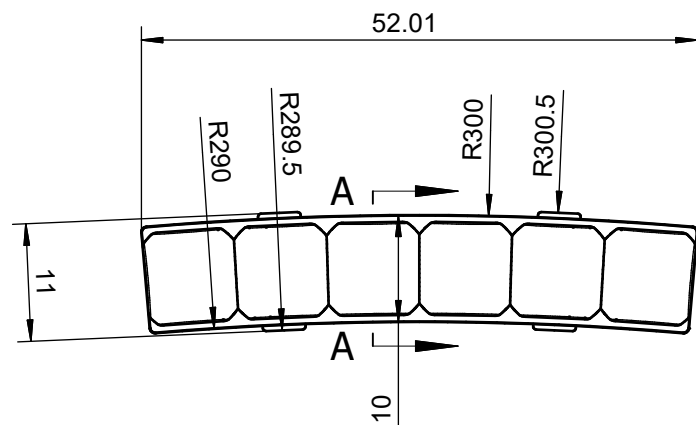
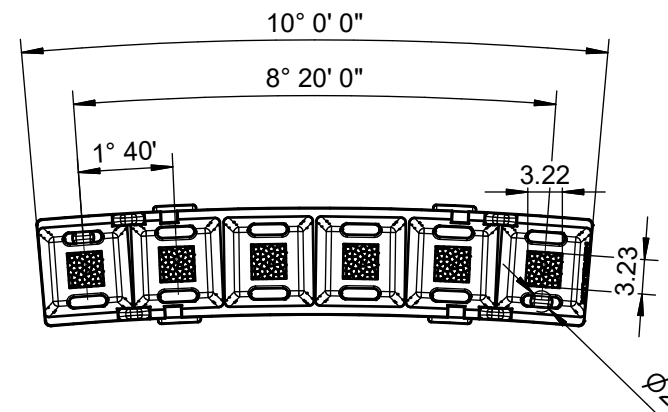
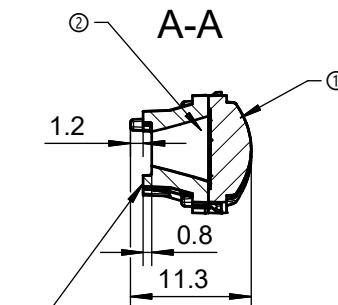


LED基板上表面
Top surface of LED substrate

技术要求:
1、未注圆角及拔模斜度按3D图。
2、未注尺寸公差按右表。
3、表面无飞边, 缩水, 气泡等缺陷。
*4、灯具采用胶圈防水时: 要求散热器与胶圈的接触面的粗糙度: $Ra < 3.2\mu m$

A Technical remark:

1.Fillet and inclination not indicated according to 3D drawing.
2. Dimensional tolerances not indicated are shown in the right list.
3. The surface has no flash, shrinkage, bubbles and other defects.
*4. When the lamp adopts rubber ring for waterproofing: the roughness of the contact surface between the radiator and the rubber ring is required: $Ra < 3.2\mu m$

基本尺寸范围	公差值
Basic size	Tolerance value
<3	± 0.1
3~10	± 0.15
10~24	± 0.20
24~65	± 0.35
65~140	± 0.50
140~250	± 0.80
250~450	± 1.2
>450	± 2.0

序号 Item	物料编码 Part No.	产品名称 Title	产品编号 Drawing No.	材料 Material:	数量 quantity				
①	1.01.44072_01	HK 萤火-星空-10-6合1-45度R300弧形线性灯透镜_01 HK Firefly-Starry-10-6in1-45°R300 arc Linear lamp lens_01	HK-YH XK-52@07-1285-0	PMMA	1				
②	1.01.44072_02	HK 萤火-星空-10-6合1-R300弧形线性灯反光杯_02 HK Firefly-Starry-10-6in1-R300 arc Linear lamp reflector cup_02	HK-YH XK-52@08-1286-0	PC 镀铝 PC aluminizing	1				
③									
			出光角度范围 Beam angle range	透过率 Transmittance					
			最小K值 Min K value	点胶类型 Gel type					
			模具等级 Mold level	备 注 Remark					
2			4						
1			3						
序号 Item	更改标记 Change mark	更改内容 Change content	更改日期 Change date	签 名 Signature	序号 Item	更改标记 Change mark	更改内容 Change content	更改日期 Change date	签 名 Signature
光学设计 Optical design			Title:		Drawing No.				
结构设计 Structural design			HK 萤火-星空-10-6合1-45度R300弧形线性灯光学组件 HK Firefly-Starry-10-6in1-45°R300 arc Linear lamp optical module		HK-YH XK-52@12-45-3030-#0-1g-6_ASM				
审 核 Verify					Part No.				
审 定					1.01.44072-S				
			材料 Material:		CDHK				
			组件 component						