



**SHANDONG WEIDA
HEAVY INDUSTRIES CO.,LTD.**

Add:No.1999 Beixin West Road Tengzhou
Shandong China Postcode:277500
<http://www.weidamc.com> www.weida-mc.com
E-mail:sales@weidamc.com
Sales Corp:
Tel:0632-8026007
Fax:0632-5695479
After-sales services:0632-5695478
EXP.Corp:
Tel:86-632-5696389
Fax:86-632-5695499
Accessories Corp:
Tel:0632-5990255 5990266
Fax:0632-5169788



Wechat public account



Alibaba
International website



Alibaba
domestic website

山东威达重工

SHANDONG WEIDA HEAVY INDUSTRIES CO.,LTD.



CONVENTIONAL MILLING / DRILLING MACHINE

30 强 机床工具

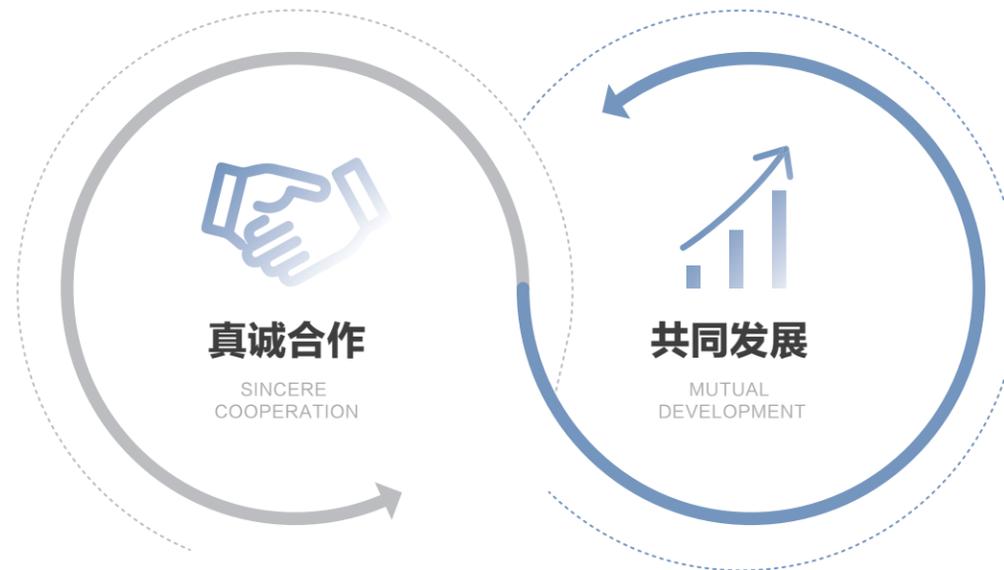
TOP 30 MACHINE TOOL

使命 THE MISSION

CREATE VALUE FOR CUSTOMERS AND DEVELOP WITH THEM

愿景 THE VISION

WE ARE COMMITTED TO BECOMING AN INTERNATIONALLY RESPECTED MACHINE TOOL MANUFACTURER



Company Profile

Situated in the scenic hometown of Mo-tse — Tengzhou city, Shandong Province, Shandong Weida Heavy Industries Co.,Ltd. is a large-scale joint-stock enterprise with the right of Import&Export. It covers an area 500,000 square meters, the building zone is about 350,000 square meters, and the total assets is more than RMB1 billion, there are 365 engineers, the main processing equipment is imported from Germany Waldrich Corburg guide grinder, Heckert, Heller and DMG horizontal machining center, Japan Okuma, New Japan SNK gantry type five-face boring and milling center, 132 sets of testing and debugging equipment. The company has set up a scientific research achievement transformation base in cooperation with Shandong University, cooperated with Huazhong University of Science and Technology in industry-university research, which composed of Technology research and Development Center, Information Data Processing Center, Product Inspection & Testing Center and Metrology room. In 2022, setting up a horizontal CNC machine tool engineering research center in Shandong Province.



Business Fields

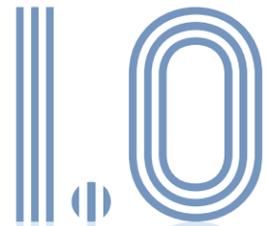
In recent years, through the combination of absorbing advanced technology from abroad, cooperating with scientific research institutes and self-development and design, the main products have developed to 8 series: Automatic production line, Bridge type five-axis gantry machining center series, Gantry type/Vertical/Horizontal machining center series, CNC milling machine series, Horizontal boring and milling machine series, Radial drilling machine series, CNC lathe machine series, Milling/Drilling machine series, altogether more than 90 specifications. With stable capability & reliable quality, the products are widely sold both in home and abroad market, covering more than 70 countries and regions, especially Europe & America market.



Professional Certifications

WEIDA company pursues the quality strategy of creating famous brand and excellent reputation. It has obtained ISO9001:2015 Standard Quality System Certification, ISO14001:2015 Environmental Management System Certification, ISO45001:2018 Occupational Health And Safety Management System Certification from CQC accreditation body; EU "CE" certification; National High-tech Enterprise; Shandong Province "Specialized and Special New" Enterprise; In 2022, we passed the certification of two integration management system.

From 2011 to 2021, we were multiply honored as one of the "Top Ten Export Enterprises in China Machine Tool Industry"; In 2014, the company undertook the Science and Technology Major Special Project of "National High-grade CNC Machine Tools and Basic Manufacturing Equipment" ; The XH2130 CNC Gantry Boring and Milling Center and DMC1300 Gantry Machining Center independently designed and developed by WEIDA won the "National Chunyan Award"; it was awarded as one of the Top 30 Enterprises in China Machine Tool Industry for three consecutive years in 2015, 2016 and 2017.



品质&精度

QUALITY ACCURACY

THE RELENTLESS PURSUIT OF QUALITY AND PRECISION IS THE CHARACTERISTICS OF WEIDA AND ITS STAFF



产品展示目录

PRODUCT CATALOG



05-08

床身式万能铣床

Bed-type milling machine



09-10

升降台铣床

Knee-type milling machine



11-12

摇臂钻床

Radial drilling machine



13-23

铣钻床

Milling / drilling machine



24

炮塔式铣床

Turret milling machine



25

立式钻床

Vertical drilling machine





床身式万能铣床

X716

Bed-type universal milling machine

性能特点 PERFORMANCE

- X716 与韩国南北株式会社合作生产，设计先进，承载能力大，加工范围广，刚性好，稳定性强，立卧铣可简便转换，操作方便，适应于大型工件的精密加工。

※X716 Cooperate with Nambuk Co.,Ltd of South Korea in producing the machine. Advanced design, large load and wide machining range.



卧铣时机头可回转
Swivel head when horizontal milling

主要技术参数	Specifications	Units	X716
工作台尺寸	Table size	mm	2500×575
工作台行程 X、Y、Z	Table travel (X,Y,Z)	mm	1800×600×900
卧铣主轴端面到工作台面最小距离	Min. distance from hor. spindle axis to worktable surface	mm	30
立铣主轴端面至工作台面最小距离	Min. distance from vertical spindle nose to worktable surface	mm	49
立铣主轴中心线至立柱导轨面的距离	Distance from vertical spindle axis to column guideway	mm	110
主轴转速范围 / 级数	Spindle speed range/steps	rpm	40-1200/6
工作台 T 型槽个数 / 宽度 / 间距	Number/Width/Distance of T-slot	mm	3-22-152
主轴锥度	Spindle taper		ISO50
纵横向进给范围	Longitudinal, transverse feed speed range	mm/min	20-2200
快速进给量 (纵、横)	Rapid feed speed (X,Y)	mm/min	3000
Z 向进给范围	Feed speed range	mm/min	12-1320
快速进给量 (垂)	Rapid feed speed (Z)	mm/min	1800
主轴电机功率	Spindle motor power	kW	11
工作台最大承载重量	Max. load of worktable	kg	3000
外形尺寸 (长 × 宽 × 高)	Overall dimension (L×W×H)	mm	4300×3200×3300
整机重量 (约)	Machine weight	kg	10000

床身式万能铣床

X715

Bed-type universal milling machine



性能特点 PERFORMANCE

- X715 与韩国南北株式会社合作生产，设计先进，承载能力大，加工范围广，刚性好，稳定性强，立卧铣可简便转换，操作方便，适应于大型工件的精密加工。

※X715 Cooperate with Nambuk Co.,Ltd of South Korea in producing the machine. Advanced design, large load and wide machining range.



卧铣时机头可回转
Swivel head when horizontal milling

主要技术参数	Specifications	Units	X715
工作台尺寸	Table size	mm	2100×500
工作台行程 X、Y	Table travel (X,Y)	mm	1500×670
Z 向行程	Vertical travel of headstock	mm	0-670
工作台 T 型槽个数 / 宽度 / 间距	Number/Width/Distance of T-slot	mm	4-20-100
工作台最大承重	Max. load of table	kg	2000
X、Y、Z 进给速度	Feed speed range	mm/min	10-900
X、Y、Z 快速移动速度	Rapid feed speed	mm/min	1750
主轴转速范围	Spindle speed range	rpm	35-1345
主轴转速级数	Spindle speed step	级 (steps)	12
主轴中心至立柱导轨面距离	Distance from spindle axis to column guideway	mm	610
主轴电机功率	Spindle motor power	kW	7.5
外形尺寸	Overall dimension	mm	3300×2380×2750
整机重量 (约)	Machine weight	kg	7300

床身式铣床

XA7150

Bed-type milling machine



性能特点 PERFORMANCE

- 使用米汉纳铸铁
- 采用矩形导轨机床刚性高
- 工作台面及导轨超音频淬火
- 机头可旋转 $\pm 30^\circ$
- 机头齿轮传动, 12级变速, 适用于高刚性的强力切削
- MEEHANITE cast-iron construction
- Rectangular guideways y,z with high rigidity
- Hardened and ground table surface
- Headstock swivels $\pm 30^\circ$
- Spindle is driven by gears, 12 steps speed, the machine is applied to heavy cut

主要技术参数	Specifications	Units	XA7150
工作台尺寸	Table size	mm	2000×400
工作台行程 X、Y	Table travel (X,Y)	mm	1500×550
Z向(机头上下)	Vertical travel of headstock	mm	100-650
工作台 T 型槽个数 / 宽度 / 间距	Number/Width/Distance of T-slot	mm	3-18-100
工作台最大承重	Max. load of table	kg	2000
X、Y 向进给速度	Feed speed	mm/min	20-2000
X、Y 快速移动速度	Rapid feed speed	mm/min	3500
主轴转速范围	Spindle speed range	rpm	66-1440
主轴转速级数	Spindle speed step	级 (steps)	12
主轴中心至立柱导轨面距离	Distance from spindle axis to column guideway	mm	550
主轴电机功率	Spindle motor power	Kw	7.5
外形尺寸	Overall dimension	mm	3000×2285×2340
整机重量(约)	Machine weight	Kg	5000

床身式铣床

XA7140

Bed-type milling machine



性能特点 PERFORMANCE

- 使用米汉纳铸铁
- 采用矩形导轨机床刚性高
- 工作台面及导轨超音频淬火
- 机头可旋转 $\pm 30^\circ$
- 进口变频原件及变频技术使主轴调整更方便
- MEEHANITE cast-iron construction
- Rectangular guideways y,z with high rigidity
- Hardened and ground table surface
- Headstock swivels $\pm 30^\circ$
- Infinitely variable speed

主要技术参数	Specifications	Units	XA7140
工作台尺寸	Table size	mm	1400×400
工作台行程	Table travel	mm	1000×400
工作台 T 型槽个数 / 宽度 / 间距	Number/Width/Distance of T-slot	mm	3-18-100
工作台最大承重	Max. load of table	kg	800
主轴中心至立柱导轨面距离	Distance from spindle axis to column guideway	mm	520
主轴端面至工作台距离	Distance from spindle nose to table surface	mm	150-650
主轴锥度	Spindle taper		ISO50
主轴套筒行程	Quill travel	mm	105
主轴转速范围	Spindle speed range (infinitely variable speed)	rpm	18-1800
外形尺寸	Overall dimension	mm	2290×1840×2120
主轴电机功率	Spindle motor power	Kw	7.5
整机重量(约)	Machine weight	Kg	3860

立式升降台铣床

X5032/X5040

Vertical knee-type milling machine



主要技术参数	Specifications	Units	X5040	X5032
工作台尺寸	Table size	mm	1700×400	1320×320
工作台 T 型槽个数 / 宽度 / 间距	Number/Width/Distance of T-slot	mm	3-18-90	3-18-70
工作台最大承重	Max. load of table	kg	800	500
X 向 (工作台纵向) 手动 / 机动	Longitudinal travel (manual/auto)	mm	900/880	700/680
Y 向 (滑座横向) 手动 / 机动	Transverse travel (manual/auto)	mm	315/300	255/240
Z 向 (升降台垂向) 手动 / 机动	Vertical travel (manual/auto)	mm	385/365	370/350
切削进给速度	Cutting feed speed	mm/min	longitudinal/transverse: 23.5-1180,vertical:8-394	longitudinal:23.5-1180, transverse:17-786,vertical:8-394
快速移动速度	Rapid feed speed	mm/min	longitudinal:2300, transverse:2300,vertical:770	longitudinal:2300, transverse:1533,vertical:770
主轴转速范围	Spindle speed range	rpm	30-1500	30-1500
主轴转速级数	Spindle speed step	级 (steps)	18	18
主轴轴向移动距离	Spindle travel	mm	85	70
主轴最大回转角度	Max. swivel angle of spindle		±45°	±45°
主轴端面至工作台距离	Distance between spindle nose and table surface	mm	130-515	60/430
主轴电机功率	Spindle motor power	Kw	11	7.5
外形尺寸	Overall dimension	mm	2560×2130×2298	2294×1770×1960
整机重量 (约)	Machine weight	Kg	4250	2800

卧式升降台铣床

X6132/X6140

Universal knee-type milling machine



主要技术参数	Specifications	Units	X6140	X6132
工作台尺寸	Table size	mm	1700×400	1320×320
工作台 T 型槽个数 / 宽度 / 间距	Number/Width/Distance of T-slot	mm	3-18-90	3-18-70
工作台最大承重	Max. load of table	kg	800	500
X 向 (工作台纵向) 手动 / 机动	Longitudinal travel (manual/auto)	mm	900/880	700/680
Z 向 (滑座横向) 手动 / 机动	Transverse travel (manual/auto)	mm	315/300	255/240
Y 向 (升降台垂向) 手动 / 机动	Vertical travel (manual/auto)	mm	380/360	320/300
切削进给速度	Cutting feed speed	mm/min	longitudinal/transverse: 23.5-1180,vertical:8-394	longitudinal:23.5-1180, transverse:17-786,vertical:8-394
快速移动速度	Rapid feed speed	mm/min	longitudinal:2300, transverse:2300,vertical:770	longitudinal:2300, transverse:1533,vertical:770
主轴转速范围	Spindle speed range	rpm	30-1500	30-1500
主轴转速级数	Spindle speed step	级 (steps)	18	18
主轴中心至工作面距离	Distance between spindle axis and table surface	mm	30-410	30/350
主轴电机功率	Spindle motor power	Kw	11	7.5
外形尺寸	Overall dimension	mm	2560×2130×1800	2294×1770×1665
整机重量 (约)	Machine weight	Kg	3850	2650

摇臂钻床系列

Radial drilling machine



主要技术参数	Specifications	Units	Z3032 × 10/1	Z3040 × 13/2	Z3050 × 16/1	Z3063 × 16/1	Z3063 × 20/1	Z3080 × 25/1
最大钻孔直径	Max. drilling diameter	mm	32	40	50	63	63	80
主轴中心线至立柱母线距离	Distance between spindle axis and column	mm	300-1000	300-1300	350-1600	400-1600	450-2000	500-2500
主轴端面至底座工作面距离	Distance spindle nose and working surface of base	mm	250-1000	300-1120	320-1220	190-1170	400-1600	550-2000
主轴行程	Spindle travel	mm	280	280	315	400	400	450
主轴锥孔(莫氏)	Spindle taper	Morse No.	4 #	4 #	5 #	5 #	5 #	6 #
主轴转速范围	Range of spindle speeds	rpm	32-2500	32-2500	25-2000	20-1600	20-1600	16-1250
主轴转速级数	Number of spindle speeds	step	16	16	16	16	16	16
主轴进给量范围	Range of spindle feeds	mm/r	0.10-1.25	0.10-1.25	0.04-3.20	0.04-3.2	0.04-3.2	0.04-3.20
主轴进给量级数	Number of spindle feeds	step	8	8	16	16	16	16
最大攻丝范围	Max.tapping dia	steel	M24	M27	M36	M36	M42	M48
		Cast iron	M24	M30	M36	M36	M42	M52
最大输出扭矩	Max.output torque	N/M	200	250	500	800	800	1568
摇臂升降距离	Arm hoisting distance	mm	470	540	580	580	800	1000
摇臂升降速度	Arm elevating speed	m/s	0.021	0.021	0.02	0.02	0.018	0.017
工作台尺寸	Table size	mm	550 × 400 × 400	600 × 450 × 450	630 × 500 × 500	630 × 500 × 500	800 × 630 × 500	1000 × 800 × 560
主轴箱水平移动距离	Distance of headstock horizontal movement	mm	700	1000	1250	1200	1600	2000
主轴电机功率	Spindle motor power	Kw	2.2	3	4	5.5	5.5	7.5
整机重量(约)	Machine weight	Kg	1600	2500	3500	3700	7000	11000
外形尺寸	Overall dimension	mm	1760 × 800 × 2300	2100 × 900 × 2490	2500 × 1070 × 2840	2540 × 1070 × 2960	3080 × 1250 × 3400	3730 × 1400 × 4025

万能升降台铣床

XW5032C

Universal knee-type milling machine



性能特点 PERFORMANCE

- 采用矩形导轨稳定性好
- 工作台及导轨经超音频淬火
- 工作台X、Y均为齿轮传动自动进给，Z向为电动升降
- 铣头可 $\pm 35^\circ$ 旋转
- Rectangular table guideways with high stability
- Hardened and ground table surface, guideways
- Automatic feeds on X,Y axes, motorized lifting and lowering of table on Z axis
- Headstock swivels $\pm 35^\circ$

主要技术参数	Specifications	Units	XW5032C
工作台尺寸	Table size	mm	1320×320
工作台行程	Table travel	mm	1000×300 (manual)
工作台 T 型槽个数 / 宽度 / 间距	Number/Width/Distance of T-slot		5-14-63
工作台承重	Max. table load	kg	300
主轴锥度	Spindle taper		ISO50
主轴端面至工作台距离	Distance from spindle nose to table surface	mm	45-445
主轴中心至床身导轨面距离	Distance from spindle axis to vertical guideway	mm	360
主轴转速范围	Spindle speed range	rpm	58-1710
主轴电机功率	Spindle motor power	Kw	4
主轴行程	spindle travel	mm	70
外形尺寸	Overall dimension	mm	2020×1820×1880
整机重量 (约)	Machine weight	Kg	2300

铣钻床

XZ5150

Milling/drilling machine



性能特点 PERFORMANCE

- 工作台采用矩形导轨稳定性好
- 主轴自动进给
- 主轴箱自动升降
- 机头可旋转 $\pm 45^\circ$
- 工作台及导轨经超音频淬火
- Rectangular table guideways with high stability
- Automatic spindle feed
- Motorized lifting and lowering of headstock
- Headstock swivels $\pm 45^\circ$
- Hardened and ground table surface

主要技术参数	Specifications	Units	XZ5150
工作台尺寸	Table size	mm	1220×360
工作台行程	Table travel	mm	600×360
主轴锥度	Spindle taper		ISO40
主轴端面至工作台距离	Distance from spindle nose to table surface	mm	120-620
钻孔最大直径	Max. drilling dia.	mm	50
端铣最大宽度	Max. end milling width	mm	125
立铣最大直径	Max. vertical milling dia.	mm	32
主轴转速范围	Spindle speed range	rpm	94-2256(16)
主轴进给速度	Automatic spindle feed speed	mm/rev	0.1 0.15 0.3
外形尺寸	Overall dimension	mm	1730×1730×2300
主轴电机功率	Spindle motor power	Kw	1.5/2.4
整机重量 (约)	Machine weight	Kg	1750

万能回转头铣床

X6436A

Universal swivel head milling machine

X/Y/Z 伺服传动 ※
X/Y/Z servo motor drive※

万能回转头铣床

X6436

Universal swivel head milling machine

主要技术参数	specifications	X6436A		X6436	
工作台尺寸	Table size	1650X360		1650X360	
工作台行程 (纵向 / 横向 / 垂向) (mm)	Longitudinal/traverse/vertical travel	1300/320/420		1300/300/400	
工作台 T 型槽 (槽数 / 宽度 / 间距) (mm)	T-slot	3/14/95		3/14/95	
工作台承重 (kg)	Max.table load	350		350	
主轴锥度 (mm)	Spindle taper	7:24 ISO50		7:24 ISO507:24 ISO50	
主轴速度	Spindle speed	H:12 Steps 58-1800	V: 12 Steps 60-1750	H:12 Steps 58-1800	V: 12 Steps 60-1750
卧轴中心到工作台面距离	Distance from horizontal axis to table surface	0-420		0-400	
主轴端面至工作台面的距离 (mm)	Distance from vertical spindle nose to table surface	170-590		175-575	
工作台最大回转角度	Table swivel degree	+/-35。		+/-35。	
滑枕行程 (mm)	Ram travel	500		500	
工作台进给速度 (mm/min)	Longitudinal/cross working feed	25-800		22-420(X) 22-393(Y)	
	Vertical working feed	8-267		10-168(Z)	
	Longitudinal/cross rapid feed	1200		1290(X) 1205(Y)	
	Rapid traverse vertical	400		513(Z)	
电动机功率 (kw)	Spindle motor power	4(V) / 5.5(H)		4(H / V)	
	Feed servo motor	1.8, 11.5N.M		/	
外型尺寸 (mm)	Overall size (LXWXH)	2550x2161x2102		2070X2025X2020	
净重 (Kg)	Net weight	2850		2480	

万能回转头铣床

X6432

Universal swivel head milling machine

卧铣时机头可回转
Swivel head when horizontal milling

主要技术参数	Specifications	X6432
工作台尺寸 (mm)	Table size	1320 × 320
工作台行程 (mm)	Table travel	1000 × 300 (manual)
工作台 T 型槽个数 / 宽度 / 间距 (mm)	Number/Width/Distance of T-slot	5-14-63
工作台承重 (kg)	Max. table load	300
主轴锥度	Spindle taper	ISO40
卧轴中心到工作台面距离 (mm)	Distance between spindle axis and table surface	0-400
主轴端面至工作台面的距离 (mm)	Distance between spindle axis and ram surface	200-600
主轴转速范围 (级数) (rpm)	Spindle speed range(steps)	45-1660 (V) 40-1300 (H)
工作台纵向, 横向, 垂向电动进给速度 mm/min	Table power feed speed range in longitudinal	20-360 (X/Y 8steps) ,422 (Z)
滑枕行程 (mm)	Ram travel	360°
主轴电机功率 (Kw)	Spindle motor power	3 (V/H)
外形尺寸 (mm)	Overall dimension (L × W × H)	2020 × 1710 × 1994
整机重量 (Kg) (约)	Machine weight	2100

万能回转头铣床

XQ6226B

Universal swivel head milling machine



主要技术参数	Specifications	XQ6226B	XQ6226A
工作台尺寸 (mm)	Table size	1120×260	1120×260
工作台行程 (mm)	Table travel	600×270	600×270
滑枕行程	Ram travel	60-550	60-550
工作台承重 (Kg)	Max. table load	250	250
主轴锥度	Spindle taper	ISO40	ISO40
主轴端面至工作台距离 (mm)	Distance from spindle nose to table surface	80-480	80-480
端铣最大宽度 (mm)	Max. end milling width	125	125
立铣最大直径 (mm)	Max. vertical milling dia.	25	25
主轴转速范围 (rpm)	Spindle speed range	45-1660	45-1660
回转铣头回转角度	Swivel angle of swivel head	360°	360°
外形尺寸 (mm)	Overall dimension	1655×1500×1730	1655×1500×1730
主轴电机功率 (Kw)	Spindle motor power	2.2	2.2
整机重量 (Kg) (约)	Machine weight	1480	1400

铣钻床

X6336A

Milling/Drilling machine



铣钻床

X6336

Milling/drilling machine



※ X/Y/Z 伺服传动
 ※ 滚珠丝杆 (选配)

※ X/Y/Z servo motor drive
 ※ Ball screw(optional)

主要技术参数	specifications	Units	X6336A	X6336
工作台尺寸	Table size(LXW)	mm	1650X360	1650X360
工作台 T 型槽个数 / 宽度 / 间距	Number/Width/Distance of T-slot	mm	3-14-95	3-14-95
工作台承重	Max.table load	kg	300	300
工作台行程	Table travel	mm	1300/320/420	1300/300/420
主轴锥度	Spindle taper		ISO40(V)/ISO50(H)	ISO40(V)/ISO50(H)
主轴转数	Spindle speed	rpm	70-3600(V)/58-1800(H)	70-3600/10 Steps(V)/ 58-1800/12 Steps(H)
主轴套筒行程	Quill travel	mm	150	150
主电机功率	Motor power	Kw	3.7/5.5(V/H)	3.7(V)/4.0(H)
伺服电机扭矩	Servo motor	N/M	15	/
外形尺寸	Overall size	MM	2070X1930X2250	1890x1920x2330
净重	Net weight	Kg	2800	2200

万能升降台铣床

XW6032B

Universal knee-type milling machine



升降台铣床

XW6136

Knee-type milling machine



性能特点 PERFORMANCE

- 采用矩形导轨稳定性好
- 工作台及导轨经超音频淬火
- Rectangular table guideways with high stability
- Hardened and ground table surface

主要技术参数	Specifications	Units	XW6032B	XW6136
工作台尺寸	Table size	mm	1320×320	1650×360
工作台行程	Table travel	mm	1000×300 (manual)	1300×300
工作台 T 型槽个数 / 宽度 / 间距	Number/Width/Distance of T-slot	mm	5-14-63	3-14-95
主轴锥度	Spindle taper		ISO50(h)/ISO40(v)	ISO50(h)/ISO40(v)
主轴中心至工作台面距离	Distance from spindle axis to table surface	mm	0-400	0-400
主轴端面至工作台面距离	Distance between spindle axis and boom	mm	175	175
主轴转速范围	Spindle speed range	rpm	58-1800/12 steps	58-1800/12 steps
主轴电机功率	Spindle motor power	Kw	4	4
外形尺寸	Overall dimension	mm	2070×2020×1850	2100×2550×2100
整机重量 (约)	Machine weight	Kg	2200	2300

铣钻床

X6332Z

Milling/drilling machine



铣钻床

X6328B

Milling/drilling machine



主要技术参数	Specifications	X6328B	X6332Z
工作台尺寸 (mm)	Table size	1120×260	1320×320
工作台行程 (mm)	Table travel	600×260×300	1000×300
工作台 T 型槽个数 / 宽度 / 间距	Number/Width/Distance of T-slot	3-14-63	5-14-63
工作台承重 (kg)	Max. table load	250	300
主轴端面至工作台距离 (mm)	Distance between spindle nose and table surface	100-400	120-520
主轴中心至立柱表面距离 (mm)	Distance between spindle axis and column surface	50-550	200-780
主轴行程 (mm)	Spindle travel	127	120
主轴孔锥度 (立 / 卧) (mm)	Spindle taper(V/H)	ISO40	ISO40
主轴转速范围 (rpm)	Spindle speed range	65-4510 (V) / 38-1310 (H)	90-2000(V)38-1310(H)
主轴电机功率 (Kw)	Spindle motor power	2.2	2.2
外形尺寸 (mm)	Overall dimension	1710×1480×2100	1710×1720×2330
整机重量 (Kg) (约)	Machine weight	1350	2000

铣钻床

XZ6350ZS

Milling/drilling machine

铣钻床

XZ6326B

Milling/drilling machine

新式操作面板为选配 New panel is optional



主要技术参数	Specifications	XZ6326B	XZ6350ZS
工作台尺寸 (mm)	Table size	1120 × 260	1270 × 320
工作台行程 (mm)	Table travel	600 × 270	730 × 270
工作台承重 (kg)	Max. table load	200	300
钻孔最大直径 (mm)	Max. drilling dia.	φ 30 cast iron (manual) φ 20 steel (manual)	φ 50 cast iron (manual) φ 35 steel (manual)
主轴端面至工作台距离 (mm)	Distance between spindle nose and table surface	120-460	120-500
主轴行程 (mm)	Spindle travel	120	120
端铣最大宽度 (mm)	Max. end milling width	125	125
主轴转速范围 (rpm)	Spindle speed range	67-2010(V)/40-1300(H)	90-2000(V)/60-1350(H)
主轴电机功率 (Kw)	Spindle motor power	1.5/2.2/2.2	2.2
外形尺寸 (mm)	Overall dimension	1580 × 1450 × 2150	1680 × 1640 × 2200
整机重量 (Kg) (约)	Machine weight	1350	1650

铣钻床

XZ6350ZB

Milling/drilling machine

铣钻床

XZ6350B

Milling/drilling machine

铣钻床

XZ6350G

Milling/drilling machine



新式操作面板为选配 New panel is optional

主要技术参数	Specifications	XZ6350ZB	XZ6350G	XZ6350B
工作台尺寸 (mm)	Table size	1120 × 260	1120 × 260	1120 × 260
工作台行程 (mm)	Table travel	600 × 270	600 × 300	600 × 270
工作台最大承重	Max. drilling load	200kg	200kg	200kg
钻孔最大直径 (mm)	Max. drilling dia.	φ 30 cast iron (manual) φ 20 steel (manual)	φ 30 cast iron (manual) φ 20 steel (manual)	φ 30 cast iron (manual) φ 20 steel (manual)
主轴端面至工作台距离 (mm)	Distance between spindle nose and table surface	100-400	100-400	100-400
主轴行程 (mm)	Spindle travel	120	120	120
立铣最大直径 (rpm)	Max. vertical milling dia.	25	25	25
端铣最大宽度 (mm)	Max. end milling width		100	100
主轴转速范围 (rpm)	Spindle speed range	90-2000(V)/40-1300(H)	115-1750(V)/40-1300(H)	115-1750(V)/40-1300(H)
主轴电机功率 (Kw)	Spindle motor power	2.2	0.85/1.5(V)/2.2(H)	0.85/1.5(V)/2.2(H)
外形尺寸 (mm)	Overall dimension	1520 × 1290 × 2150	1580 × 1330 × 2250	1655 × 1450 × 2150
整机重量 (Kg) (约)	Machine weight	1400	1350	1500

铣钻床

XZ7550CW

Milling/drilling machine

铣钻床

XZ50C

Milling/drilling machine

新式操作面板为选配 New panel is optional

自动进给器为特殊附件
gearbox is optional

主要技术参数	Specifications	XZ7550CW	XZ50C
工作台尺寸 (mm)	Table size	800 × 240	800 × 240
工作台行程 (mm)	Table travel	400 × 200	400 × 215
钻孔最大直径 (mm)	Max. drilling dia.	30	30
主轴端面至工作台距离 (mm)	Distance between spindle nose and table surface	70-420	50-410
立铣最大直径 (mm)	Max. vertical milling dia.	25	25
主轴行程 (mm)	Spindle travel	120	120
端铣最大宽度 (mm)	Max. end milling width	100	100
主轴转速范围 (rpm)	Spindle speed range	115-1750	115-1750
主轴电机功率 (Kw)	Spindle motor power	0.85/1.5(V)1.5(H)	0.85/1.5
外形尺寸 (mm)	Overall dimension	1290 × 1140 × 2100	1270 × 950 × 1800
整机重量 (Kg)	Machine weight	800	500

炮塔式铣床

X6325D

Turret milling machine

炮塔式铣床

X6325C

Turret milling machine



主要技术参数	Specifications	X6325D	X6325C
工作台尺寸 (mm)	Table size	254 × 1270 254 × 1370	254 × 1270 254 × 1370
工作台纵向行程 (mm)	Longitudinal travel	850 950	850 950
工作台横向行程 (mm)	Transverse travel	420	420
工作台垂向行程 (mm)	Vertical travel	420	420
主轴转速范围 (rpm)	Spindle speed range	标准 (standard) 16steps 65-4500 特殊选配 (optional): 无段变速 (infinite variable) 62-4200	标准 (standard) 16steps 65-4500 特殊选配 (optional): 无段变速 (infinite variable) 62-4200
主轴行程 (mm)	Spindle travel	127	127
主轴进给速度	Automatic spindle feeds	0.04/0.08/0.15	0.04/0.08/0.15
主轴端面至工作台距离 (mm)	Distance spindle end to table surface	0-445	0-405
主轴中心线至立柱距离 (mm)	Distance from spindle axis to column	140-609	140-609
主轴锥度	Spindle taper	标准 (standard) : R8, 特殊选配 (optional): ISO30/ISO40	标准 (standard) : ISO40
主轴电机功率 (Kw)	Spindle motor power	2.25	3.75
铣头左右回转	Head swivel	90°	90°
铣头前后回转	Head tilting	40°	固定式 FIXED
整机重量 (Kg)	Machine weight	1550	1590

立式钻床系列

Vertical drilling machine series



主要技术参数	Specifications	Units	Z5035A	Z5040A	Z5050A
最大钻孔直径	Max. drilling dia.	mm	35	40	50
最大攻丝直径	Max. tapping dia.	mm	M24	M30	M32
主轴中心线至立柱母线距离	Distance between spindle axis and column	mm	330	360	360
主轴端面至工作台面的最大距离	Max. distance between spindle nose and table	mm	610	600	600
主轴最大行程	Max. spindle travel	mm	150	180	180
主轴变速范围	Spindle speed range	rpm	70-2600(12 steps)	42-2050(12 steps)	42-1865(12 steps)
工作台有效工作面积	Table effective working size	mm	374×374	370×500	500×370
主轴电机功率	Spindle motor power	Kw	1.5/2.2	2.2/2.8	2.2/2.8
外形尺寸	Overall dimension	mm	700×1150×2200	700×1150×2200	700×1150×2200
整机重量	Machine weight	Kg	539/621	640/750	745/860



FW11160A 万能分度头
Dividing head



TSL250 立卧回转工作台
Horizontal/vertical rotary table



QM16160 精密平口钳
Precision machine vice



万能平口钳
Universal machine vice



立式插头
Slotting head



万能铣头
Universal milling head



A & T-300 气动拉刀
Air power drawbar



卧式回转工作台
Horizontal rotary table