



建筑-
Construction
Design
Materials



建筑与装饰新材料 Construction and Decoration Materials Extrusion Line Series



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Large Diameter HDPE Solid Wall Pipe Extrusion Line

大口径HDPE实壁管挤出生产线



性能和优点：挤出主机为JWS-H系列高效率、大产量的单螺杆挤出机。特殊的螺杆料筒结构设计，在较低的熔体温度下能够保证理想的熔体均匀度。专为大口径管材挤出设计的螺旋分配结构模头，配有模内抽气的管道内冷系统，配合专用的低熔垂PE100原料，能生产超厚壁、超大口径实壁管。两段式液压开合移动真空定型箱和独立控制的多履带牵引机、无屑切割机，由电脑集中控制协调各个机组，自动化程度高，连续生产稳定。可选配钢丝绳牵引装置，使大口径管的每次初始开机启动操作更为方便。

Performance & Advantages: Extruder is JWS-H series High efficiency, high output single screw extruder. The special screw barrel structure design ensures ideal melt uniformity at lower solution temperatures. Designed for large-diameter pipe extrusion, the spiral distribution structure mold is equipped with an in-mold suction pipe internal cooling system. Combined with a special low-sag material, it can produce ultra-thick-walled, large-diameter pipes. Hydraulic opening and closing two-stage vacuum tank, computerized centralized control and coordination of multiple crawler tractors, chipless cutter and all units, a high degree of automation. The optional wire rope tractor can make the initial operation of the large-caliber tube more convenient.



主要技术参数 Main Technical Parameters

生产线型号	生产管材规格	挤出机型号	主电机功率	生产挤出量
Model	Pipe Spec (mm)	Extruder	Main Power(kw)	Output (kg/h)
JWG-800	400-800	JWS 90/42	315	1100-1200
JWG-1000	450-1000	JWS 120/38	355	1200-1400
JWG-1200	630-1200	JWS 120 /38	400	1500-1600
JWG-1600	800-1600	JWS 90/42+ JWS90/42	315*2	2000-2200
JWG-3000	2000-3000	JWS 120/38+JWS120/38	400*2	2600-2800

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

High-speed Energy-Saving Polyolefin Pipe Extrusion Line

聚烯烃类高速节能型实壁管生产线



性能和优点：我公司新研发推出的节能高速生产线，适用于聚烯烃类管材的高速挤出。节能35%，生产效率增加1倍。38-40D的长径比特殊设计的螺杆结构和喂料槽机筒，使得熔体挤出量和塑化效果都大幅度提高。采用高扭矩、高强度齿轮箱，设备运行稳定。挤出模头、定径套都采用先进的设计结构，配合PLC变频控制的真空冷却箱，伺服驱动的多履带牵引机、高速无屑切割机，再加上精准的管材米重控制系统，生产线运作高度可靠、节能高效、噪音小，是当前高性能管材挤出设备的典范。

Performance & Advantages: Our company's latest research and development of energy-saving high-speed production line, suitable for high-speed polyolefin pipe extrusion. 35% energy saving and 1x increase in production efficiency. Specifically designed 38-40 L/D screw structure and the feeding slot barrel make the melt extrusion and plasticizing effects greatly improved. High-torque, high-strength gearboxes ensure stable operation of the equipment. Extrusion molds and sizing sleeves adopt the most advanced design structure. The PLC variable frequency control vacuum tank, servo-driven multi-track tractor, and high-speed chipless cutter are equipped with a meter weight control system. The pipe extrusion weight is more accurate.



主要技术参数 Main Technical Parameters

生产线型号	生产管材规格	挤出机型号	主电机功率	生产挤出量
Model	Pipe Spec (mm)	Extruder	Main Power(kw)	Output (kg/h)
JWG63	Φ16-Φ63	JWS 60/40	90	400
JWG110	Φ20-Φ110	JWS 60/40	110	450
JWG160	Φ50-Φ160	JWS75/38	132	500
JWG250	Φ75-Φ250	JWS75/38	132	550
JWG315	Φ110-Φ315	JWS 75/38	160	650
JWG450	Φ160-Φ450	JWS90/38	250	950
JWG630	Φ315-Φ630	JWS90/38	280	1050

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

Multi-layer HDPE Solid Wall Pipe Co-extrusion Line

多层HDPE实壁管共挤生产线



性能和优点：根据用户的特殊需求，我们可以提供2层/3层/5层以及多层的实壁管生产线。多台挤出主机可统一同步调速，可以选配多吨重控制系统，由主操控台PLC集中控制，实现每一台主机的精准定量挤出。按不同层数和每层厚度比例设计的多层螺旋模具，模腔流道分布合理，确保管材分层厚度均匀，每一层的塑化效果更好。

Performance & Advantages: According to the special needs of users, we can provide 2-layer / 3-layer / 5-layer and multilayer solid wall pipe line. Multiple extruders can be synchronized, and multiple meter weight control system can be selected. can be centralize controlled in a main PLC to achieve precise and quantitative extrusion of each extruder. According to the multi-layer spiral mold designed with different layers and thickness ratios, the distribution of mold cavity flow channels is reasonable to ensure that the tube layer thickness is uniform and the plasticization effect of each layer is better.



主要技术参数 Main Technical Parameters

生产线型号	生产管材规格	挤出机型号	主电机功率	生产挤出量
Model	Pipe Spec (mm)	Extruder	Main Power(kw)	Output (kg/h)
JWPEG-63	Φ16-63	JWS65/33+45/25	55+15	170-220
JWPEG-110	Φ20-110	JWS65/33+45/33	75+22	250-300
JWPEG-160	Φ50-160	JWS60/40+45/33	90+22	400-500
JWPEG-250	Φ75-250	JWS60/40+45/33	110+22	450-510
JWPEG-315	Φ110-315	JWS75/38+45/33	132+30	550-610
JWPEG-450	Φ160-450	JWS75/38+65/33	160+55	740-810
JWPEG-630	Φ315-630	JWS90/38+65/33	250+75	1200-1240

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

Small-diameter PE/PPR/PE-RT/PA Single-pipe, Dual-pipe High-speed Extrusion Line

小口径PE/PPR/PE-RT/PA单管、双管高速挤出生产线



性能和优点：该生产线挤出主机螺杆采用BM高效型，产量高、速度快、塑化好。挤出稳定，能保证管材的壁厚控制在精准公差范围之内，同时也能够减少原料浪费。小管挤出专用模具，水膜式高速定径套，配备集成带刻度流量调节阀。小管成型快，速度高。伺服控制高速双皮带式牵引机，配套高速无屑切割机或者高速收卷机，适应高速生产运行。

Performance & Advantages: The main screw adopts BM high-efficiency type, and the output is fast and plasticized well. The wall thickness of pipe products is precisely controlled and very less waste of raw materials. Tubular extrusion special mold, water film high-speed sizing sleeve, equipped with integrated flow control valve with scale. Servo-controlled high-speed double-belt haul off unit, supporting high-speed chipless cutter and winder, adapt to high-speed production operation.



主要技术参数 Main Technical Parameters

生产线型号	生产管材规格	挤出机型号	主电机功率	生产挤出量
Type	Pipe Spec (mm)	Extruder	Main Power(kw)	Output (kg/h)
PE/PERT 75	Φ20 ~ Φ75	JWS-H 60/40	110	380 ~ 420
		JWS 65/33	90	350 ~ 400
PPR 75	Φ20 ~ Φ75	JWS-H 60/40	75	200 ~ 240
		JWS 65/33	110	300 ~ 340
PE/PERT 32	Φ16 ~ Φ32	JWS-H 60/40	90	280 ~ 320
		JWS 65/33	75	160 ~ 195
		JWS-H 60/40	110	380 ~ 420
		JWS 65/33	90	350 ~ 400

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

HDPE And Silicon Micro Duct Pipe Extrusion Line

通讯用硅芯管材生产线



性能和优点：硅芯管基材原材料为高密度聚乙烯，管内壁为摩擦系数最低的硅胶质固体润滑层。耐腐蚀，内壁光滑，吹气穿线缆方便，工程造价低。根据使用需求将不同数量和颜色的小管由外部护套管集中在一起。制品应用于高速公路，铁路等的光电缆通信网络系统。
该生产线可实现多条基管同时高速放卷，快速均匀包覆挤出外层护套管。同步的牵引、切断和成品收卷均采用电脑集中控制，生产速度快，效率高。

Performance & Advantages: The raw material of the silicon core tube substrate is high-density polyethylene, the inner layer used a lowest friction coefficient silica gel solid lubricant. It is corrosion resistance, smooth inner wall, convenient gas blowing cable transmission, and low construction cost. According to the needs, different sizes and colors of small tubes are concentrated by external casing. The products are applied to optical cable communication network system for freeway, railway and so on.
The production line can realize multiple base pipes at the same time, high speed unwinding, and quickly and evenly cover the outer casing. Synchronous traction, cut-off and finished product coiling are controlled by computer, with high production speed and efficiency.



主要技术参数 Main Technical Parameters

机型	芯管规格	最大线速度
Model	Duct pipe(mm)	Maxim production speed(m/min)
JWS65/33 + JWS45/33	7-20	120
JWS75/38+JWS65/33	110-250	6

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

RTP Reinforced Pipe Extrusion Line

连续性缠绕增强热塑性塑料管道生产线

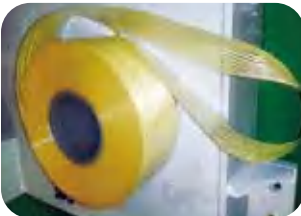


性能与优点：增强热塑性塑料管(RTP)管主要分为三层结构：聚合物内衬层，增强层和外护套层。增强层采用芳纶纤维，聚酯纤维等，内外层和中间层相互独立。依据不同种类的增强材料，RTP管可以分为下面几类

There are several kinds of RTP pipe based on different kinds of reinforced materialPerformance and Advantage: Reinforced thermoplastic pipe (RTP) is divided into three main layers: a polymer liner, a reinforcement layer and an outer sheath layer. The reinforcement layer is made of aramid fiber, polyester fiber, etc. The inner and outer layers and the middle layer are independent of each other.

聚酯纤维带增强RTP管

Polyester tape reinforced RTP pipe



芳纶(尼龙)纤维带增强RTP管

Aramid (nylon) fiber tape reinforced RTP pipe



玻璃纤维带增强RTP管

Glass fiber tape reinforced RTP pipe



钢丝绳覆塑带增强RTP管

steel wire rope covered with plastic tape reinforced rtp pipe



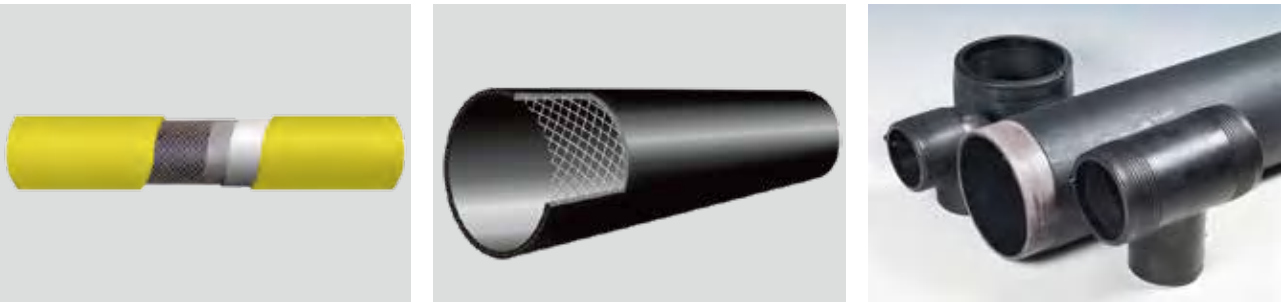
主要技术参数 Main Technical Parameters

生产线型号 Type	管材规格 Model(mm)	配套挤出机 Extruder	最大挤出量 Output(kg/h)	总装机功率 Power(kw)
JWG-RTP-160	63-160	JWS60/40	120-300	160
JWG-RTP-250	75-250	JWS75/38	300-500	210
JWG-RTP-315	110-315	JWS75/38	400-600	238

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

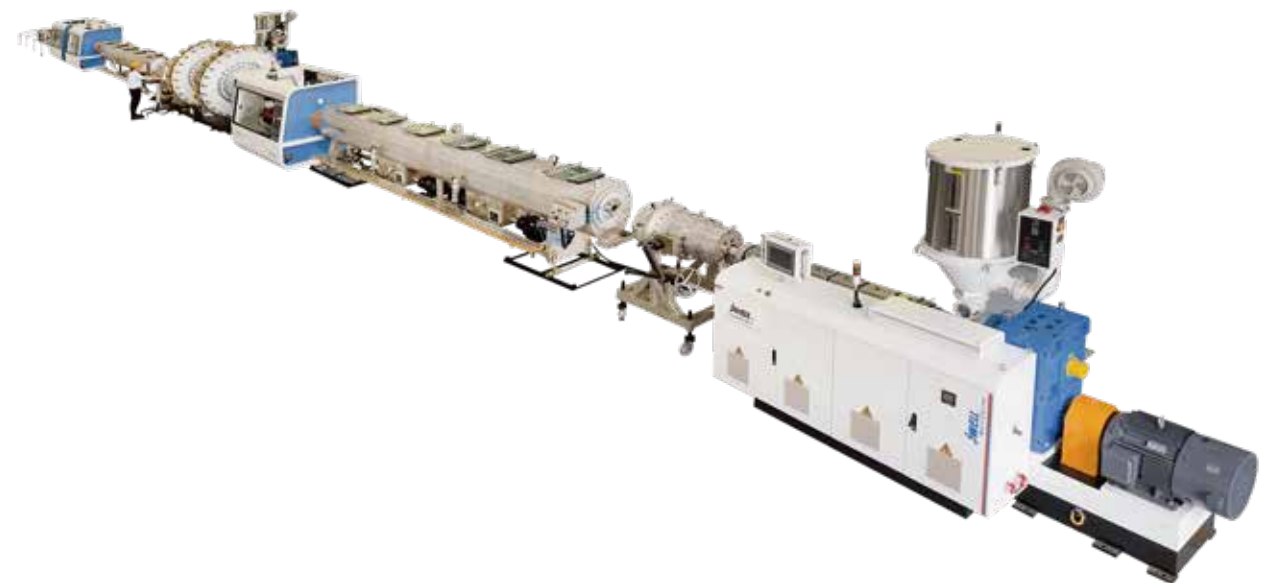
Steel Wire Reinforced Composite Pipe Production Line

钢丝网骨架增强塑料复合管材生产线



苏州金纬机械全新推出高速钢丝网骨架增强塑料复合管材生产线，具有高效、高速、节能等特点，生产线速度比传统钢丝网骨架复合管生产线提高近30%；生产线也可生产符合国标的给水、燃气用纯聚乙烯管材，及与管材配套的直通管件，降低了整个项目工程的成本。钢丝网骨架增强塑料复合管材直径范围为50mm-1000mm，用料省，比同规格同压力等级的纯PE管成本低30-40%，管材工作压力高(≥3.0MPa)。

Suzhou JWELL Machinery has developed a new high-speed steel wire reinforced composite pipe production line, which is characterized by high efficiency, high speed, and energy saving. The production line speed is nearly 30% faster than traditional lines; The same line could also produce pure polyethylene pipes for water supply and gas that meet national standards, as well as straight pipe fittings that match the pipes, reducing the cost of the entire project. The pipe diameter is 50mm-1000mm, which saves materials and reduces the cost by 30-40% compared to pure PE pipes of the same specification and pressure grade. The working pressure of the pipes is high (≥ 3.0MPa).



主要技术参数 Main Technical Parameters

机型	生产管材规格 (mm)	稳定生产速度 (m/ h)	实际耗电(kw)
Model	Pipe diameter(mm)	Line speed(m/h)	Kw/h
GS/PE-160G	Φ50-Φ160	140 (Φ50)	250
GS/PE-315G	Φ75-Φ315	140 (Φ75)	250
GS/PE-630	Φ315-Φ630	40 (Φ315)	450
GS/PE-800	Φ560-Φ800	12 (Φ630)	550
GS/PE-1000	Φ710-Φ1000	10.8 (Φ710)	700

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

ABS/PE Core Pipe Extrusion Line

ABS/PE 卷芯管生产线



冲击强度好，可以在-20℃~+70℃的温度下使用，稳定性好，遇水冷却快，可快速定型具有耐油性，抗内压强度高，坚实而有韧性。
抗撞击能力强，同等规格厚度的制品承受外力撞击时,其材质不破裂,大约是PVC管的5倍以上。质量轻，同等规格厚度的制品，重量约为PVC的80%。
无毒无污染，不含金属稳定剂，不会有重金属渗出污染。
耐腐蚀性、耐酸性、耐碱性、耐磨性，起输送腐蚀性介质，适用于水处理及环保系统。

Good impact strength,Can be used at -20℃ ~ +70℃. Good stability, Fast water cooling, fast shaping and oil resistance. High internal compressive strength, Strong and resilient.
Strong impact resistance, the same thickness of products under external impact, the material does not break, about 5 times more than PVC pipe. Light weight, The same thickness of the product, the weight is about 80% of PVC.
Non-toxic and pollution-free. No metal stabilizer, no heavy metal seepage pollution.
Corrosion resistance, Acid and alkaline resistance, Wear resistance, Transport corrosive media, suitable for water treatment and environmental protection systems.



主要技术参数 Main Technical Parameters

机型	管材内径规格	挤出量
Model	Pipe I.D(mm)	Output(kg/h)
JWS90/38	75-153	120-150
JWS120/38	144-370	350-450

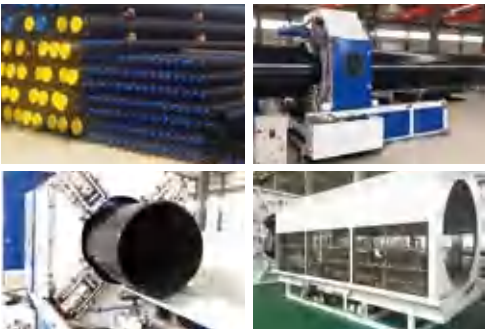
备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

PE Insulation Pipe Extrusion Line

保温管生产线

性能与优点：PE保温管也叫PE外护管，夹克管，套袖管。直埋聚氨酯保温管是由HDPE保温管作为外保护层，中间填充聚氨酯硬质泡沫塑作为保温材料层，内层为钢管。聚氨酯直埋保温管具有良好的机械性能和绝热性能，通常情况下可耐高温120—180℃，适用于各种冷、热水高低温管道的保温工程。

保温管生产线设计有特殊的PE保温管模具，挤出压力稳定，薄壁管厚度均匀。挤出速度快，相比传统吹气式产量大幅度提高，表面更加光亮，操作自动化程度高。



Performance and Advantage: PE insulation pipe is also called PE outer protection pipe, jacket pipe, sleeve pipe. The direct buried polyurethane insulation pipe is made of HDPE insulation pipe as the outer protective layer, the middle filled polyurethane rigid foam is used as the insulation material layer, and the inner layer is steel pipe. Polyurethane direct buried insulation pipe has good mechanical properties and thermal insulation performance. Under normal circumstances, it can withstand high temperature of 120-180 °C, and is suitable for various cold and hot water high and low temperature pipeline insulation projects. The insulation pipe production line is designed with a special PE insulation pipe mold, the extrusion pressure is stable, and the thickness of the thin-walled pipe is uniform. The extrusion speed is fast, the output of the blown type is greatly improved, the surface is brighter, and the operation automation is high.



主要技术参数 Main Technical Parameters

型号 Type	挤出主机 Extruder	生产保温管规格 Pipe spec(mm)
JWGB630	JWS75/38或JWS90/33	Φ200-Φ630
JWGB1000	JWS90/38或JWS90/33	Φ315-Φ960
JWGB1400	JWS120/38或JWS120/33	Φ760-Φ1380
JWGB1700	JWS120/38或JWS150/33	Φ1054-Φ1680
JWGB2000	JWS120/38或JWS-150/33	Φ1054-Φ1960

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

Continuous Type Heat Insulation Pipe Line

喷涂缠绕预制直埋保温管生产线



- 设备特点 Features
- ◎整条线钢管可在线除锈。
 - ◎整体喷涂均匀降低了保温层的吸水率。
 - ◎可调节片材的壁厚节省制品成本，实现了连续生产提高生产效率。
 - ◎缠绕方式生产提高了外护管的力学性能。
 - ◎提高了保温层闭孔率，减少保温层导热系数，减少能耗。
- ◎The whole line of steel pipes can be derusted online.
- ◎The overall spraying uniformly reduces the water absorption rate of the insulation layer.
- ◎The wall thickness of the adjustable sheet can save the cost of the product, and realize the continuous production and improve the production efficiency.
- ◎The production of winding method improves the mechanical properties of the outer protective tube.
- ◎Improve the closed cell rate of the insulation layer, reduce the thermal conductivity of the insulation layer, and reduce energy consumption.



主要技术参数 Main Technical Parameters

机型	管径范围 mm	挤出机型号	最大产量 KG/h
Model	Pipe range	Extruder model	Max.capacity
JWG-CRBW1620	300-1680	JWS120/38+JWS120/38	1000-2000

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

PVC-UH/UPVC/CPVC Pipe Extrusion Line

PVC-UH/UPVC/CPVC管材挤出生产线



性能和优点：针对管材制品不同直径、不同壁厚产量的需求，有多种规格型号的PVC专用双螺杆挤出主机可供选择。特殊设计的螺杆结构，塑化均匀，产量高。PVC挤出模头采用优质合金钢制造，内部流道经过镀铬高抛光处理，耐磨耐腐蚀；配合专用的定径套，制品生产速度快，管材表面质量好。

Performance & Advantages: A variety of specifications and models of PVC twin-screw extruder can produce pipes of different diameters and different wall thicknesses. Specially designed screw structure with uniform plasticization and high output. Extrusion molds made of high quality alloy steel, internal flow channel chrome plating, polishing treatment, wear and corrosion resistance; with a dedicated high-speed sizing sleeve, pipe surface quality is good.



主要技术参数 Main Technical Parameters

生产线型号 Type	生产管材规格 Pipe Spec(mm)	挤出机型号 Extruder	主电机功率 Main Power(kw)	生产挤出量 Output(kg/h)
JWG-PVC63	Φ16-Φ63	SJZ65/132	37	250~300
JWG-PVC110	Φ20-Φ110	SJZ65/132	37	250~300
JWG-PVC160	Φ50-Φ160	SJZ65/132	37	250~300
JWG-PVC250	Φ75-Φ250	SJZ80/156	55	450~550
JWG-PVC400	Φ200-Φ400	SJZ80/156	75	550~650
JWG-PVC500	Φ250-Φ500	SJZ92/188	110	700~800
JWG-PVC630	Φ315-Φ630	SJZ92/188	110	700~800
JWG-PVC800	Φ400-Φ800	SJZ110/220 or SJP135/31	160	1100~1200
JWG-PVC1000	Φ630-Φ1000	SJZ110/220 or SJP135/31	160	1100~1200
JWG-PVC1200	Φ800-Φ1200	SJZ110/220 or SJP135/31	160	1100~1200

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

Three-layer PVC Solid Wall Pipe Co-extrusion Line

三层PVC实壁管共挤生产线



性能和优点：使用2台以上的SJZ系列锥双主机实施共挤生产三层PVC管。管材夹心层为高钙PVC或者PVC发泡原料。主机均采用超耐磨合金螺杆机筒；双螺杆喂料机喂料均匀，粉料不架桥。优化设计的PVC三层模具，流道经过镀铬高抛光处理，耐磨耐腐蚀；配合专用的定径套，生产速度快，管材质量好。切割机采用旋转夹紧装置，适应不同管径，免去频繁更换夹具的麻烦。配备新式可调浮动倒角机构，可根据管径大小及壁厚调节倒角大小，切断、倒角一步成型。密闭式吸尘装置，吸屑效果更好。

Performance & Advantages: Use two or more SJZ series conical twin screw extruder to implement co-extruded three-layer PVC pipe. The sandwich layer of the pipe is high-calcium PVC or PVC foam raw material. The extruder uses super wear-resistant alloy screw barrel; the twin-screw feeds evenly and the powder doesn't bridge. Optimized design of PVC three-layer mold, the internal flow channel is chrome-plated and highly polished, wear and corrosion resistant; with special sizing sleeve, the pipe product has high speed and good surface. Cutting machine adopts rotating clamping device to adapt to different pipe diameters, eliminating the trouble of frequent replacement of fixtures. Equipped with a new type of adjustable floating chamfering mechanism, the size of chamfer can be adjusted according to the pipe diameter and wall thickness, cutting and chamfering can be performed in one step. Closed suction device, better chip suction effect.



主要技术参数 Main Technical Parameters

生产线型号 Type	生产管材规格 Pipe spec (mm)	挤出机型号 Extruder	主电机功率 Main Power(kw)	生产挤出量 Output (kg/h)
JWG-PVC250 Three-layer	Φ75 ~ Φ250	SJZ65/132+55/110	37+22	300~400
JWG-PVC450 Three-layer	Φ200 ~ Φ450	SJZ80/156+65/132	55+37	400~600
JWG-PVC630 Three-layer	Φ315 ~ Φ630	SJZ92/188+65/132	110+37	740~900

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

PVC dual pipe/Four Pipe Extrusion Line

PVC 双出/四出管材生产线



性能和优点：对应管径和产量的不同要求，有SJZ80和SJZ65两种型号的专用双螺杆挤出机可供选择；双管模具均匀分配出料量，管材挤出速度快塑化好。
高效率的双真空冷却箱 可以单独控制，生产过程中调节操作方便。
无尘切割机，双工位独立控制，速度快，切割长度准确。气动旋转夹紧，免更换夹块。可选带倒角装置。

Performance & Advantages: Corresponding to the different requirements of pipe diameter and output, there are two types of SJZ80 and SJZ65 special twin-screw extruders optional; the dual pipe die evenly distributes the material output, and the pipe extrusion speed is quickly plasticized.
High-efficiency double-vacuum cooling box can be controlled separately, and the adjustment operation is convenient in the production process.
Dustless cutting machine, double station independent control, fast speed, accurate cutting length. Pneumatically rotating clamps eliminates the need to change clamps. With chamfering device optional.



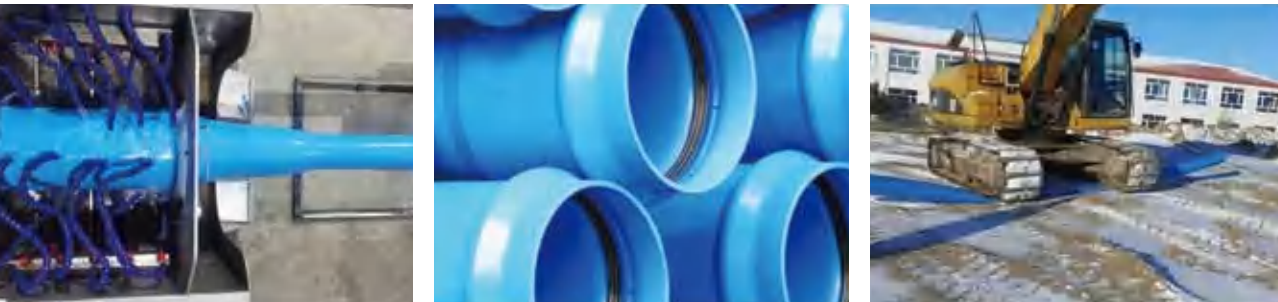
主要技术参数 Main Technical Parameters

生产线型号	生产管材规格	挤出机型号	主电机功率	生产挤出量
Type	Pipe spec (mm)	Extruder	Main Power(kw)	Output (kg/h)
JWG-PVC63 (双管 Two strand)	Φ16 ~ 63	SJZ65/132	37	250 ~ 300
JWG-PVC110 (双管 Two strand)	Φ50 ~ 110	SJZ80/156	55	350 ~ 450
JWG-PVC200 (双管 Two strand)	Φ50 ~ 200	SJZ92/188	110	700 ~ 800
JWG-PVC32 (四管 Four strand)	Φ16-32	SJZ65/132	37	250 ~ 300
JWG-PVC32-H (四管 Four strand)	Φ16-32	SJZ65/132	37	250 ~ 300

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

PVC-O Pipe Extrusion Line

PVC-O管道生产线



双轴聚向聚氯乙烯(PVC-O)管材是通过特殊的取向加工工艺制造的管材，这一加工工艺是把采用挤出方法生产的PVC-U管材进行轴向拉伸和径向拉伸，使管材中的PVC长链分子在双轴向规整排列，获得高强度、高韧性、高抗冲、抗疲劳的新型PVC管材，性能远优于普通PVC-U管材。研究开发PVC-O管材，可以大大节约原材料资源，降低成本，提高产品性能，具有明显的经济效益和社会效益。

Biaxially oriented polyvinyl chloride (PVC-O) pipes are manufactured through a special orientation processing process, which involves axial and radial stretching of PVC-U pipes produced by extrusion. The PVC long chain molecules in the pipes are arranged in a regular manner in the biaxial direction, resulting in a new type of PVC pipe with high strength, high toughness, high impact resistance, and fatigue resistance. Its performance is far superior to ordinary PVC-U pipes. The research and development of PVC-O pipes can greatly save raw material resources, reduce costs, improve product performance, and have significant economic and social benefits.



主要技术参数 Main Technical Parameters

口径范围	挤出机型号	主机电机功率	实际产量	生产方式
Caliber range (mm)	Extruder model	Main motor power (KW)	Output (KG/H)	Production method
Φ90-250	SJP78-33	45	300	一步法 One-step process
Φ110-315	SJP93-37	79	450	一步法 One-step process
Φ160-400	SJP93-37	79	500	一步法 One-step process
Φ315-630	SJP114-37	118	800	一步法/两步法 One/two-step process
Φ450-800	SJP114-37	118	900	两步法 Two-step process
Φ630-1000	SJP135-37	173	1200	两步法 Two-step process
Φ800-1200	SJP135-37	173	1450	两步法 Two-step process

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

Medical Tube Production Line

医疗管生产线

该系列设备由单螺杆挤出主机、挤出模具、真空成型冷却水槽、小皮带牵引、伺服切断机组成，客户可根据需求选配输送机，设备和产品接触面铺设不锈钢面SUS304或可根据客户需求定制。

设备采用材料：医用级聚氯乙烯(PVC)：医用级聚氨酯(TPU)；等其他材料。

医疗管类型：中心静脉导管，医用PVC软管，多腔管，输液管，透析管等。

外径：1.5mm~20mm

外径尺寸公差：±0.01mm, ±0.02mm, ±0.05mm

壁厚：0.1mm~3.0mm



This series of equipment consists of single screw extruder, extrusion die, vacuum calibrated cooling tank, belt type haul-off unit and servo cutter. Equipment and product contact surface can be made of stainless steel (SUS316) or custom designed to match customer's requirements.

Applicable materials: PVC, TPU and other materials for medical application.

Type of medical tube: central venous catheter, medical PVC hose, multi-cavity tube, infusion tube, dialysis tube, etc.

Outside diameter: 1.5~20mm

Dimensional tolerance of outside diameter: ±0.01, ±0.02, ±0.05mm

Wall thickness: 0.1~3.0mm



主要技术参数 Main Technical Parameters

设备型号	螺杆直径和长径比	产能kg/hr	占地尺寸(长宽高, 单位mm)
Equipment model	Screw diameter and L/D	Capacity Kg/hr	Machine size (L/W/H,in mm)
JWS25	25*25D	2~5	L7500*W2000*H1780
JWS45	45*28D	15~25	L9500*W2500*H1780
JWS55	55*28D(30D)	30~55	L10500*W2500*H1780
JWS 65	65*28D(30D)	40~90	L12600*W3000*H1780

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

3D Printing Wire/Small Diameter Pipe Extrusion Production Line for Automobile

3D打印耗材、车用小口径管材挤出生产线

常州金纬管道公司自主设计研发的该类生产线用于加工3D耗材，汽车用管，气管等产品。通过配套不同结构的螺杆机筒可满足PE、PP、PA、FPVC、PU、PLA、ABS、TPEE等为原材料的管材或者棒材的高速挤出。

具有生产速度快，精准度高，易操作和方便维修等特点。最小化的生产废料，减小运行成本，减小占地，是客户首选的多功能设备。

This type of production line independently designed and developed by Changzhou Jwell Pipe Equipment Company is used for processing 3D consumables, automotive pipes, gas pipes, and other products. The high-speed extrusion of pipes or bars made of PE, PP, PA, FPVC, PU, PLA, ABS, TPEE, and other raw materials can be achieved by matching screws&barrels with different structures.

This type of extrusion line has the characteristics of fast production speed, high accuracy, easy operation and maintenance, which is the customer's preferred multifunctional equipment, also minimizing production waste, reducing operating costs, and reducing floor space.



主要技术参数 Main Technical Parameters

型号	生产管材直径	挤出机	最大生产速度	总功率
Model	Pipe diameter	Extruder	Max Speed	Total power
JWS-PA-12	3-12mm	JWS45/30	35m/min	40kw
JWS-PA-18	6-18mm	JWS65/30	50m/min	85kw
JWS-PLA-3A	1-3mm	JWS30/28	50m/min	25kw
JWS-PLA-3B	1-3mm	JWS45/30	120m/min	40kw

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

Horizontal Pressure Water Cooling Double Wall Corrugated Production Line

卧式压力水冷双壁波纹管生产线



性能特点：金纬公司最新开发的卧式双壁波纹管生产线，是在充分吸收国内外技术的基础上，自主研发的新一代卧式压力水冷生产线，拥有十多项发明专利。

- ◎有多种类型挤出机可供选择，可实现HDPE、PP各种管材的生产，也可满足单壁波纹管生产需求。
- ◎定径套选用铝合金材质，表面经耐磨处理;管材波形经过专门的软件程序计算，可以在同样的米重下获得更优的环刚度。
- ◎成型机滑动底座为齿轮传动，装有大尺寸滚针轴承，提高了滑动底座的承载力；运行更平稳，寿命更长。
- ◎生产线为固定中心高，更换规格时不需再次调整。
- ◎不同规格生产线模块通用；快卸式模块设计，使模块装卸方便快捷;独特模块内冷却设计，使冷却水在模块内部快速的流动，实现管材的快速冷却定型；主传动采用伺服电机驱动，可以实现稳定精确运行。
- ◎采用先进的PLC与彩色大屏幕液晶显示屏组成的控制系统，可单机调整，全线联动，操作简单，生产稳定可靠，自动化程度高，故障自动报警。



主要技术参数 Main Technical Parameters

型号	管材直径 (mm)	生产速度 (m/min)	总装机功率(Kw)	生产线长宽(m)
Type	Pipe Diameter	Speed	Total Power	Product Line length and width
JWBW-150	ID40-150	Max15	270	28x4.5
JWBW-300	ID100-300	Max7.5	340	30x6
JWBW-600	ID100-600	Max5.5	490	34x6
JWBW-800	ID200-800	Max4.2	615	38x8
JWBW-1000	ID300-1000	Max3.8	795	38x8.5
JWBW-1200	ID400-1200	Max2	890	38x9
JWBW-1600	ID800-1600	Max0.8	1110	42x9.5

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

HDPE/PP Double wall corrugated Pipe Line

HDPE/PP双壁波纹管生产线



性能和优点：苏州金纬机械公司引进欧洲先进技术，新开发的同向平行双螺杆主机挤出HDPE/PP双壁波纹管生产线，具有如下特点：

- 1、采用两台同向平行双螺杆主机，混炼效果极佳。可以同时用粉状和颗粒原料，无需造粒，原料成本低。
- 2、主机配有侧喂料系统，能在线随时调节钙粉填充料添加比例，配方调换方便。
- 3、每台主机都有两道排气孔，并有抽真空装置。使制品管材内外壁密实光滑无气泡。
- 4、螺杆和机筒均为积木式组合而成，可根据原料配方做优化调整。后期设备维护更换配件成本低。

Performance & Advantages: Suzhou Jwell introduced European advanced technology and newly developed parallel-parallel twin screw extruder HDPE/PP DWC pipe line, which has the following characteristics:

1. Adopt two parallel twin-screw extruders, and the mixing effect is excellent. It is possible to use both powdered and granular raw materials at the same time without the need for granulation and low raw material costs.
2. The extruder is equipped with a side feeding system, which can adjust the calcium powder filling ratio at any time online, and the formula exchange is convenient.
3. Extruder has vacuum vents. To make the inner and outer walls of the pipe dense and smooth without bubbles.
4. The screw & barrel are building block type. maintenance and replacement easily.



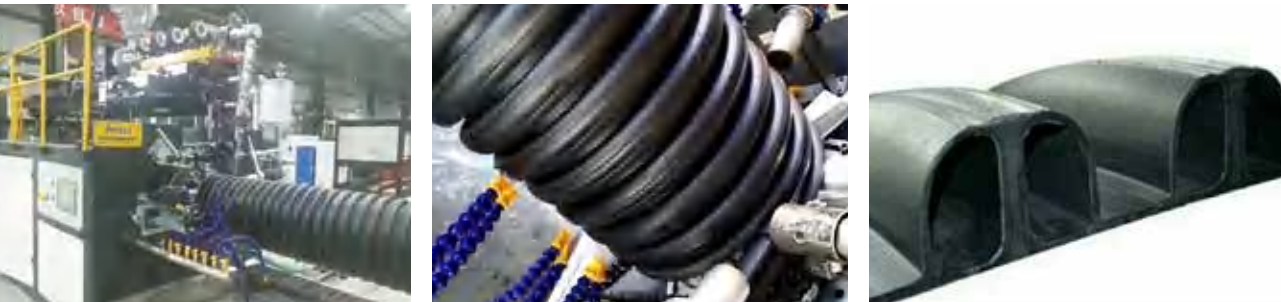
主要技术参数 Main Technical Parameters

型号	管材直径(mm)	生产能力kg/h	最大速度	总功率(KW)
Type	Pipe diameter	HDPE output	Max speed(m/min)	Total power
JWSBL-300	110-300	500	5.0	440
JWSBL-600	200-600	800	5.0	500
JWSBL-800	200-800	1000	3.0	680
JWSBL-1000	200-1000	1200	2.5	710
JWSBL-1200	800-1200	1400	1.5	800

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

Large Diameter HDPE Hollow-wall Coiled Pipe Extrusion Line

HDPE大口径中空壁缠绕管生产线/内肋筋缠绕管生产线



性能和优点:主机采用高效单螺杆挤出机，确保高速、高质量挤出；采用复合式机头，螺旋转动成型，结构精巧，设计独特，保证产品高品质；管材成品环刚度高,可生产矿用防静电瓦斯抽排气管材；特种管件连接，连接方便，施工经济。

Performance & Advantages: The main extruder adopts efficient single screw extruder ensuring high speed and perfect quality extrusion. Composite head is used with spiral rotational molding type with ingenious structure and unique design to ensure product quality. Pipe product has high ring stiffness, mining used anti-static mashgas drainage and exhaust pipes can be produced by this machine. Special pipe fitting connection with convenient operation and economic construction.



主要技术参数 Main Technical Parameters

型号	管径范围	型号	主电机功率	装机总功率	最大产量
Type	Diameter(mm)	Extruder	Main motor power(kw)	Power(kw)	Max output(kg/h)
JW500	200-500	JW65X33/JW45X30	75/22	170	200
JW800	200-800	JW75X33/JW65X30	90/30	210	400
JW1200	300-1200	JW90X33/JW65X30	160/45	350	600
JW1600	800-1800	JW100X33/JW75X30	185/55	450	650
JW2400	1200-2400	JW120X33/JW75X30	220/75	550	750
JW3000	1800-3000	JW150X33/JW90X30	280/90	600	900

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

Horizontal Type Single Wall/Double Wall Corrugated Pipe Extrusion Line

小口径单壁/双壁波纹管生产线

性能和优点：该系列卧式双壁波纹管生产线适用于50-200mm小口径双壁波纹管的挤出生产，制品广泛应用于排水、排气、电力等多个领域。整线采用电脑人机界面控制，具有很高的自控性，拥有多项专利技术，运行稳定，产量高。采用新型高效单螺杆挤出机，产量大塑化好，波纹管制品柔韧性高。成型机采用卧式结构，操作方便。

Performance & Advantages: This series of horizontal DWC pipe line is suitable for the extrusion 50-200mm small-diameter DWC pipe. The products are widely used in many fields such as drainage, exhaust, and power. The entire line adopts computer HMI control, has a high degree of self-control, has a number of patented technology, stable operation and high output. With the new high-efficiency single-screw extruder, the output is greatly plasticized and the pipe products have high flexibility. The molding machine adopts a horizontal structure and is easy to operate.



主要技术参数 Main Technical Parameters

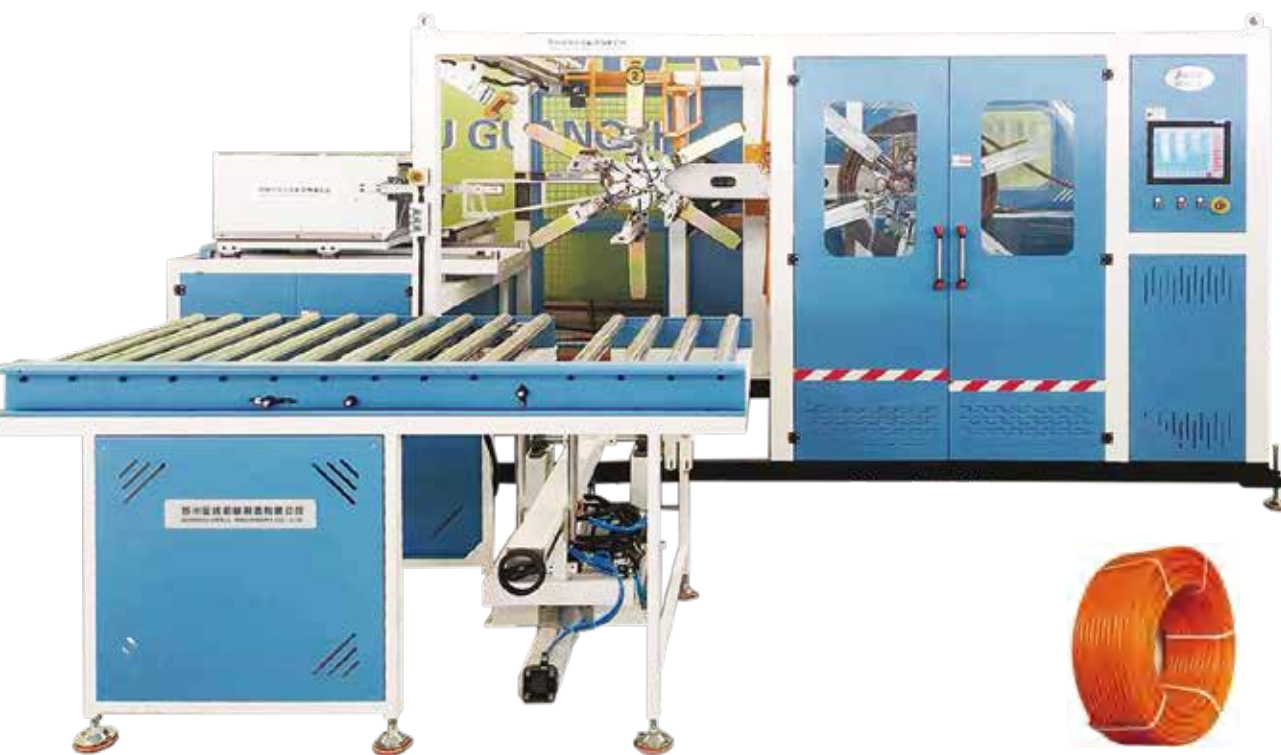
型号	挤出机	主电机功率	生产线速度
Type	Extruder	Main Motor	Line Speed
JWDBW 16-32	45/28	15KW	24m/min
JWDBW 16-50	65/28	30KW	20m/min
JWSBW-50-110	45/33+45/33	30+18.5KW	0.6-6m/min
JWSBW-50-160	65/33+65/33	45+30KW	0.5-5m/min
JWSBW-110-200	75/33+65/33	90+45KW	0.4-4m/min

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

High Speed Tube Winding Automatic Packing Machine

管材高速收卷自动打包一体机

性能和优点: 排管规整、密实; 打包位置精准、捆扎力强; 算法升级、操作便捷、安全高效。
选配功能块: 自动缠膜, 自动贴标; 自动称重, 自动取样; 自动码垛, 自动输送; 远程诊断, 电子看板; 质量溯源, 报表打印。
Performance & Advantages: The row pipe is neat and dense; Precise packing position, strong binding force; Algorithm upgrade, convenient operation, safe and efficient.
Optional function block: Automatic wrap film and automatic labeling; Automatic weighing and automatic sampling; Automatic pallet and automatic transmission; Remote diagnosis and electronic bulletin board; Quality traceability and excel print.



主要技术参数 Main Technical Parameters

适用材质 Suitable material	PE、PERT、滴灌管、单壁波纹管等 PE, PERT, drip irrigation pipe, single wall bellows, etc
适用规格 Suitable specification	16-32mm
线速度 Line speed	≥30m/min
打包带材质 Packing tape material	兼容PP/PET塑钢带 Compatible with PP/PET plastic steel belt

备注: 以上规格参数如有变更, 恕不另行通知。Note:The specifications are subject to change without prior notice.

Pipe Crusher and Shredder Unit

管材撕碎回收机组

性能和优点: JWSSG系列撕碎机组可用于直径1200MM的PE,PP,PVC管材撕碎, 长度达3-6M的管材直接破碎, 无需分割, 其转速缓慢运转平稳, 各种管材放入水平的喂料槽中, 喂料槽自动关闭由液压推进将管材推向轴中心进行破碎。撕碎后的材料通过输送机带入破碎机进行二次破碎完成需要的破碎颗粒直径。
JWSSG系列撕碎系统最主要的优势在于节省大量的分割人工及锯口浪费, 节能降耗, 安全高效, 整个系统由PLC中心控制系统控制。
Performance & Advantages: JWSSG shredder is able to shred the PE, PP, PVC pipe with dia.1200mm, the length of 3-6m pipe can be shredded directly without cutting, and the rotary speed is slow and stable. Variety of pipes is put into the flat feeding tank, and the tanks closed automatically, and push the pipe by hydraulic into the center axis for shredding. The material after crushing is transported by conveyor belt for secondary crushing in order to get the requested granule.
JWSSG shredder has the main advantage of energy saving safe and efficient, and the system is controlled by PLC center control system.



主要技术参数 Main Technical Parameters

型号 Model	喂料口(mm) Feed dia.	动刀回转直径(mm) Rotor blade swing diameter	转速(rpm) Rotor speed	驱动功率(kw) Drive power	撕碎管材最大口径(mm) Max.shredable pipe	推料器功率(kw) Mechanical pusher power	产量 Output (kg/h)
JWSSG-630	750×790	Φ848	39	2×30	630	11	800-1000
JWSSG-800	950×950	Φ1028	33	2×37	800	11	1000-1200
JWSSG-1000	1140×1160	Φ1258	27	2×45	1000	15	1200-1500
JWSSG-1200	1340×1360	Φ1478	23	2×55	1200	15	1500-2000

备注: 以上规格参数如有变更, 恕不另行通知。Note:The specifications are subject to change without prior notice.

PVC Twin Screw Extruder Pelletizing Extrusion Machine

PVC双螺杆造粒挤出生产线

性能和优点：该机组是由系列锥形双螺杆挤出机与相应造粒辅机组成的成套设备，主要适用与PVC、PE类粉料添加木粉或填充料的造粒。生产的塑料颗粒均匀、密实、美观，辅机采用模面切粒，风送集料，振动分离冷却，具有自动化程度高，生产效率佳等特点。

Performance & Advantages: This pelletizing machine is composed by a conical twin-screw extruder and the correspondingly pelletizing downstream equipment, it is suitable for the pelletizing of PVC, PE raw materials with wood powder or other additives. The pellets produced by this machine is evenly, solid, elegance. The pelletizing downstream equipment is the die face cutter, air transferring unit,vibration separating and cooling unit. This pelletizing downstream equipment has the features of high automation and high production efficiency.



主要技术参数 Main Technical Parameters

主机型号	螺杆规格	主电机功率	产量
Model	Specifications (mm)	Power of main motor(Kw)	Output (kg/h)
异向锥双SJZ65	65/132	37	300-350
同向锥双SJZ-T67	67/134	45	500-600
异向锥双SJZ80	80/156	55	450-500
异向锥双SJZ92	92/188	110	750-800
异向平双SJP120	120/26	110	800-900
异向平双SJP135	135/31	160	1000-1300

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

PP + calcium Powder, Environmentally Friendly Outdoor Furniture Products

PP+钙粉/环保室外家具产品



室外家具应用越来越广范，传统的产品因其材料本身的局限性，如金属材料笨重易锈蚀，木制品耐候性能差，以不能满足市场要求，我公司新近研发的PP加钙粉为主要材料的仿木墙板产品，已经得到市场认可，市场前景非常可观。其优点：可重复利用，产品环保；使用寿命长，完全免维护；更不会生锈，腐烂剥落；仿木外观，产品多样化，满足个性化需求。

Outdoor furniture applications are increasingly widely, and traditional products are limited by their material itself, such as metal materials are heavy and corrodible, and wooden product are poor in weather resistance, in order to meet the market requirements, our newly developed PP with calcium powder as the main material of the imitation wooden panel products, it have been recognized by the market, and the market prospect is very considerable.

Its advantages: reusable, environmentally friendly products; long service life, completely maintenance-free; no rust, rot and peeling; imitation wood appearance, diversified products to meet individual needs.



主要技术参数 Main Technical Parameters

机型 Model	JWS65/33+JWS45/33	JWS75/33+JWS45/33	JWS100/33+JWS65/33	JWS120/33+JWS65/33
产量 Output(Kg/h)	60-90	100-150	200-300	300-450
辅机型号 Model	YF300	YF400	YF600	YF800
制品宽度 Product width(mm)	50-300	300-400	400-600	600-800

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

SPC Stone-plastic Environmental Floor Extrusion Line

SPC 石塑环保地板生产线



SPC石塑环保地板生产线是由挤出机挤出PVC的基材，用五辊压延机组，分别把PVC彩膜+PVC耐磨层+PVC底膜，一次性压贴复合而成的产品，工艺简单、贴合靠热量完成，不含胶水。

SPC石塑环保地板生产线优势

- ◎ 防水、防潮。
- ◎ 多姿多彩，可供选择的颜色众多。
- ◎ 高环保性、无污染、无公害、可循环利用。产品不含苯及甲醛，为环保产品，可循环利用大大节约了木材使用量。
- ◎ 高防火性，能有效阻燃，防火等级达到B1级，遇火自熄，不产生任何有毒气体。
- ◎ 安装简单，施工便捷，不需要繁杂的施工工艺，节省安装时间和成本。
- ◎ 不龟裂，不膨胀，不变形，便于清洁和维护。



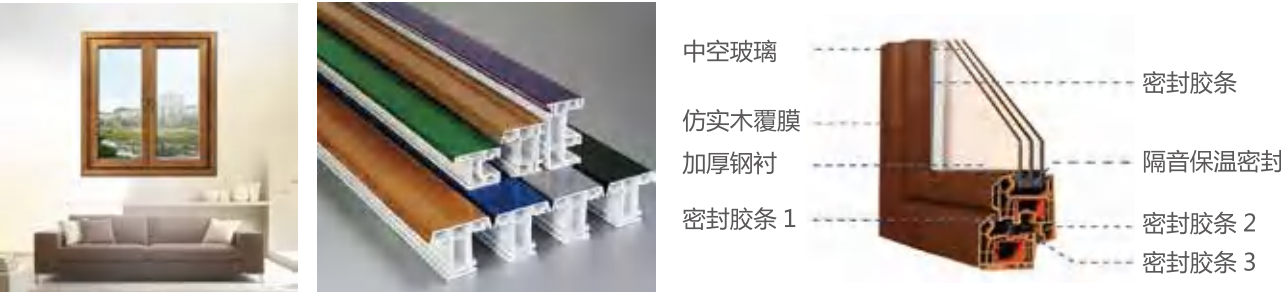
主要技术参数 Main Technical Parameters

型号 Modle	SJZ92/188	SJZ110/220	SJP115/28	SJP135/31
制品宽度 Product width(mm)	960-1270	960-1270	960-1270	960-1270
制品厚度 Product thickness(mm)	3-8	3-8	3-8	3-8
最大挤出量 Capacity(Kg/h)	600-800	1000-1300	700-900	1100-1300
主电机功率 Main motor power(Kw)	110	160	90	160

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

PVC High Speed Profile Extrusion Line

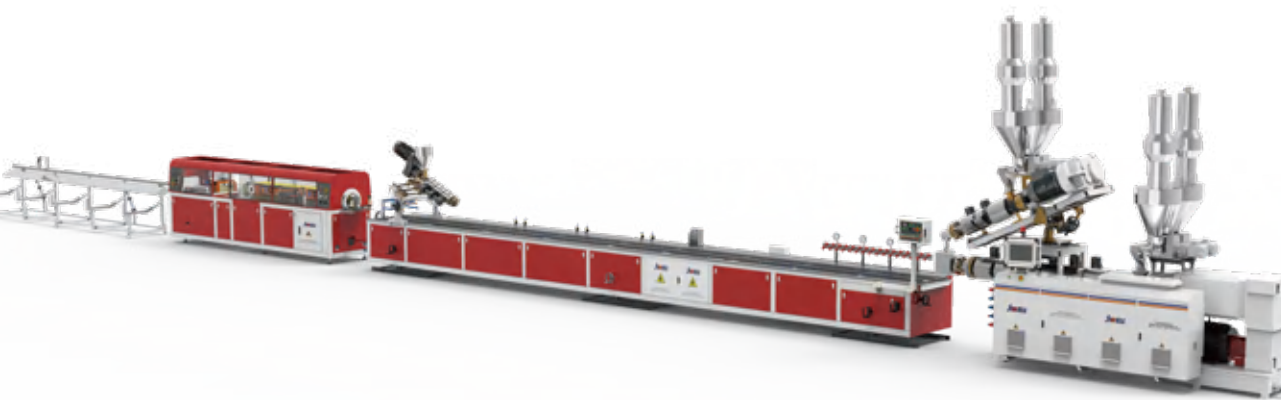
PVC异型材高速生产线



参照国外新技术，对机组进行优化设计，具有塑化均匀，剪切速率小，产量高，使用寿命长等优点。该机组有双螺杆挤出机、真空定型台、牵引机、切割机、贴膜机、翻料架等组成。主机采用进口交流变频或直流调速拖动，温控仪表采用进进口品牌。辅材机真空泵和牵引电机均采用优质产品，维护简便，更换螺杆机筒及模具后，可以直接挤出仿真木发泡异型材，效果比单螺杆更佳。

This line features stable plasticization, high output, low sheering force, long life service and other advantages. The production line consists of control system, conical twin screw extruder or parallel twin screw extruder, extrusion die, calibration unit, haul off unit, film covering machine and stacker.

The extruder is equipped with AC variable frequency or DC speed drive, imported temperature controller. The calibration unit's pump and haul off unit's reducer are famous brand products. After simple changing of the die and screw and barrel, it also can produce the foam profiles, the effect can be better than single screw extruder.



主要技术参数 Main Technical Parameters

型号 Modle	YF240	YF240	YF240A
制品最大宽度 Production width(mm)	240	240	150*2
主机型号 Extruder model	SJP75/28	SJP93/28/31	SJP110/28
最大挤出量 Max of extrusion capacity(Kg/h)	150-250	250-400	400-500
主机功率 Extruder power(Kw)	37	55	75
冷却水用量 Cooling water(m3/h)	7	8	10
压缩空气用量 Compressor air(m3/min)	0.6	0.6	0.8

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

WPC Wood Plastic Hollow Door

木塑中空门板挤出生产线



该生产线可以生产宽幅为 600-1200 之间任何规格宽幅的 PVC 塑木门板，设备主要有 SJZ92/188锥形双螺杆挤出机、定型台、牵引机、切割机、放料架等组成，设备配置先进，制作精良，主要电气控制元件采用优质品牌，挤出系统设计中吸取了国外同行业先进技术成果，可靠性和耐久性程度高。辅机现有两种配置：YF1000和YF1250，可供广大用户选择。

The production line can produce the PVC wood-plastic door of the width between 600 and 1200. The device has SJZ92/188 conical twin screw extruder, calibration, hall-off unit, cutter, such as stacker, targeting the advanced equipment, well-produced, the main electrical control devices are well-known global brands, extrusion system design imbibes the technic of for- eign country in this line, and it has a highly dependability and wearness. The other scheme have two types, it's supply for the custom to choose: YF1000 and YF1250.



主要技术参数 Main Technical Parameters

辅机型号 Modle	YF800	YF1000	YF1250
制品最大宽度 Production width(mm)	800	1000	1250
主机型号 Extruder model	SJZ80/156	SJZ92/188	SJZ92/188
辅机型号 Type	YF180	YF300/400	YF600
主机驱动功率 Extruder power(Kw)	55	132	132
最大挤出量 Max of extrusion capacity (Kg/h)	250-350	400-600	400-600
冷却水用量 Cooling water(m3/h)	12	15	15
压缩空气用量 Compressor air(m3/min)	0.8	1	1

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

PVC Wood-Plastic Quick Assembling Wall Panel Extrusion Line

PVC木塑快装墙板生产线



该生产线主要用于生产木塑装饰材料，制品广泛用于家装和工装市场，具有无污染、高寿命、抗冲击、保温隔热、防水防潮、防火阻燃、易安装易擦洗、高效省时、时尚美观、可回收利用等特点，可用于高档墙饰面、吊顶、门套、窗套、吸音、保温要求的场所。

The machine is used for pollution WPC decoration product, which is widely used in house and public decoration field, features non-polution, long service lifetime, heat insulation, anti-fire, easy clean and maintanance, easy change and recycleable. It can be high quality decoration material for ceiling, door frame, window frame, sound proof and heat insulation.



主要技术参数 Main Technical Parameters

主机型号 Extruder type	SJZ51/105	SJZ65/132	SJZ80/156
制品最大宽度 Production width(mm)	180	300/400	600
主机马达 Motor power(Kw)	22	37	55
辅机型号 Type	YF180	YF300/400	YF600
最大挤出量 Output(Kg/h)	80-100	150-200	300-400
冷却水用量 Cooling water(m3/h)	6	7	8
压缩空气用量 Compressor air(m3/min)	0.6	0.6	0.6

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

PVC Plastic Trunk

PVC线槽



- PVC线槽只是线槽的一种，主要是用于电气设备内部布线，现在普遍使用的有环保阻燃PVC线槽。
- ◎ PVC线槽具有绝缘、防弧、阻燃自熄等特点。
 - ◎ PVC线槽主要起到机械防护和电气保护的作用。
 - ◎ PVC线槽配线方便、布线整齐、安装可靠，还便于查找、维修和调换线路。

PVC trunk is a kind of trunks, which is mainly used for internal wiring routing of electrical equipment. Now, environmentally friendly & flame retardant PVC trunk is widely used.

- ◎ PVC trunk has the characteristics of insulation, arc protection, flame retardant and self extinguishing etc characteristics.
- ◎ PVC trunk mainly plays important role of mechanical protection and electrical protection.
- ◎ PVC trunk is convenient for wiring, neat wiring routing, reliable installation, and also easy to find, repair and replace wire routing line.



主要技术参数 Main Technical Parameters

机型 Model	SJZ51	SJZ55	SJZ65
螺杆规格 Screw size(mm)	51/105	55/110	65/132
主电机功率 Motor power(Kw)	18.5	22	37
产能 Output(Kg/h)	80-100	100-150	150-200

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

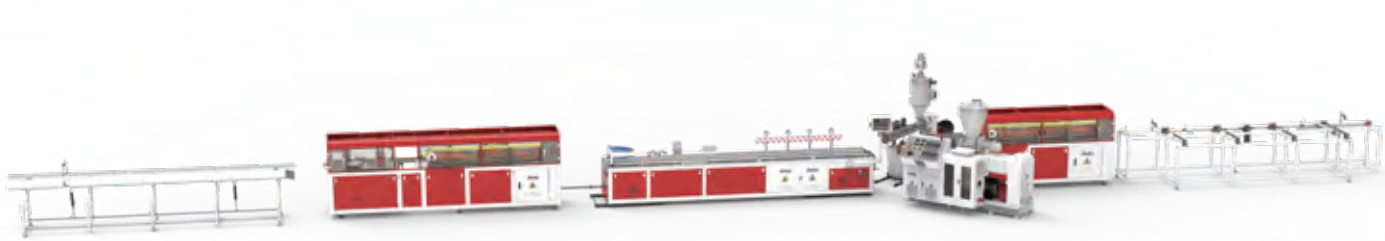
High Molecular Weight(HMW) Plastic Reinforced Steel Bridge

高分子塑钢桥架



高分子塑钢桥架主要分为复合型塑钢桥架和衬钢型塑钢桥架两种类型，是一种新型材料的桥架产品，该产品目前已经在化工、石油、电力、医药、建筑等行业和沿海地区广泛使用。它可取代目前传统的电缆桥架，在欧美发达国家已得到广泛应用，是未来工程应用首选的电缆桥架，符合国家“以塑代钢”的政策，并具有阻燃、耐腐、机械强度优、绝缘性能好、结构合理、外形美观和使用寿命长等特点。它综合了钢制桥架、玻璃钢桥架和铝合金桥架在不同工况和气候条件下的使用情况后研发而成。

HMW Plastic Reinforced Steel Bridge mainly divide into composite plastic bridge and plastic reinforced steel bridge. It is a kind of new and advanced bridge material series product. It already has been widely used in chemical industry, petroleum, electric power, medicine, construction and other industries and coastal areas. It can replace current traditional cable tray, and has been widely used in developed countries in EU and USA. It is the preferred cable tray for future engineering application. It conforms to the national policy of "replacing steel with plastic", and has the characteristics: flame retardant, corrosion resistance, excellent mechanical strength, good insulation performance, suitable structure, beautiful appearance and long service life. It integrates steel bridge, glass fiber reinforced plastic bridge and aluminum alloy bridge in different conditions and climatic conditions,then researched and developed.



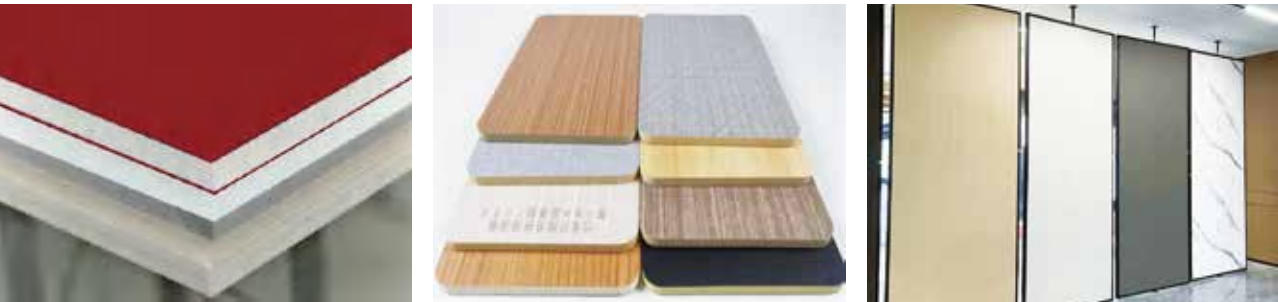
主要技术参数 Main Technical Parameters

机型 Model	SJZ65&JWS45	SJZ80&JWS50	SJZ92&JWS50
螺杆规格 Screw size(mm)	65/132	80/156	92/188
主电机功率 Motor power(Kw)	37	55	110
产能 Output(Kg/h)	150-200	250-350	500-600

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

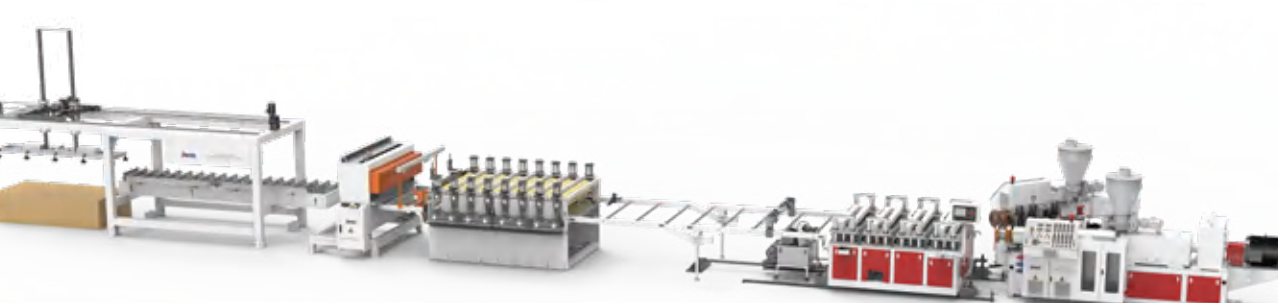
PVC Skinning (WPC) Foaming Board Extrusion Line

PVC结皮（木塑）发泡板材生产线



PVC发泡板及木塑发泡板的应用
交通运输业：轮船、飞机、客车、火车车厢、顶页蓬、厢体芯层、内部装璜用板。
建筑装璜业：建筑物外墙板、内装饰用板、住宅、办公室、公共场所建筑物隔间、商用装饰架、无尘室用板、吊顶板、家庭厨柜、吊柜和家居。通过油漆印刷、贴膜和热压设备，可以生产各类仿木制品。

PVC foaming board and WPC foaming board application
Transportation industrial: Ship, plane, bus, chamber of train, roofing, core layer, inner decoration board.
Construction and decoration industial: outer wall board, inner decoration board, housing, office, public construction board, furniture. cupboard, roofing. Adopting printing, film coating and thermo-embossing equipment, will get all kinds of emulational wooden product.



主要技术参数 Main Technical Parameters

型号	结皮发泡板	共挤发泡板
Model	Skinning foaming board extrusion line	Co-extrusion foamed board extrusion line
制品宽度 Products Width(mm)	1220-1600	1220-1600
制品厚度 Products Thickness(mm)	3- 30	3- 30
挤出机规格 Extruder Specification	SJZ80/156	SJZ65/132、SJZ80/156
最大挤出产量 Capacity (Max.)(Kg/h)	300-400	400-500
主电机功率 Main Motor Power(Kw)	75	37/75

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

PVC Single/multi Layer Resistnce Heat Corrugated Roofing Extrusion line

PVC单层/多层隔热瓦楞板/琉璃瓦挤出生产线



PVC波浪瓦及琉璃瓦的特点及应用：
◎ 防火性能卓越，属难燃材料，无自燃性，抗化学腐蚀、耐酸、碱，散热快，采光性能极佳，寿命长；
◎ 采用特殊技术配方，耐室外大气暴晒，隔热性能好，炎热夏季中能提供较金属用瓦更舒适的环境；
◎ 适用范围广，厂房、仓库、车棚、农贸市场、围板、墙身、临时商铺、隔热棚等非常适用。

PVC corrugated board and Step-Roofing feature and application:
◎ The fire protection performance is remarkable, difficult to burn. Anti-corossion, Acidproof, alkali, radiates quickly, high lighting, logn life-span.
◎ Adopt special technology, bears the outdoor atmospheric insolation, the heat insulation performance is good, in the hot summer can provide compares the metal to use a tile more comfortable environment.
◎ The applicable scope is broad, the workshop, the warehouse, the vehicle shed, the agricultural market fair, the brattice, the wall body, the temporary store, the heat insulation awning and so on are suitable.



主要技术参数 Main Technical Parameters

挤出机规格 Extruder specification	SJZ80/156 & SJZ51/105	SJZ80/156 & JWS50/30	SJZ92/188 & JWS65/30
主电机驱动 Main motor power(Kw)	55	55	110
制品宽度 Products width(mm)	1140	850	880
最大挤出产量 Capacity (Max.)(Kg/h)	300-400	300-400	400-600

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

WPC (PE&PP) Wood-Plastic Decking Extrusion Line

WPC （PE&PP）木塑地板挤出生产线



WPC（PE&PP）木塑地板是指木塑复合材料的配混、脱挥、制品挤出成型分别在不同的设备中完成，即原材料按一定配方配混好之后，中间造成木塑颗粒，再挤出加工成木塑地板的这个过程。目前两步法应用较为广泛，一般是用锥双挤出机或平双挤出机造粒，再用锥双或单螺杆挤出机挤出成型制品，主要使用在室内地板、护栏、托盘等 WPC（PE&PP）类木塑产品的挤出成型。

WPC (PE&PP)Wood-Plastic Floor is that the wood-plastic composite materials complete in different equipments of mixing, from play, extruding products, mixing the raw material in a certain formula, forming wood-plastic particles in the middle, and then squeezing out products.

And nowadays, the two-step way is used currently, application of a wider general use dual-cone-or two-extruder extruder granulation, and then double-cone or single screw extruder extrusion products, mainly used in floor indoor or outdoor, parapets, tray, such as WPC (PE&PP) plastic extrusion products.



主要技术参数 Main Technical Parameters

型号 Model	SJZ65	SJZ72	SJZ80
螺杆规格 Screw size(mm)	65/132	72/152	80/156
主电机功率 Power of main motor(Kw)	37	45	55
生产能力 Output(Kg/h)	150-180	125-300	200-350

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

PE Marine Pedal Profile Extrusion Line

海洋踏板设备



传统的近海网箱养殖以木质网箱、木质渔排和塑料泡沫为主要生产资料，在生产养殖前后都会对海域造成严重污染，而目抗风浪、抗风险能力弱，存在安全隐患。目前金纬机械提供的整套项目解决方案包括塑胶渔排踏板挤出生产线 + 海洋浮桶中空吹塑成型机 + 海洋管材生产线，是未来海洋养殖的趋势，该产品具有绿色环保，可回收，抗台风、抗老化、抗紫外线等一系列优点，保障了海洋的生态环境免遭破坏，国外已经在推广，国内沿海养殖区正在慢慢普及。主要用于海上，也可用于江、河、湖、泊、塘等。

Traditional offshore culture in net cage mainly uses wooden net cage, wooden fishing raft and plastic foam. It will cause serious pollution to the sea area before and after the production and cultivation, and it's also weak in resisting wind waves and resisting risks. At present, the whole set of project solutions provided by Jwell Machinery include Plastic Fishing Raft pedal extrusion extrusion line + marine floating bucket blow moulding machine + marine pipe extrusion line, which is the trend of marine aquaculture in the future. This product has a series of advantages, such as green environment protection, recyclability, typhoon resistance, anti-aging, anti-ultraviolet ray and so on.It ensures the marine ecological environment from being destroyed. It has been promoted abroad. Domestic coastal aquaculture areas are gradually popularizing. Mainly used in the sea, can also be used in rivers, lakes, moors, ponds, etc.



主要技术参数 Main Technical Parameters

型号 Model	JWS75/33+JWS45/33	JWS90/33+JWS45/33
制品宽度 Product width(mm)	300-400	500
辅机型号 Type	YF400	YF500
主机功率 Power of main motor(Kw)	75+30	110+30
产量 Output(Kg/h)	250-350	400-500

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

PS Plastic Foamed Picture Frame Extrusion Line

PS 塑料发泡镜框型材生产线



YF 系列 PS塑料发泡镜框型材挤出生产线，主要有单螺杆主挤出机和配套共挤机，冷却水槽，热转印机组，牵引机，切割机，翻料架组成，整条生产线配有进口ABB交流变频器控制，进口RKC温空仪表等元气件，具有塑化好，产量高，使用可靠的特点。其中热转印机组是根据进口样制机改进设计而成，它主要采用热压印的方式，将色带上的涂料压印在发泡 PS异型材上。该机外观美观、性能可靠、使用方便、烫印精确、吸附力强。且调节手轮可以压印各种不同形状的异型材。该设备主要和塑料挤出机、牵引机、切割机配套使用，是目前塑料机械行业新开发的一种配套辅机。

YF Series PS Foam Profile Extrusion Line, consists of single screw extruder and the special co-extruder, with the cooling water tank, hot stamping machine system, haul-off unit, and stacker. This line with imported ABB AC inverter control, im- ported RKC temperature meter etc. and features of good plasticization, high output capacity, and stable performance etc.The hot stamping machine system combined foreign technology, by the hot stamping embossing method, transfer the coating layer from the film to the PS foamed profile. The machine with good appearance, stable performance, accurate & easy operation. By adjust the embossing wheel the machine can work on various of different profiles. Working together with the main extruder and other extrusion down steam equipments, this line is popular as the latest developed producing line.



主要技术参数 Main Technical Parameters

型号 Model	YF1	YF2	YF3	YF4
主机 Extruder	JWS65	JWS90	JWS100	JWS120
共挤机 Co-extruder	JWS35	JWS45	JWS45	JWS45
生产制品宽度 Products width	3inch	4inch	5inch	6-8inch
配套热转印机 Hot stamping machine	8组	10组	10组	12组

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

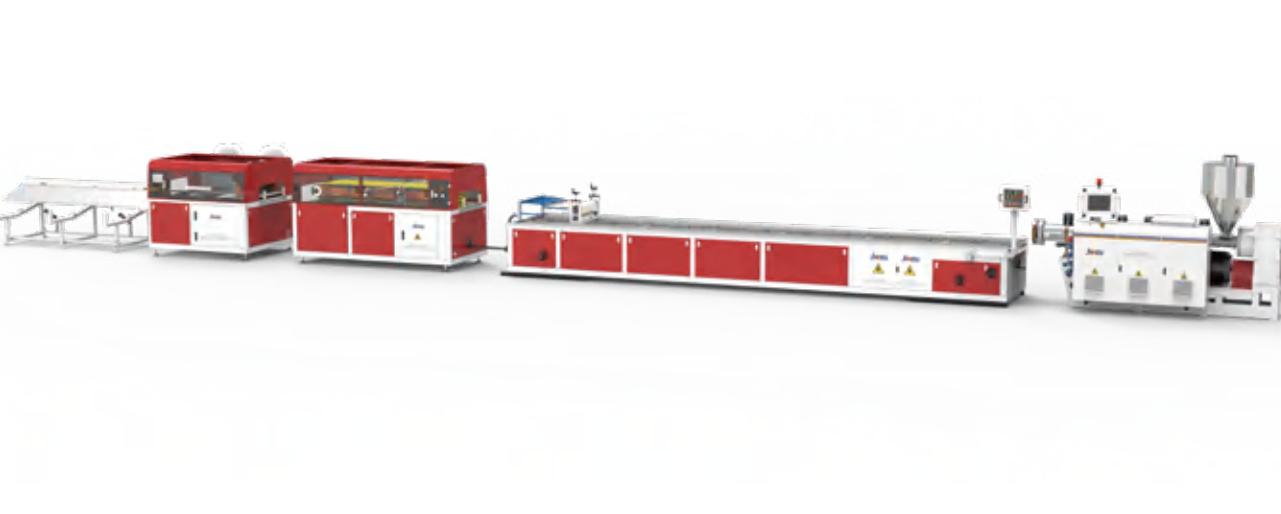
Single-screw WPC (foaming) Extrusion Line

单螺杆(发泡)挤出生产线



我公司新研发的HDPE发泡制品生产线，制品广放应用与室外家具制作，如室外桌椅，沙滩椅，公园长椅，花箱，垃圾桶，花圃围栏。
产品特点：较传统材料更加环保，密度轻，生产成本低，可塑性强，韧性好，耐候性能卓越，使用寿命长，色彩丰富多样，更加耐腐蚀，易清洗，握钉力优于WPC制品等。产品深受发达国家民众所喜爱。

The HDPE foam production line newly developed by our company is widely used in produce outdoor furniture, such as outdoor tables and chairs, beach chairs, park benches, flower boxes, garbage cans and garden fences.
The features: more environmental friendly than traditional materials, light density, low production cost, strong plasticity, good toughness, excellent weather resistance, long service life, colorful, good corrosion-resistant, easy to clean, nail holding force is better than WPC products, etc. The products are deeply loved by the people in developed countries.



主要技术参数 Main Technical Parameters

机型 Model	JWS65/33	JWS75/33	JWS90/33
制品最大宽度 Production width(mm)	240	240	400
主机马达 Motor power(Kw)	37	45	55
最大挤出量 Output(Kg/h)	30-50	50-70	80-120

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

PE or PVC Extrusion Line

百叶窗产品



我公司生产的PVC共挤发泡百叶窗生产线，操作简单，模头采用快换式哈夫连接更换方便，可实现在线冲孔，定长切割，特殊设计的螺杆结构保障制品发泡均匀，产量稳定。
产品特点：美观节能，装饰性好；保护隐私，价格便宜；冬暖夏凉，能阻挡紫外线；免焊接组装，制作简单。

The PVC coextrusion foaming shutter production line design by our company,it is simple operate. The die head adopts quick-change Haff connection, which is convenient to replace. It can realize on-line punching and set length cutting. The specially designed screw structure ensure foaming evenly and stable output.
The product features: energy-saving, good decoration; protect privacy and low price; it is warm in winter and cool in summer,which can stop ultraviolet rays; welding free assembly and simple fabrication.



主要技术参数 Main Technical Parameters

机型 Model	JWS55/25+JWS30/25	JWS65/25+35/25	SJZ51/105
制品最大宽度 Production width(mm)	108	108	108
最大挤出量 Output(Kg/h)	20-30	30-40	60-80

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

Plastic Edge Banding Extrusion Line

塑料封边条生产线



主要特点：
产品塑化好，颜色多样化，控制精确，产量高，能耗低，可替代PVC压延片使用等显著特点。主机采用进口变频器调速，温控仪表采用日本OMRON欧姆龙产品。辅机真空泵和牵引电机均采用优质产品，维护方便。
主要用途：家具、办公用品的贴面、封边、包装吸塑等。

Main characteristic:
The product has characteristics as good plasticization, diversified colors, accurate control, high capacity and low energy consumption. It can replace PVC calendering sheet technology. The extruder adopts imported frequency inverter for speed regulation, the temperature control adopts Japanese Omron products. The auxiliary machine with vacuum pump and haul-off unit motor adopt high-quality products for convenient maintenance.
Main application: furniture, wainscot of office appliances, edge banding, packaging thermoforming etc.



主要技术参数 Main Technical Parameters

机型 Model	JWS45/25	JWS50/25	JWS55/25	JWS65/25
驱动功率 Driving motor(Kw)	11	15	18.5	22
螺杆转速 Screw(rpm)	5-50	5-50	5-50	5-50
挤出量 Capacity(Kg/h)	15-20	25-30	30-50	50-60
制品规格 Product size(mm)	12-35	12-35	12-45	12-45
厚度 Thicknesss(mm)	0.4-1	0.4-1	0.4-2	0.4-2

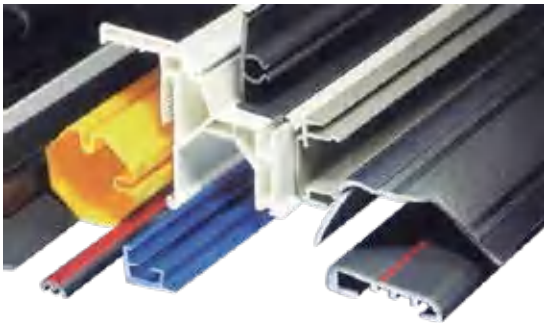
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PVC.PP.PE.PC.ABS Small Profile Extrusion Line

PVC/PP/PE/PC/ABS 等异型材挤出生产线

本公司吸取了国内外先进技术，成功开发出适合用户需求的小型材生产线。该机组有单螺杆挤出机或双螺杆挤出机、真空定型台、牵引机、切割机、翻料架等几部分组成，生产线具有塑化好，产量高，能耗低等显著特点。主机采用进口交流变频器调速，温控仪表采用日本 OMRON 欧姆龙产品。辅机真空泵和牵引电机均采用优质产品，维护简便。

By adopting the foreign and domestic advanced technology, we successfully developed the small profile extrusion line. This line consists of Single Screw Extruder, Vacuum Calibration Table, Haul-off Unit, Cutter and Stacker, the producing line features of good plasticization, high output capacity, low power consumption and etc. The main extruder speed controlled by imported AC inverter, and temperature control by Japanese OMRON temperature meter, vacuum pump and traction gear reducer of the down stream equipment are all good quality products, and also easy maintenance.



主要技术参数 Main Technical Parameters

型号 Model	YF50	YF108	YF180	YF240	YF300
制品最大宽度 (mm)	50	108	180	240	300
主机型号 Extruder model	JWS45	JWS50	JWS65	JWS90	JWS120
驱动功率 (kw)	15/11	22/18.5	30/22	55/45	90/75
冷却水用量 (m³/h)	4	4	5	7	7
压缩空气用量 (m³/min)	0.5	0.6	0.6	0.6	0.6

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

PVC.TPU.TPE Sealing Strip Profile Extrusion Line

PVC/TPU/TPE密封条生产线



该生产线主要用于加工 PVC、TPU、TPE 等不同材料的密封条，性能稳定产量高、能耗低等特点。主机采用进口交流变频调速，西门子显示屏，操作简单，维护方便。

The machine is used for producing sealing strip of PVC, TPU, TPE etc material, features hiah output, steady extrusion, low power consupcion. Adapting famous inverter, SIEMENS PLC and screen, easy operation and maintenance.



主要技术参数 Main Technical Parameters

型号 Model	JWS45/25	JWS65/25
主机马达 Motor power(Kw)	7.5	18.5
最大挤出量 Output(Kg/h)	15-25	40-60
冷却水用量 Cooling water(m3/h)	3	4
压缩空气用量 Compressor air(m3/min)	0.6	0.6

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

PVC Free Foaming/UV Imitation Marble Board Extrusion Line

PVC自由发泡/仿大理石板挤出生产线

- 应用
- ◎ 广泛应用于网板印刷、电脑刻字、广告标示、展板、标志用板、相册板等行业。
 - ◎ UV仿大理石板
 - a、板材表面覆仿大理石纹薄膜，或者热转印仿大理石纹并 UV固化处理，良好的抗划伤性，耐刮擦性；
 - b、板材花色、品种多样，施工方便；
 - c、在室内墙体装潢中替代大理石等天然石材，良好的耐老性、抗紫外线、耐黄变，绿色环保、无辐射。



- Application :
- ◎ PVC free foamed board is widely used in advertisement board, exhibition board, picture frame, etc.
 - ◎ UV imitation marble board:
 - a、Board surface coat imitation marble film, or laminate imitation marble and through curing treatment, good anti scratch, anti scratch resistance.
 - b、Board with variety of color, it' s convenient to construct;
 - c、Instead of marble etc. natural stone in the interior decoration, with good aging resistance, anti-ultraviolet ray, anti-yellow, green and environment、no radiation.



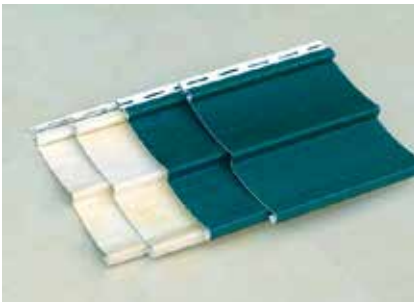
主要技术参数 Main Technical Parameters

制品宽度 Products Width(mm)	1220	1560	2050
制品厚度 Products Thickness(mm)	1-18	1-12	1-10
挤出机规格 Extruder Specification	SJZ80/156	SJZ80/156	SJZ80/156
最大挤出产量 Capacity (Max.)(Kg/h)	350-450	350-450	350-450
主电机功率 Main Motor Power(Kw)	75	75	75

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

PVC,PP Siding Panel High Speed Extrusion Line

PVC/PP挂壁板高速挤出生产线



- YF 系列挂壁板生产线
- 挂壁板适用于家用、办公楼、高档别墅外墙面的防护，表面可覆合 PVC、ASA、PMMA等材料，可以用在热或冷、干或湿的地方，能经受长期紫外线照射和狂风暴雨的恶劣气候条件。
- 挂壁板生产线能快速更换压花辊，定型台的特殊构造和积累的生产经验，能保证生产线的使用寿命长和操作简便，生产线中冲孔机，实现了挂壁板的在线冲孔，保证了经济性，也可根据客户要求配备滚花机、喷码机等设备。

- YF series siding panel extrusion line
- Siding panel applied in house,office building, villa, and wall protection. Due to its top layer covered with PVC, ASA, or PMMA, it can be used in hot, cold dry or wet place, can bear long time sun light ,wind, rain and bad weather.
- This line can be eguipped with different pattern rollers, easily changeable.Special desianed calibration unit and good process-ing experience can make operation easy and extend its life Punching on-line, it is more economical way. As per custom-er's reguests, it also can be eguipped with rolling machine,printer, coding machine and so on.



主要技术参数 Main Technical Parameters

生产线型号 Line model	低速线 (Low speed line)	高速线 (High speed line)
辅机型号 Model	YF-GD	YF-GD
辅机总功率 Power(Kw)	42.3	42.3
线速度最大 Line speed (m/min)	3-8	5-20
冷却水用量 Cooling water(m³/h)	5	5
压缩空气用量 Compressor air (m³/min)	0.6	0.6

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

企业风采：品质管理 技术研发 国际交流 客户服务 员工培训

Quality Control Technology Research International Communication Customer Service Staff Training

