Chengdu HercuLux Photoelectric Technology Co.,Ltd

Product Approval

Approval number :

Customer :

Manufacturer：Chengdu HercuLux Photoelectric Technology Co.,Ltd

PN	Code	Product
HK-DX-25@13-15-D4-21-1g-1	1.01.12885	HK Glareless25@13-15° lens
HK-DX-25@13-24-D6-21-1g-1	1.01.12886	HK Glareless25@13-24° lens
HK-DX-25@13-36-D6-21-1g-1	1.01.12887	HK Glareless25@13-36° lens
HK-DX-25@13-60-D6-21-1g-1	1.01.12888	HK Glareless25@13-60° lens

Supplier confirmation				Client confirmation			
Proposed		DATE		Qualified☐		DATE	
Project manager		DATE		Unqualified☐			
Audit		DATE		Audit		DATE	
Approved		DATE		Approved		DATE	
Stamp		DATE		Stamp		DATE	

(Confirmation of acceptance by both parties must be signed and sealed)

Factory: Chengdu Shuangliu District, Iot industrial park 2 road HercuLux Photoelectric Park
Phone： 028-85887727 (801)　028-85887990 (801)　Fax： 028-85887730　http://www.herculux.cn/
Sales Dept: Shenzhen Nanshan District Nanshan Cloud Valley Innovation Industrial Park Comprehensive Service Building, 501-505
TEL: 0755-2937 1541　FAX: 0755-2907 5140

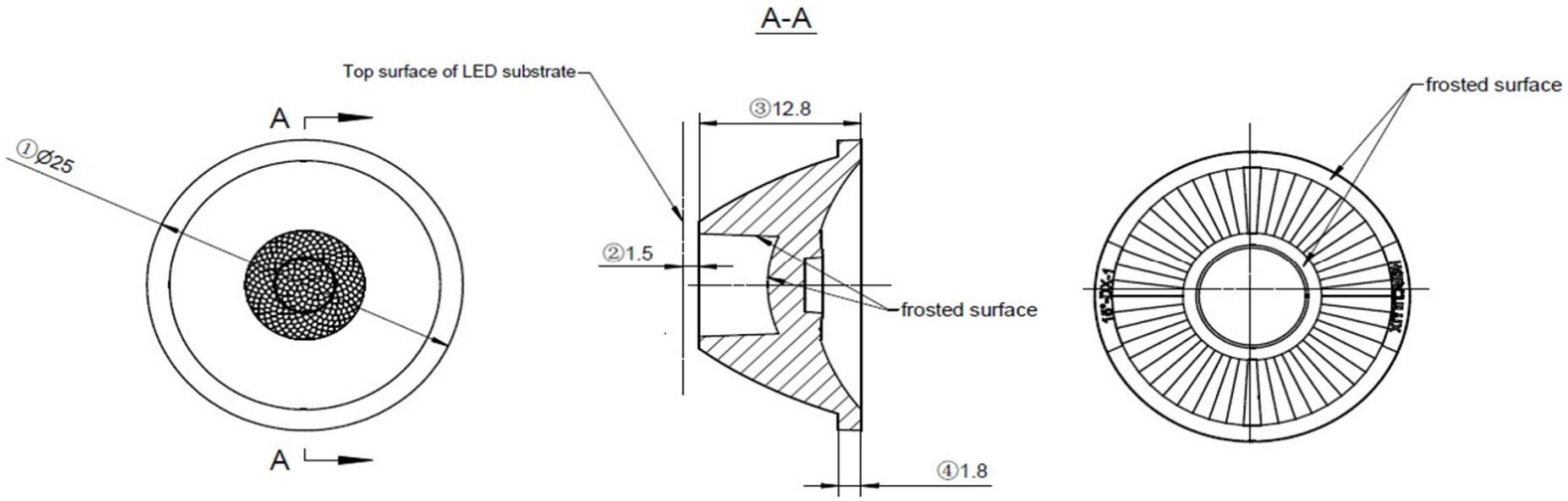
*Approval In duplicate， for both supplier and customer.

HERCULUX 恒坤光电

Product Approval

TEL: 0755-2937 1541 FAX: 0755-2907 5140 http://www.herculux.cn/ Date updated: 2022/5/19

Product Picture:	
PN:	HK-DX-25@13-15-D4-21-1g-1
Size(L*W*H/Φ*H):	Φ:25mm; H:12.8mm
Material:	PC
Effiency:	\
Temperature(Topr):	Material extreme temperature resistance：-40℃ to +120℃ long-term use temperature：-40℃ to +90℃
FWHM:	15°、24°、36°、60°
Matched LES:	D4

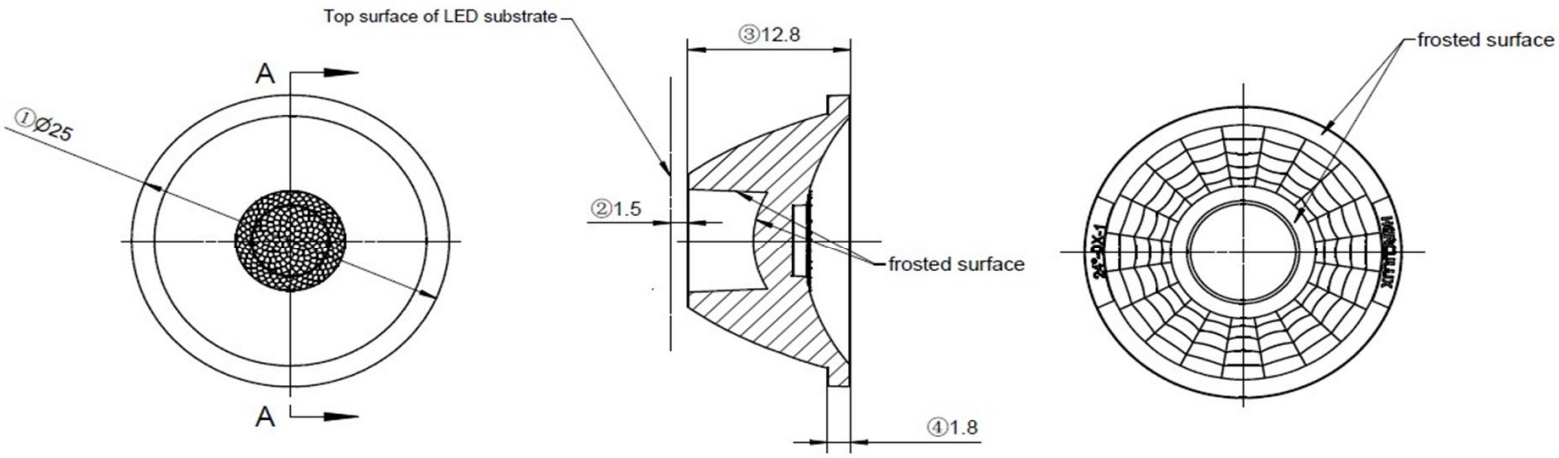


Technical remark:

1. The 3D map is not indicated for rounded corners and draft angle.
2. The dimensional tolerances are not specified according to GB/T 14486 2008 MT5.
3, The surface has no flash, shrinkage, bubbles and other defects.
*4. When the lamp adopts rubber ring for waterproofing: the roughness of the contact surface between the radiator and the rubber ring is required: Ra<3.2μm

Optical design			HK Glareless25@13-15°lens		HK-DX-25@13-15-D4-21-1g-1
Structure desig					1.01.12885
Review				umber of drawin	qty / weight
Validation			Material：	PC	CDHK

MT5 Tolerance table（mm）	Basic size	＜3	3～10	10～24	24～65	65～140	140～250	250～450	＞450
	olerance valu	±0.1	±0.15	±0.2	±0.35	±0.50	±0.80	±1.2	±2.0



Technical remark:

1. The 3D map is not indicated for rounded corners and draft angle.

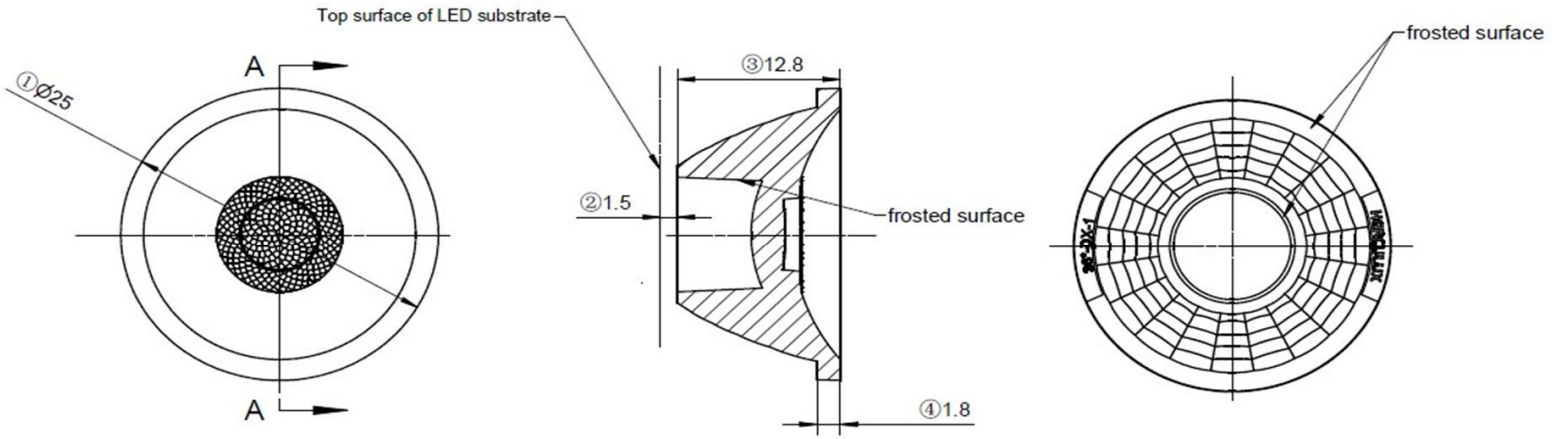
2. The dimensional tolerances are not specified according to GB/T 14486 2008 MT5.

3, The surface has no flash, shrinkage, bubbles and other defects.

***4. When the lamp adopts rubber ring for waterproofing: the roughness of the contact surface between the radiator and the rubber ring is required: Ra<3.2μm**

Optical design			HK Glareless25@13-24°lens	HK-DX-25@13-24-D6-21-1g-1
Structure desig				1.01.12886
Review				Number of drawin / qty / weight
Validation			Material: PC	CDHK

MT5 Tolerance table（mm）	Basic size	＜3	3～10	10～24	24～65	65～140	140～250	250～450	＞450
	olerance valu	±0.1	±0.15	±0.2	±0.35	±0.50	±0.80	±1.2	±2.0



Technical remark:

1. The 3D map is not indicated for rounded corners and draft angle.

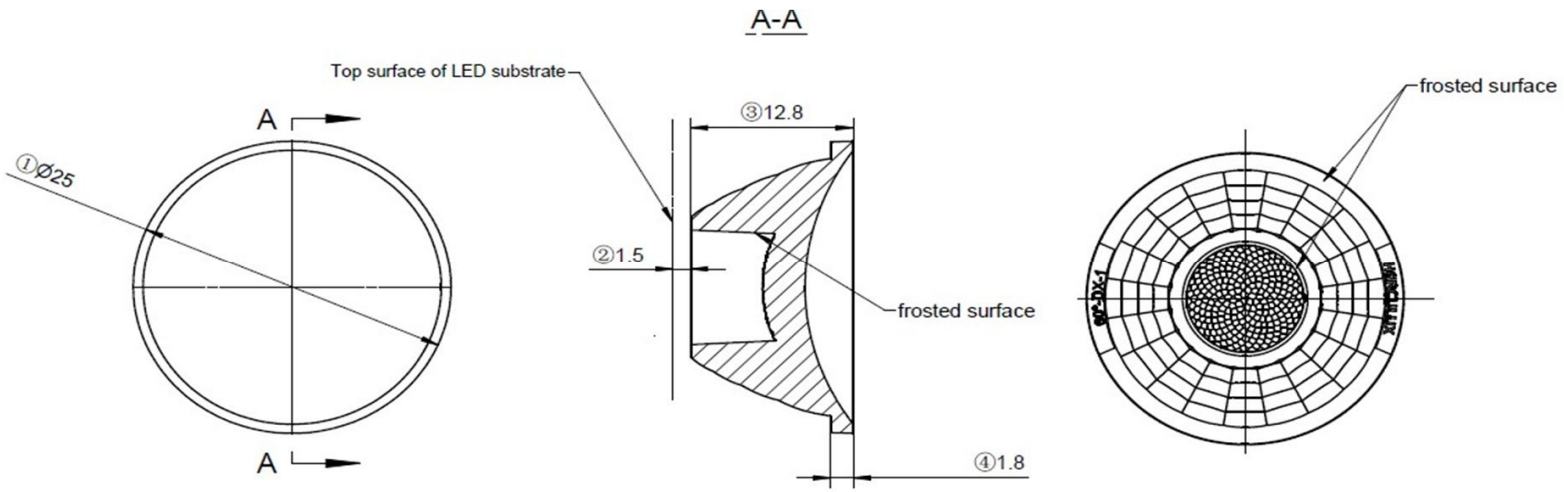
2. The dimensional tolerances are not specified according to GB/T 14486 2008 MT5.

3, The surface has no flash, shrinkage, bubbles and other defects.

***4. When the lamp adopts rubber ring for waterproofing: the roughness of the contact surface between the radiator and the rubber ring is required: Ra<3.2μm**

Optical design			HK Glareless25@13-36°lens	HK-DX-25@13-36-D6-21-1g-1	
Structure desig				1.01.12887	
Review				Number of drawin	qty / weight
Validation			Material:	PC	CDHK

MT5 Tolerance table（mm）	Basic size	＜3	3～10	10～24	24～65	65～140	140～250	250～450	＞450
	olerance valu	±0.1	±0.15	±0.2	±0.35	±0.50	±0.80	±1.2	±2.0



Technical remark:

1. The 3D map is not indicated for rounded corners and draft angle.

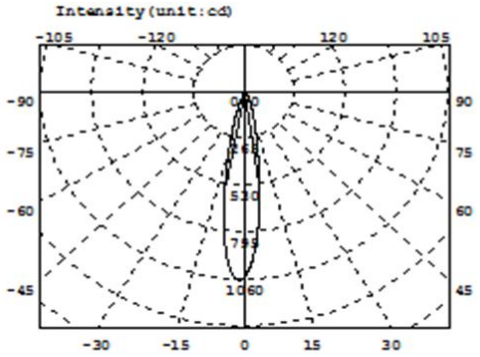
2. The dimensional tolerances are not specified according to GB/T 14486 2008 MT5.

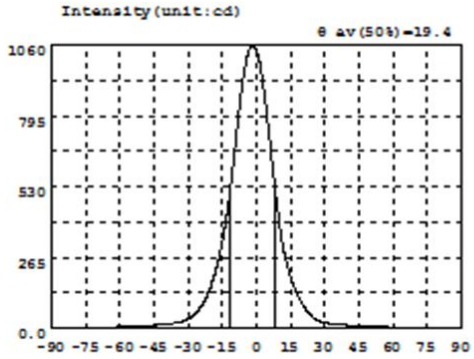
3, The surface has no flash, shrinkage, bubbles and other defects.

***4. When the lamp adopts rubber ring for waterproofing: the roughness of the contact surface between the radiator and the rubber ring is required: Ra<3.2μm**

Optical design			HK Glareless25@13-60°lens	HK-DX-25@13-60-D6-21-1g-1	
Structure desig				1.01.12888	
Review				umber of drawin	qty / weight
Validation			Material:	PC	CDHK

MT5 Tolerance table（mm）	Basic size	＜3	3～10	10～24	24～65	65～140	140～250	250～450	＞450
	olerance valu	±0.1	±0.15	±0.2	±0.35	±0.50	±0.80	±1.2	±2.0





Intensity data:(deg , cd) C0-180

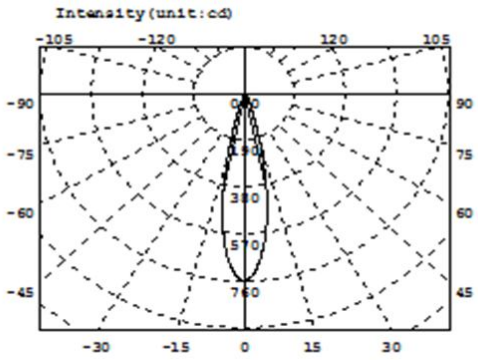
A	I	A	I	A	I	A	I	A	I	A	I
-90.0	0.8535	-58.5	5.544	-27.0	55.03	4.5	800.2	36.0	14.36	67.5	2.813
-88.5	0.9047	-57.0	5.967	-25.5	69.04	6.0	685.3	37.5	13.61	69.0	2.591
-87.0	1.057	-55.5	6.401	-24.0	86.57	7.5	565.9	39.0	12.80	70.5	2.409
-85.5	1.185	-54.0	6.899	-22.5	108.6	9.0	457.3	40.5	11.63	72.0	2.238
-84.0	1.363	-52.5	7.437	-21.0	136.7	10.5	358.4	42.0	10.24	73.5	2.084
-82.5	1.518	-51.0	8.042	-19.5	172.4	12.0	286.7	43.5	9.065	75.0	1.938
-81.0	1.672	-49.5	8.693	-18.0	214.7	13.5	232.7	45.0	8.274	76.5	1.796
-79.5	1.852	-48.0	9.399	-16.5	265.9	15.0	189.6	46.5	7.742	78.0	1.630
-78.0	2.006	-46.5	10.31	-15.0	327.8	16.5	153.8	48.0	7.240	79.5	1.456
-76.5	2.184	-45.0	11.46	-13.5	404.6	18.0	124.1	49.5	6.780	81.0	1.272
-75.0	2.362	-43.5	12.57	-12.0	495.6	19.5	98.65	51.0	6.276	82.5	1.109
-73.5	2.539	-42.0	13.68	-10.5	602.5	21.0	77.16	52.5	5.810	84.0	0.9638
-72.0	2.741	-40.5	14.79	-9.0	718.2	22.5	59.37	54.0	5.428	85.5	0.7893
-70.5	2.997	-39.0	15.97	-7.5	834.5	24.0	45.38	55.5	5.063	87.0	0.6696
-69.0	3.242	-37.5	17.56	-6.0	931.5	25.5	35.05	57.0	4.752	88.5	0.6269
-67.5	3.499	-36.0	19.46	-4.5	1005	27.0	28.04	58.5	4.446	90.0	0.5782
-66.0	3.746	-34.5	21.98	-3.0	1047	28.5	23.49	60.0	4.127		
-64.5	4.051	-33.0	25.29	-1.5	1056	30.0	20.37	61.5	3.869		
-63.0	4.353	-31.5	29.66	0.0	1034	31.5	18.12	63.0	3.662		
-61.5	4.771	-30.0	35.65	1.5	980.7	33.0	16.58	64.5	3.344		
-60.0	5.138	-28.5	44.02	3.0	902.0	34.5	15.43	66.0	3.076		

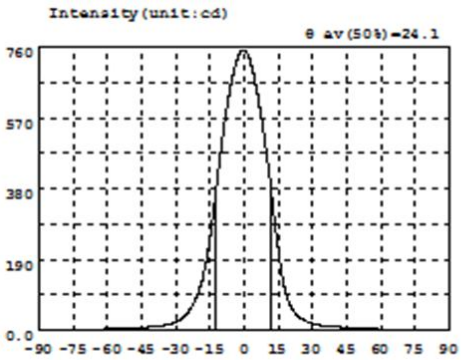
Electricity Parameter:

Current I: 0.1000A Power: 3.250W
Voltage V: 32.50V PF: 1.000

Optical Parameter(Distance=2.559m):

Equivalent Luminous flux: Φ eff= 204.3lm Efficiency: Eff=62.86lm/W
Diffuse angle: @(25%): 29.0deg @(50%): 19.4deg @(75%): 12.6deg @(50%): 19.4deg
Diffuse angle: @(25%): 29.4deg @(50%): 19.7deg @(75%): 13.0deg @(50%): 19.7deg
Imax=1057cd (C=0.0deg,G=-2.0deg) C0-180Plane Imax= 1057cd(G=-2.0deg)
C0-180Plane I0= 1034cd





Intensity data:(deg , cd) C0-180

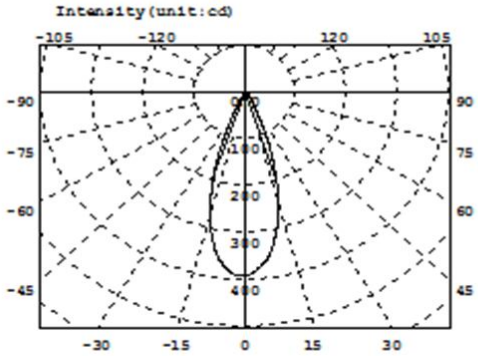
A	I	A	I	A	I	A	I	A	I	A	I
-90.0	0.7457	-58.5	3.987	-27.0	34.61	4.5	672.8	36.0	11.37	67.5	2.159
-88.5	0.8702	-57.0	4.285	-25.5	43.40	6.0	625.2	37.5	10.98	69.0	1.984
-87.0	1.016	-55.5	4.634	-24.0	54.85	7.5	569.4	39.0	10.58	70.5	1.823
-85.5	1.130	-54.0	4.991	-22.5	69.93	9.0	506.8	40.5	9.912	72.0	1.744
-84.0	1.220	-52.5	5.385	-21.0	89.25	10.5	438.6	42.0	8.811	73.5	1.653
-82.5	1.278	-51.0	5.820	-19.5	114.2	12.0	360.3	43.5	7.704	75.0	1.563
-81.0	1.370	-49.5	6.237	-18.0	147.2	13.5	280.4	45.0	7.071	76.5	1.491
-79.5	1.461	-48.0	6.692	-16.5	190.9	15.0	208.4	46.5	6.572	78.0	1.412
-78.0	1.540	-46.5	7.182	-15.0	250.2	16.5	146.9	48.0	6.158	79.5	1.428
-76.5	1.652	-45.0	7.701	-13.5	323.0	18.0	103.7	49.5	5.841	81.0	1.273
-75.0	1.753	-43.5	8.264	-12.0	399.4	19.5	75.85	51.0	5.522	82.5	1.174
-73.5	1.855	-42.0	8.901	-10.5	473.9	21.0	57.71	52.5	4.985	84.0	1.082
-72.0	1.954	-40.5	9.611	-9.0	543.3	22.5	45.00	54.0	4.437	85.5	1.034
-70.5	2.060	-39.0	10.42	-7.5	604.7	24.0	36.05	55.5	3.985	87.0	0.9755
-69.0	2.232	-37.5	11.41	-6.0	656.9	25.5	29.54	57.0	3.644	88.5	0.8623
-67.5	2.426	-36.0	12.63	-4.5	698.0	27.0	24.74	58.5	3.406	90.0	0.7071
-66.0	2.614	-34.5	14.20	-3.0	728.8	28.5	21.08	60.0	3.180		
-64.5	2.885	-33.0	16.32	-1.5	747.3	30.0	18.13	61.5	2.959		
-63.0	3.125	-31.5	19.21	0.0	750.9	31.5	15.79	63.0	2.770		
-61.5	3.415	-30.0	23.02	1.5	738.7	33.0	13.93	64.5	2.557		
-60.0	3.696	-28.5	28.01	3.0	711.8	34.5	12.41	66.0	2.358		

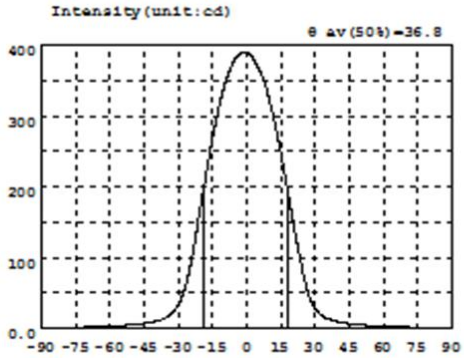
Electricity Parameter:

Current I: 0.1000A Power: 3.358W
Voltage V: 33.59V PF: 1.000

Optical Parameter(Distance=2.410m):

Equivalent Luminous flux: Φ eff= 165.7lm Efficiency: Eff=49.37lm/W
Diffuse angle: @(25%): 31.9deg @(50%): 24.1deg @(75%): 16.1deg @(50%): 24.1deg
Diffuse angle: @(25%): 31.9deg @(50%): 24.1deg @(75%): 16.1deg @(50%): 24.1deg
Imax=751.4cd (C=0.0deg,G=-0.5deg) C0-180Plane Imax= 751.4cd(G=-0.5deg)
C0-180Plane I0= 750.9cd





Intensity data:(deg , cd) C0-180

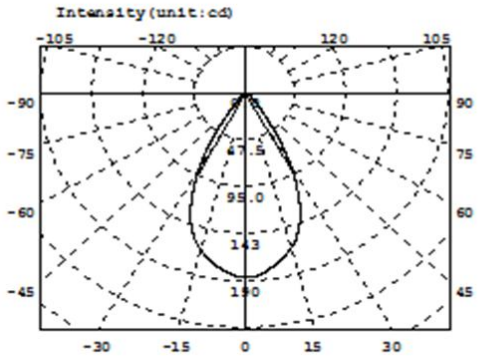
A	I	A	I	A	I	A	I	A	I	A	I
-90.0	0.7796	-58.5	3.610	-27.0	59.25	4.5	371.0	36.0	12.92	67.5	2.066
-88.5	0.8482	-57.0	3.873	-25.5	78.39	6.0	361.4	37.5	11.34	69.0	1.893
-87.0	1.132	-55.5	4.160	-24.0	102.6	7.5	349.1	39.0	10.10	70.5	1.723
-85.5	0.9910	-54.0	4.485	-22.5	130.0	9.0	332.3	40.5	8.998	72.0	1.601
-84.0	0.8378	-52.5	4.834	-21.0	158.7	10.5	313.3	42.0	8.076	73.5	1.504
-82.5	0.9825	-51.0	5.228	-19.5	187.6	12.0	293.1	43.5	7.309	75.0	1.402
-81.0	1.084	-49.5	5.647	-18.0	212.9	13.5	269.6	45.0	6.702	76.5	1.320
-79.5	1.186	-48.0	6.057	-16.5	243.1	15.0	244.5	46.5	6.196	78.0	1.199
-78.0	1.287	-46.5	6.517	-15.0	269.8	16.5	218.2	48.0	5.755	79.5	1.097
-76.5	1.401	-45.0	7.050	-13.5	294.4	18.0	191.4	49.5	5.328	81.0	0.9491
-75.0	1.483	-43.5	7.686	-12.0	316.4	19.5	163.8	51.0	4.955	82.5	0.8566
-73.5	1.599	-42.0	8.588	-10.5	335.8	21.0	136.6	52.5	4.564	84.0	0.9981
-72.0	1.641	-40.5	9.617	-9.0	351.7	22.5	110.8	54.0	4.221	85.5	1.365
-70.5	1.894	-39.0	10.81	-7.5	364.7	24.0	86.85	55.5	3.915	87.0	1.018
-69.0	2.054	-37.5	12.39	-6.0	375.6	25.5	65.30	57.0	3.653	88.5	0.7832
-67.5	2.256	-36.0	14.62	-4.5	383.3	27.0	48.01	58.5	3.406	90.0	0.6269
-66.0	2.469	-34.5	17.49	-3.0	388.2	28.5	35.70	60.0	3.174		
-64.5	2.725	-33.0	21.29	-1.5	390.2	30.0	27.27	61.5	2.959		
-63.0	2.921	-31.5	26.64	0.0	389.4	31.5	21.53	63.0	2.744		
-61.5	3.149	-30.0	34.34	1.5	385.7	33.0	17.79	64.5	2.534		
-60.0	3.369	-28.5	45.08	3.0	379.3	34.5	15.02	66.0	2.276		

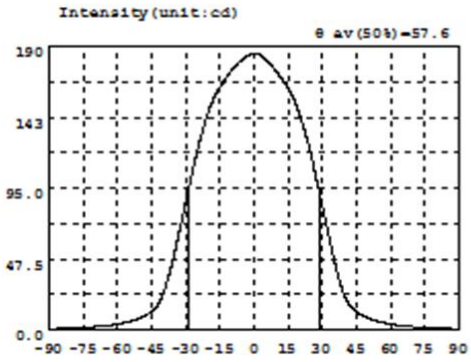
Electricity Parameter:

Current I: 0.1000A Power: 3.358W
Voltage V: 33.59V PF: 1.000

Optical Parameter(Distance=2.410m):

Equivalent Luminous flux: Φ eff= 166.3lm Efficiency: Eff=49.53lm/W
Diffuse angle: @(25%): 47.5deg @(50%): 36.8deg @(75%): 25.6deg @(50%): 36.8deg
Diffuse angle: @(25%): 47.6deg @(50%): 36.9deg @(75%): 25.6deg @(50%): 36.9deg
Imax=390.2cd (C=0.0deg,G=-1.5deg) C0-180Plane Imax= 390.2cd(G=-1.5deg)
C0-180Plane I0= 389.4cd





Intensity data:(deg , cd)　C0-180

A	I	A	I	A	I	A	I	A	I	A	I
-90.0	0.7118	-58.5	4.458	-27.0	107.1	4.5	182.1	36.0	41.00	67.5	2.529
-88.5	0.7342	-57.0	4.897	-25.5	116.8	6.0	179.8	37.5	32.38	69.0	2.307
-87.0	0.8024	-55.5	5.460	-24.0	126.0	7.5	177.2	39.0	25.30	70.5	2.083
-85.5	0.9041	-54.0	6.042	-22.5	134.4	9.0	174.4	40.5	20.26	72.0	1.892
-84.0	0.9624	-52.5	6.719	-21.0	141.9	10.5	171.4	42.0	16.67	73.5	1.763
-82.5	1.088	-51.0	7.509	-19.5	148.5	12.0	168.4	43.5	13.96	75.0	1.659
-81.0	1.213	-49.5	8.431	-18.0	154.1	13.5	165.1	45.0	11.95	76.5	1.544
-79.5	1.347	-48.0	9.524	-16.5	158.6	15.0	161.4	46.5	10.42	78.0	1.506
-78.0	1.460	-46.5	10.85	-15.0	162.6	16.5	157.2	48.0	9.178	79.5	1.344
-76.5	1.603	-45.0	12.44	-13.5	166.4	18.0	152.3	49.5	8.193	81.0	1.244
-75.0	1.747	-43.5	14.56	-12.0	169.7	19.5	146.2	51.0	7.300	82.5	1.145
-73.5	1.797	-42.0	17.46	-10.5	172.8	21.0	139.2	52.5	6.549	84.0	1.000
-72.0	1.913	-40.5	22.09	-9.0	175.6	22.5	131.5	54.0	5.920	85.5	0.9107
-70.5	2.120	-39.0	28.73	-7.5	178.1	24.0	122.7	55.5	5.320	87.0	0.7885
-69.0	2.315	-37.5	36.65	-6.0	180.3	25.5	113.1	57.0	4.753	88.5	0.6850
-67.5	2.542	-36.0	45.54	-4.5	182.3	27.0	103.1	58.5	4.339	90.0	0.6688
-66.0	2.767	-34.5	55.30	-3.0	183.8	28.5	92.68	60.0	3.925		
-64.5	2.983	-33.0	65.51	-1.5	184.7	30.0	82.11	61.5	3.461		
-63.0	3.229	-31.5	75.85	0.0	185.1	31.5	71.36	63.0	3.165		
-61.5	3.576	-30.0	86.41	1.5	184.9	33.0	60.86	64.5	2.936		
-60.0	4.035	-28.5	96.99	3.0	183.8	34.5	50.53	66.0	2.721		

Electricity Parameter:

Current I:　0.1000A　　Power:　3.358W

Voltage V:　33.59V　　PF:　1.000

Optical Parameter(Distance=2.410m):

Equivalent Luminous flux: Φ eff= 167.6lm　　Efficiency: Eff=49.93lm/W

Diffuse angle:　@(25%): 70.9deg @(50%): 57.6deg @(75%): 42.6deg @(50%): 57.6deg

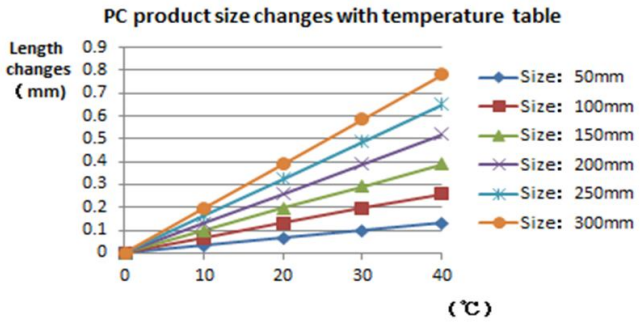
Diffuse angle:　@(25%): 70.9deg @(50%): 57.6deg @(75%): 42.6deg @(50%): 57.6deg

Imax=185.1cd (C=0.0deg,G=0.0deg)　　C0-180Plane Imax= 185.1cd(G=0.0deg)

C0-180Plane I0= 185.1cd

		Standard size	Upper Size limit	Lower size limit	Test result 1	Test result 2	Test result 3	Test result 4	Test result 5	Test result 6	Test result 7	Test result 8	Judgment	Remarks
1.Size	diameter	25			25.08	25.09	25.06	25.08	25.04	25.02	25.06	25.06		Test environment: In 20 ℃ -25 ℃ environment to achieve thermal equilibrium after the test.
	height	12.8			12.94	12.93	12.94	12.94	12.93	12.92	12.94	12.95		
	thickness	1.8			1.91	1.91	1.91	1.94	1.91	1.9	1.92	1.94		
	Gate shear can not affect the appearance of the lamp													
	See attachment "Appearance Inspection Standards"													
2.Appearance Quality	See attachment "Appearance Inspection Standards"		E		No burr		No burr		No burr		No burr		OK	
					No stains		No stains		No stains		No stains			
3.Material	PC						Color		Transparent				OK	
4.Optical index	Testing LED	D4												
	The recommended size and power rating of the LED light source recommended for this lens should be comparable to the source of the test, if it is required to be out of range. According to the heat dissipation capability of the lamp and the actual conditions of the use environment, the lens should be fully tested and tested to prevent the lens life.													
	FWHM	See light distribution curve												
	angle				19.4	19.6	20	19.6	19.3	19.5	19.5	19.4		
	K-value													
	Efficiency													
	Facula	See the signature sample			`									
Comprehensive judgment	Qualified													

Remarks：
1、Tool Number: V-Vernier Caliper 2D-Quadratic H-Height Gauge M-Tool Microscope P-Needle T-Thick Gauge R-Radius Gauge E-Visual.
2、 Ambient temperature on the size of the product refer to the table on the right



Precautions:
1. Please wear clean gloves during the lens assembly process to prevent the lens surface from being contaminated.
2. Try to avoid touching the total reflection surface when taking the lens.
3. The lens surface is contaminated. Only use a soft cotton cloth dipped in analytically pure neutral solvent to wipe gently. Do not wipe with industrial solvents (alcohol, isopropanol, acetone, ether, toluene, xylene, carbon tetrachloride, MMA Body, etc.).
4. The working temperature of the lens should be within the temperature resistance limit of the lens material. Exceeding the temperature resistance limit will cause the lens to crack or melt and affect the service life of the lens. It is recommended that the upper surface temperature of the LED colloid should be less than 120 degrees.

		Standard size	Upper Size limit	Lower size limit	Test result 1	Test result 2	Test result 3	Test result 4	Test result 5	Test result 6	Test result 7	Test result 8	Judgment	Remarks
1.Size	diameter	25			24.89	24.88	24.9	24.98	12.87	24.86	24.92	24.89		Test environment: In 20 ℃ -25 ℃ environment to achieve thermal equilibrium after the test.
	height	12.8			12.87	12.87	12.89	12.88	12.88	12.87	12.86	12.89		
	thickness	1.8			1.86	1.8	1.86	1.86	1.87	1.83	1.84	1.86		
	Gate shear can not affect the appearance of the lamp													
	See attachment "Appearance Inspection Standards"													
2.Appearance Quality	See attachment "Appearance Inspection Standards"		E		No burr		No burr		No burr		No burr			OK
					No stains		No stains		No stains		No stains			
3.Material	PC						Color		Transparent					OK
4.Optical index	Testing LED	D4												
	The recommended size and power rating of the LED light source recommended for this lens should be comparable to the source of the test, if it is required to be out of range. According to the heat dissipation capability of the lamp and the actual conditions of the use environment, the lens should be fully tested and tested to prevent the lens life.													
	FWHM	See light distribution curve												
	angle				24.1	23.1	23.8	23.8	23.6	23.9	24.3	23.9		
	K-value													
	Efficiency													
	Facula	See the signature sample			`									
Comprehensive judgment	Qualified													

Remarks：
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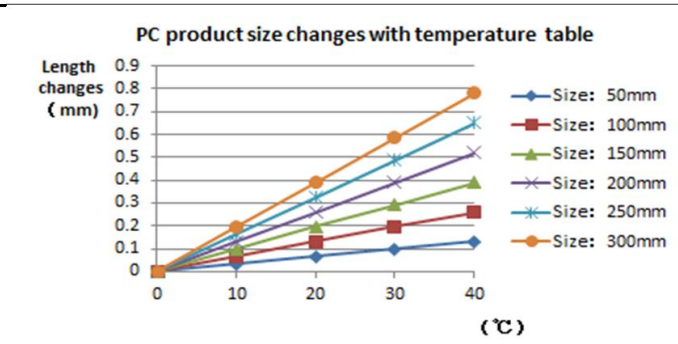

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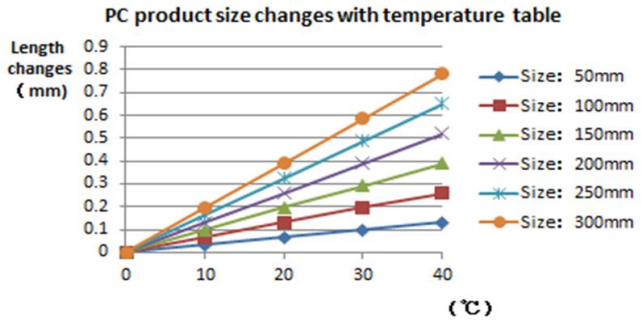
		Standard size	Upper Size limit	Lower size limit	Test result 1	Test result 2	Test result 3	Test result 4	Test result 5	Test result 6	Test result 7	Test result 8	Judgment	Remarks
1.Size	diameter	25			24.92	24.93	24.93	24.94	24.96	24.93	24.95	24.89		Test environment: In 20 ℃ -25 ℃ environment to achieve thermal equilibrium after the test.
	height	12.8			12.94	12.92	12.92	12.92	12.9	12.89	12.89	12.9		
	thickness	1.8			1.83	1.9	1.92	1.92	1.91	1.9	1.91	1.9		
	Gate shear can not affect the appearance of the lamp													
	See attachment "Appearance Inspection Standards"													
2.Appearance Quality	See attachment "Appearance Inspection Standards"		E		No burr		No burr		No burr		No burr		OK	
					No stains		No stains		No stains		No stains			
3.Material	PC						Color		Transparent				OK	
4.Optical index	Testing LED	D4												
	The recommended size and power rating of the LED light source recommended for this lens should be comparable to the source of the test, if it is required to be out of range. According to the heat dissipation capability of the lamp and the actual conditions of the use environment, the lens should be fully tested and tested to prevent the lens life.													
	FWHM	See light distribution curve												
	angle				36.8	35.1	35.8	35.5	35.5	35.6	36.2	35.8		
	K-value													
	Efficiency													
	Facula	See the signature sample			`									
Comprehensive judgment	Qualified													

Remarks：
1、Tool Number: V-Vernier Caliper 2D-Quadratic H-Height Gauge M-Tool Microscope P-Needle T-Thick Gauge R-Radius Gauge E-Visual.
2、 Ambient temperature on the size of the product refer to the table on the right



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		Standard size	Upper Size limit	Lower size limit	Test result 1	Test result 2	Test result 3	Test result 4	Test result 5	Test result 6	Test result 7	Test result 8	Judgment	Remarks
1.Size	diameter	25			24.95	24.93	24.97	24.95	24.92	24.94	24.99	24.94		Test environment: In 20 ℃ -25 ℃ environment to achieve thermal equilibrium after the test.
	height	12.8			12.85	12.83	12.82	12.85	12.8	12.83	12.86	12.84		
	thickness	1.8			1.8	1.78	1.79	1.8	1.78	1.81	1.8	1.81		
	Gate shear can not affect the appearance of the lamp													
	See attachment "Appearance Inspection Standards"													
2.Appearance Quality	See attachment "Appearance Inspection Standards"		E		No burr		No burr		No burr		No burr		OK	
					No stains		No stains		No stains		No stains			
3.Material	PC						Color		Transparent				OK	
4.Optical index	Testing LED	D4												
	The recommended size and power rating of the LED light source recommended for this lens should be comparable to the source of the test, if it is required to be out of range. According to the heat dissipation capability of the lamp and the actual conditions of the use environment, the lens should be fully tested and tested to prevent the lens life.													
	FWHM	See light distribution curve												
	angle				57.6	56.7	57.4	56.9	57.2	57.1	56.1	56.6		
	K-value													
	Efficiency													
	Facula	See the signature sample			`									
Comprehensive judgment	Qualified													

Remarks：
1、Tool Number: V-Vernier Caliper 2D-Quadratic H-Height Gauge M-Tool Microscope P-Needle T-Thick Gauge R-Radius Gauge E-Visual.
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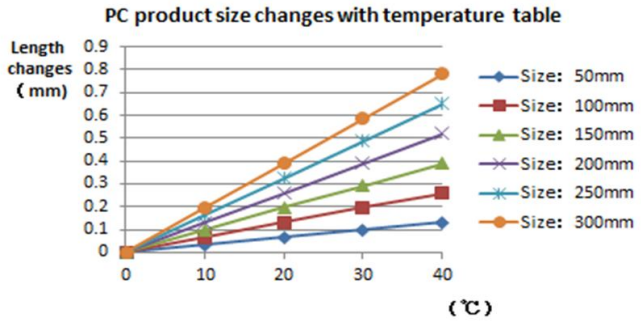

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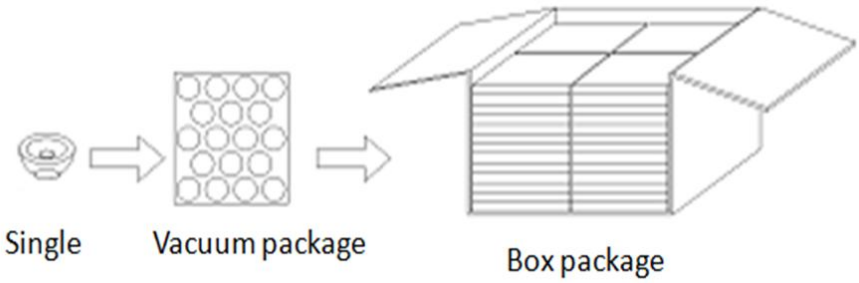
PN	HK-DX-25@13-15-D4-21-1g-1	Product Name	HK Glareless25@13-15°lens
Product material	PC	Customer	

Package diagram

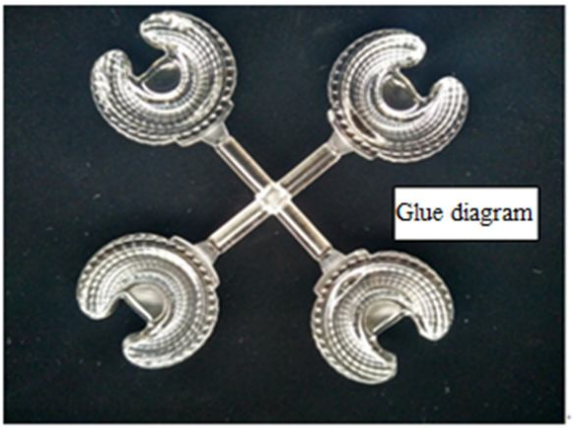


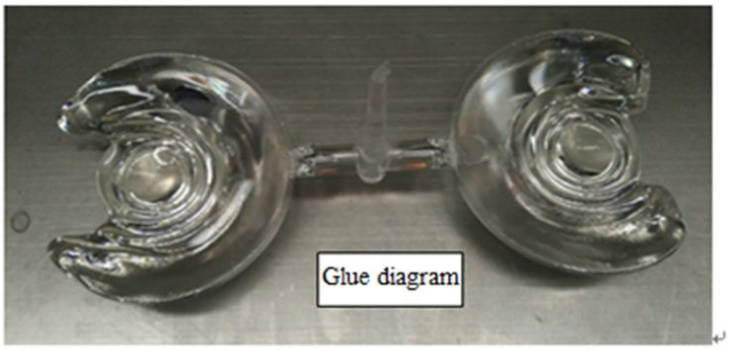
Product packing							
		44	A/ Box	4	pcs/Layer		
		18	Layer/Box	3168	A/ Carton		
Packaging Materials	NO.	Part No	Part name	Size	Dosage	Unit	Remarks
	1	2.07.0093	Blister box	23cm*21cm	72	BAG	
	2	2.08.0001	PE film	25cm*27cm	72	PCS	
	3	2.06.0005	Reel label paper	62mm*42mm	72	PCS	
	4	2.06.0005	Box label paper	62mm*70mm	1	PCS	
	5	2.06.0003	big plate	46cm*42cm	19	PCS	
	6	2.06.0011	big flat carton	48cm*44cm*37cm	1	PCS	
Remarks	The loose packing is not subject to this specification. Customer's requirements shall prevail						

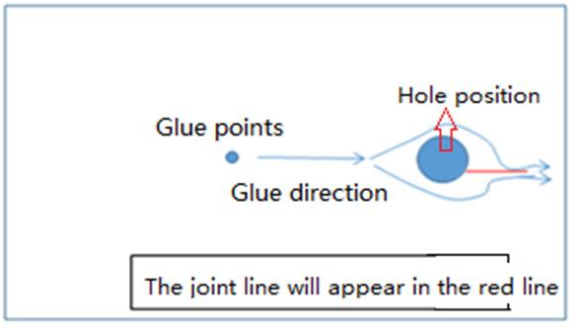
Special notice

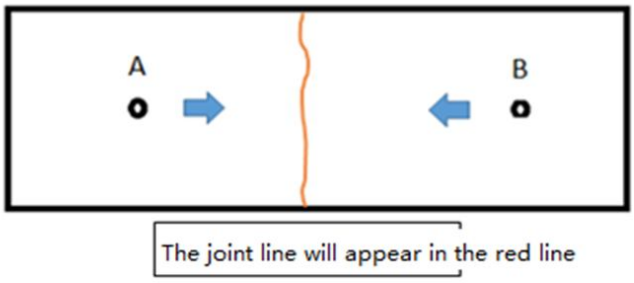
When gule pass through holes, columns and other structures, or part of the thin structure, will form a weld line. The product which uses multi-point injection welding line will appear because of the combination of sol, as shown below:

Synthetl









Please note：

The appearance of lines in the structure of the product as well as at the screw hole is a normal phenomenon, will not affect the actual use of the product, and can not be avoided at this stage.

Appearance inspection standards

1 Operating procedures

1.1.1Sampling standards, sampling plan and AQL

Test level：GB/T2828.1-2012The first part is according to the acceptance quality limit (AQL) retrieval batch inspection sampling plan, general inspection level Ⅱ level, CR class defect coefficient 0, MA defect rejection level AQL = 0.65, MI class defect rejection level AQL = 1.0; defect level please see 5.4.

2 Code table

Code	Code description	Unit	Code		Code description	Unit
N	Amount/pcs	pcs	D		Diameter	mm
L	Length	mm	H		Depth	mm
W	Width	mm	DS		Distance	mm
S	Proportion	mm²	SS		Offset	mm

3 Test conditions

3.1 Sight distance and working hours:Sight distance should be 30-35cm, each side of the inspection time does not exceed 12s, the visual angle of 45-135 degrees;

3.2 Light: 2x40w cool white fluorescent lamp, the light source is 500-550mm away from the lens surface; in order to make the appearance defect can be correctly recognized, the illumination should be 500-1000Lux, and the observation time is 10 seconds.

3.3 Visual inspection staff should be 1.0 (including corrected visual acuity) above, no color blindness, color weakness.

4 Appearance inspection standards

Test items	Judging standard	Inspection equipment	Defect level		
		Testing method	MI	MA	CR
Check the sample	When start the machine and process, all products have to check the appearance of the sample, the appearance of the sample is divided into qualified samples and limited samples. 1: Qualified sample refers to the appearance and structure standard of the product which recognized by the client, the sample size should be confirmed before mass production;	Sample comparison , visual			√

	2: The limited sample refers to the limit of a particular exceptionally developed sample. Limit the sample only for its specific point of exception to confirm; The priority is higher than the other criteria in this table. When there is a limited sample, the limit sample shall prevail.				
Raw edge	Not allowed to affect the size and assembly	Visual, point card		√	
Scratch	1: Non-optical surface and non-exposed surface scratches should be visually insignificant and the length is less than 1/10 of the maximum surface size.	Visual, point card, calipers		√	
Fingerprint	Fingerprints are not allowed on all products	Visual		√	
Foreign objects, black spots, white spots	The product may not be attached to foreign objects, including oil, fiber, dregs of water gap and so on				√
Deformation	Insufficient filling shall not affect the appearance of the assembly and the exposed surfaces.	Visual, feeler			√
Poor ejection	Products may not appear bad ejection, including no convex top, thimble printed on the assembly surface shall not be higher than the product surface, non-assembled surface thimble height should not exceed the product size tolerances; thimble printing should be less than the product surface and no more than 0.3; thimble surface treatment should be consistent with the product side. Ejection strain: the optical surface and the appearance of the exposed surface after assembly are not allowed to have a strain, and the structural surface does not allow visual obvious strain.	Visual, point card		√	
Insufficient filling	Insufficient filling shall not affect the appearance of the assembly and the exposed surfaces，The signature sample shall prevail.	Visual, point card		√	
Shrink	When the entire surface of the product shrinks, the optical properties and dimensions must meet the requirements, and the visual will not significantly affect the appearance.Part shrink reference point defects	Visual, point card		√	
Flow marks、Welding line	1：Product does not allow the presence of flow marks and welding lines unless the structure can not be avoided; 2: The remaining flow marks shall not appear in the optical surface, a single L ≤ 10mm, no more than two	Visual		√	
Bubble	No bubbles are allowed	Visual		√	

Foreign objects, black spots, white spots	Not obvious or D ≤ 0.3mm black spots and foreign bodies in the area of 100x100mm not more than 1; Exceeded foreign matter black spots is judged bad.	Visual, point card	√		
Damaged	No damage is allowed	Visual			√
Cold glue	Optical surface may not have cold glue, non-optical surface cold glue should meet the visual is not obvious.	Visual	√		
Bad incision	1: Do not affect the product size, shall not penetrate the optical surface, the cut should be smooth;	Visual			√
	2: Laser cutting products, the optical surface burns shall not occur after the processing is completed. Beading must not affect product installation				
	3: Three molds and hot runner gate shall not appear residue.				
Scrub	Scrub surface should be uniform, off the scrub phenomenon should not be obvious， A single off scrub imprint requires D ≤ 1 mm and no more than 1 area within a 50x50 mm area	Visual		√	