



技术要求:

- 1、未注圆角及拔模斜度按3D图。
  - 2、未注尺寸公差按右表。
  - 3、表面无飞边，缩水，气泡等缺陷。
  - \*4、灯具采用胶圈防水时：要求散热器与胶圈的接触面的粗糙度：Ra<3.2μm
  - 5、开发原因：配合逐影D35口径，该支架适用于麒麟平台D24的光源支架
- Technical remark:
- 1.Fillet and inclination not indicated according to 3D drawing.
  2. Dimensional tolerances not indicated are shown in the right list.
  3. The surface has no flash, shrinkage, bubbles and other defects.
  - \*4. When the lamp adopts rubber ring for waterproofing: the roughness of the contact surface between the radiator and the rubber ring is required: Ra<3.2μm
  5. Development reason: In conjunction with the Zhuying D35 caliber, this bracket is suitable for the light source bracket of the Kirin platform D24

| 基本尺寸       | 公差值             |
|------------|-----------------|
| Basic size | Tolerance value |
| <3         | ±0.1            |
| 3~10       | ±0.15           |
| 10~24      | ±0.20           |
| 24~65      | ±0.35           |
| 65~140     | ±0.50           |
| 140~250    | ±0.80           |
| 250~450    | ±1.2            |
| >450       | ±2.0            |

| 序号                        | 更改标记        | 更改内容           | 更改日期        | 签名        | 序号                                  | 更改标记        | 更改内容           | 更改日期        | 签名        |
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| Item                      | Change mark | Change content | Change date | Signature | Item                                | Change mark | Change content | Change date | Signature |
| 2                         |             |                |             |           | 4                                   |             |                |             |           |
| 1                         |             |                |             |           | 3                                   |             |                |             |           |
| 光学设计<br>Optical design    |             |                |             |           | Title:                              |             |                |             |           |
| 结构设计<br>Structural design |             |                |             |           | HK 逐影35@16透镜<br>支架1 (D24)           |             |                |             |           |
| 审核<br>Verify              |             |                |             |           | Drawing No.<br>HK-ZY-35@17-1153-S-H |             |                |             |           |
| 审定<br>Approval            |             |                |             |           | Part No.<br>1.07.33871H             |             |                |             |           |
| 材料<br>Material:           |             |                |             |           | CDHK                                |             |                |             |           |

| 出光角度范围           | 透过率           |
|------------------|---------------|
| Beam angle range | Transmittance |
| 最小K值             | 点胶类型          |
| Min K value      | Gel type      |
| 模具等级             | 备注            |
| Mold level       | Remark        |