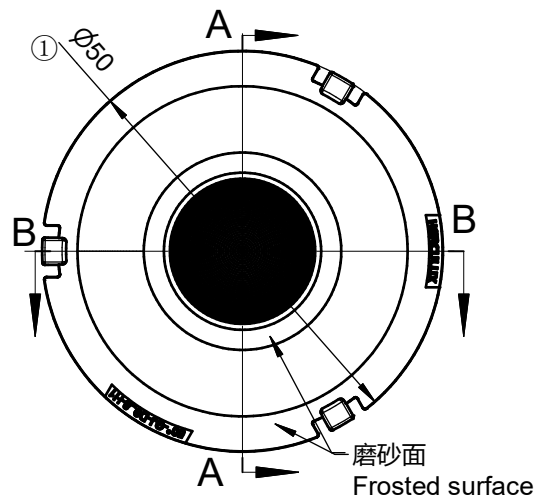
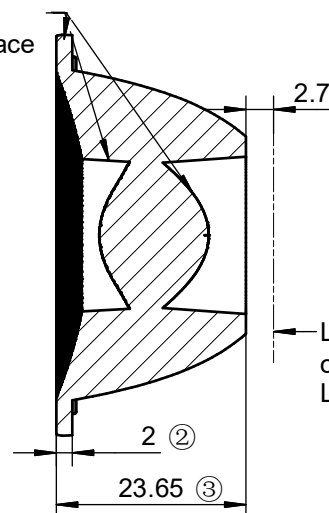


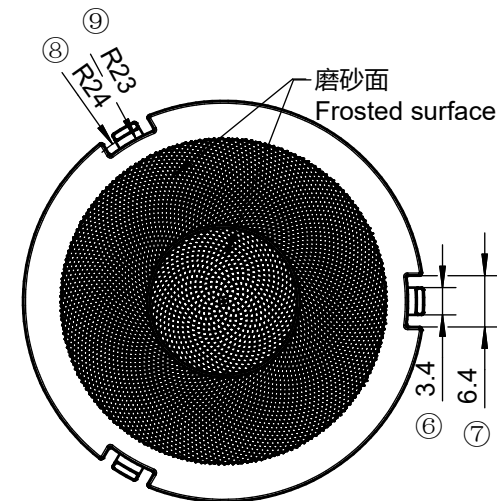


磨砂面
Frosted surface

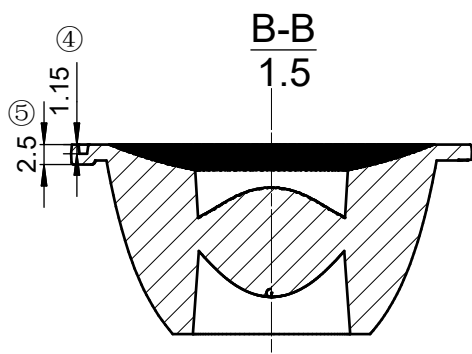
A-A



LED基板上表面
on the surface of
LED substrate



磨砂面
Frosted surface



B-B
1.5

技术要求:

1、未注圆角及拔模斜度按3D图。

2、未注尺寸公差按右表。

3、表面无飞边，缩水，气泡等缺陷。

*4、灯具采用胶圈防水时：要求散热器与胶圈的接触面的粗糙度：Ra<3.2μm

Technical remark:

1.Fillet and inclination not indicated according to 3D drawing.

2. Dimensional tolerances not indicated are shown in the right list.

3. The surface has no flash, shrinkage, bubbles and other defects.

*4. When the lamp adopts rubber ring for waterproofing: the roughness of the contact surface between the radiator and the rubber ring is required: Ra<3.2μm

基本尺寸	公差值
Basic size	Tolerance value
<3	±0.1
3~10	±0.15
10~24	±0.20
24~65	±0.35
65~140	±0.50
140~250	±0.80
250~450	±1.2
>450	±2.0

2						4					
1						3					
序号 Item	更改标记 Change mark	更改内容 Change content	更改日期 Change date	签 名 Signature	序号 Item	更改标记 Change mark	更改内容 Change content	更改日期 Change date	签 名 Signature	Title:	
光学设计 Optical design										HK 50@24-50度透镜D9.8_GJ	
结构设计 Structural design										HK 50@24-50 Degree lens D9.8_GJ	
审核 Verify										材料 Material:	
审定 Approval										硅胶 silica gel	
										Drawing No.	
										HK-50@24-50-D9.8-21-1g-1_GJ	
										Part No.	
										1.01.44344	
										CDHK	