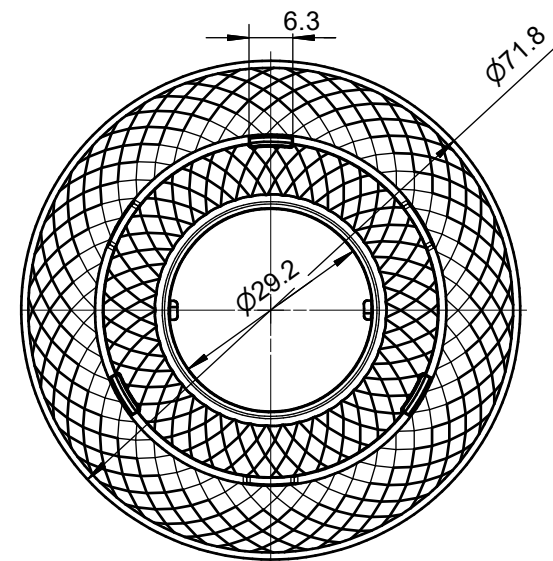
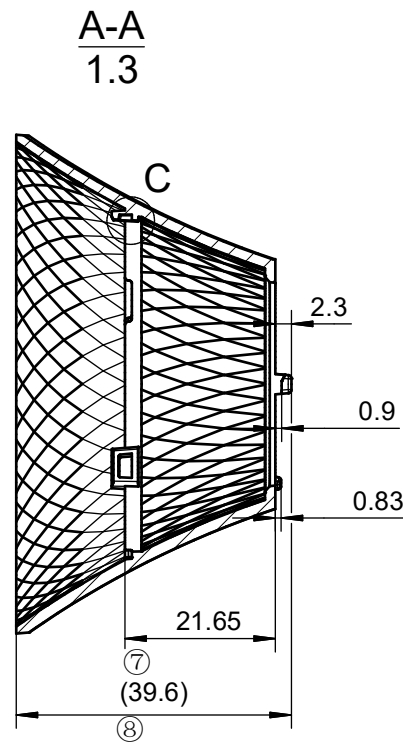
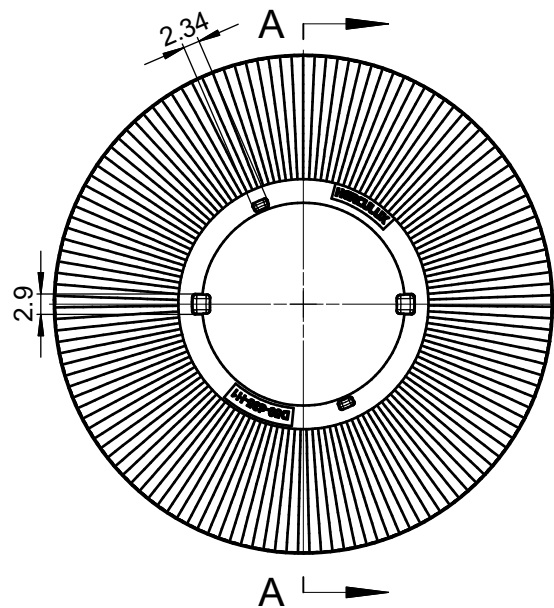
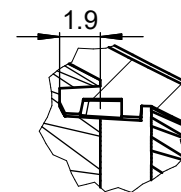




C
4:1



基本尺寸	公差值
Basic size	Tolerance value
<3	±0.1
3~10	±0.15
10~24	±0.20
24~65	±0.35
65~140	±0.50
140~250	±0.80
250~450	±1.2
>450	±2.0

技术要求:

- 1、未注圆角及拔模斜度按3D图。
- 2、未注尺寸公差按右表。
- 3、表面无飞边，缩水，气泡等缺陷。
- *4、灯具采用胶圈防水时：要求散热器与胶圈的接触面的粗糙度：Ra<3.2μm

Technical remark:

- 1.Fillet and inclination not indicated according to 3D drawing.
2. Dimensional tolerances not indicated are shown in the right list.
3. The surface has no flash, shrinkage, bubbles and other defects.
- *4. When the lamp adopts rubber ring for waterproofing: the roughness of the contact surface between the radiator and the rubber ring is required: Ra<3.2μm

2					4				
1					3				
序号	更改标记	更改内容	更改日期	签 名	序号	更改标记	更改内容	更改日期	签 名
Item	Change mark	Change content	Change date	Signature	Item	Change mark	Change content	Change date	Signature
光学设计			Title:		HK D50水晶碗		Drawing No.		
结构设计									
审核			HK D50 Crystal bowl		Part No.		1.07.44091		
Verify									
审定			材料	PC	CDHK				
Approval			Material:						