



HERCULUX
恒坤光电

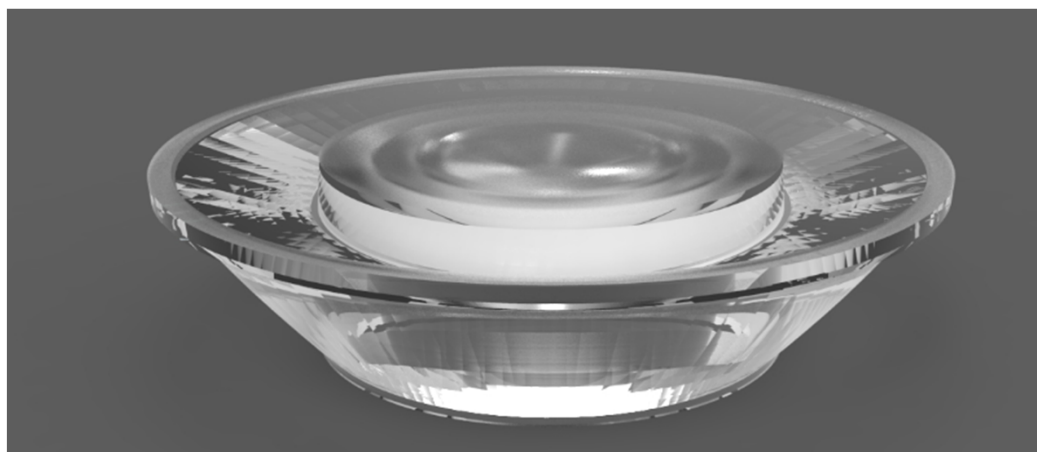
Chengdu HercuLux Photoelectric
Technology Co.,Ltd
Product Approval

Approval number :

Customer :

PN	Code	Product
HK-90@22-12-D12-20-1g-1	1. 01. 6598	HK 90@22-12° Lens
HK-90@22-24-D12-20-1g-1	1. 01. 6642	HK 90@22-24° Lens
HK-90@22-36-D12-20-1g-1	1. 01. 6645	HK 90@22-36° Lens
HK-90@22-65-D19-20-1g-1	1. 01. 7992	HK 90@22-65° Lens

Manufacturer : Chengdu HercuLux Photoelectric Technology Co.,Ltd



Supplier confirmation				Client confirmation			
Proposed		DATE		Qualified ☐		DATE	
Project manager		DATE		Unqualified ☐		DATE	
Audit		DATE		Audit		DATE	
Approved		DATE		Approved		DATE	
Stamp		DATE		Stamp		DATE	

(Confirmation of acceptance by both parties must be signed and sealed)

Factory: Chengdu Shuangliu District, Iot industrial park 2 road HercuLux Photoelectric Park

Phone : 028-85887727 (801) 028-85887990 (801)

Fax : 028-85887730

www.hkoptics.com

Sales Dept: Shenzhen Nanshan District Nanshan Cloud Valley Innovation Industrial Park Comprehensive Service Building,

TEL: 0755-2937 1541

FAX: 0755-2907 5140

*Approval In duplicate , for both supplier and customer.



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www.hkoptics.com

Date updated: 2020/3/16

Product Picture:



PN:

HK-90@22-12-D12-20-1g-1

Size(L*W*H/ Φ *H):

Φ :90mm; H:23.2mm

Material:

PC

Effiency:

\

Temperature(Topr):

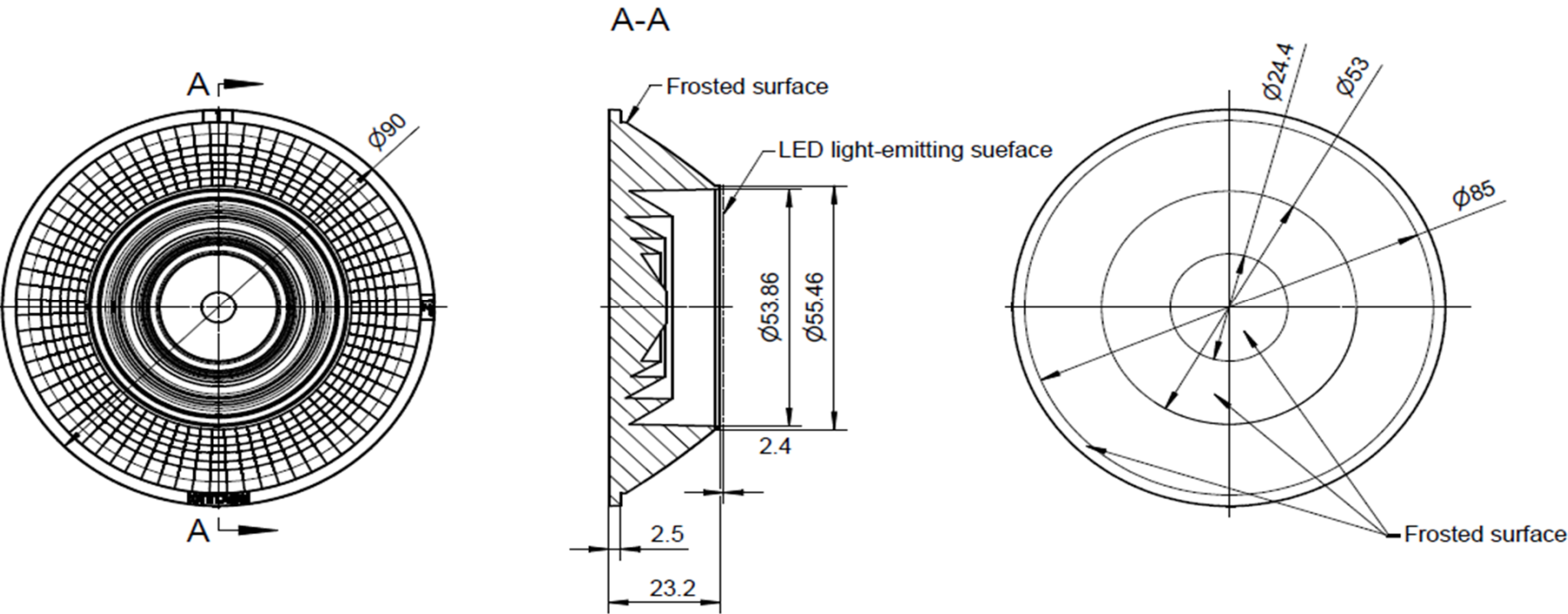
-40°C to +120°C

FWHM:

12°/24°/36°/65°

Matched LES:

D12

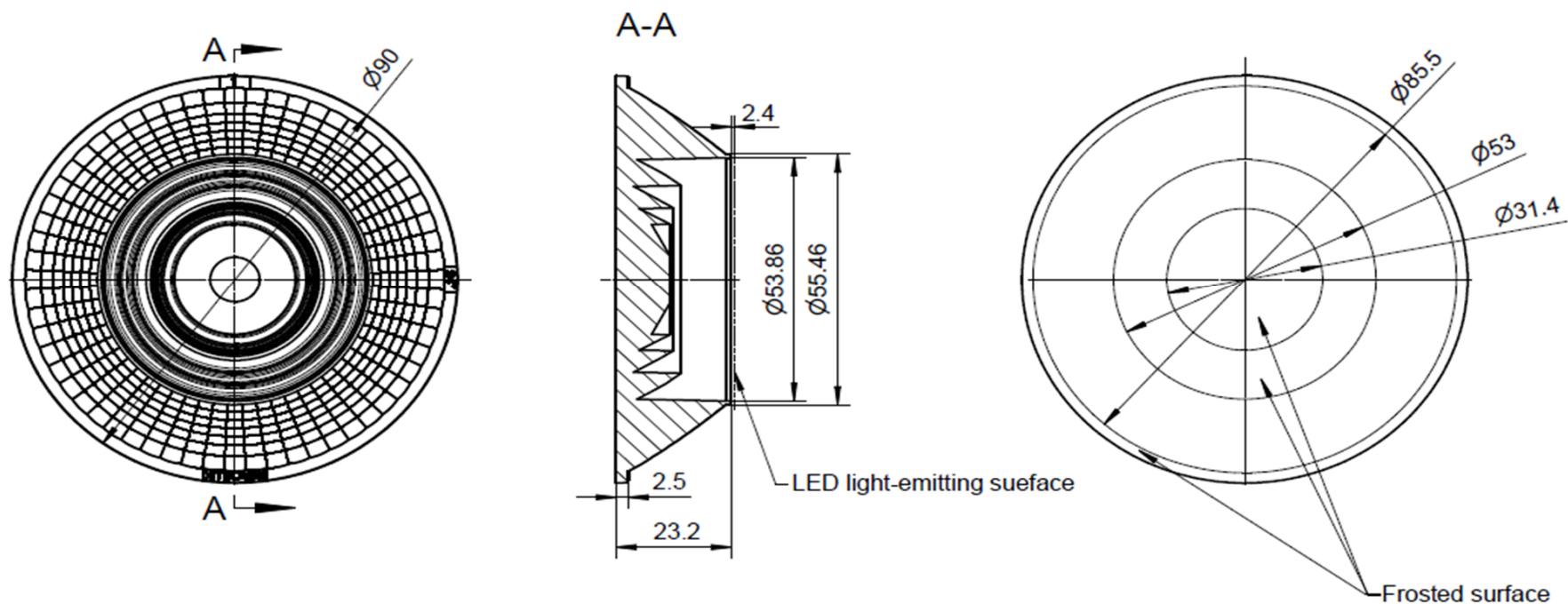


Technical remark:

- 1. The 3D map is not indicated for rounded corners and draft angle.
- 2. The dimensional tolerances are not specified according to GB/T 14486 2008 MT5.
- 3. The surface has no flash, shrinkage, bubbles and other defects.

Optical design			HK 90@22-12°Lens		HK-90@22-12-D12-20-1g-1		
Structure design					1.01.6598		
Review					Number of drawing	qty	weight
Validation			Material:	PC	CDHK		

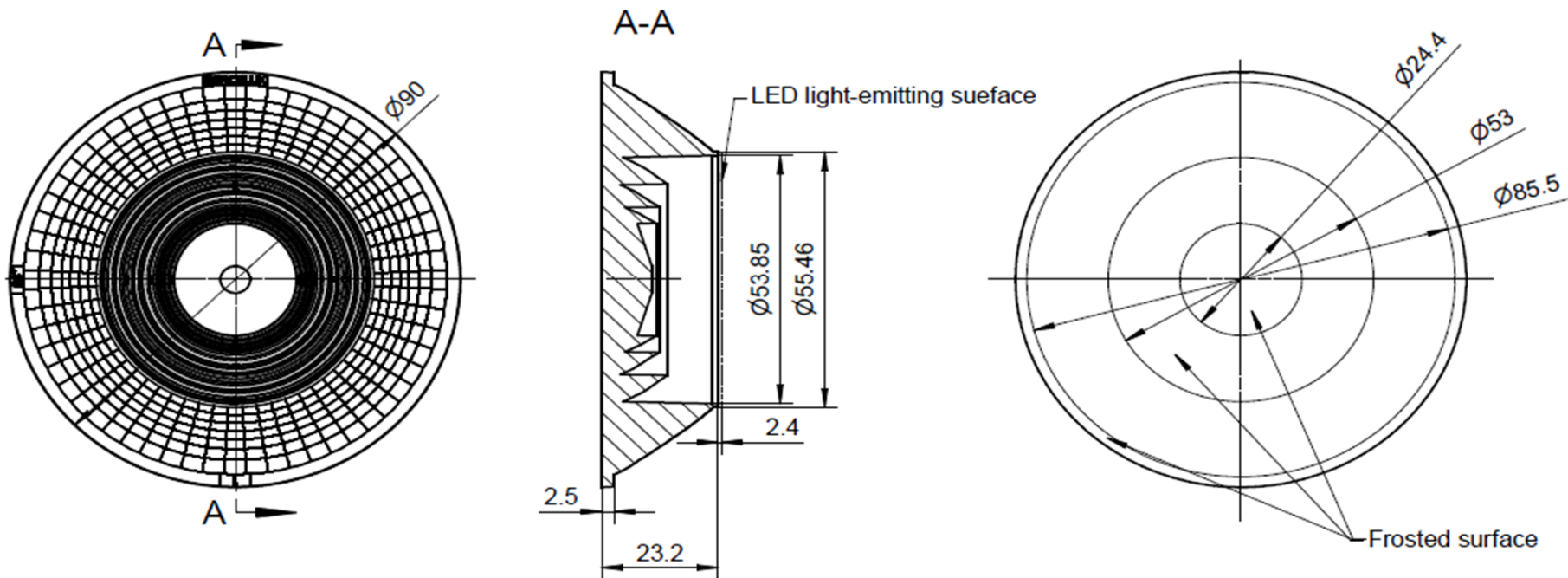
MT5 Tolerance table (mm)	Basic size	<3	3~10	24~65	65~140	140~250	250~450	>450		
	olerance value	±0.1	±0.15	±0.35	±0.50	±0.80	±1.2	±2.0		

**Technical remark:**

1. The 3D map is not indicated for rounded corners and draft angle.
2. The dimensional tolerances are not specified according to GB/T 14486 2008 MT5.
3. The surface has no flash, shrinkage, bubbles and other defects.

Optical design			HK 90@22-24°Lens		HK-90@22-24-D12-20-1g-1		
Structure design						1.01.6642	
Review					Number of drawing	qty	weight
Validation			Material:	PC	CDHK		

MT5 Tolerance table (mm)	Basic size	<3	3~10	24~65	65~140	140~250	250~450	>450		
	olerance value	±0.1	±0.15	±0.35	±0.50	±0.80	±1.2	±2.0		

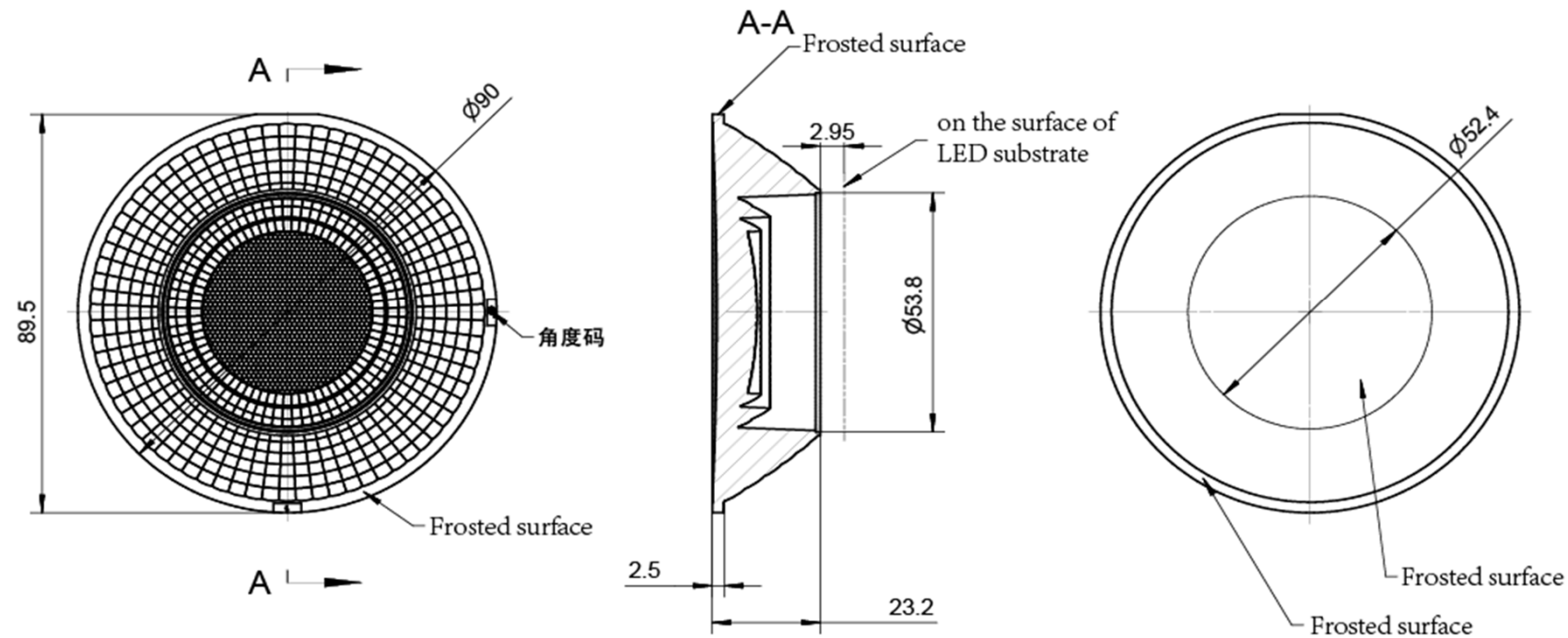


Technical remark:

1. The 3D map is not indicated for rounded corners and draft angle.
2. The dimensional tolerances are not specified according to GB/T 14486 2008 MT5.
3. The surface has no flash, shrinkage, bubbles and other defects.

Optical design			HK 90@22-36°Lens		HK-90@22-36-D12-20-1g-1		
Structure design						1.01.6645	
Review					Number of drawing	qty	weight
Validation			Material:	PC	CDHK		

MT5 Tolerance table (mm)	Basic size	<3	3~10	24~65	65~140	140~250	250~450	>450		
	olerance value	±0.1	±0.15	±0.35	±0.50	±0.80	±1.2	±2.0		

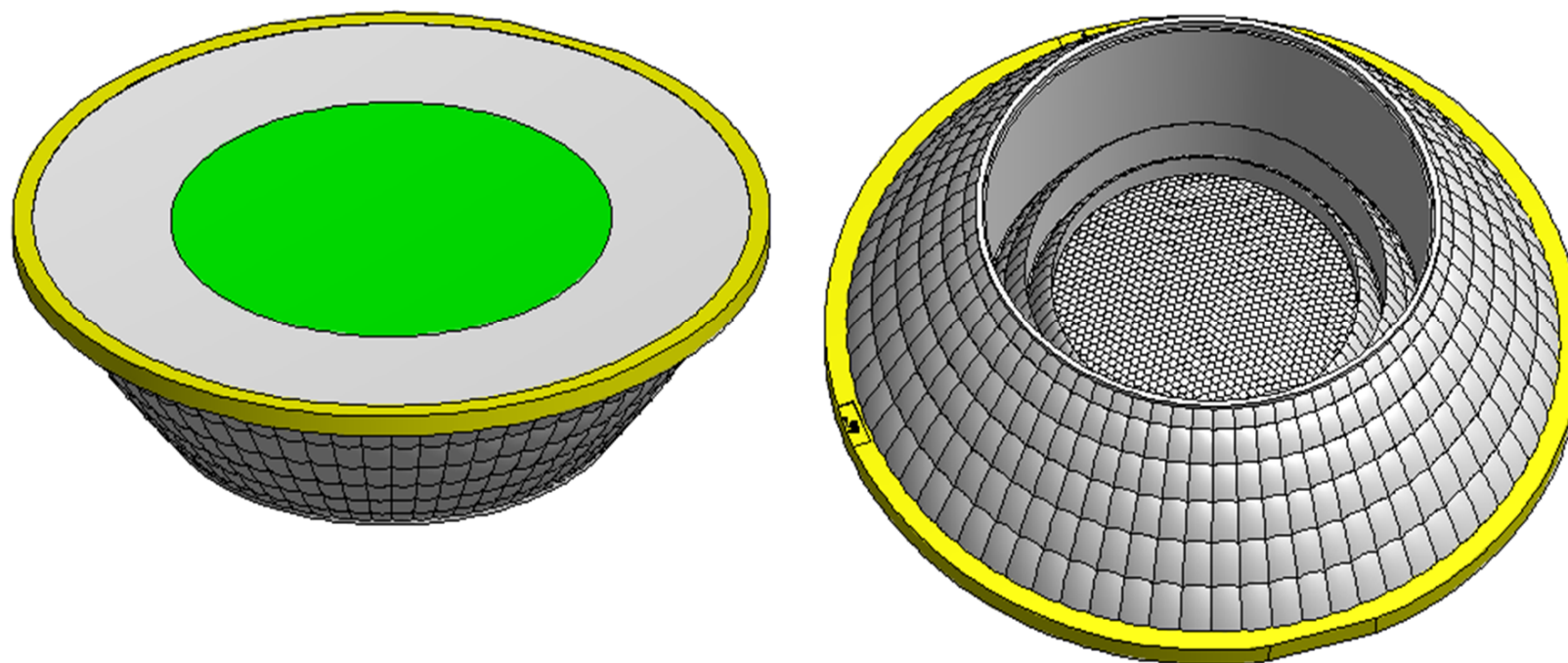


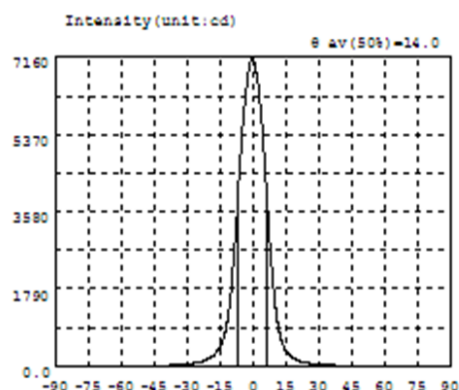
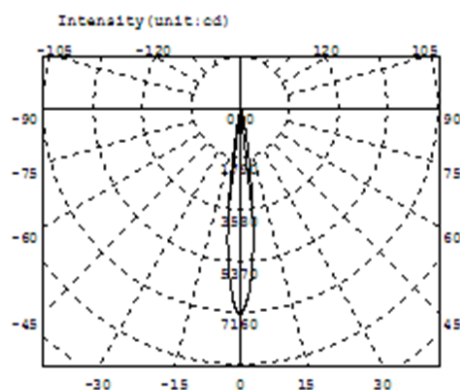
Technical remark:

1. The 3D map is not indicated for rounded corners and draft angle.
2. The dimensional tolerances are not specified according to GB/T 14486 2008 MT5.
3. The surface has no flash, shrinkage, bubbles and other defects.

Optical design			HK 90@22-65°Lens		HK-90@22-65-D19-20-1g-1		
Structure design						1.01.7992	
Review					umber of drawin	qty	weight
Validation			Material:	PC	CDHK		

MT5 Tolerance table (mm)	Basic size	<3	3~10	24~65	65~140	140~250	250~450	>450		
	olerance valu	±0.1	±0.15	±0.35	±0.50	±0.80	±1.2	±2.0		





Intensity data: (deg , cd) CO-180

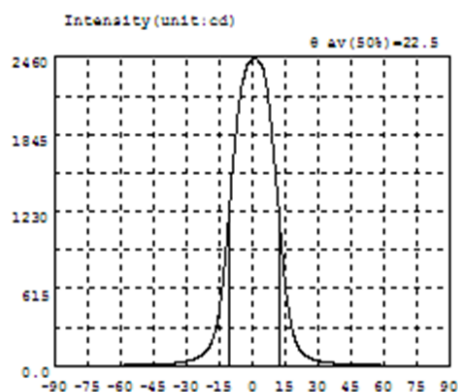
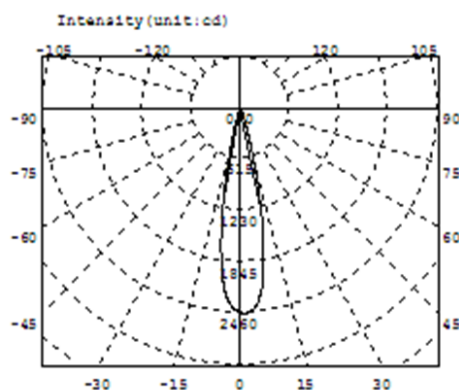
θ	I	θ	I	θ	I	θ	I	θ	I	θ	I
-90.0	0.6115	-58.5	8.036	-27.0	62.13	4.5	5310	36.0	21.09	67.5	5.550
-88.5	0.7525	-57.0	8.538	-25.5	77.01	6.0	4180	37.5	18.85	69.0	5.172
-87.0	1.059	-55.5	9.128	-24.0	96.43	7.5	2978	39.0	16.95	70.5	4.801
-85.5	1.404	-54.0	9.748	-22.5	121.4	9.0	1982	40.5	15.71	72.0	4.457
-84.0	1.814	-52.5	10.51	-21.0	152.9	10.5	1244	42.0	14.82	73.5	4.084
-82.5	2.285	-51.0	11.10	-19.5	194.0	12.0	780.9	43.5	14.07	75.0	3.692
-81.0	2.694	-49.5	11.59	-18.0	248.4	13.5	517.9	45.0	13.49	76.5	3.311
-79.5	3.076	-48.0	12.31	-16.5	326.0	15.0	345.4	46.5	13.05	78.0	2.895
-78.0	3.462	-46.5	13.00	-15.0	445.8	16.5	256.5	48.0	12.72	79.5	2.505
-76.5	3.858	-45.0	13.56	-13.5	631.0	18.0	197.3	49.5	12.36	81.0	2.118
-75.0	4.252	-43.5	14.31	-12.0	945.2	19.5	154.5	51.0	11.62	82.5	1.731
-73.5	4.646	-42.0	15.15	-10.5	1495	21.0	122.5	52.5	10.63	84.0	1.401
-72.0	5.015	-40.5	16.26	-9.0	2349	22.5	97.29	54.0	9.848	85.5	1.031
-70.5	5.375	-39.0	17.88	-7.5	3420	24.0	77.46	55.5	9.063	87.0	0.7715
-69.0	5.777	-37.5	20.09	-6.0	4655	25.5	62.33	57.0	8.477	88.5	0.5417
-67.5	6.080	-36.0	22.54	-4.5	5648	27.0	51.10	58.5	7.921	90.0	0.4841
-66.0	6.449	-34.5	25.79	-3.0	6453	28.5	42.57	60.0	7.458		
-64.5	6.898	-33.0	30.08	-1.5	6999	30.0	36.33	61.5	7.113		
-63.0	7.202	-31.5	35.31	0.0	7141	31.5	31.18	63.0	6.758		
-61.5	7.341	-30.0	41.82	1.5	6798	33.0	26.89	64.5	6.355		
-60.0	7.619	-28.5	50.62	3.0	6215	34.5	23.56	66.0	5.948		

Electricity Parameter:

Current I: 0.1000A Power: 3.210W
Voltage V: 32.09V PF: 1.000

Optical Parameter(Distance=2.559m):

Equivalent Luminous flux: $\Phi_{\text{eff}} = 584.21\text{lm}$ Efficiency: $\text{Eff} = 182.02\text{lm/W}$
Diffuse angle: $\theta(25\%) : 19.2\text{deg}$ $\theta(50\%) : 14.0\text{deg}$ $\theta(75\%) : 9.3\text{deg}$ $\theta(50\%) : 14.0\text{deg}$
Diffuse angle: $\theta(25\%) : 19.2\text{deg}$ $\theta(50\%) : 14.0\text{deg}$ $\theta(75\%) : 9.3\text{deg}$ $\theta(50\%) : 14.0\text{deg}$
 $\text{Imax} = 7150\text{cd}$ ($C = 0.0\text{deg}$, $G = -0.5\text{deg}$) $\text{CO-180Plane Imax} = 7150\text{cd}$ ($G = -0.5\text{deg}$)
 $\text{CO-180Plane I0} = 7141\text{cd}$



Intensity data: (deg , cd) CO-180

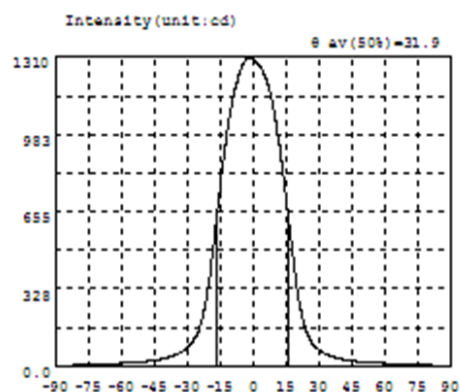
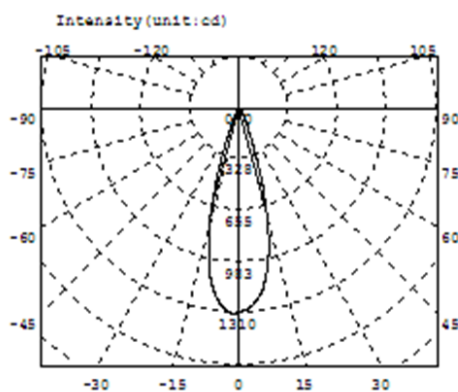
A	I	A	I	A	I	A	I	A	I	A	I
-90.0	0.2289	-58.5	6.408	-27.0	51.81	4.5	2390	36.0	23.42	67.5	4.335
-88.5	0.3440	-57.0	6.867	-25.5	60.03	6.0	2284	37.5	20.20	69.0	4.039
-87.0	0.5099	-55.5	7.320	-24.0	70.79	7.5	2120	39.0	17.50	70.5	3.748
-85.5	0.7140	-54.0	8.209	-22.5	87.22	9.0	1845	40.5	15.94	72.0	3.478
-84.0	0.9812	-52.5	11.44	-21.0	113.8	10.5	1563	42.0	14.89	73.5	3.174
-82.5	1.261	-51.0	14.18	-19.5	152.6	12.0	1263	43.5	14.10	75.0	2.853
-81.0	1.530	-49.5	11.74	-18.0	208.8	13.5	941.6	45.0	13.31	76.5	2.558
-79.5	1.798	-48.0	11.51	-16.5	294.6	15.0	655.3	46.5	12.49	78.0	2.254
-78.0	2.066	-46.5	12.28	-15.0	436.4	16.5	455.5	48.0	11.80	79.5	1.957
-76.5	2.385	-45.0	12.68	-13.5	641.5	18.0	303.2	49.5	10.85	81.0	1.640
-75.0	2.691	-43.5	13.11	-12.0	904.6	19.5	210.5	51.0	9.811	82.5	1.361
-73.5	2.997	-42.0	13.72	-10.5	1216	21.0	147.9	52.5	9.157	84.0	1.081
-72.0	3.318	-40.5	14.67	-9.0	1544	22.5	110.4	54.0	8.567	85.5	0.8008
-70.5	3.661	-39.0	16.08	-7.5	1832	24.0	85.99	55.5	7.439	87.0	0.5682
-69.0	4.019	-37.5	17.94	-6.0	2081	25.5	70.05	57.0	6.816	88.5	0.3628
-67.5	4.349	-36.0	20.21	-4.5	2248	27.0	58.92	58.5	6.391	90.0	0.2556
-66.0	4.709	-34.5	23.53	-3.0	2348	28.5	50.74	60.0	6.108		
-64.5	5.188	-33.0	27.74	-1.5	2413	30.0	43.49	61.5	6.015		
-63.0	5.782	-31.5	32.51	0.0	2439	31.5	37.07	63.0	5.739		
-61.5	6.053	-30.0	38.05	1.5	2458	33.0	31.44	64.5	5.155		
-60.0	6.116	-28.5	44.45	3.0	2428	34.5	27.01	66.0	4.669		

Electricity Parameter:

Current I: 0.1000A Power: 3.220W
Voltage V: 32.20V PF: 0.000

Optical Parameter (Distance=2.559m):

Equivalent Luminous flux: $\Phi_{eff} = 434.01\text{lm}$ Efficiency: $Eff = 134.80\text{lm/W}$
Diffuse angle: @ (25%): 28.8deg @ (50%): 22.5deg @ (75%): 16.4deg @ (50%): 22.5deg
Diffuse angle: @ (25%): 28.9deg @ (50%): 22.6deg @ (75%): 16.5deg @ (50%): 22.6deg
Imax=2459cd (C=0.0deg, G=1.0deg) CO-180Plane Imax= 2459cd (G=1.0deg)
CO-180Plane IO= 2439cd



Intensity data:(deg , cd) CO-180

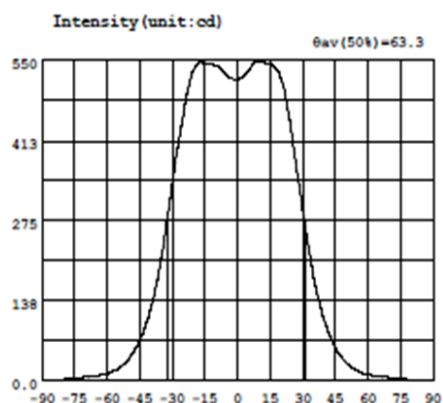
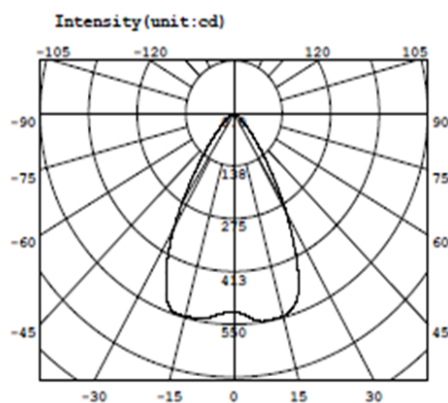
A	I	A	I	A	I	A	I	A	I	A	I
-90.0	0.3180	-58.5	12.60	-27.0	109.8	4.5	1249	36.0	40.71	67.5	8.423
-88.5	0.5738	-57.0	13.71	-25.5	136.1	6.0	1215	37.5	36.13	69.0	7.827
-87.0	1.186	-55.5	14.91	-24.0	175.0	7.5	1168	39.0	32.51	70.5	7.305
-85.5	1.787	-54.0	16.06	-22.5	229.1	9.0	1102	40.5	29.68	72.0	6.725
-84.0	2.598	-52.5	17.23	-21.0	303.0	10.5	1026	42.0	27.24	73.5	6.146
-82.5	3.259	-51.0	18.52	-19.5	397.8	12.0	934.4	43.5	24.96	75.0	5.567
-81.0	3.772	-49.5	19.98	-18.0	510.6	13.5	828.6	45.0	22.93	76.5	5.078
-79.5	4.182	-48.0	21.62	-16.5	636.4	15.0	708.3	46.5	21.21	78.0	4.551
-78.0	4.740	-46.5	23.41	-15.0	763.2	16.5	592.0	48.0	19.63	79.5	4.047
-76.5	5.285	-45.0	25.42	-13.5	877.1	18.0	478.7	49.5	18.25	81.0	3.463
-75.0	5.859	-43.5	27.53	-12.0	984.2	19.5	361.3	51.0	17.01	82.5	2.905
-73.5	6.351	-42.0	30.00	-10.5	1074	21.0	270.0	52.5	15.99	84.0	2.362
-72.0	6.832	-40.5	32.91	-9.0	1146	22.5	203.5	54.0	15.02	85.5	1.599
-70.5	7.436	-39.0	36.42	-7.5	1202	24.0	153.5	55.5	14.02	87.0	1.000
-69.0	7.969	-37.5	40.45	-6.0	1248	25.5	119.3	57.0	12.90	88.5	0.6225
-67.5	8.564	-36.0	45.42	-4.5	1282	27.0	95.80	58.5	12.04	90.0	0.4042
-66.0	9.070	-34.5	51.34	-3.0	1302	28.5	80.38	60.0	11.32		
-64.5	9.723	-33.0	57.87	-1.5	1307	30.0	68.65	61.5	10.70		
-63.0	10.39	-31.5	65.59	0.0	1300	31.5	59.01	63.0	10.02		
-61.5	11.01	-30.0	76.34	1.5	1288	33.0	51.71	64.5	9.485		
-60.0	11.76	-28.5	90.26	3.0	1273	34.5	45.93	66.0	8.936		

Electricity Parameter:

Current I: 0.1000A Power: 3.240W
Voltage V: 32.40V PF: 0.000

Optical Parameter(Distance=2.559m):

Equivalent Luminous flux: $\Phi_{\text{eff}} = 459.61\text{lm}$ Efficiency: $\text{Eff} = 141.88\text{lm/W}$
Diffuse angle: @ (25%): 40.5deg @ (50%): 31.9deg @ (75%): 23.2deg @ (50%): 31.9deg
Diffuse angle: @ (25%): 40.6deg @ (50%): 32.0deg @ (75%): 23.4deg @ (50%): 32.0deg
Imax=1307cd (C=0.0deg, G=-1.5deg) CO-180Plane Imax= 1307cd(G=-1.5deg)
CO-180Plane IO= 1300cd



Intensity data:(deg , cd) C0-180

A	I	A	I	A	I	A	I	A	I	A	I
-90.0	0.5350	-58.5	14.38	-27.0	414.3	4.5	530.7	36.0	161.1	67.5	6.297
-88.5	0.7395	-57.0	16.77	-25.5	446.5	6.0	538.5	37.5	136.4	69.0	5.684
-87.0	0.9566	-55.5	19.75	-24.0	478.4	7.5	545.1	39.0	115.3	70.5	5.092
-85.5	1.250	-54.0	23.55	-22.5	506.4	9.0	548.2	40.5	97.29	72.0	4.558
-84.0	1.596	-52.5	28.33	-21.0	527.2	10.5	548.5	42.0	81.97	73.5	4.044
-82.5	1.978	-51.0	34.19	-19.5	540.2	12.0	547.2	43.5	68.80	75.0	3.559
-81.0	2.375	-49.5	41.00	-18.0	546.2	13.5	545.5	45.0	57.60	76.5	3.103
-79.5	2.770	-48.0	49.07	-16.5	546.8	15.0	545.4	46.5	48.12	78.0	2.710
-78.0	3.181	-46.5	58.76	-15.0	545.6	16.5	542.0	48.0	40.18	79.5	2.312
-76.5	3.668	-45.0	70.02	-13.5	544.7	18.0	534.9	49.5	32.41	81.0	1.941
-75.0	4.166	-43.5	83.26	-12.0	544.2	19.5	524.2	51.0	27.72	82.5	1.607
-73.5	4.702	-42.0	98.63	-10.5	542.3	21.0	507.5	52.5	23.13	84.0	1.263
-72.0	5.240	-40.5	117.1	-9.0	539.8	22.5	480.9	54.0	19.47	85.5	0.9773
-70.5	5.850	-39.0	138.5	-7.5	534.9	24.0	446.9	55.5	16.56	87.0	0.7857
-69.0	6.468	-37.5	163.4	-6.0	529.0	25.5	410.9	57.0	14.21	88.5	0.6269
-67.5	7.146	-36.0	192.5	-4.5	523.2	27.0	369.5	58.5	12.35	90.0	0.5618
-66.0	7.898	-34.5	225.2	-3.0	519.9	28.5	331.8	60.0	10.87		
-64.5	8.803	-33.0	261.4	-1.5	518.2	30.0	295.1	61.5	9.642		
-63.0	9.818	-31.5	300.4	0.0	518.5	31.5	258.1	63.0	8.650		
-61.5	10.98	-30.0	340.6	1.5	519.6	33.0	222.3	64.5	7.780		
-60.0	12.46	-28.5	379.8	3.0	524.4	34.5	189.6	66.0	6.972		

Electricity Parameter:

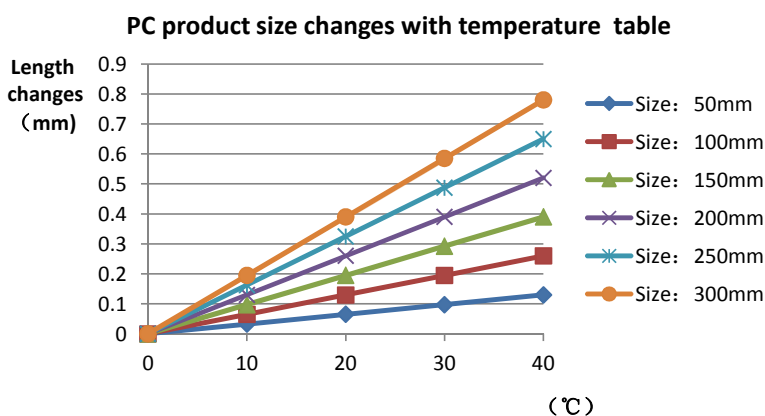
Current I: 0.1000A Power: 3.220W
Voltage V: 32.20V PF: 1.000

Optical Parameter(Distance=2.559m):

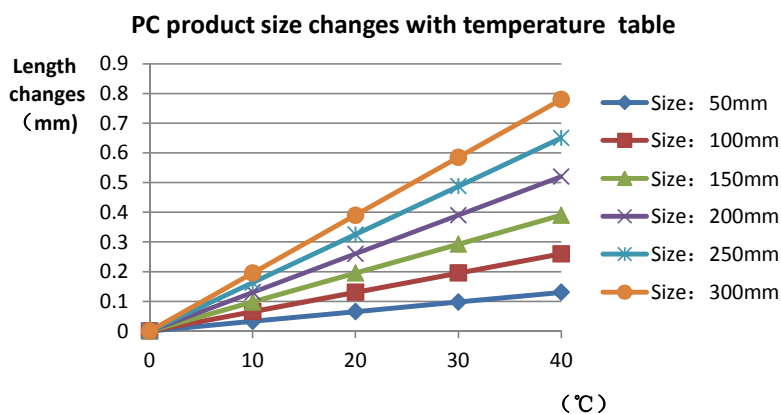
Equivalent Luminous flux: $\Phi_{eff} = 611.3lm$ Efficiency: $Eff = 189.87lm/W$
Diffuse angle: @ (25%): 76.4deg @ (50%): 63.3deg @ (75%): 52.5deg @ (50%): 63.3deg
Diffuse angle: @ (25%): 77.4deg @ (50%): 64.4deg @ (75%): 54.4deg @ (50%): 64.4deg
Imax=548.5cd (C=0.0deg, G=10.5deg) C0-180Plane Imax= 548.5cd (G=10.5deg)
C0-180Plane IO= 518.5cd

		Standard size	Upper Size limit	Lower size limit	Test result1	Test result2	Test result3	Test result4	Judgment	Remarks	
1.Size	diameter	90			89.96	89.86	89.99			Test environment: In 20 ℃ -25 ℃ environment to achieve thermal equilibrium after the test.	
	height1	23.2			23.3	23.34	23.32				
	height2	20.7			20.7	20.68	20.75				
	Gate shear can not affect the appearance of the lamp										
	See attachment "Appearance Inspection Standards"										
2.Appearance Quality		See attachment "Appearance Inspection Standards"	E	No burr		No burr	No burr	No burr	OK		
				No stains		No stains	No stains	No stains			
3.Material		PC				Color	Transparent		OK		
4.Optical index	Testing LED		D12								
	The recommended size and power rating of the LED light source recommended for this lens should be comparable to the source of the test, if it is required to be out of range. According to the heat dissipation capability of the lamp and the actual conditions of the use environment, the lens should be fully tested and tested to prevent the lens life.										
	FWHM		See light distribution curve								
	angle				14°	13.5°					
	K-value				12.23	12.45					
	Efficiency				85.74%	86.17%					
Facula		See the signature sample									
Comprehensive judgment		Qualified									
Remarks:		1、 Tool Number: V-Vernier Caliper 2D-Quadratic H-Height Gauge M-Tool Microscope P-Needle T-Thick Gauge R-Radius Gauge E-Visual. 2、 Ambient temperature on the size of the product refer to the table on the right PC product size changes with temperature table Length changes (mm) 0.9 0.8 0.7 0.6 0.5 0.4 0.3 0.2 0.1 0 0 10 20 30 40 Size: 50mm Size: 100mm Size: 150mm Size: 200mm Size: 250mm Size: 300mm									
Precautions:		1、 Wear clean gloves during lens assembly to prevent contamination of the lens surface. 2、 Take the lens try to avoid touching the total reflection surface. 3、 When the lens surface contamination, you can only gently wipe with soft cotton sticky neat neutral solvent, not allowed to wipe with industrial solvents. 4. The working temperature of the lens should be within the temperature limit of the lens material. Exceeding the temperature limit will cause damage to the lens and affect the service life of the lens.									

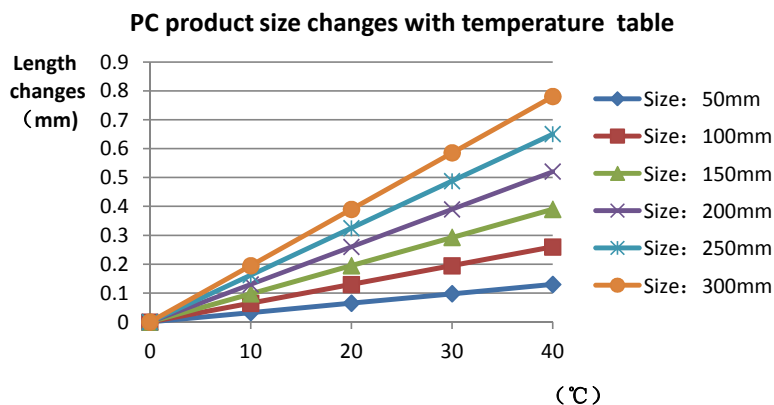
		Standard size	Upper Size limit	Lower size limit	Test result1	Test result2	Test result3	Test result4	Judgment	Remarks	
1.Size	diameter	90			89.92	89.94	89.95			Test environment: In 20℃ -25℃ environment to achieve thermal equilibrium after the test.	
	height1	23.2			23.38	23.42	23.4				
	height2	20.7			20.78	20.7	20.8				
	Gate shear can not affect the appearance of the lamp										
	See attachment "Appearance Inspection Standards"										
2.Appearance Quality		See attachment "Appearance Inspection Standards"	E	No burr		No burr	No burr	No burr	OK		
				No stains		No stains	No stains	No stains			
3.Material		PC				Color	Transparent		OK		
4.Optical index	Testing LED		D12								
	The recommended size and power rating of the LED light source recommended for this lens should be comparable to the source of the test, if it is required to be out of range. According to the heat dissipation capability of the lamp and the actual conditions of the use environment, the lens should be fully tested and tested to prevent the lens life.										
	FWHM		See light distribution curve								
	angle				22.5°	23					
	K-value				5.66	5.55					
	Efficiency				87.55%	88.35%					
		Facula	See the signature sample								
Comprehensive judgment		Qualified									
Remarks:		1、 Tool Number: V-Vernier Caliper 2D-Quadratic H-Height Gauge M-Tool Microscope P-Needle T-Thick Gauge R-Radius Gauge E-Visual. 2、 Ambient temperature on the size of the product refer to the table on the right PC product size changes with temperature table Length changes (mm) 0.9 0.8 0.7 0.6 0.5 0.4 0.3 0.2 0.1 0 0 10 20 30 40 Size: 50mm Size: 100mm Size: 150mm Size: 200mm Size: 250mm Size: 300mm									

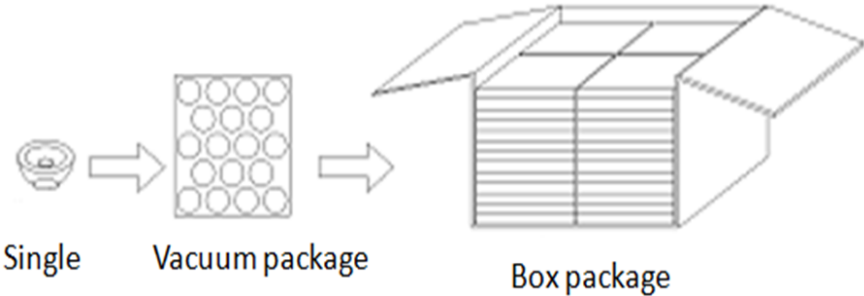


		Standard size	Upper Size limit	Lower size limit	Test result1	Test result2	Test result3	Test result4	Judgment	Remarks	
1.Size	diameter	90			90.04	90.06	90.04			Test environment: In 20℃ -25℃ environment to achieve thermal equilibrium after the test.	
	height1	23.2			23.43	23.5	23.46				
	height2	20.7			20.84	20.92	20.93				
	Gate shear can not affect the appearance of the lamp										
	See attachment "Appearance Inspection Standards"										
2.Appearance Quality		See attachment "Appearance Inspection Standards"	E	No burr		No burr	No burr	No burr	OK		
				No stains		No stains	No stains	No stains			
3.Material		PC				Color	Transparent		OK		
4.Optical index	Testing LED		D12								
	The recommended size and power rating of the LED light source recommended for this lens should be comparable to the source of the test, if it is required to be out of range. According to the heat dissipation capability of the lamp and the actual conditions of the use environment, the lens should be fully tested and tested to prevent the lens life.										
	FWHM		See light distribution curve								
	angle				31.9°	30.9°					
	K-value				2.93	2.92					
	Efficiency				81.83%	81.70%					
Facula		See the signature sample									
Comprehensive judgment		Qualified									
Remarks:		1、 Tool Number: V-Vernier Caliper 2D-Quadratic H-Height Gauge M-Tool Microscope P-Needle T-Thick Gauge R-Radius Gauge E-Visual. 2、 Ambient temperature on the size of the product refer to the table on the right									
		PC product size changes with temperature table Length changes (mm) 0.9 0.8 0.7 0.6 0.5 0.4 0.3 0.2 0.1 0 0 10 20 30 40 Size: 50mm Size: 100mm Size: 150mm Size: 200mm Size: 250mm Size: 300mm (℃)									
Precautions:		1、 Wear clean gloves during lens assembly to prevent contamination of the lens surface. 2、 Take the lens try to avoid touching the total reflection surface. 3、 When the lens surface contamination, you can only gently wipe with soft cotton sticky neat neutral solvent, not allowed to wipe with industrial solvents. 4. The working temperature of the lens should be within the temperature limit of the lens material. Exceeding the temperature limit will cause damage to the lens and affect the service life of the lens.									



1.Size		Standard size	Upper Size limit	Lower size limit	Test result1	Test result2	Test result3	Test result4	Judgment	Remarks	
	diameter	90			89.9	89.86	89.9	89.86		Test environment: In 20 ℃ -25 ℃ environment to achieve thermal equilibrium after the test.	
	height1	23.2			23.44	23.58	23.44	23.58			
	height2	20.7			20.86	20.98	20.86	20.98			
	Gate shear can not affect the appearance of the lamp										
	See attachment "Appearance Inspection Standards"										
2.Appearance Quality		See attachment "Appearance Inspection Standards"	E	No burr	No burr	No burr	No burr	OK			
				No stains	No stains	No stains	No stains				
3.Material		PC				Color	Transparent		OK		
4.Optical index	Testing LED		D19								
	The recommended size and power rating of the LED light source recommended for this lens should be comparable to the source of the test, if it is required to be out of range. According to the heat dissipation capability of the lamp and the actual conditions of the use environment, the lens should be fully tested and tested to prevent the lens life.										
	FWHM		See light distribution curve								
	angle				63. 3°	65. 8°	63. 3°	65. 8°			
	K-value										
	Efficiency				88. 68%	88. 21%	88. 68%	88. 21%			
Facula		See the signature sample									
Comprehensive judgment		Qualified									
Remarks:		1、 Tool Number: V-Vernier Caliper 2D-Quadratic H-Height Gauge M-Tool Microscope P-Needle T-Thick Gauge R-Radius Gauge E-Visual. 2、 Ambient temperature on the size of the product refer to the table on the right									
		PC product size changes with temperature table Length changes (mm) 0.9 0.8 0.7 0.6 0.5 0.4 0.3 0.2 0.1 0 0 10 20 30 40 Size: 50mm Size: 100mm Size: 150mm Size: 200mm Size: 250mm Size: 300mm									
Precautions:		1、 Wear clean gloves during lens assembly to prevent contamination of the lens surface. 2、 Take the lens try to avoid touching the total reflection surface. 3、 When the lens surface contamination, you can only gently wipe with soft cotton sticky neat neutral solvent, not allowed to wipe with industrial solvents. 4. The working temperature of the lens should be within the temperature limit of the lens material. Exceeding the temperature limit will cause damage to the lens and affect the service life of the lens.									

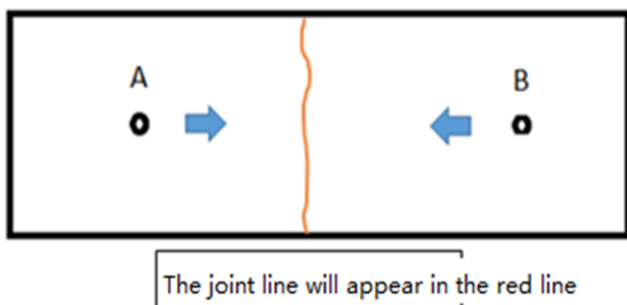
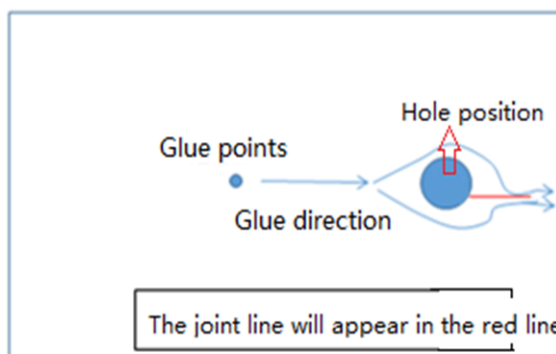
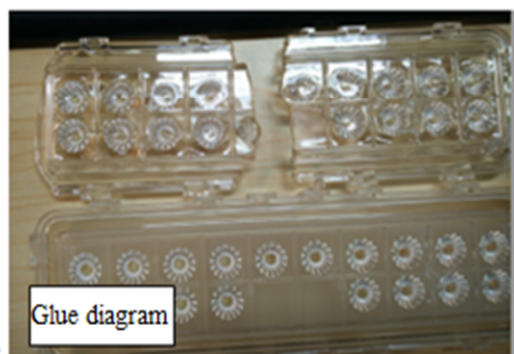
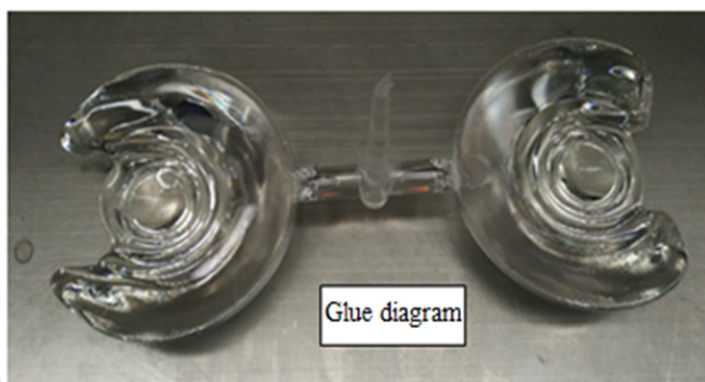


PN		HK-90@22-12-D12-20-1g-1		Product Name		HK 90@22-12°Lens	
Product material		PC		Customer			
Package diagram							
Product packing		5	A/ Box	4	Box/Layer		
		12	Layer/Box	240	A/ Carton		
Packaging Materials	NO.	Part No	Part name	Size	Dosage	Unit	Remarks
	1	2.07.0065	Blister box	23cm*21cm	48	BAG	
	2	2.08.0001	PE film	30cm*30cm	48	PCS	
	3	2.06.0005	Reel label paper	6.2cm*8cm	48	PCS	
	4	2.06.0005	Box label paper	6.2cm*9.2cm	1	PCS	
	5	2.06.0003	big plate	46.8cm*42.8cm	13	PCS	
	6	2.06.0015	big flat carton	48cm*44cm*19cm	1	PCS	
Remarks	The loose packing is not subject to this specification. Customer's requirements shall prevail						

Special notice

When glue pass through holes, columns and other structures, or part of the thin structure, will form a weld line. The product which uses multi-point injection welding line will appear because of the combination of sol, as shown below:

Synthesis



Please note :

The appearance of lines in the structure of the product as well as at the screw hole is a normal phenomenon, will not affect the actual use of the product, and can not be avoided at this stage.

Appearance inspection standards

1 Operating procedures

1.1.1 Sampling standards, sampling plan and AQL

Test level : GB/T2828.1-2012 The first part is according to the acceptance quality limit (AQL) retrieval batch inspection sampling plan, general inspection level II level, CR class defect coefficient 0, MA defect rejection level AQL = 0.65, MI class defect rejection level AQL = 1.0; defect level please see 5.4.

2 Code table

Code	Code description	Unit	Code		Code description	Unit
N	Amount/pcs	pcs	D		Diameter	mm
L	Length	mm	H		Depth	mm
W	Width	mm	DS		Distance	mm
S	Proportion	mm ²	SS		Offset	mm

3 Test conditions

3.1 Sight distance and working hours: Sight distance should be 30-35cm, each side of the inspection time does not exceed 12s, the visual angle of 45-135 degrees;

3.2 Light: 2x40w cool white fluorescent lamp, the light source is 500-550mm away from the lens surface; in order to make the appearance defect can be correctly recognized, the illumination should be 500-1000Lux, and the observation time is 10 seconds.

3.3 Visual inspection staff should be 1.0 (including corrected visual acuity) above, no color blindness, color weakness.

4 Appearance inspection standards

Test items	Judging standard	Inspection equipment	Defect level		
		Testing method	MI	MA	CR
Check the sample	When start the machine and process, all products have to check the appearance of the sample, the appearance of the sample is divided into qualified samples and limited samples.	Sample comparison , visual			√
	1: Qualified sample refers to the appearance and structure standard of the product which recognized by the client, the sample size should be confirmed before mass production;				

	2: The limited sample refers to the limit of a particular exceptionally developed sample. Limit the sample only for its specific point of exception to confirm; The priority is higher than the other criteria in this table. When there is a limited sample, the limit sample shall prevail.				
Raw edge	Not allowed to affect the size and assembly	Visual, point card		√	
Scratch	1: Non-optical surface and non-exposed surface scratches should be visually insignificant and the length is less than 1/10 of the maximum surface size.	Visual, point card, calipers		√	
Fingerprint	Fingerprints are not allowed on all products	Visual		√	
Foreign objects, black spots, white spots	The product may not be attached to foreign objects, including oil, fiber, dregs of water gap and so on				√
Deformation	Insufficient filling shall not affect the appearance of the assembly and the exposed surfaces.	Visual, feeler			√
Poor ejection	Products may not appear bad ejection, including no convex top, thimble printed on the assembly surface shall not be higher than the product surface, non-assembled surface thimble height should not exceed the product size tolerances; thimble printing should be less than the product surface and no more than 0.3; thimble surface treatment should be consistent with the product side.	Visual, point card		√	
	Ejection strain: the optical surface and the appearance of the exposed surface after assembly are not allowed to have a strain, and the structural surface does not allow visual obvious strain.				
Insufficient filling	Insufficient filling shall not affect the appearance of the assembly and the exposed surfaces , The signature sample shall prevail.	Visual, point card		√	
Shrink	When the entire surface of the product shrinks, the optical properties and dimensions must meet the requirements, and the visual will not significantly affect the appearance.Part shrink reference point defects	Visual, point card		√	
Flow marks、Welding line	1 : Product does not allow the presence of flow marks and welding lines unless the structure can not be avoided;	Visual		√	
	2: The remaining flow marks shall not appear in the optical surface, a single $L \leq 10\text{mm}$, no more than two				

Bubble	No bubbles are allowed	Visual		√	
Foreign objects, black spots, white spots	Not obvious or $D \leq 0.3\text{mm}$ black spots and foreign bodies in the area of 100x100mm not more than 1; Exceeded foreign matter black spots is judged bad.	Visual, point card	√		
Damaged	No damage is allowed	Visual			√
Cold glue	Optical surface may not have cold glue, non-optical surface cold glue should meet the visual is not obvious.	Visual	√		
Bad incision	1: Do not affect the product size, shall not penetrate the optical surface, the cut should be smooth;	Visual			√
	2: Laser cutting products, the optical surface burns shall not occur after the processing is completed. Beading must not affect product installation				
	3: Three molds and hot runner gate shall not appear residue.				
Scrub	Scrub surface should be uniform, off the scrub phenomenon should not be obvious , A single off scrub imprint requires $D \leq 1\text{ mm}$ and no more than 1 area within a 50x50 mm area	Visual		√	