



技术要求:

- 1、未注圆角及拔模斜度按3D图。
 - 2、未注尺寸公差按右表。
 - 3、表面无飞边，缩水，气泡等缺陷。
 - *4、灯具采用胶圈防水时：要求散热器与胶圈的接触面的粗糙度：Ra<3.2μm
 - 5、开发原因：配合逐影D35口径，该支架适用于麒麟平台D35的光源支架
- Technical remark:
- 1.Fillet and inclination not indicated according to 3D drawing.
 2. Dimensional tolerances not indicated are shown in the right list.
 3. The surface has no flash, shrinkage, bubbles and other defects.
 - *4. When the lamp adopts rubber ring for waterproofing: the roughness of the contact surface between the radiator and the rubber ring is required: Ra<3.2μm
 5. Development reason: In conjunction with the Zhuying D35 caliber, this bracket is suitable for the light source bracket of the Kirin platform D35

基本尺寸	公差值
Basic size	Tolerance value
<3	±0.1
3~10	±0.15
10~24	±0.20
24~65	±0.35
65~140	±0.50
140~250	±0.80
250~450	±1.2
>450	±2.0

序号	更改标记	更改内容	更改日期	签名	序号	更改标记	更改内容	更改日期	签名
Item	Change mark	Change content	Change date	Signature	Item	Change mark	Change content	Change date	Signature
2					4				
1					3				
光学设计 Optical design					Title:				
结构设计 Structural design					HK 逐影35@16透镜				
审核 Verify					支架2 (D35)				
审定 Approval					材料 Material: PC 黑色(PC Black)				
					Drawing No. HK-ZY-35@17-1250-S-H				
					Part No. 1.07.44025H				
					CDHK				