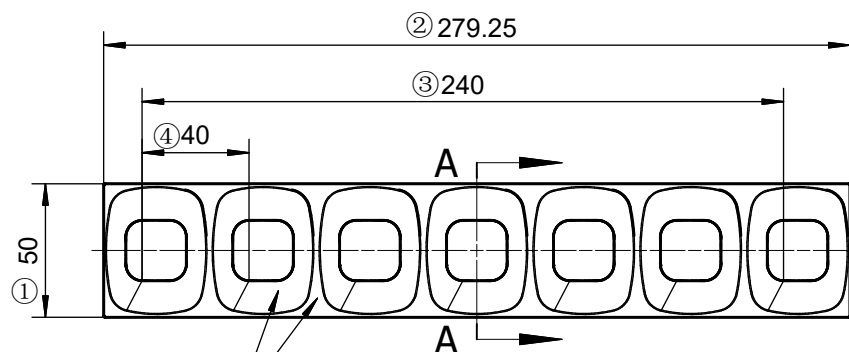
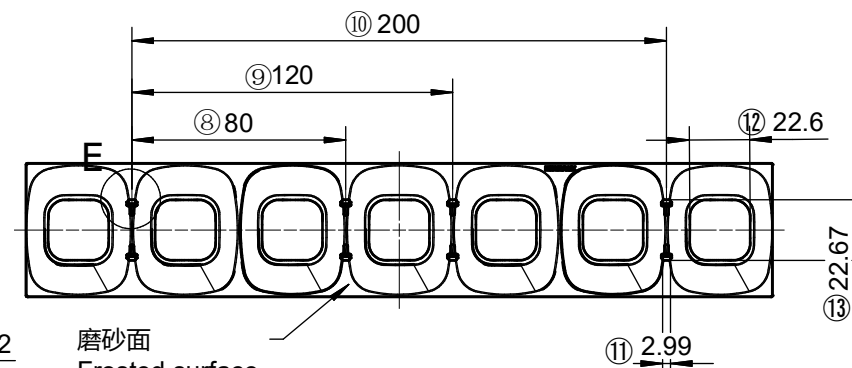
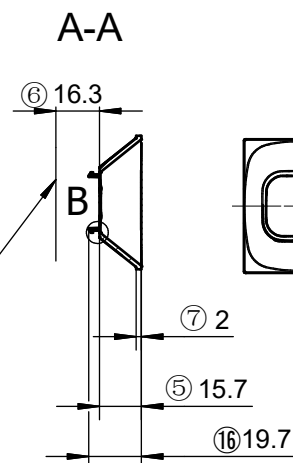




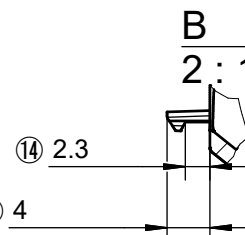
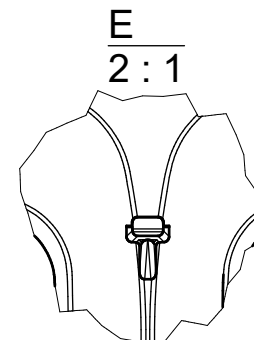
磨砂面
Frosted surface

LED基板上表面
on the surface of
LED substrate



磨砂面
Frosted surface

E
2:1



B
2:1

- 技术要求:
- 1、未注圆角及拔模斜度按3D图。
 - 2、未注尺寸公差按右表。
 - 3、表面无飞边，缩水，气泡等缺陷。
 - *4、灯具采用胶圈防水时：要求散热器与胶圈的接触面的粗糙度：Ra<3.2μm

- Technical remark:
- 1.Fillet and inclination not indicated according to 3D drawing.
 2. Dimensional tolerances not indicated are shown in the right list.
 - 3, The surface has no flash, shrinkage, bubbles and other defects.
 - *4. When the lamp adopts rubber ring for waterproofing: the roughness of the contact surface between the radiator and the rubber ring is required: Ra<3.2μm

基本尺寸范围	公差值
Basic size	Tolerance value
<3	±0.1
3~10	±0.15
10~24	±0.20
24~65	±0.35
65~140	±0.50
140~250	±0.80
250~450	±1.2
>450	±2.0

出光角度范围		透过率	
Beam angle range		Transmittance	
最小K值		点胶类型	
Min K value		Gel type	
模具等级	见图面	备注	
Mold level	See drawing	Remark	

2					4				
1					3				
序号	更改标记	更改内容	更改日期	签名	序号	更改标记	更改内容	更改日期	签名
Item	Change mark	Change content	Change date	Signature	Item	Change mark	Change content	Change date	Signature
光学设计					Title:				Drawing No.
Optical design					HK 萤火-星空-50G-7合1-线性灯格栅				HK-YHXX-279@20-1346-O
结构设计					HK Firefly-Starry-50G-7in1-Linear lamp grille				Part No.
Structural design									1.07.44175
审核					材料				CDHK
Verify					PC 白色				
审定					PC white				
Approval									