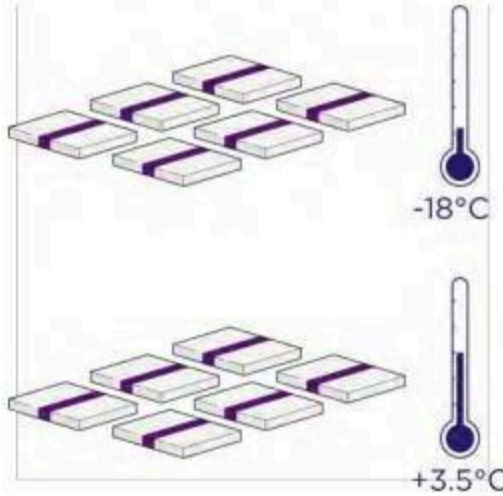


ORCA S 2-8°C Conditioning Guide

FREEZER TO FRIDGE PREPARATION

1. Place the ORCA S Utektile cassettes into a freezer and allow sufficient time for them to completely freeze (suggested minimum time of 24hrs at a warmest temperature of -18°C). Ensure all parts of all cassettes have been cooled such that they are frozen solid throughout. Once suitably frozen the panels can be held in the freezer space until your ORCA S systems are ready to use.A diagram illustrating the conditioning process. The top part shows several Utektile cassettes in a freezer environment, indicated by a thermometer icon and the temperature -18°C. The bottom part shows the same cassettes in a refrigerator environment, indicated by a thermometer icon and the temperature +3.5°C.
2. Take the frozen Utektile cassettes from the freezer space and lay them out in a refrigerated environment set at 3.5°C. Ensure they are well spaced to allow for even airflow. The cassettes require a minimum time of 2 hours in this refrigerated space before they are ready for use. The Utektile cassettes should remain ready for use for a further 8 hours from this time. If the panels are exposed to temperatures above +3.5°C for any time during this refrigerated period restart preparation from 1.
3. The Utektile cassettes define a fixed payload space where temperature control is maintained. Place one cassette in the base of the ORCA S insulation, with the coloured tape running **front to back**. Pack two Utektile cassettes against the front and rear of the ORCA S insulation, with the coloured tape running **horizontally**. Pack two Utektile cassettes against the sides of the ORCA S insulation, with the coloured tape running **vertically**. The payload can now be inserted into the space defined by these 5 cassettes. Place the remaining Utektile cassette on top, with the coloured tape running **front to back**.Three images showing the assembly of the ORCA S system. The first image shows an open cardboard box with its lid removed. The second image shows a cassette being inserted into the insulation. The third image shows the closed box with shipping labels and a 'Place Additional Labels Here' instruction.
4. Close the outer carton lid, and secure the lid with two strips of packing tape following the tape area marked with dotted lines. Your ORCA S is now ready to be shipped.

NOTICE

Do not puncture, scratch or bend the white vacuum insulation panels. This may result in vacuum loss, which will significantly reduce system performance. Each panel should feel rigid, and have a tense surface. If the vacuum has been lost panels will feel soft, flaccid and have a loose fitting surface.

If you believe any panel has been damaged do not use this system and refer to your local SOP or your Intelsius representative for guidance.

For alternative preparation protocols please contact Intelsius