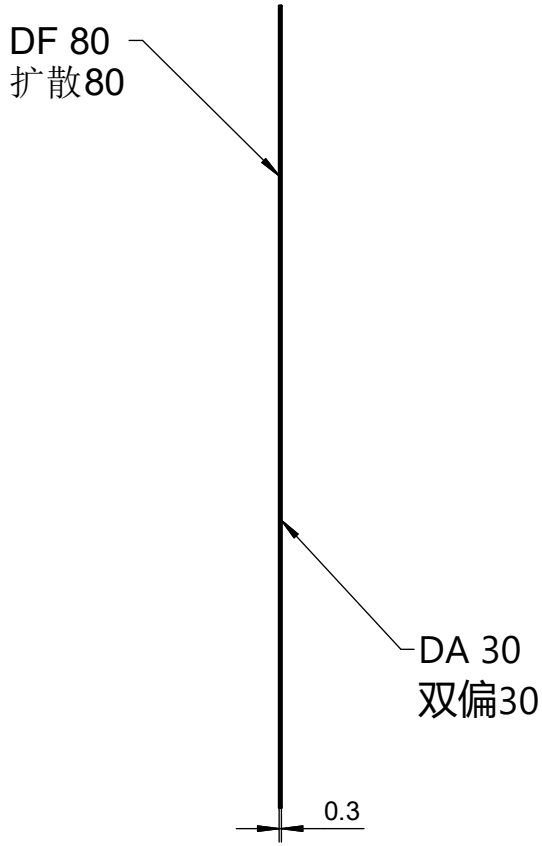

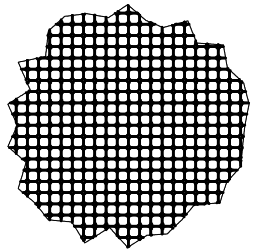

膜微结构面示意
Membrane microstructure plane

幅宽最大：1200mm
breadth MAX：1200mm

注：该产品的L和W尺寸可以针对客户需求定制,对应产品L和W尺寸不同，物料编码与产品型号就不同。
Note: The L and W dimensions of this product can be customized according to customer needs, the corresponding product L and W dimensions are different, the material code and product model are different.

技术要求：
1、未注圆角及拔模斜度按3D图。
2、未注尺寸公差按右表。
3、表面无飞边，缩水，气泡等缺陷。
*4、灯具采用胶圈防水时：要求散热器与胶圈的接触面的粗糙度：Ra＜3.2μm

Technical remark:
1.Fillet and inclination not indicated according to 3D drawing.
2. Dimensional tolerances not indicated are shown in the right list.
3, The surface has no flash, shrinkage, bubbles and other defects.
*4. When the lamp adopts rubber ring for waterproofing: the roughness of the contact surface between the radiator and the rubber ring is required: Ra<3.2μm

表 List

基本尺寸范围 Basic size	公差值 Tolerance value
＜3	±0.1
3～10	±0.15
10～24	±0.20
24～65	±0.35
65～140	±0.50
140～250	±0.80
250～450	±1.2
＞450	±2.0

序号 Item	更改标记 Change mark	更改内容 Change content	更改日期 Change date	签名 Signature	序号 Item	更改标记 Change mark	更改内容 Change content	更改日期 Change date	签名 Signature
2					4				
1					3				

光学设计 Optical design		
结构设计 Structural design		
审核 Verify		
审定 Approval		

Title:
HK DF80@DA30双偏膜
HK DF80@DA30 Double biased film

材料 Material: PET25+光学胶 PET25+Optical adhesive

Drawing No. HK-M-DF80@DA30-PET25-LxW-O

Part No. 1.20.M0006（Lx1200）

CDHK