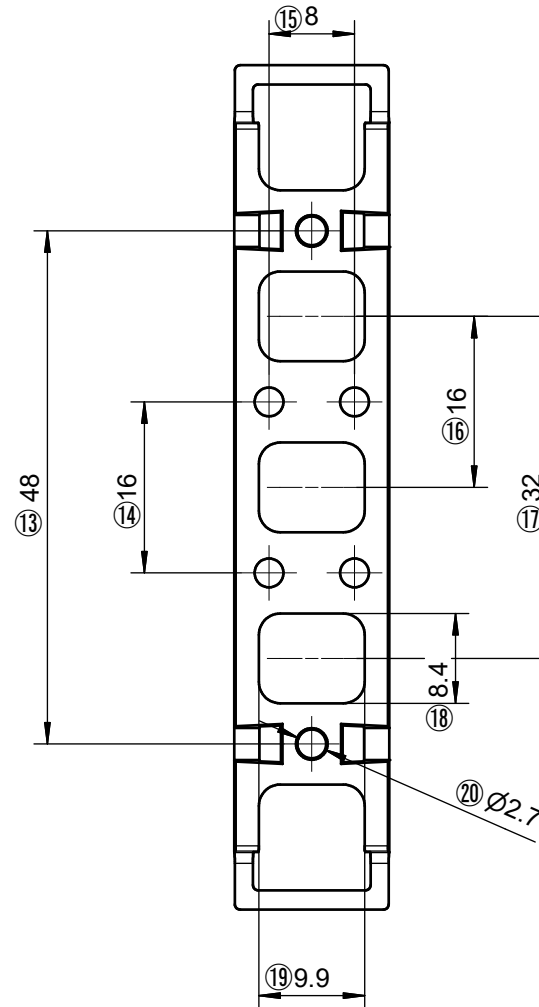
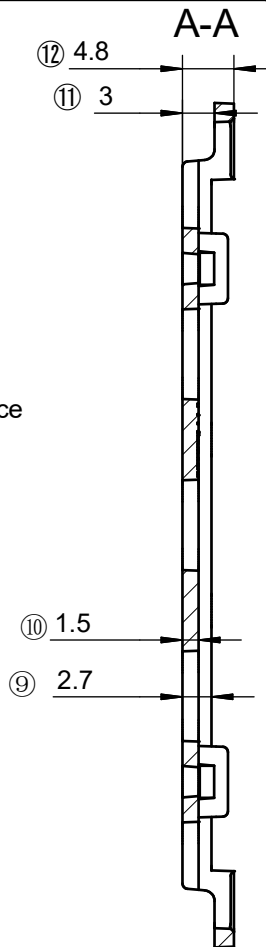
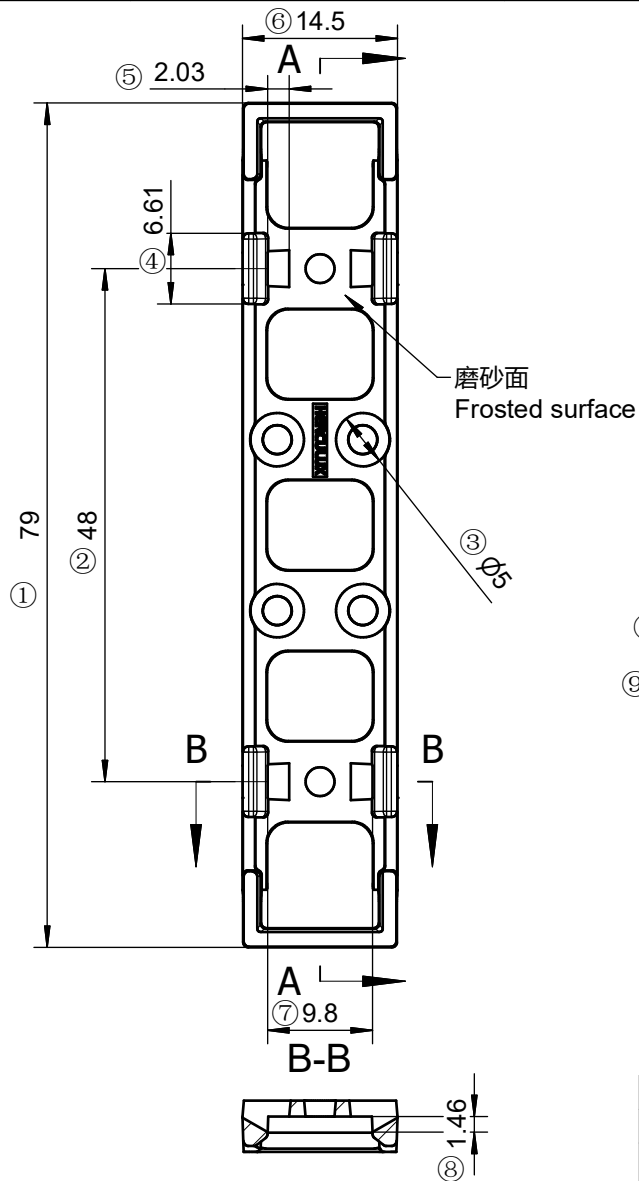




- 技术要求:
- 1、未注圆角及拔模斜度按3D图。
  - 2、未注尺寸公差按右表。
  - 3、表面无飞边，缩水，气泡等缺陷。
  - \*4、灯具采用胶圈防水时：要求散热器与胶圈的接触面的粗糙度：Ra<3.2μm

Technical remark:

- 1.Fillet and inclination not indicated according to 3D drawing.
2. Dimensional tolerances not indicated are shown in the right list.
- 3, The surface has no flash, shrinkage, bubbles and other defects.
- \*4. When the lamp adopts rubber ring for waterproofing: the roughness of the contact surface between the radiator and the rubber ring is required: Ra<3.2μm

| 表 List     |                 |
|------------|-----------------|
| 基本尺寸范围     | 公差值             |
| Basic size | Tolerance value |
| <3         | ±0.1            |
| 3~10       | ±0.15           |
| 10~24      | ±0.20           |
| 24~65      | ±0.35           |
| 65~140     | ±0.50           |
| 140~250    | ±0.80           |
| 250~450    | ±1.2            |
| >450       | ±2.0            |

|                   |             |                |                      |           |             |             |                       |             |           |  |
|-------------------|-------------|----------------|----------------------|-----------|-------------|-------------|-----------------------|-------------|-----------|--|
| 2                 |             |                |                      |           | 4           |             |                       |             |           |  |
| 1                 |             |                |                      |           | 3           |             |                       |             |           |  |
| 序号                | 更改标记        | 更改内容           | 更改日期                 | 签名        | 序号          | 更改标记        | 更改内容                  | 更改日期        | 签名        |  |
| Item              | Change mark | Change content | Change date          | Signature | Item        | Change mark | Change content        | Change date | Signature |  |
| 光学设计              |             |                |                      |           |             |             |                       |             |           |  |
| Optical design    |             |                |                      |           |             |             |                       |             |           |  |
| 结构设计              |             |                |                      |           |             |             |                       |             |           |  |
| Structural design |             |                |                      |           |             |             |                       |             |           |  |
| 审核                |             |                |                      |           |             |             |                       |             |           |  |
| Verify            |             |                |                      |           |             |             |                       |             |           |  |
| 审定                |             |                |                      |           |             |             |                       |             |           |  |
| Approval          |             |                |                      |           |             |             |                       |             |           |  |
| 材料                |             | PC 白色 (white)  | Title:               |           | Drawing No. |             | HK-YH XK-79@05-1203-S |             |           |  |
| Material:         |             |                | HK 萤火-星空-15-5合1线性灯支架 |           | Part No.    |             | 1.07.43943-S          |             |           |  |
|                   |             |                | bracket              |           |             |             | CDHK                  |             |           |  |