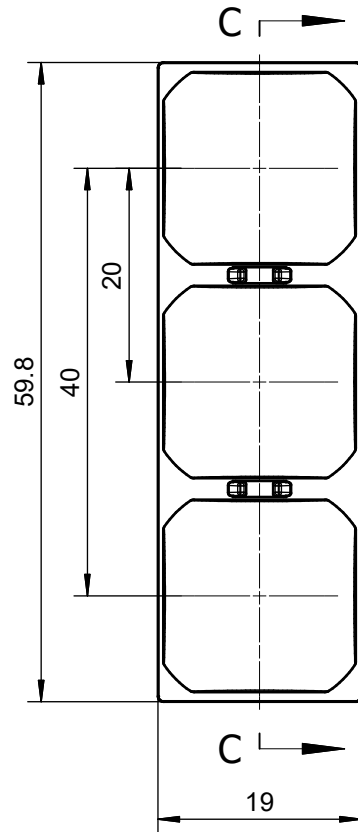
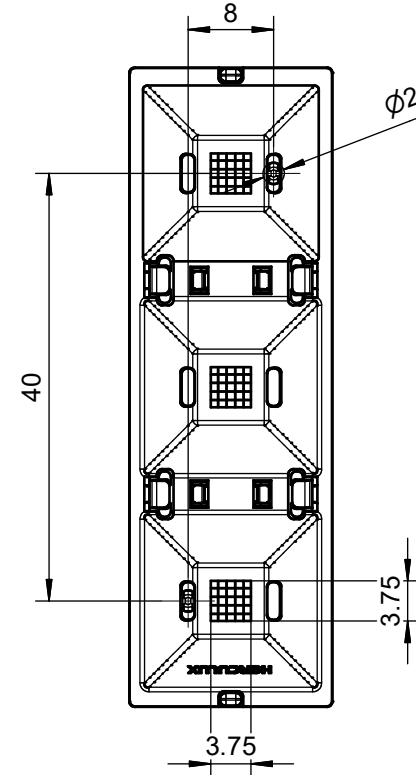
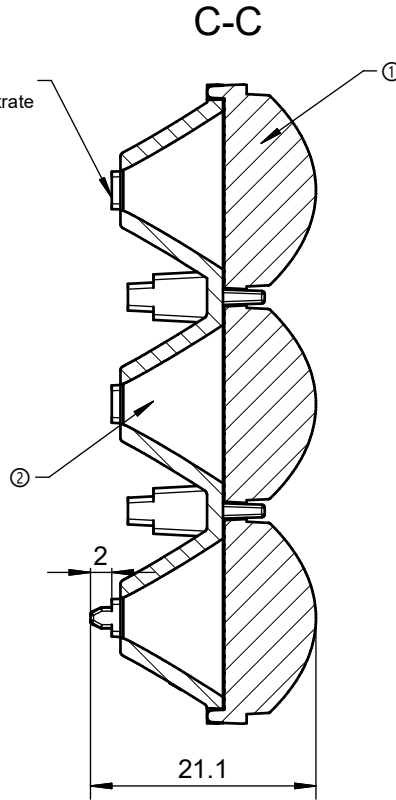




LED基板上表面
Top surface of LED substrate



技术要求:
1、未注圆角及拔模斜度按3D图。
2、未注尺寸公差按右表。
3、表面无飞边, 缩水, 气泡等缺陷。

*4、灯具采用胶圈防水时: 要求散热器与胶圈的接触面的粗糙度: $Ra < 3.2\mu m$

Technical remark:

- Fillet and inclination not indicated according to 3D drawing.
- Dimensional tolerances not indicated are shown in the right list.
- The surface has no flash, shrinkage, bubbles and other defects.
- When the lamp adopts rubber ring for waterproofing: the roughness of the contact surface between the radiator and the rubber ring is required: $Ra < 3.2\mu m$

基本尺寸范围	公差值
Basic size	Tolerance value
<3	± 0.1
3~10	± 0.15
10~24	± 0.20
24~65	± 0.35
65~140	± 0.50
140~250	± 0.80
250~450	± 1.2
>450	± 2.0

序号 Item	物料编码 Part No.	产品名称 Title	产品编号 Drawing No.	材料 Material:	数量 quantity				
①	1.01.33859_01	HK 萤火-星空-19-3合1-20度线性灯透镜 (方形)_01 HK Firefly-Starry-19-3in1-20° Linear lamp lens (rectangle)_01	HK-YHXX-60@11-1142-O	PMMA	1				
②	1.01.33859_02	HK 萤火-星空-19-3合1-线性灯反光杯_02 HK Firefly-Starry-19-3in1-Linear lamp reflector cup_02	HK-YHXX-60@16-1143-O	PC 镀铝 PC aluminizing	1				
③									
			出光角度范围 Beam angle range	透 过 率 Transmittance					
			最小K值 Min K value	点胶类型 Gel type					
			模 具 等 级 Mold level	备 注 Remark					
2			4						
1			3						
序号 Item	更改标记 Change mark	更改内容 Change content	更改日期 Change date	签 名 Signature	序号 Item	更改标记 Change mark	更改内容 Change content	更改日期 Change date	签 名 Signature
光 学 设 计 Optical design			Title:			Drawing No.			
结 构 设 计 Structural design			HK 萤火-星空-19-3合1-20度线性灯光学组件 (方形) HK Firefly-Starry-19-3in1-20° Linear lamp optical module (rectangle)			HK-YHXX-60@21-20-3030-#0-1g-3_ASM-F			
审 核 Verify						Part No. 1.01.33859			
审 定 Approval			材 料 Material:	组 件 component	CDHK				