

6 5 4 3 2 1

D

D

C

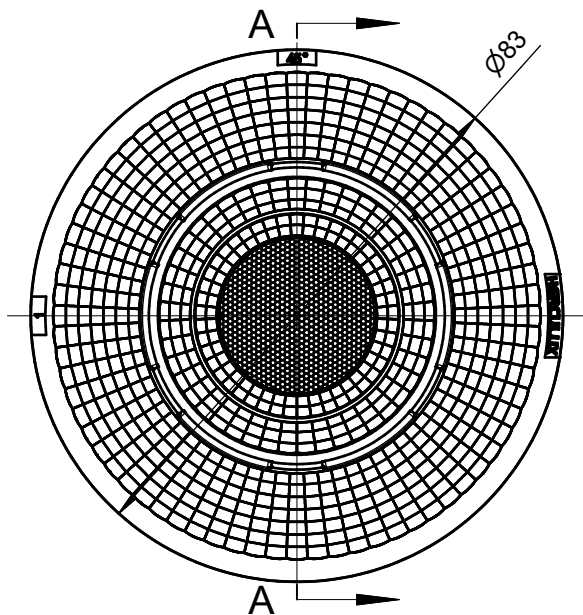
C

B

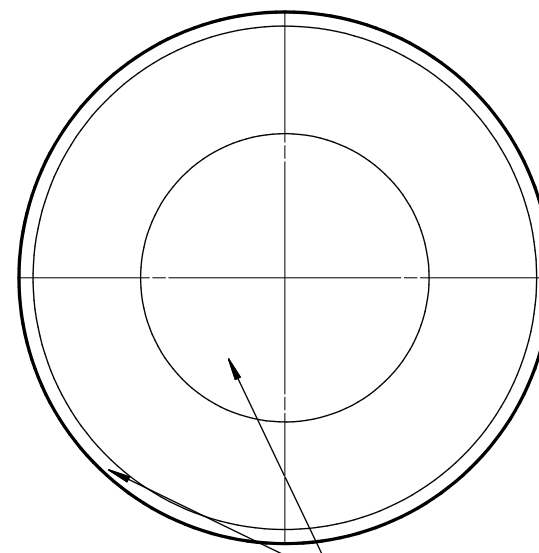
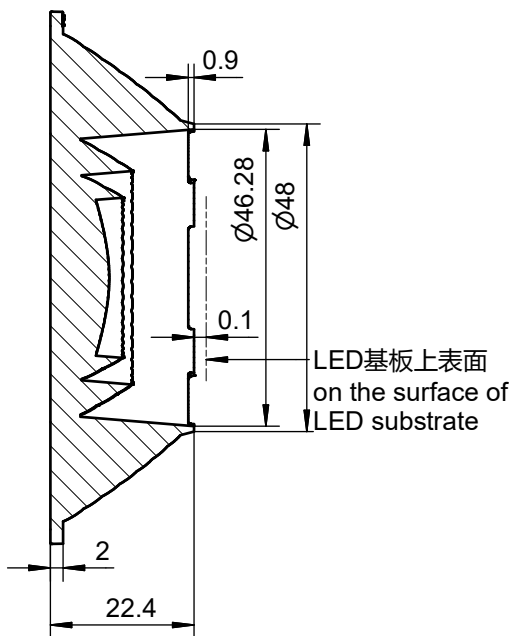
B

A

A



A-A



磨砂面
Frosted surface

技术要求:
1、未注圆角及拔模斜度按3D图。
2、未注尺寸公差按右表。
3、表面无飞边, 缩水, 气泡等缺陷。
*4、灯具采用胶圈防水时: 要求散热器与胶圈的接触面的粗糙度: $Ra < 3.2\mu m$

Technical remark:
1.Fillet and inclination not indicated according to 3D drawing.
2. Dimensional tolerances not indicated are shown in the right list.
3, The surface has no flash, shrinkage, bubbles and other defects.
*4. When the lamp adopts rubber ring for waterproofing: the roughness of the contact surface between the radiator and the rubber ring is required: $Ra < 3.2\mu m$

基本尺寸	公差值
Basic size	Tolerance value
<3	± 0.1
3~10	± 0.15
10~24	± 0.20
24~65	± 0.35
65~140	± 0.50
140~250	± 0.80
250~450	± 1.2
>450	± 2.0

2					4					
1					3					
序号 Item	更改标记 Change mark	更改内容 Change content	更改日期 Change date	签 名 Signature	序号 Item	更改标记 Change mark	更改内容 Change content	更改日期 Change date	签 名 Signature	
光学设计 Optical design			Title: HK 83@22-45度透镜 HK 83@22-45° lens			Drawing No. HK-83@22-45-D12-20-1g-1 Part No. 1.01.33504				
结构设计 Structural design										
审 核 Verify										
审 定 Approval			材料 Material:	PC	CDHK					

出光角度范围 Beam angle range		透 过 率 Transmittance	
最小 K 值 Min K value		点胶类型 Gel type	
模具等级 Mold level	见 图 面	备 注 Remark	

6 5 4 3 2 1