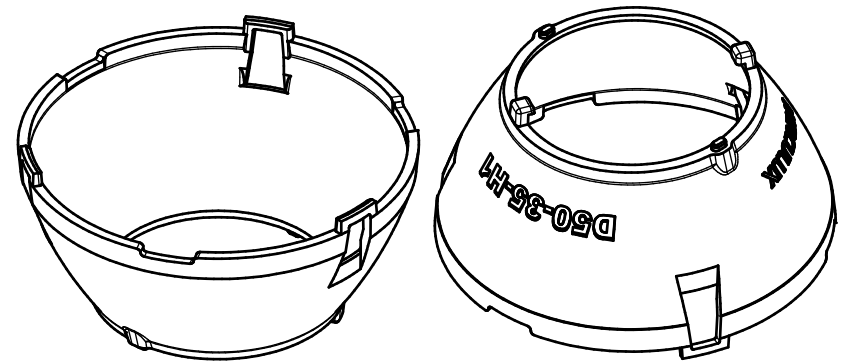
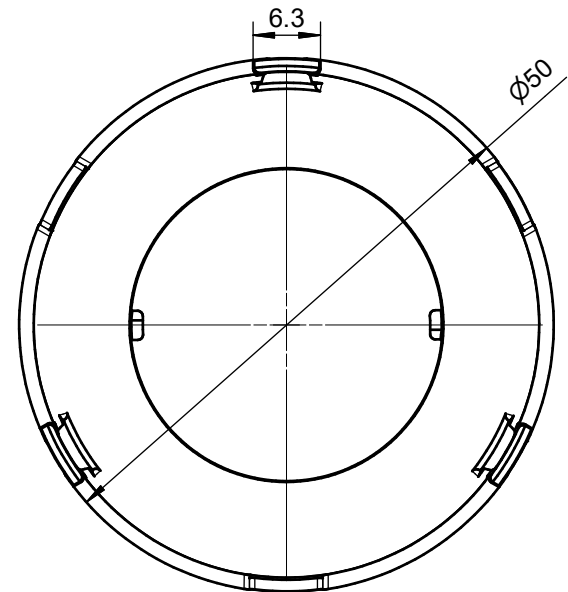
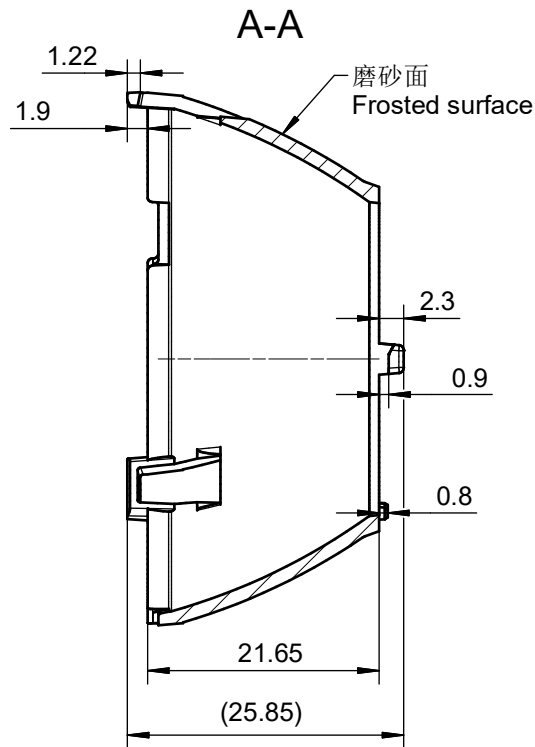
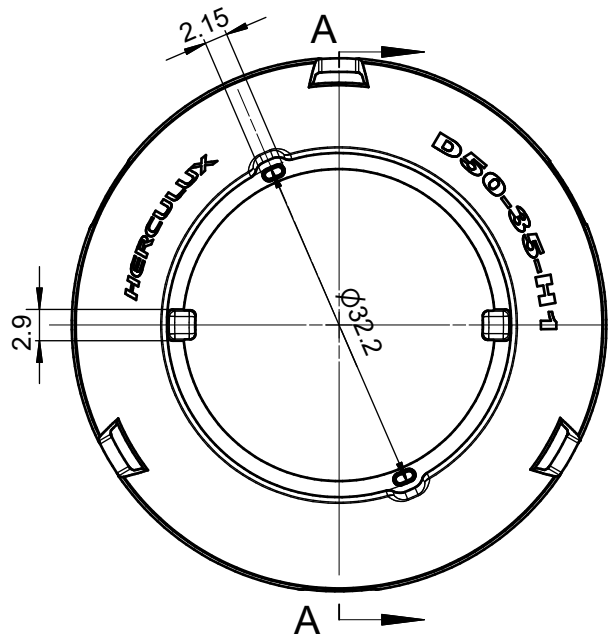




技术要求:
1、未注圆角及拔模斜度按3D图。
2、未注尺寸公差按右表。
3、表面无飞边, 缩水, 气泡等缺陷。

Technical remark:
1.Fillet and inclination not indicated according to 3D drawing.
2. Dimensional tolerances not indicated are shown in the right list.
3. The surface has no flash, shrinkage, bubbles and other defects.

基本尺寸	公差值
Basic size	Tolerance value
<3	±0.1
3~10	±0.15
10~24	±0.20
24~65	±0.35
65~140	±0.50
140~250	±0.80
250~450	±1.2
>450	±2.0

2					4					
1					3					
序号	更改标记	更改内容	更改日期	签名	序号	更改标记	更改内容	更改日期	签名	
Item	Change mark	Change content	Change date	Signature	Item	Change mark	Change content	Change date	Signature	
光学设计			Title: HK 黑光50@24透镜支架 HK Dark 50@24 lens holder				Drawing No. HK-HG-50@26-0400-S-H			
结构设计										
审核			材料: PC 黑色(PC Black)				Part No. 1.07.92071H			
审定							CDHK			
Approval										