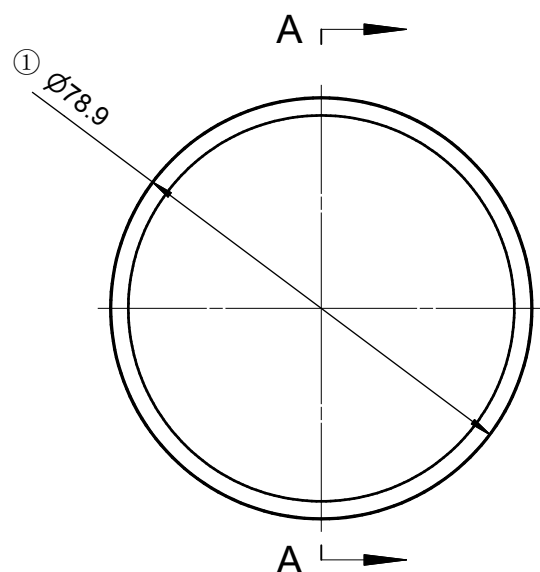
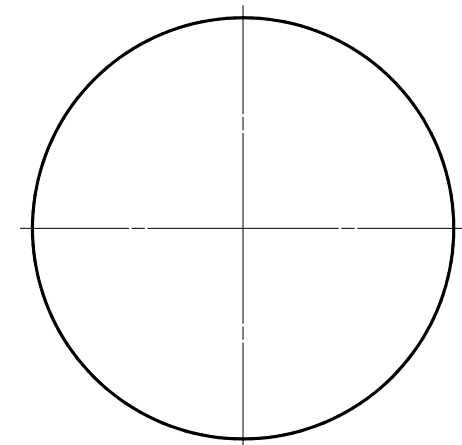


LED基板上表面
on the surface of
LED substrate



技术要求:
1、未注圆角及拔模斜度按3D图。
2、未注尺寸公差按右表。
3、表面无飞边，缩水，气泡等缺陷。
*4、灯具采用胶圈防水时：要求散热器与胶圈的接触面的粗糙度：Ra<3.2μm

Technical remark:
1.Fillet and inclination not indicated according to 3D drawing.
2. Dimensional tolerances not indicated are shown in the right list.
3, The surface has no flash, shrinkage, bubbles and other defects.
*4. When the lamp adopts rubber ring for waterproofing: the roughness of the contact surface between the radiator and the rubber ring is required: Ra<3.2μm

基本尺寸		公差值											
Basic size		Tolerance value											
<3	±0.1	2					4						
3~10	±0.15	1					3						
10~24	±0.20	序号 Item	更改标记 Change mark	更改内容 Change content	更改日期 Change date	签 名 Signature	序号 Item	更改标记 Change mark	更改内容 Change content	更改日期 Change date	签 名 Signature	Drawing No. HK-CH-79@18-80-D14-00-1g- Part No. 1.01.12944 CDHK	
24~65	±0.35	光学 设计 Optical design			Title: HK 彩虹D83-80度透镜 HK Rainbow D83-80 degree lens								
65~140	±0.50	结构 设计 Structural design											
140~250	±0.80	审 核 Verify											
250~450	±1.2	审 定 Approval			材料 Material:				PC				
>450	±2.0												