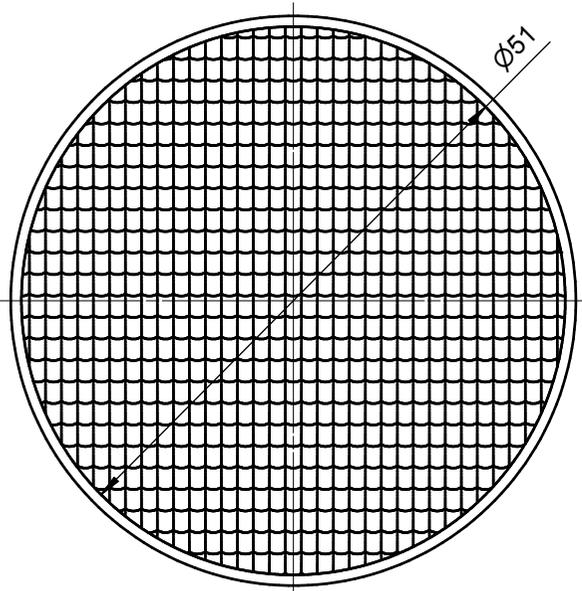
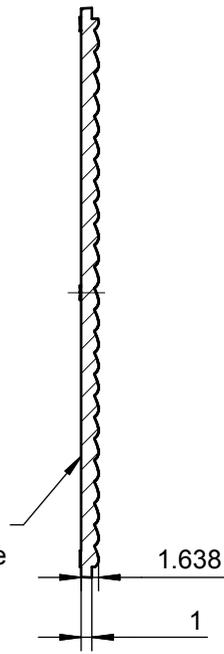


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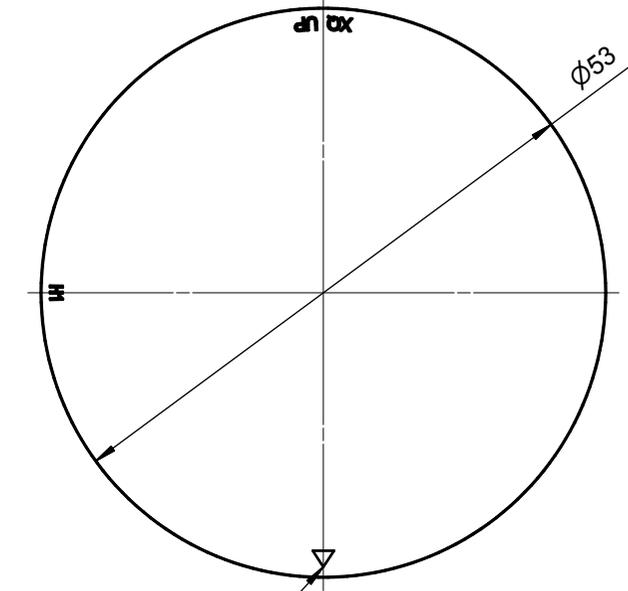
A



A-A

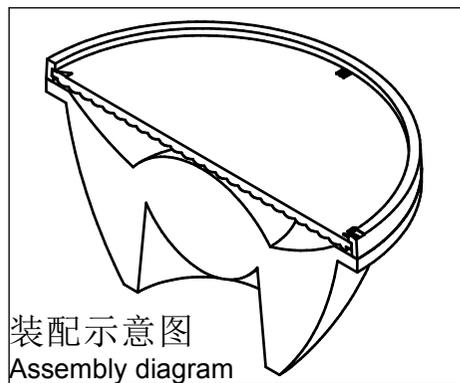


磨砂面  
Frosted surface



偏光方向  
Polarization direction

A



装配示意图  
Assembly diagram

基本尺寸	公差值
Basic size	Tolerance value
<3	$\pm 0.1$
3~10	$\pm 0.15$
10~24	$\pm 0.20$
24~65	$\pm 0.35$
65~140	$\pm 0.50$
140~250	$\pm 0.80$
250~450	$\pm 1.2$
>450	$\pm 2.0$

技术要求:  
 1、未注圆角及拔模斜度按3D图。  
 2、未注尺寸公差按右表。  
 3、表面无飞边, 缩水, 气泡等缺陷。  
 \*4、灯具采用胶圈防水时: 要求散热器与胶圈的接触面的粗糙度:  $Ra < 3.2\mu m$ 。

Technical remark:  
 1.Fillet and inclination not indicated according to 3D drawing.  
 2. Dimensional tolerances not indicated are shown in the right list.  
 3, The surface has no flash, shrinkage, bubbles and other defects.  
 \*4. When the lamp adopts rubber ring for waterproofing: the roughness of the contact surface between the radiator and the rubber ring is required:  $Ra < 3.2\mu m$ .

2					4				
1					3				
序号 Item	更改标记 Change mark	更改内容 Change content	更改日期 Change date	签名 Signature	序号 Item	更改标记 Change mark	更改内容 Change content	更改日期 Change date	签名 Signature
光学设计 Optical design			Title:			Drawing No.			
结构设计 Structural design			HK 黑光D55-单偏洗墙变光片			HK-HG-53@02-XQ-D9-##-1g-1			
审核 Verify			HK Dark D55 -Single bias wall dimmer			Part No.			
审定 Approval			材料 Material:	PC	1.01.33596				
					CDHK				

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