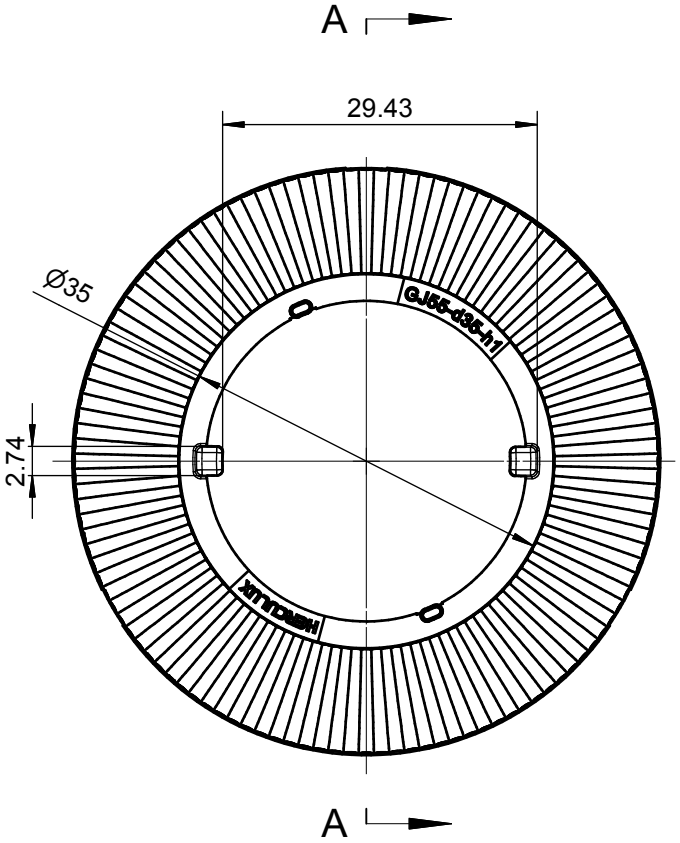

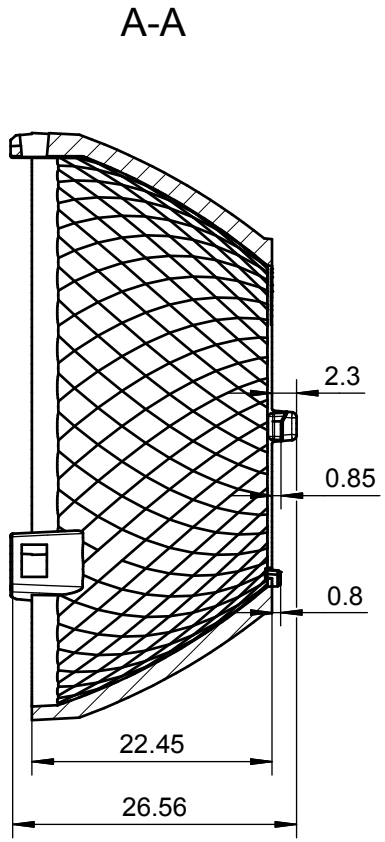

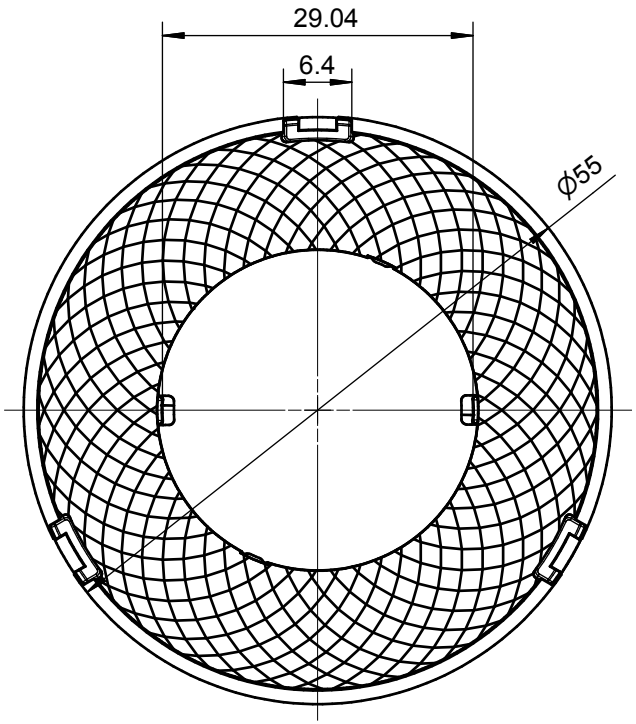

基本尺寸 Basic size	公差值 Tolerance value
＜3	±0.1
3～10	±0.15
10～24	±0.20
24～65	±0.35
65～140	±0.50
140～250	±0.80
250～450	±1.2
＞450	±2.0

技术要求：
1、未注圆角及拔模斜度按3D图。
2、未注尺寸公差按右表。
3、表面无飞边，缩水，气泡等缺陷。
*4、灯具采用胶圈防水时：要求散热器与胶圈的接触面的粗糙度：Ra＜3.2μm。

Technical remark:
1.Fillet and inclination not indicated according to 3D drawing.
2. Dimensional tolerances not indicated are shown in the right list.
3, The surface has no flash, shrinkage, bubbles and other defects.
*4. When the lamp adopts rubber ring for waterproofing: the roughness of the contact surface between the radiator and the rubber ring is required: Ra<3.2μm.

序号 Item	更改标记 Change mark	更改内容 Change content	更改日期 Change date	签名 Signature
2				
1				
4				
3				

序号 Item	更改标记 Change mark	更改内容 Change content	更改日期 Change date	签名 Signature

光学设计 Optical design	Title: HK 55@27硅胶透镜支架1 HK 55@27silica gel lens holder1	Drawing No. HK-55@27-1297-S_GJ
结构设计 Structural design		Part No. 1.07.44088
审核 Verify		
审定 Approval	材料 Material: PC 白色	CDHK