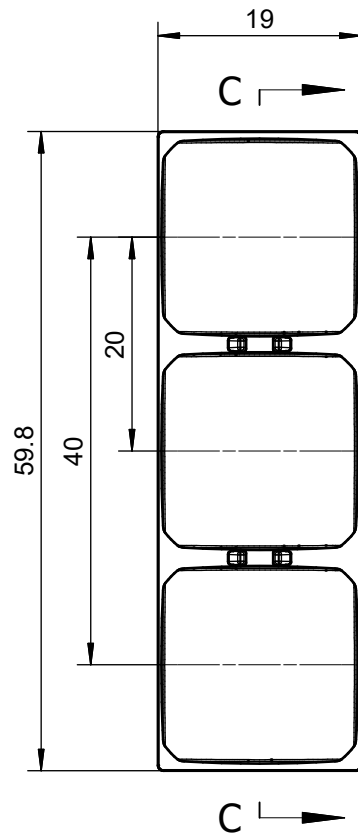
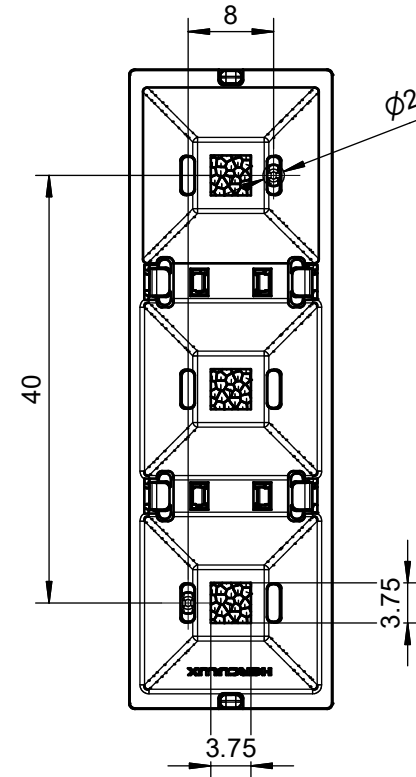
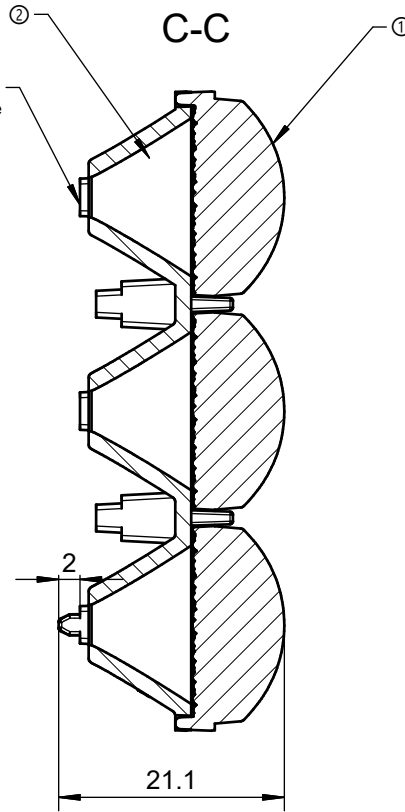




LED基板上表面
Top surface of LED substrate



技术要求:
1、未注圆角及拔模斜度按3D图。
2、未注尺寸公差按右表。
3、表面无飞边, 缩水, 气泡等缺陷。

*4、灯具采用胶圈防水时: 要求散热器与胶圈的接触面的粗糙度: $Ra < 3.2\mu m$

Technical remark:

- Fillet and inclination not indicated according to 3D drawing.
- Dimensional tolerances not indicated are shown in the right list.
- The surface has no flash, shrinkage, bubbles and other defects.
- When the lamp adopts rubber ring for waterproofing: the roughness of the contact surface between the radiator and the rubber ring is required: $Ra < 3.2\mu m$

基本尺寸范围	公差值
Basic size	Tolerance value
<3	± 0.1
3~10	± 0.15
10~24	± 0.20
24~65	± 0.35
65~140	± 0.50
140~250	± 0.80
250~450	± 1.2
>450	± 2.0

序号 Item	物料编码 Part No.	产品名称 Title		产品编号 Drawing No.		材料 Material:		数量 quantity		
①	1.01.33861_01	HK 萤火-星空-19-3合1-60度线性灯透镜_01 HK Firefly-Starry-19-3in1-60° Linear lamp lens_01		HK-YHXX-60@11-1145-O		PMMA		1		
②	1.01.33859_02	HK 萤火-星空-19-3合1-线性灯反光杯_02 HK Firefly-Starry-19-3in1-Linear lamp reflector cup_02		HK-YHXX-60@16-1143-O		PC 镀铝 PC aluminizing		1		
③										
				出光角度范围 Beam angle range		透 过 率 Transmittance				
				最小K值 Min K value		点胶类型 Gel type				
				模 具 等 级 Mold level		备 注 Remark				
2				4						
1				3						
序号 Item	更改标记 Change mark	更改内容 Change content		更改日期 Change date	签 名 Signature	序号 Item	更改标记 Change mark	更改内容 Change content	更改日期 Change date	签 名 Signature
光 学 设 计 Optical design				Title:			Drawing No. HK-YHXX-60@21-60-3030-#0-1g-3_ASM			
结 构 设 计 Structural design				HK 萤火-星空-19-3合1-60度线性灯光学组件 HK Firefly-Starry-19-3in1-60° Linear lamp optical module			Part No. 1.01.33861			
审 核 Verify				材 料 Material:		CDHK				
审 定 Approval				组 件 component						