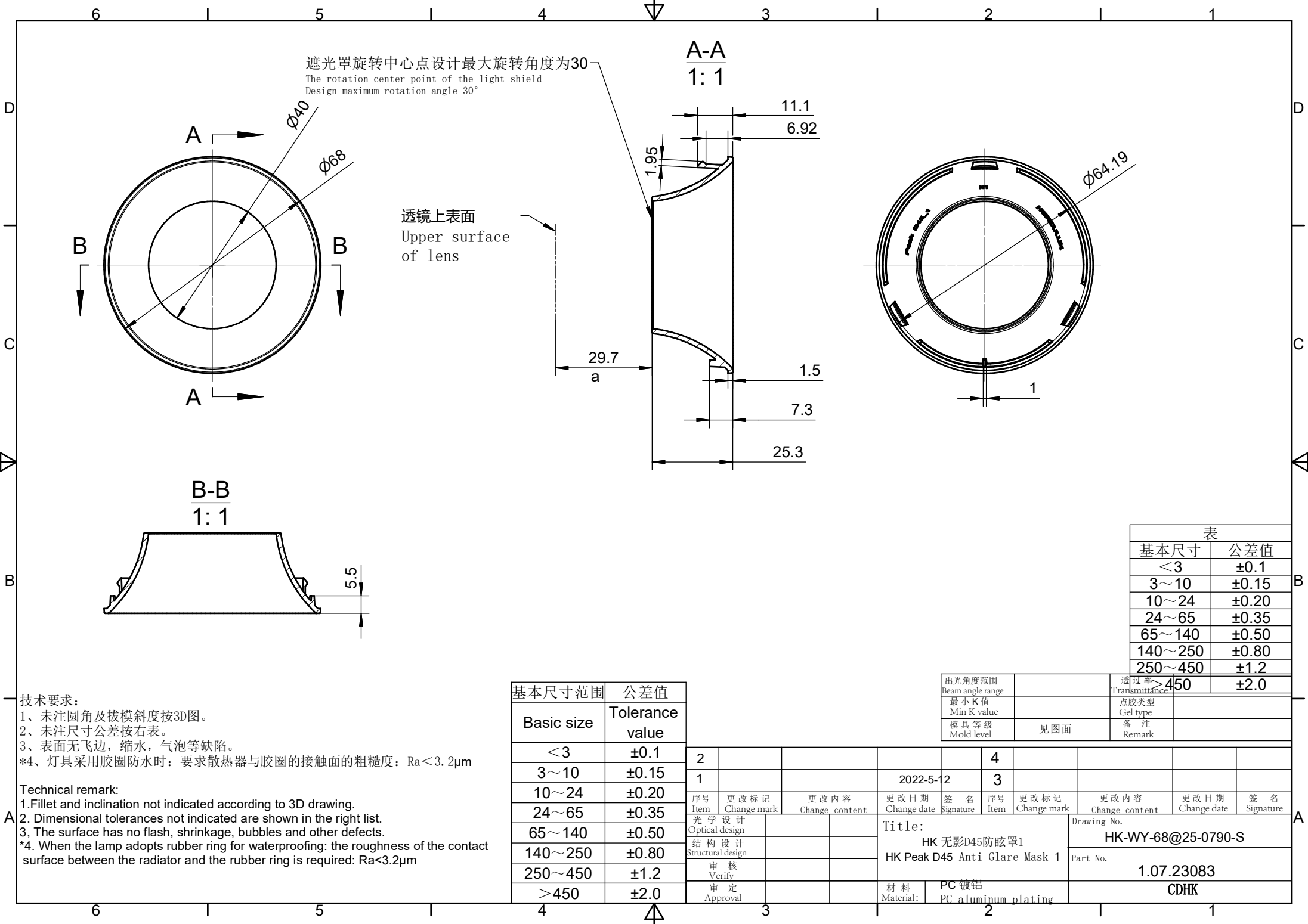




技术要求:
1、未注圆角及拔模斜度按3D图。
2、未注尺寸公差按右表。
3、表面无飞边, 缩水, 气泡等缺陷。
*4、灯具采用胶圈防水时: 要求散热器与胶圈的接触面的粗糙度: Ra<3.2 μ m

Technical remark:
1.Fillet and inclination not indicated according to 3D drawing.
2. Dimensional tolerances not indicated are shown in the right list.
3, The surface has no flash, shrinkage, bubbles and other defects.
*4. When the lamp adopts rubber ring for waterproofing: the roughness of the contact surface between the radiator and the rubber ring is required: Ra<3.2 μ m

基本尺寸范围	公差值
Basic size	Tolerance value
<3	± 0.1
3~10	± 0.15
10~24	± 0.20
24~65	± 0.35
65~140	± 0.50
140~250	± 0.80
250~450	± 1.2
>450	± 2.0

表	
基本尺寸	公差值
<3	± 0.1
3~10	± 0.15
10~24	± 0.20
24~65	± 0.35
65~140	± 0.50
140~250	± 0.80
250~450	± 1.2
>450	± 2.0

出光角度范围 Beam angle range		透过率 Transmittance	>450	
最小K值 Min K value		点胶类型 Gel type		
模具等级 Mold level	见图面	备注 Remark		
2		4		
1		3		
序号 Item	更改标记 Change mark	更改内容 Change content	更改日期 Change date	签 名 Signature
光学设计 Optical design			2022-5-12	
结构设计 Structural design				
审 核 Verify				
审 定 Approval				
Title:		Drawing No.		
HK 无影D45防眩罩1		HK-WY-68@25-0790-S		
HK Peak D45 Anti Glare Mask 1		Part No.		
		1.07.23083		
材料 Material:		CDHK		
PC 镀铝 PC aluminum plating				