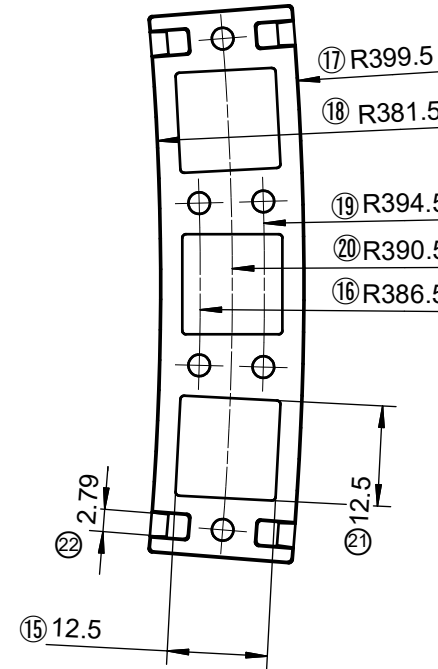
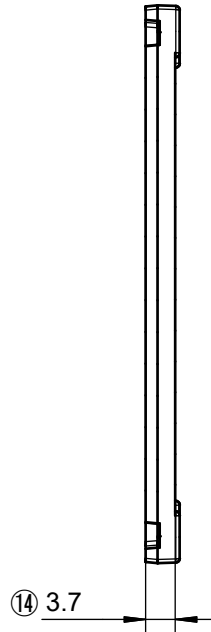
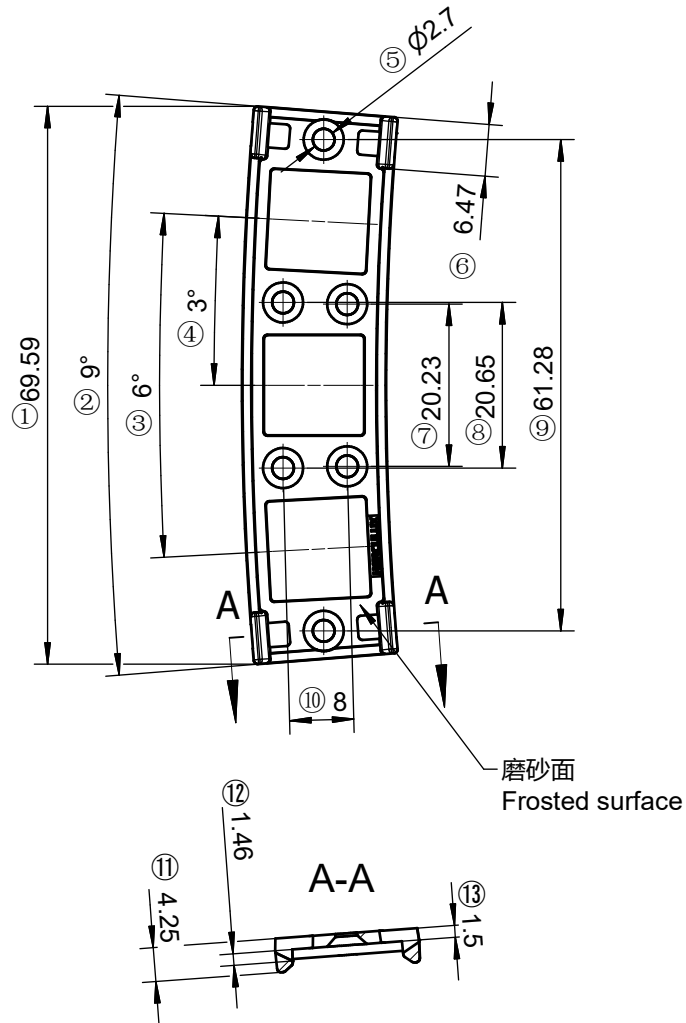




- 技术要求:
- 1、未注圆角及拔模斜度按3D图。
 - 2、未注尺寸公差按右表。
 - 3、表面无飞边，缩水，气泡等缺陷。
 - *4、灯具采用胶圈防水时：要求散热器与胶圈的接触面的粗糙度：Ra<3.2μm

Technical remark:

- 1.Fillet and inclination not indicated according to 3D drawing.
2. Dimensional tolerances not indicated are shown in the right list.
- 3, The surface has no flash, shrinkage, bubbles and other defects.
- *4. When the lamp adopts rubber ring for waterproofing: the roughness of the contact surface between the radiator and the rubber ring is required: Ra<3.2μm

基本尺寸范围	公差值
Basic size	Tolerance value
<3	±0.1
3~10	±0.15
10~24	±0.20
24~65	±0.35
65~140	±0.50
140~250	±0.80
250~450	±1.2
>450	±2.0

出光角度范围		透过率	
Beam angle range		Transmittance	
最小K值		点胶类型	
Min K value		Gel type	
模具等级	见图面	备注	
Mold level		Remark	

2					4				
1					3				
序号	更改标记	更改内容	更改日期	签名	序号	更改标记	更改内容	更改日期	签名
Item	Change mark	Change content	Change date	Signature	Item	Change mark	Change content	Change date	Signature
光学设计					Title: HK 萤火-星空-19-5合1-R400弧形线性灯支架 HK Firefly-Starry-19-5in1-R400 arc Linear lamp bracket				
结构设计									
审核					Drawing No. HK-YH XK-70@04-1350-S				
Verify									
审定					Part No. 1.07.44180-S				
Approval									
材料					CDHK				
Material:									