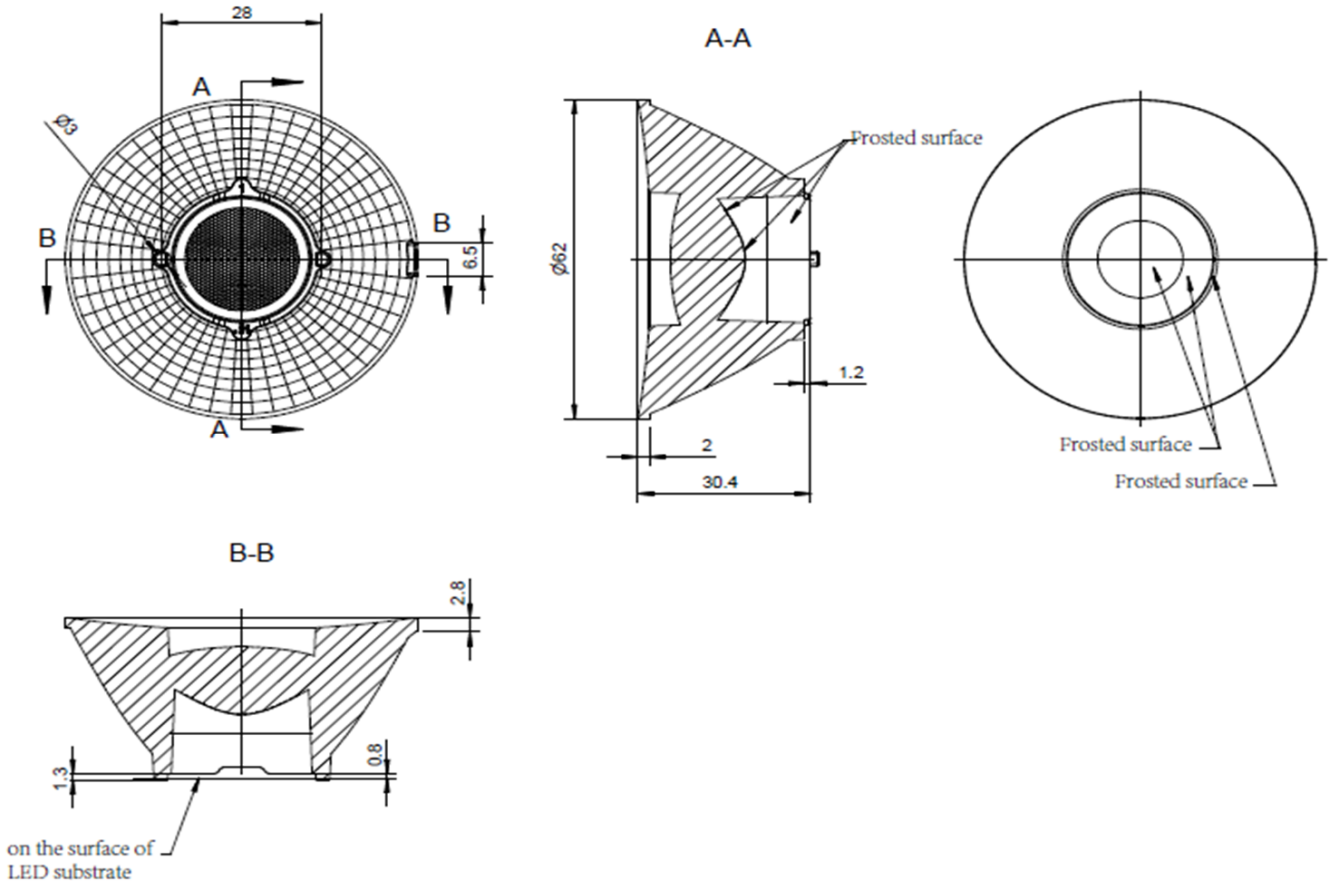
TEL: 0755-2937 1541

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www.hkoptics.com

Date updated: 2020/7/28

Product Picture:	
PN:	HK-62@31-15-D9-20-1g-1
Size(L*W*H/Φ*H):	Φ:62mm; H:30.4mm
Material:	PMMA
Effiency:	\
Temperature(Topr):	-40°C to +80°C
FWHM:	15°/24°/36°/60°
Matched LES:	LED : D9

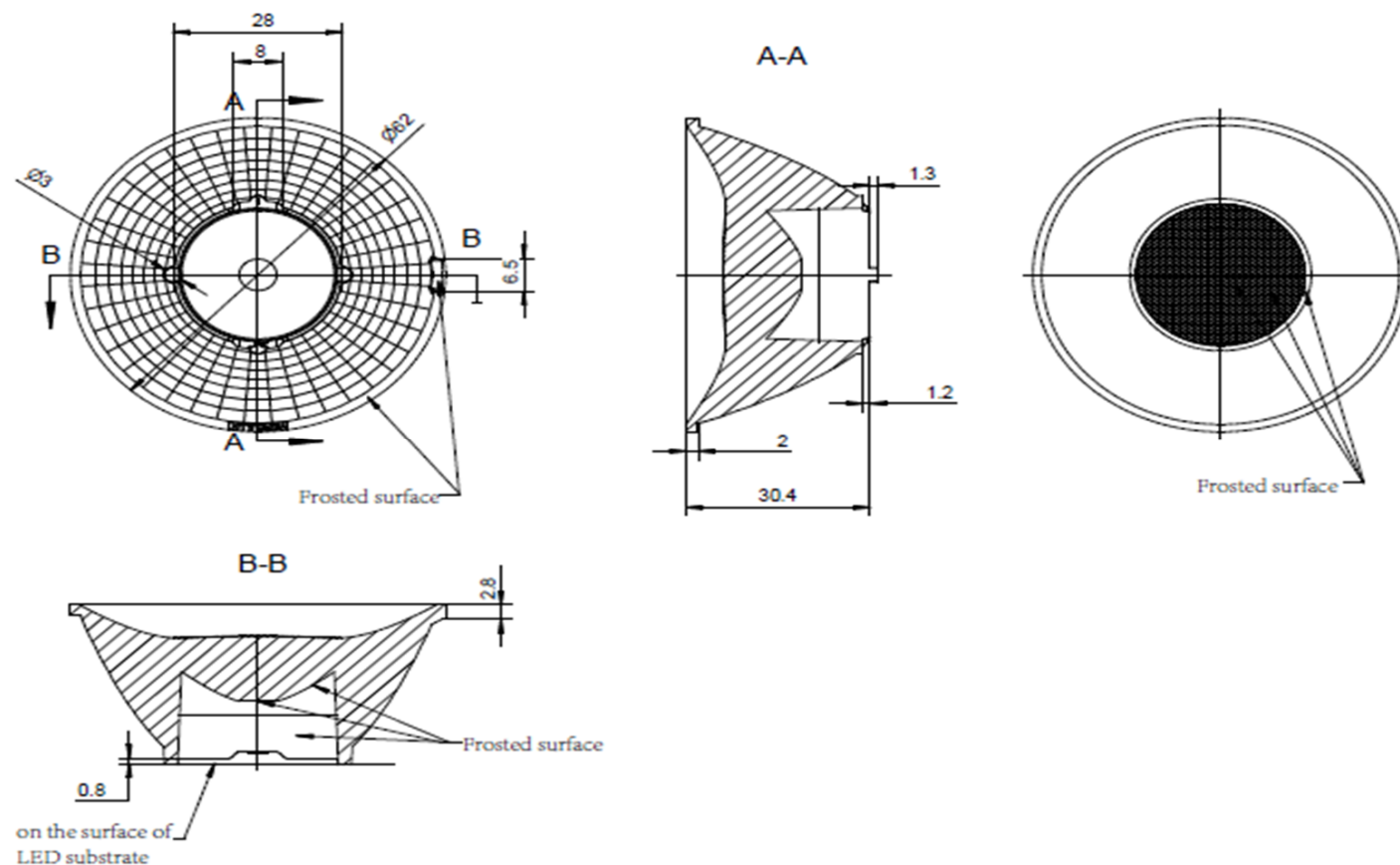


Technical remark:

1. The 3D map is not indicated for rounded corners and draft angle.
2. The dimensional tolerances are not specified according to GB/T 14486 2008 MT5.
3. The surface has no flash, shrinkage, bubbles and other defects.

Optical design			HK-62@31-15°Lens		HK-62@31-15-D9-20-1g-1		
Structure design					1.01.71155		
Review					umber of drawin	qty	weight
Validation			Material:	PMMA	CDHK		

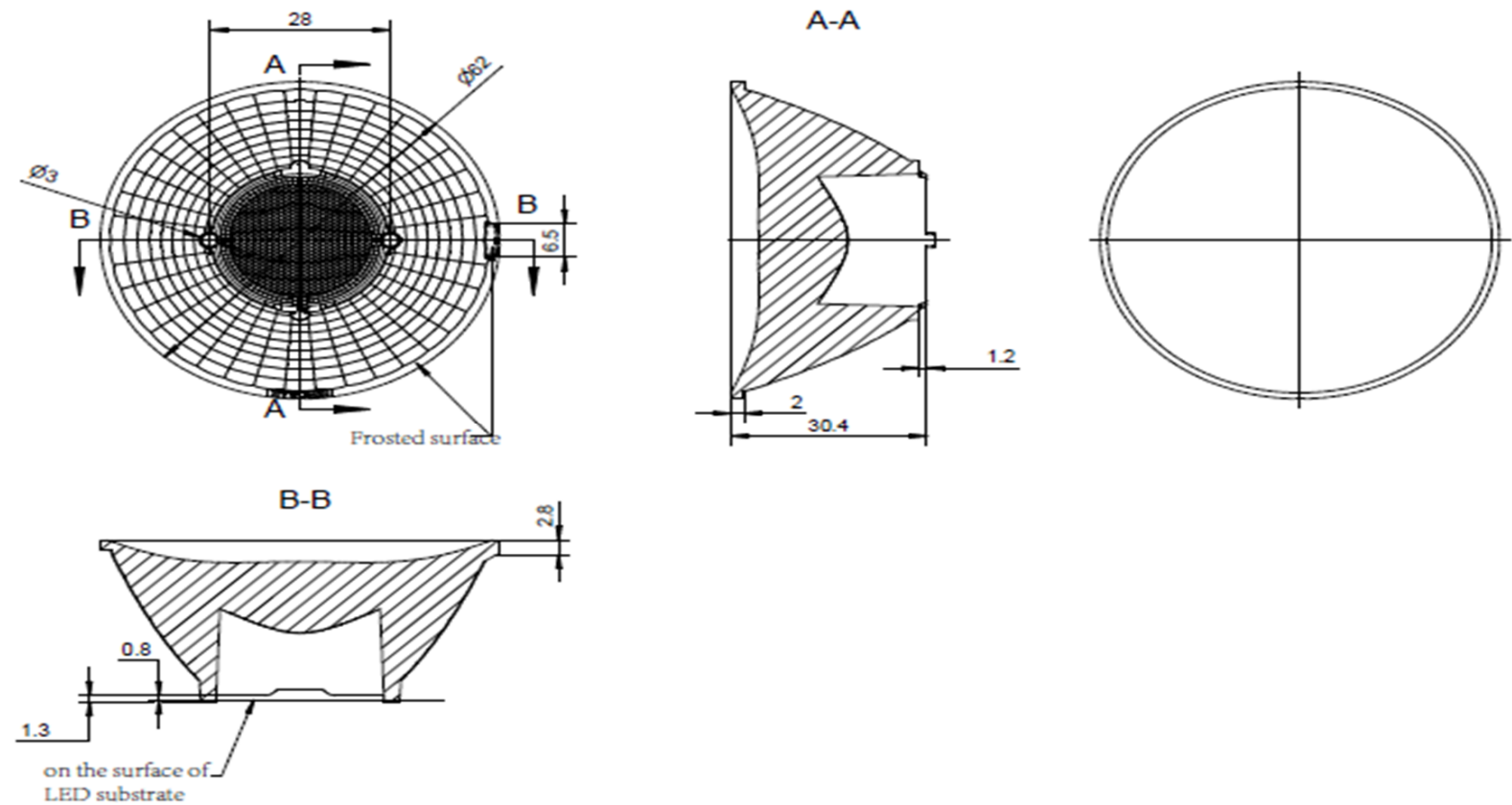
MT5 Tolerance table (mm)	Basic size	<3	3~10	24~65	65~140	140~250	250~450	>450		
	olerance valu	±0.1	±0.15	±0.35	±0.50	±0.80	±1.2	±2.0		

**Technical remark:**

1. The 3D map is not indicated for rounded corners and draft angle.
2. The dimensional tolerances are not specified according to GB/T 14486 2008 MT5.
3. The surface has no flash, shrinkage, bubbles and other defects.

Optical design			HK-62@31-24°Lens			HK-62@31-24-D9-20-1g-1		
Structure design							1.01.71186	
Review						Number of drawing	qty	weight
Validation								
			Material:	PMMA	CDHK			

MT5 Tolerance table (mm)	Basic size	<3	3~10	24~65	65~140	140~250	250~450	>450		
	olerance value	±0.1	±0.15	±0.35	±0.50	±0.80	±1.2	±2.0		

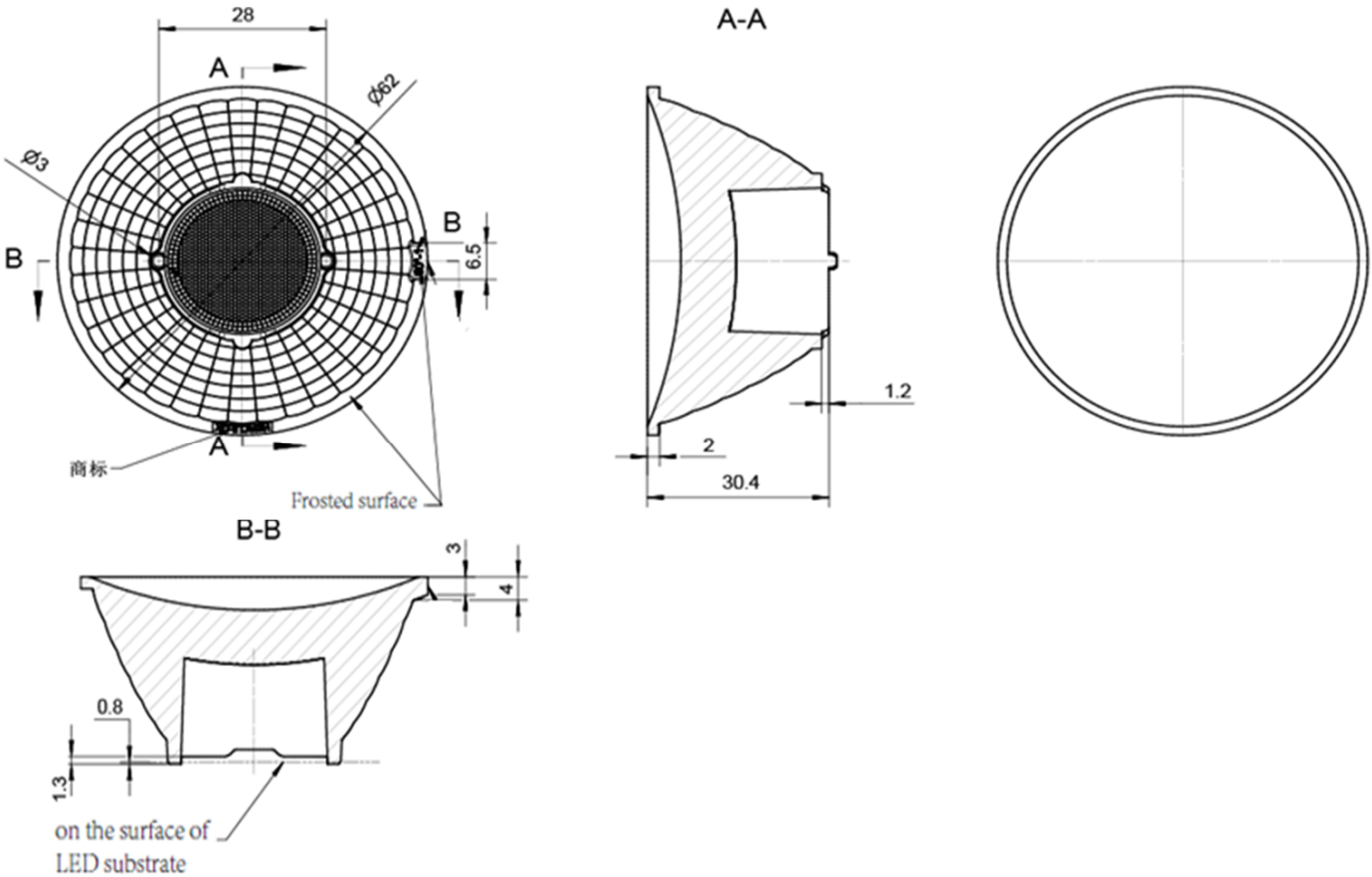


Technical remark:

1. The 3D map is not indicated for rounded corners and draft angle.
2. The dimensional tolerances are not specified according to GB/T 14486 2008 MT5.
3. The surface has no flash, shrinkage, bubbles and other defects.

Optical design			HK-62@31-36°Lens		HK-62@31-36-D9-20-1g-1		
Structure design					1.01.71187		
Review					Number of drawing	qty	weight
Validation			Material:	PMMA	CDHK		

MT5 Tolerance table (mm)	Basic size	<3	3~10	24~65	65~140	140~250	250~450	>450		
	tolerance value	±0.1	±0.15	±0.35	±0.50	±0.80	±1.2	±2.0		

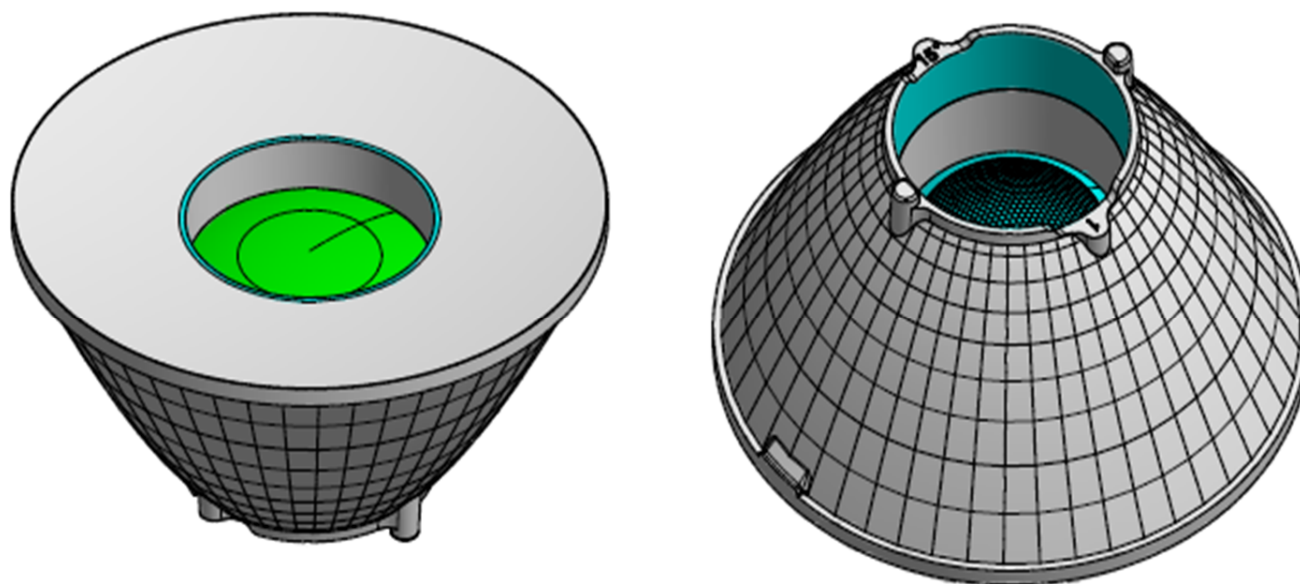


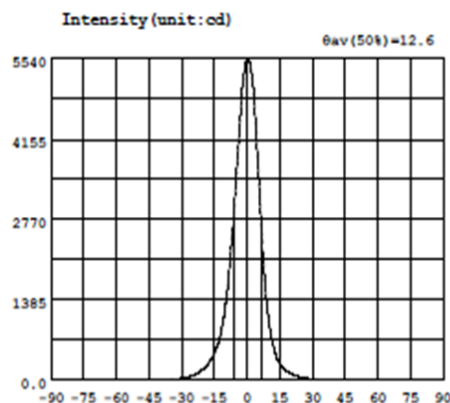
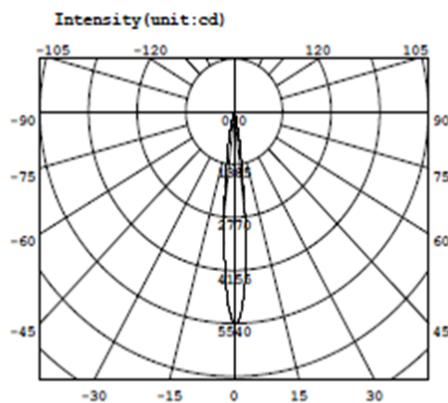
Technical remark:

- 1. The 3D map is not indicated for rounded corners and draft angle.
- 2. The dimensional tolerances are not specified according to GB/T 14486 2008 MT5.
- 3. The surface has no flash, shrinkage, bubbles and other defects.

Optical design			HK-62@31-60°Lens		HK-62@31-60-D9-20-1g-1		
structure design					1.01.81485		
Review					umber of drawin	qty	weight
Validation			Material:	PMMA	CDHK		

MT5 Tolerance table (mm)	Basic size	<3	3~10	24~65	65~140	140~250	250~450	>450		
	olerance valu	±0.1	±0.15	±0.35	±0.50	±0.80	±1.2	±2.0		





Intensity data:(deg , cd) C0-180

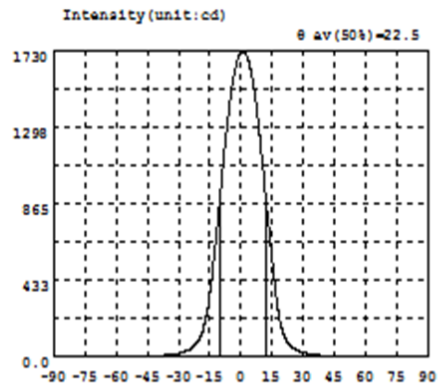
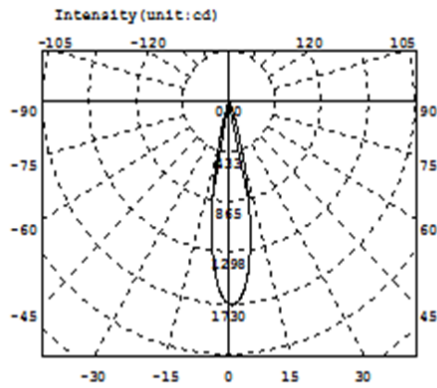
A	I	A	I	A	I	A	I	A	I	A	I
-90.0	1.554	-58.5	8.336	-27.0	52.63	4.5	4062	36.0	12.35	67.5	5.695
-88.5	1.554	-57.0	8.749	-25.5	71.99	6.0	3035	37.5	12.27	69.0	5.236
-87.0	1.617	-55.5	9.194	-24.0	96.28	7.5	2070	39.0	11.55	70.5	4.597
-85.5	1.695	-54.0	9.732	-22.5	127.9	9.0	1352	40.5	11.11	72.0	4.056
-84.0	1.861	-52.5	10.33	-21.0	168.1	10.5	879.5	42.0	10.83	73.5	3.530
-82.5	1.910	-51.0	10.85	-19.5	215.9	12.0	590.3	43.5	10.58	75.0	3.160
-81.0	2.013	-49.5	11.00	-18.0	278.0	13.5	410.5	45.0	10.31	76.5	2.288
-79.5	2.180	-48.0	11.12	-16.5	358.0	15.0	282.4	46.5	10.06	78.0	1.825
-78.0	2.385	-46.5	11.30	-15.0	460.7	16.5	210.2	48.0	9.850	79.5	1.806
-76.5	2.557	-45.0	11.52	-13.5	603.7	18.0	158.6	49.5	9.691	81.0	1.750
-75.0	3.042	-43.5	11.90	-12.0	812.2	19.5	120.3	51.0	9.465	82.5	1.555
-73.5	3.464	-42.0	12.42	-10.5	1120	21.0	92.54	52.5	9.032	84.0	1.347
-72.0	3.995	-40.5	13.16	-9.0	1579	22.5	71.59	54.0	8.535	85.5	1.297
-70.5	4.607	-39.0	14.04	-7.5	2206	24.0	56.00	55.5	8.105	87.0	1.321
-69.0	5.247	-37.5	15.26	-6.0	2927	25.5	43.37	57.0	7.721	88.5	1.265
-67.5	5.843	-36.0	16.90	-4.5	3760	27.0	33.97	58.5	7.319	90.0	1.012
-66.0	6.402	-34.5	18.98	-3.0	4593	28.5	27.34	60.0	7.015		
-64.5	6.880	-33.0	21.91	-1.5	5242	30.0	22.67	61.5	6.762		
-63.0	7.252	-31.5	25.98	0.0	5528	31.5	19.31	63.0	6.559		
-61.5	7.559	-30.0	31.88	1.5	5425	33.0	16.71	64.5	6.371		
-60.0	7.921	-28.5	40.80	3.0	4948	34.5	14.72	66.0	6.060		

Electricity Parameter:

Current I: 0.1000A Power: 3.610W
Voltage V: 36.09V PF: 1.000

Optical Parameter(Distance=2.559m):

Equivalent Luminous flux: $\Phi_{\text{eff}} = 443.31\text{lm}$ Efficiency: $\text{Eff} = 122.82\text{lm/W}$
Diffuse angle: @ (25%): 18.4deg @ (50%): 12.6deg @ (75%): 8.1deg @ (50%): 12.6deg
Diffuse angle: @ (25%): 18.4deg @ (50%): 12.7deg @ (75%): 8.1deg @ (50%): 12.7deg
Imax=5536cd (C=0.0deg, G=0.5deg) C0-180Plane Imax= 5536cd (G=0.5deg)
C0-180Plane I0= 5528cd



Intensity data: (deg , cd) C0-180

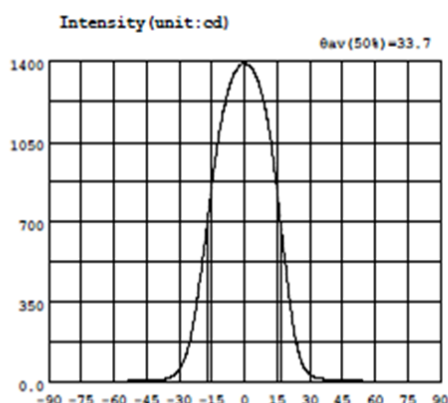
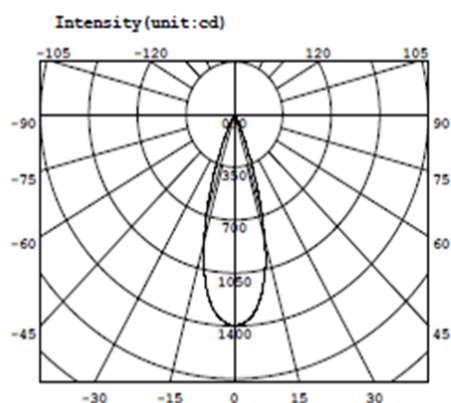
A	I	A	I	A	I	A	I	A	I	A	I
-90.0	0.4971	-58.5	5.307	-27.0	31.71	4.5	1627	36.0	12.19	67.5	4.734
-88.5	0.5539	-57.0	5.489	-25.5	39.06	6.0	1533	37.5	10.74	69.0	4.768
-87.0	0.6337	-55.5	5.745	-24.0	49.34	7.5	1403	39.0	10.05	70.5	4.111
-85.5	0.8040	-54.0	6.108	-22.5	63.91	9.0	1246	40.5	9.602	72.0	3.527
-84.0	0.9621	-52.5	6.497	-21.0	84.67	10.5	1069	42.0	9.020	73.5	2.825
-82.5	1.130	-51.0	6.878	-19.5	115.7	12.0	886.3	43.5	8.594	75.0	2.382
-81.0	1.166	-49.5	7.226	-18.0	166.2	13.5	705.8	45.0	8.246	76.5	2.014
-79.5	1.334	-48.0	7.473	-16.5	245.6	15.0	537.2	46.5	7.975	78.0	1.835
-78.0	1.450	-46.5	7.684	-15.0	357.5	16.5	380.9	48.0	7.776	79.5	1.701
-76.5	1.669	-45.0	7.886	-13.5	503.1	18.0	247.4	49.5	7.540	81.0	1.418
-75.0	2.007	-43.5	8.191	-12.0	669.9	19.5	162.6	51.0	7.226	82.5	1.218
-73.5	2.422	-42.0	8.579	-10.5	851.8	21.0	112.2	52.5	6.851	84.0	1.177
-72.0	2.979	-40.5	9.083	-9.0	1035	22.5	82.12	54.0	6.442	85.5	1.217
-70.5	3.684	-39.0	9.698	-7.5	1215	24.0	62.33	55.5	6.013	87.0	1.004
-69.0	4.207	-37.5	10.20	-6.0	1378	25.5	48.26	57.0	5.599	88.5	0.8634
-67.5	4.511	-36.0	10.94	-4.5	1515	27.0	38.19	58.5	5.341	90.0	0.6077
-66.0	4.684	-34.5	12.14	-3.0	1615	28.5	30.96	60.0	5.163		
-64.5	4.811	-33.0	14.18	-1.5	1683	30.0	25.38	61.5	5.035		
-63.0	4.814	-31.5	17.09	0.0	1720	31.5	20.59	63.0	4.908		
-61.5	4.992	-30.0	21.20	1.5	1723	33.0	16.68	64.5	4.790		
-60.0	5.158	-28.5	25.99	3.0	1691	34.5	14.02	66.0	4.855		

Electricity Parameter:

Current I: 0.1000A Power: 3.330W
Voltage V: 33.29V PF: 1.000

Optical Parameter(Distance=2.410m):

Equivalent Luminous flux: $\Phi_{\text{eff}} = 307.1\text{lm}$ Efficiency: $\text{Eff} = 92.25\text{lm/W}$
Diffuse angle: @ (25%): 30.2deg @ (50%): 22.5deg @ (75%): 15.3deg @ (50%): 22.5deg
Diffuse angle: @ (25%): 30.2deg @ (50%): 22.6deg @ (75%): 15.4deg @ (50%): 22.6deg
 $\text{Imax} = 1726\text{cd}$ (C=0.0deg, G=1.0deg) C0-180Plane $\text{Imax} = 1726\text{cd}$ (G=1.0deg)
C0-180Plane $\text{I0} = 1720\text{cd}$



Intensity data:(deg , cd) C0-180

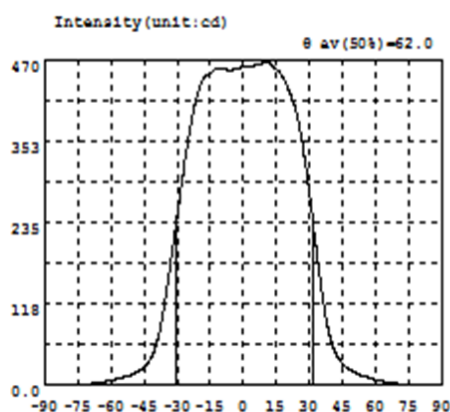
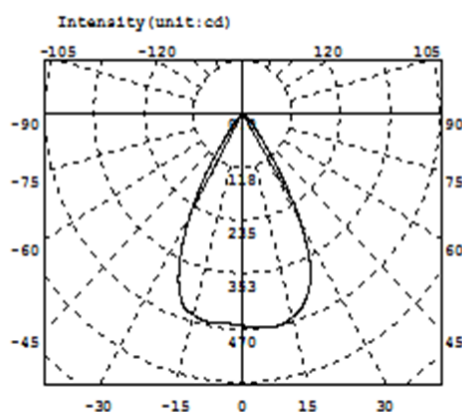
A	I	A	I	A	I	A	I	A	I	A	I
-90.0	1.739	-58.5	6.013	-27.0	119.7	4.5	1356	36.0	14.53	67.5	4.343
-88.5	1.865	-57.0	6.360	-25.5	169.3	6.0	1323	37.5	12.65	69.0	4.149
-87.0	2.036	-55.5	6.702	-24.0	232.0	7.5	1278	39.0	11.32	70.5	3.890
-85.5	1.847	-54.0	7.167	-22.5	314.7	9.0	1218	40.5	10.23	72.0	3.686
-84.0	1.628	-52.5	7.603	-21.0	413.4	10.5	1147	42.0	9.382	73.5	3.393
-82.5	1.178	-51.0	7.915	-19.5	517.0	12.0	1062	43.5	8.812	75.0	3.004
-81.0	1.036	-49.5	8.218	-18.0	631.9	13.5	956.4	45.0	8.408	76.5	2.300
-79.5	1.566	-48.0	8.306	-16.5	749.7	15.0	835.4	46.5	8.258	78.0	1.401
-78.0	2.077	-46.5	8.443	-15.0	861.7	16.5	706.8	48.0	8.267	79.5	1.254
-76.5	2.709	-45.0	8.560	-13.5	969.5	18.0	581.7	49.5	8.280	81.0	1.304
-75.0	3.131	-43.5	8.748	-12.0	1065	19.5	459.5	51.0	8.120	82.5	1.424
-73.5	3.535	-42.0	9.147	-10.5	1146	21.0	338.0	52.5	7.813	84.0	1.977
-72.0	3.807	-40.5	9.812	-9.0	1216	22.5	241.3	54.0	7.307	85.5	1.961
-70.5	4.136	-39.0	11.19	-7.5	1277	24.0	165.6	55.5	6.729	87.0	1.905
-69.0	4.514	-37.5	13.12	-6.0	1321	25.5	112.7	57.0	6.145	88.5	1.791
-67.5	4.997	-36.0	16.47	-4.5	1351	27.0	74.30	58.5	5.768	90.0	1.913
-66.0	5.422	-34.5	21.21	-3.0	1374	28.5	49.62	60.0	5.637		
-64.5	5.765	-33.0	29.01	-1.5	1390	30.0	35.62	61.5	5.478		
-63.0	6.018	-31.5	40.35	0.0	1392	31.5	25.82	63.0	5.180		
-61.5	6.089	-30.0	57.39	1.5	1388	33.0	20.60	64.5	4.888		
-60.0	5.992	-28.5	84.36	3.0	1378	34.5	16.98	66.0	4.618		

Electricity Parameter:

Current I: 0.1000A Power: 3.450W
Voltage V: 34.50V PF: 1.000

Optical Parameter(Distance=2.410m):

Equivalent Luminous flux: $\Phi_{eff} = 466.01\text{lm}$ Efficiency: $\text{Eff}=135.09\text{lm/W}$
Diffuse angle: @ (25%): 42.7deg@ (50%): 33.7deg@ (75%): 24.5deg@ (50%): 33.7deg
Diffuse angle: @ (25%): 42.7deg@ (50%): 33.7deg@ (75%): 24.5deg@ (50%): 33.7deg
Imax=1393cd (C=0.0deg,G=-0.5deg) C0-180Plane Imax= 1393cd(G=-0.5deg)
C0-180Plane I0= 1392cd



Intensity data: (deg , cd) C0-180

A	I	A	I	A	I	A	I	A	I	A	I
-90.0	1.468	-58.5	8.745	-27.0	313.3	4.5	461.5	36.0	123.3	67.5	3.359
-88.5	1.354	-57.0	9.913	-25.5	345.6	6.0	462.4	37.5	94.55	69.0	2.956
-87.0	1.140	-55.5	11.06	-24.0	373.5	7.5	464.0	39.0	72.45	70.5	2.675
-85.5	1.084	-54.0	12.09	-22.5	398.1	9.0	465.7	40.5	56.84	72.0	2.412
-84.0	1.095	-52.5	13.43	-21.0	416.8	10.5	465.9	42.0	45.37	73.5	2.138
-82.5	1.131	-51.0	15.14	-19.5	432.7	12.0	464.7	43.5	36.90	75.0	1.975
-81.0	1.175	-49.5	17.18	-18.0	443.0	13.5	460.7	45.0	30.69	76.5	1.826
-79.5	1.292	-48.0	19.38	-16.5	448.4	15.0	455.5	46.5	26.07	78.0	1.607
-78.0	1.440	-46.5	22.32	-15.0	451.1	16.5	451.1	48.0	22.74	79.5	1.371
-76.5	1.639	-45.0	26.35	-13.5	454.2	18.0	444.2	49.5	20.13	81.0	1.304
-75.0	1.802	-43.5	31.75	-12.0	457.7	19.5	434.3	51.0	17.79	82.5	1.266
-73.5	2.042	-42.0	39.19	-10.5	458.5	21.0	422.3	52.5	15.96	84.0	1.237
-72.0	2.299	-40.5	49.79	-9.0	456.9	22.5	409.3	54.0	14.48	85.5	1.248
-70.5	2.573	-39.0	64.88	-7.5	455.3	24.0	392.9	55.5	13.11	87.0	1.586
-69.0	2.880	-37.5	85.71	-6.0	454.7	25.5	371.2	57.0	11.51	88.5	1.663
-67.5	3.269	-36.0	112.6	-4.5	455.6	27.0	343.5	58.5	9.804	90.0	1.668
-66.0	3.673	-34.5	143.8	-3.0	457.1	28.5	310.0	60.0	8.247		
-64.5	4.699	-33.0	177.0	-1.5	458.2	30.0	275.1	61.5	6.899		
-63.0	5.499	-31.5	209.2	0.0	458.8	31.5	235.1	63.0	5.869		
-61.5	6.443	-30.0	246.3	1.5	460.2	33.0	194.6	64.5	5.077		
-60.0	7.487	-28.5	280.7	3.0	460.7	34.5	157.8	66.0	3.765		

Electricity Parameter:

Current I: 0.1000A Power: 3.550W
Voltage V: 35.50V PF: 1.000

Optical Parameter(Distance=2.410m) :

Equivalent Luminous flux: $\Phi_{\text{eff}} = 467.4\text{lm}$ Efficiency: $\text{Eff} = 131.69\text{lm/W}$

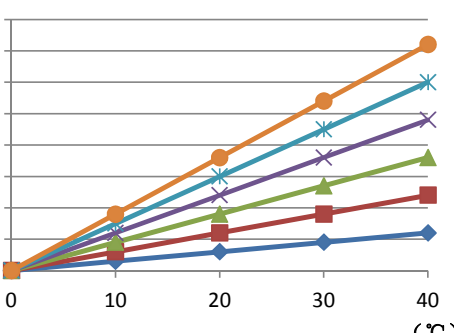
Diffuse angle: @ (25%): 72.0deg @ (50%): 62.0deg @ (75%): 51.8deg @ (50%): 62.0deg

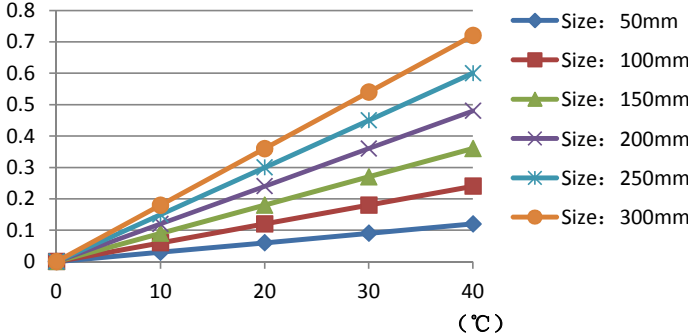
Diffuse angle: @ (25%): 72.2deg @ (50%): 62.3deg @ (75%): 52.4deg @ (50%): 62.3deg

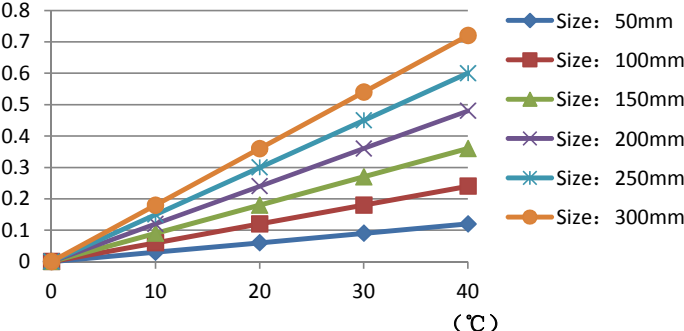
$I_{\text{max}} = 466.4\text{cd}$ (C=0.0deg, G=10.0deg)

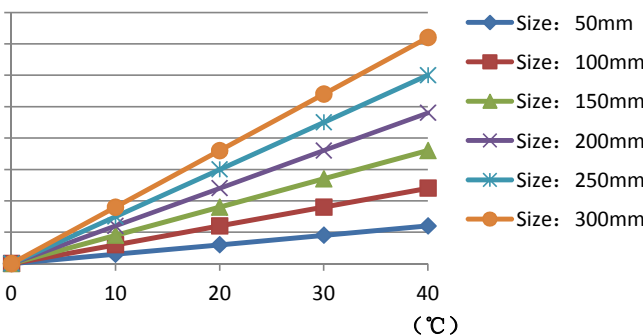
C0-180Plane $I_{\text{max}} = 466.4\text{cd}$ (C=10.0deg)

C0-180Plane $I_0 = 458.8\text{cd}$

		Standard size	Upper Size limit	Lower size limit	Test result1	Test result2	Test result3	Test result4	Judgment	Remarks
1.Size	diameter	62			61.89	61.94	61.83	61.9		Test environment: In 20 ℃ -25 ℃ environment to achieve thermal equilibrium after the test.
	height1	30.4			30.65	30.62	30.67	30.64		
	Gate shear can not affect the appearance of the lamp									
	See attachment "Appearance Inspection Standards"									
2.Appearance Quality		See attachment "Appearance Inspection Standards"	E	No burr	No burr	No burr	No burr	OK		
				No stains	No stains	No stains	No stains			
3.Material		PMMA				Color	Transparent		OK	
4.Optical index	Testing LED	LED: D9								
	The recommended size and power rating of the LED light source recommended for this lens should be comparable to the source of the test, if it is required to be out of range. According to the heat dissipation capability of the lamp and the actual conditions of the use environment, the lens should be fully tested and tested to prevent the lens life.									
	FWHM	See light distribution curve								
	angle					12.6°	12.7°	12.6°	12.7°	
	K-value					12.49	12.07	12.37	12.07	
	Efficiency					85.68%	87.40%	87.61%	87.40%	
Facula	See the signature sample									
Comprehensive judgment		Qualified								
Remarks:										
1、Tool Number: V-Vernier Caliper 2D-Quadratic H-Height Gauge M-Tool Microscope P-Needle T-Thick Gauge R-Radius Gauge E-Visual.										
2、Ambient temperature on the size of the product refer to the table on the right										
		PMMA product size changes with temperature table Length changes (mm)  Size: 50mm Size: 100mm Size: 150mm Size: 200mm Size: 250mm Size: 300mm (℃)								
Precautions:										
1、Wear clean gloves during lens assembly to prevent contamination of the lens surface.										
2、Take the lens try to avoid touching the total reflection surface.										
3、When the lens surface contamination, you can only gently wipe with soft cotton sticky neat neutral solvent, not allowed to wipe with industrial solvents.										
4. The working temperature of the lens should be within the temperature limit of the lens material. Exceeding the temperature limit will cause damage to the lens and affect the service life of the lens.										

		Standard size	Upper Size limit	Lower size limit	Test result1	Test result2	Test result3	Test result4	Judgment	Remarks	
1.Size	diameter	62			61.91	61.96	61.96	91.95		Test environment: In 20℃ -25℃ environment to achieve thermal equilibrium after the test.	
	height1	30.4			30.44	30.46	30.36	30.31			
	Gate shear can not affect the appearance of the lamp										
	See attachment "Appearance Inspection Standards"										
2.Appearance Quality	See attachment "Appearance Inspection Standards"	E	No burr		No burr	No burr	No burr	No burr	OK		
			No stains		No stains	No stains	No stains	No stains			
3.Material		PMMA				Color	Transparent		OK		
4.Optical index	Testing LED		LED: D9								
	The recommended size and power rating of the LED light source recommended for this lens should be comparable to the source of the test, if it is required to be out of range. According to the heat dissipation capability of the lamp and the actual conditions of the use environment, the lens should be fully tested and tested to prevent the lens life.										
	FWHM		See light distribution curve								
	angle				22.1	21.9	22.2	22.8			
	K-value				5.65	5.80	5.65	5.51			
	Efficiency				93.20%	93.30%	92.70%	93.20%			
Facula		See the signature sample									
Comprehensive judgment		Qualified									
Remarks:		1、Tool Number: V-Vernier Caliper 2D-Quadratic H-Height Gauge M-Tool Microscope P-Needle T-Thick Gauge R-Radius Gauge E-Visual. 2、Ambient temperature on the size of the product refer to the table on the right									
		PMMA product size changes with temperature table Length changes (mm)  Size: 50mm Size: 100mm Size: 150mm Size: 200mm Size: 250mm Size: 300mm Temperature (°C)									
Precautions:											
1、Wear clean gloves during lens assembly to prevent contamination of the lens surface.											
2、Take the lens try to avoid touching the total reflection surface.											
3、When the lens surface contamination, you can only gently wipe with soft cotton sticky neat neutral solvent, not allowed to wipe with industrial solvents.											
4、The working temperature of the lens should be within the temperature limit of the lens material. Exceeding the temperature limit will cause damage to the lens and affect the service life of the lens.											

		Standard size	Upper Size limit	Lower size limit	Test result1	Test result2	Test result3	Test result4	Judgment	Remarks																																										
1.Size	diameter	62			61.9	61.95	61.97	61.9		Test environment: In 20 ℃ -25 ℃ environment to achieve thermal equilibrium after the test.																																										
	height1	30.4			30.5	30.47	30.5	30.49																																												
	Gate shear can not affect the appearance of the lamp																																																			
	See attachment "Appearance Inspection Standards"																																																			
2.Appearance Quality	See attachment "Appearance Inspection Standards"	E	No burr		No burr	No burr	No burr	No burr	OK																																											
			No stains		No stains	No stains	No stains	No stains																																												
3.Material		PMMA				Color	Transparent		OK																																											
4.Optical index	Testing LED		LED: D9																																																	
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	FWHM		See light distribution curve																																																	
	angle				33.7°	34.4°	33.7°	34.4°																																												
	K-value				3	2.90	3	2.90																																												
	Efficiency				91.52%	91.28%	91.52%	91.28%																																												
	Facula		See the signature sample																																																	
Comprehensive judgment		Qualified																																																		
Remarks:		1、Tool Number: V-Vernier Caliper 2D-Quadratic H-Height Gauge M-Tool Microscope P-Needle T-Thick Gauge R-Radius Gauge E-Visual. 2、Ambient temperature on the size of the product refer to the table on the right PMMA product size changes with temperature table Length changes (mm) <table><thead><tr><th>Temperature (°C)</th><th>Size: 50mm</th><th>Size: 100mm</th><th>Size: 150mm</th><th>Size: 200mm</th><th>Size: 250mm</th><th>Size: 300mm</th></tr></thead><tbody><tr><td>0</td><td>0.00</td><td>0.00</td><td>0.00</td><td>0.00</td><td>0.00</td><td>0.00</td></tr><tr><td>10</td><td>0.02</td><td>0.04</td><td>0.06</td><td>0.08</td><td>0.10</td><td>0.12</td></tr><tr><td>20</td><td>0.04</td><td>0.08</td><td>0.12</td><td>0.16</td><td>0.20</td><td>0.24</td></tr><tr><td>30</td><td>0.06</td><td>0.12</td><td>0.18</td><td>0.24</td><td>0.30</td><td>0.36</td></tr><tr><td>40</td><td>0.08</td><td>0.16</td><td>0.24</td><td>0.32</td><td>0.40</td><td>0.48</td></tr></tbody></table>									Temperature (°C)	Size: 50mm	Size: 100mm	Size: 150mm	Size: 200mm	Size: 250mm	Size: 300mm	0	0.00	0.00	0.00	0.00	0.00	0.00	10	0.02	0.04	0.06	0.08	0.10	0.12	20	0.04	0.08	0.12	0.16	0.20	0.24	30	0.06	0.12	0.18	0.24	0.30	0.36	40	0.08	0.16	0.24	0.32	0.40	0.48
Temperature (°C)	Size: 50mm	Size: 100mm	Size: 150mm	Size: 200mm	Size: 250mm	Size: 300mm																																														
0	0.00	0.00	0.00	0.00	0.00	0.00																																														
10	0.02	0.04	0.06	0.08	0.10	0.12																																														
20	0.04	0.08	0.12	0.16	0.20	0.24																																														
30	0.06	0.12	0.18	0.24	0.30	0.36																																														
40	0.08	0.16	0.24	0.32	0.40	0.48																																														
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		Standard size	Upper Size limit	Lower size limit	Test result1	Test result2	Test result3	Test result4	Judgment	Remarks
1.Size	diameter	62			61.91	61.93	61.92	91.95		Test environment: In 20℃ -25℃ environment to achieve thermal equilibrium after the test.
	height1	30.4			30.65	30.66	30.67	30.7		
	Gate shear can not affect the appearance of the lamp									
	See attachment "Appearance Inspection Standards"									
2.Appearance Quality	See attachment "Appearance Inspection Standards"	E	No burr		No burr	No burr	No burr	No burr	OK	
			No stains		No stains	No stains	No stains	No stains		
3.Material		PMMA				Color	Transparent		OK	
4.Optical index	Testing LED		LED: D9							
	The recommended size and power rating of the LED light source recommended for this lens should be comparable to the source of the test, if it is required to be out of range. According to the heat dissipation capability of the lamp and the actual conditions of the use environment, the lens should be fully tested and tested to prevent the lens life.									
	FWHM		See light distribution curve							
	angle				62	61	61.5	61.4		
	K-value									
	Efficiency				93.00%	92.80%	92.00%	93.00%		
Facula		See the signature sample								
Comprehensive judgment		Qualified								
Remarks:		1、Tool Number: V-Vernier Caliper 2D-Quadratic H-Height Gauge M-Tool Microscope P-Needle T-Thick Gauge R-Radius Gauge E-Visual. 2、Ambient temperature on the size of the product refer to the table on the right PMMA product size changes with temperature table Length changes (mm)  Size: 50mm Size: 100mm Size: 150mm Size: 200mm Size: 250mm Size: 300mm 0 10 20 30 40 (℃)								
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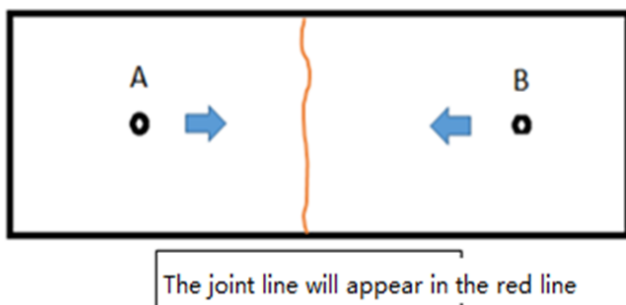
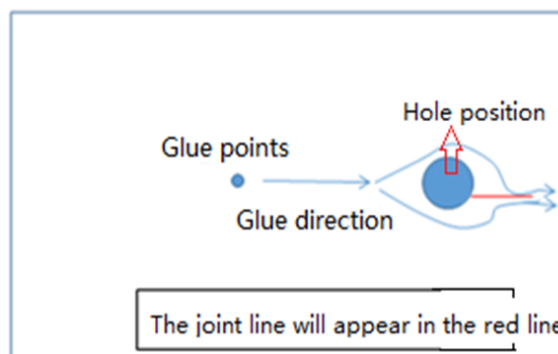
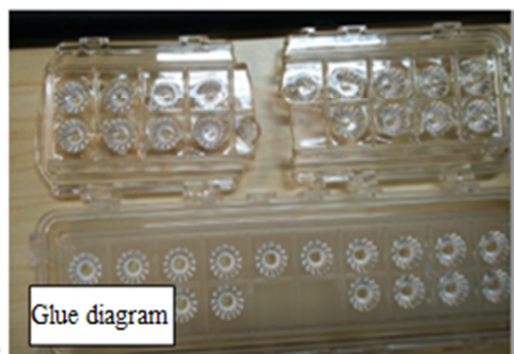
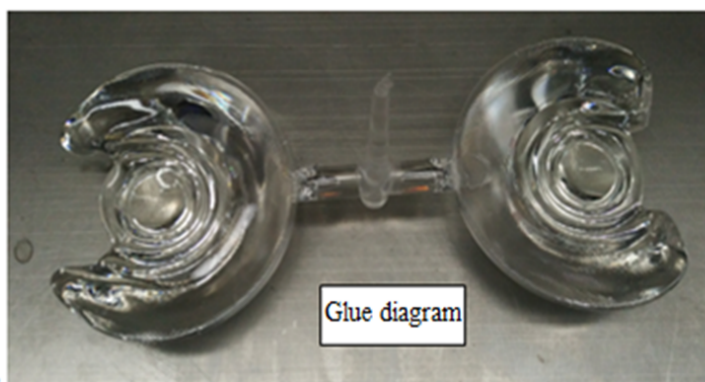


PN		HK-62@31-15-D9-20-1g-1		Product Name		HK-62@31-15°Lens	
Product material		PMMA		Customer			
Package diagram		Single Vacuum package Box package					
Product packing		9	A/ Box	4	Box/Layer		
		9	Layer/Box	324	A/ Carton		
Packaging Materials	NO.	Part No	Part name	Size	Dosage	Unit	Remarks
	1	2.07.0078	Blister box	23cm*21cm	36	BAG	
	2	2.08.0001	PE film	30cm*30cm	36	PCS	
	3	2.06.0005	Reel label paper	6.2cm*8cm	36	PCS	
	4	2.06.0005	Box label paper	6.2cm*9.2cm	1	PCS	
	5	2.06.0003	big plate	46.8cm*42.8cm	10	PCS	
	6	2.06.0015	big flat carton	48cm*44cm*19cm	1	PCS	
Remarks		The loose packing is not subject to this specification. Customer's requirements shall prevail					

Special notice

When glue pass through holes, columns and other structures, or part of the thin structure, will form a weld line. The product which uses multi-point injection welding line will appear because of the combination of sol, as shown below:

Synthesis



Please note :

The appearance of lines in the structure of the product as well as at the screw hole is a normal phenomenon, will not affect the actual use of the product, and can not be avoided at this stage.

Appearance inspection standards

1 Operating procedures

1.1.1 Sampling standards, sampling plan and AQL

Test level : GB/T2828.1-2012 The first part is according to the acceptance quality limit (AQL) retrieval batch inspection sampling plan, general inspection level II level, CR class defect coefficient 0, MA defect rejection level AQL = 0.65, MI class defect rejection level AQL = 1.0; defect level please see 5.4.

2 Code table

Code	Code description	Unit	Code		Code description	Unit
N	Amount/pcs	pcs	D		Diameter	mm
L	Length	mm	H		Depth	mm
W	Width	mm	DS		Distance	mm
S	Proportion	mm ²	SS		Offset	mm

3 Test conditions

3.1 Sight distance and working hours: Sight distance should be 30-35cm, each side of the inspection time does not exceed 12s, the visual angle of 45-135 degrees;

3.2 Light: 2x40w cool white fluorescent lamp, the light source is 500-550mm away from the lens surface; in order to make the appearance defect can be correctly recognized, the illumination should be 500-1000Lux, and the observation time is 10 seconds.

3.3 Visual inspection staff should be 1.0 (including corrected visual acuity) above, no color blindness, color weakness.

4 Appearance inspection standards

Test items	Judging standard	Inspection equipment	Defect level		
		Testing method	MI	MA	CR
Check the sample	When start the machine and process, all products have to check the appearance of the sample, the appearance of the sample is divided into qualified samples and limited samples.	Sample comparison , visual			√
	1: Qualified sample refers to the appearance and structure standard of the product which recognized by the client, the sample size should be confirmed before mass production;				

	2: The limited sample refers to the limit of a particular exceptionally developed sample. Limit the sample only for its specific point of exception to confirm; The priority is higher than the other criteria in this table. When there is a limited sample, the limit sample shall prevail.				
Raw edge	Not allowed to affect the size and assembly	Visual, point card		√	
Scratch	1: Non-optical surface and non-exposed surface scratches should be visually insignificant and the length is less than 1/10 of the maximum surface size.	Visual, point card, calipers		√	
Fingerprint	Fingerprints are not allowed on all products	Visual		√	
Foreign objects, black spots, white spots	The product may not be attached to foreign objects, including oil, fiber, dregs of water gap and so on				√
Deformation	Insufficient filling shall not affect the appearance of the assembly and the exposed surfaces.	Visual, feeler			√
Poor ejection	Products may not appear bad ejection, including no convex top, thimble printed on the assembly surface shall not be higher than the product surface, non-assembled surface thimble height should not exceed the product size tolerances; thimble printing should be less than the product surface and no more than 0.3; thimble surface treatment should be consistent with the product side.	Visual, point card		√	
	Ejection strain: the optical surface and the appearance of the exposed surface after assembly are not allowed to have a strain, and the structural surface does not allow visual obvious strain.				
Insufficient filling	Insufficient filling shall not affect the appearance of the assembly and the exposed surfaces , The signature sample shall prevail.	Visual, point card		√	
Shrink	When the entire surface of the product shrinks, the optical properties and dimensions must meet the requirements, and the visual will not significantly affect the appearance.Part shrink reference point defects	Visual, point card		√	
Flow marks、Welding line	1 : Product does not allow the presence of flow marks and welding lines unless the structure can not be avoided;	Visual		√	
	2: The remaining flow marks shall not appear in the optical surface, a single $L \leq 10\text{mm}$, no more than two				

Bubble	No bubbles are allowed	Visual		√	
Foreign objects, black spots, white spots	Not obvious or $D \leq 0.3\text{mm}$ black spots and foreign bodies in the area of 100x100mm not more than 1; Exceeded foreign matter black spots is judged bad.	Visual, point card	√		
Damaged	No damage is allowed	Visual			√
Cold glue	Optical surface may not have cold glue, non-optical surface cold glue should meet the visual is not obvious.	Visual	√		
Bad incision	1: Do not affect the product size, shall not penetrate the optical surface, the cut should be smooth;	Visual			√
	2: Laser cutting products, the optical surface burns shall not occur after the processing is completed. Beading must not affect product installation				
	3: Three molds and hot runner gate shall not appear residue.				
Scrub	Scrub surface should be uniform, off the scrub phenomenon should not be obvious , A single off scrub imprint requires $D \leq 1\text{ mm}$ and no more than 1 area within a 50x50 mm area	Visual		√	