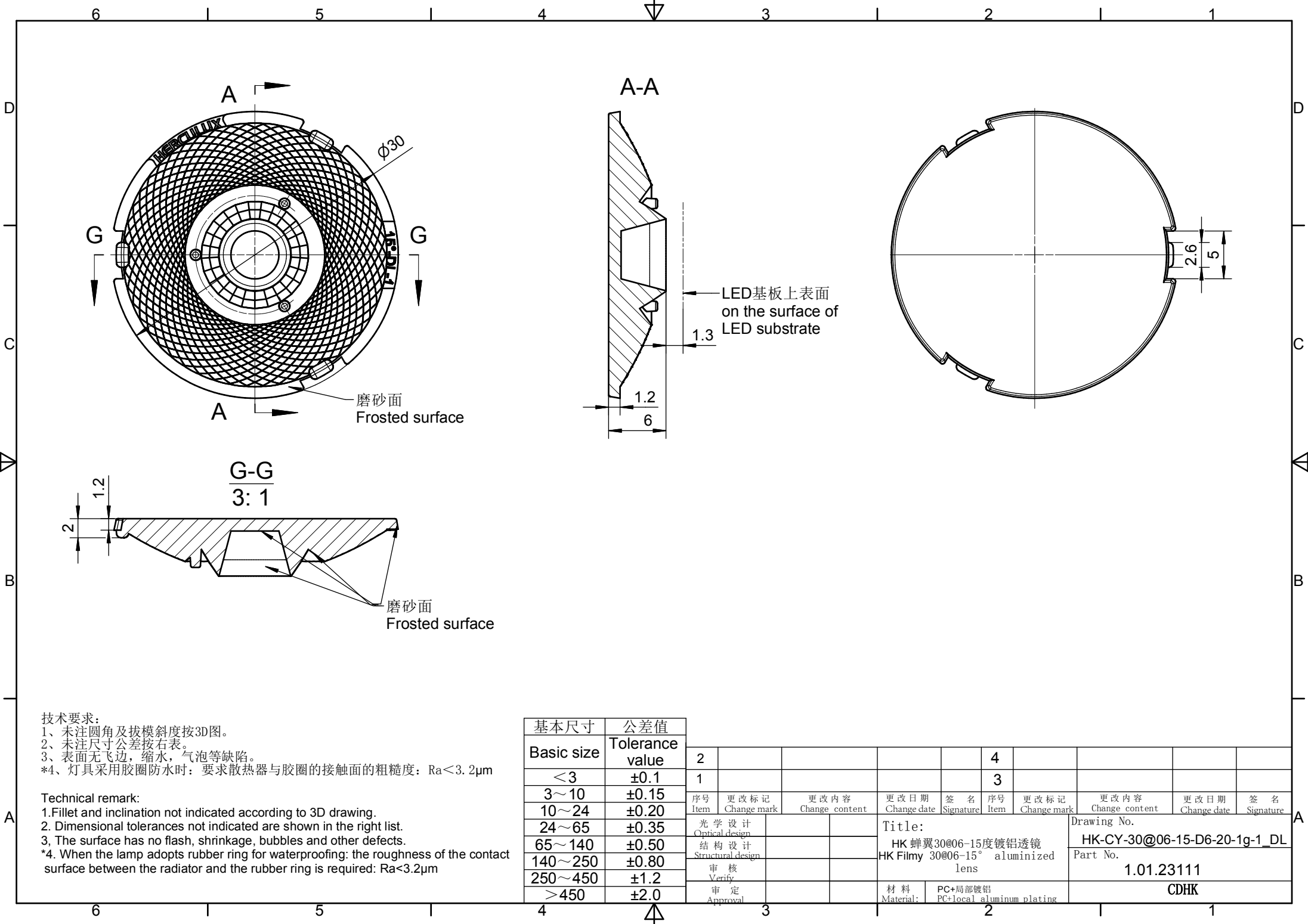




技术要求:
1、未注圆角及拔模斜度按3D图。
2、未注尺寸公差按右表。
3、表面无飞边, 缩水, 气泡等缺陷。
*4、灯具采用胶圈防水时: 要求散热器与胶圈的接触面的粗糙度: Ra<3.2μm

Technical remark:
1.Fillet and inclination not indicated according to 3D drawing.
2. Dimensional tolerances not indicated are shown in the right list.
3, The surface has no flash, shrinkage, bubbles and other defects.
*4. When the lamp adopts rubber ring for waterproofing: the roughness of the contact surface between the radiator and the rubber ring is required: Ra<3.2μm

基本尺寸		公差值																					
Basic size		Tolerance value		2						4													
<3		±0.1		1						3													
3~10		±0.15		序号 Item		更改标记 Change mark		更改内容 Change content		更改日期 Change date		签 名 Signature		序号 Item		更改标记 Change mark		更改内容 Change content		更改日期 Change date		签 名 Signature	
10~24		±0.20																					
24~65		±0.35		光 学 设 计 Optical design						Title:						Drawing No.							
65~140		±0.50		结 构 设 计 Structural design						HK 蝉翼30@06-15度镀铝透镜 HK Film 30@06-15° aluminized lens								HK-CY-30@06-15-D6-20-1g-1_DL					
140~250		±0.80		审 核 Verify														Part No.		1.01.23111			
250~450		±1.2																					
>450		±2.0		审 定 Approval						材 料 Material:		PC+局部镀铝 PC+local aluminum plating						CDHK					