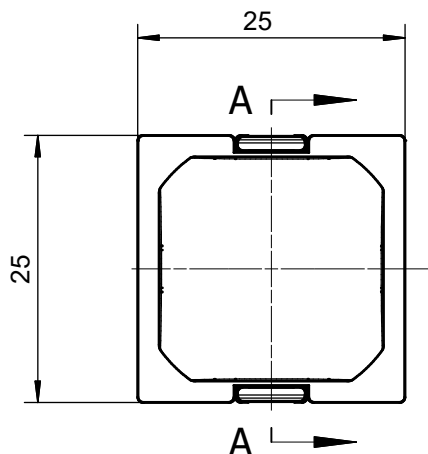
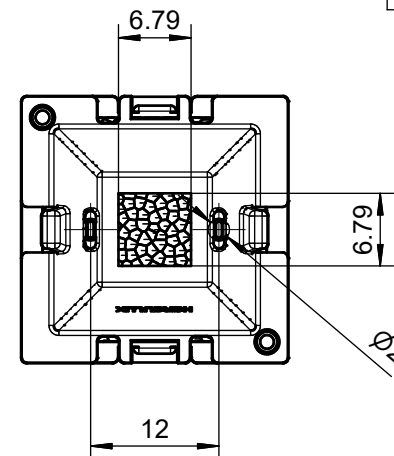
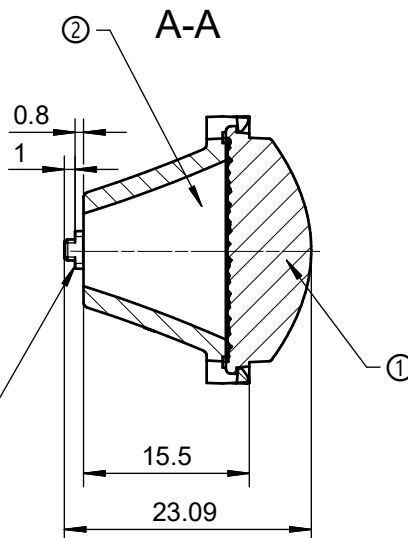
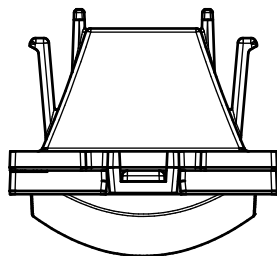




LED基板上表面
Top surface of LED substrate



技术要求:

- 1、未注圆角及拔模斜度按3D图。
- 2、未注尺寸公差按右表。
- 3、表面无飞边，缩水，气泡等缺陷。

*4、灯具采用胶圈防水时：要求散热器与胶圈的接触面的粗糙度：Ra<3.2μm

Technical remark:

- 1.Fillet and inclination not indicated according to 3D drawing.
2. Dimensional tolerances not indicated are shown in the right list.
- 3, The surface has no flash, shrinkage, bubbles and other defects.
- *4. When the lamp adopts rubber ring for waterproofing: the roughness of the contact surface between the radiator and the rubber ring is required: Ra<3.2μm

基本尺寸范围	公差值
Basic size	Tolerance value
<3	±0.1
3~10	±0.15
10~24	±0.20
24~65	±0.35
65~140	±0.50
140~250	±0.80
250~450	±1.2
>450	±2.0

序号 Item	物料 编 码 Part No.	产 品 名 称 Title	产 品 编 号 Drawing No.		材 料 Material:		数 量 quantity		
①	1.01.54442_01	HK 萤火·星空-40G-单颗-60度线性灯透镜_01 HK Firefly·Starry-40G-single-60° Linear lamp lens_01	HK-YHXX-25@09-1511-0		PMMA		1		
②	1.01.54440_02	HK 萤火·星空-40G-单颗-线性灯反光杯_02 HK Firefly·Starry-40G-single-Linear lamp reflector cup_02	HK-YHXX-25@17-1509-0		PC 镀铝 PC aluminizing		1		
③									
			出光角度范围 Beam angle range		透 过 率 Transmittance				
			最小 K 值 Min K value		点胶类型 Gel type				
			模具等级 Mold level		备 注 Remark				
2				4					
1				3					
序号 Item	更改标记 Change mark	更改内容 Change content	更改日期 Change date	签 名 Signature	序号 Item	更改标记 Change mark	更改内容 Change content	更改日期 Change date	签 名 Signature
光学设计 Optical design			Title:			Drawing No.			
结构设计 Structural design			HK 萤火·星空-40G-单颗-60度线性灯光学组件 HK Firefly·Starry-40G-single-60° Linear lamp optical module			HK-YHXX-25@23-60-4X3030-#0-1g-1_ASM			
审 核 Verify						Part No.			
审 定 Verify						1.01.54442-S			
			材 料 Material	组件 component	CDHK				