The following sample(s) was/were submitted and identified on behalf of the clients as : Non-stick coating

SGS Job No. :	CP15-039340 - GZ
Model No. :	Used for WY,DY,CY,FY series
Material Name :	Non-stick coating
Date of Sample Received :	10 Jul 2015
Testing Period :	10 Jul 2015 - 16 Jul 2015
Test Requested :	Selected test(s) as requested by client.
Test Method :	Please refer to next page(s).
Test Results :	Please refer to next page(s).

SGS-CSTC Standards Technical Services Co., Ltd. Guangzhou Branch Testing Center Chemical Laboratory

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Result Summary :

Test Requested	Conclusion
German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments, Council of Europe Resolution AP (2004) 1 and BfR recommendation – Overall migration	PASS
German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments–Colour Release	PASS
German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments–Sensorial examination odour and taste test	PASS
German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments and BfR recommendation-Specific Migration of Chromium (III) and Chromium (VI)	PASS
German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments, European Commission Regulation (EU) No 10/2011 with amendments and BfR recommendation–Specific Migration of Polynuclear Aromatic Hydrocarbons (PAHs)	PASS
German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments, European Commission Regulation (EU) No 10/2011 with amendments and BfR recommendation–Specific Migration of Heavy Metal	PASS
German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with Amendments and Technical Guide on Metals and alloys used in food contact materials of Council of Europe Resolution CM/Res(2013)9– Specific migration of heavy metal	PASS

Signed for and on behalf of
SGS-CSTC Standards Technical Services Co., Ltd. Guangzhou Branch

Ivy Ren
Approved Signatory

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Test Results :

Test Part Description :

Specimen No.	SGS Sample ID	Description	Material (claimed by the client)
SN1	CAN15-118848.001	Black coated metal pot (inner)	metal+non-stick coating

German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments, Council of Europe Resolution AP (2004) 1 and BfR recommendation – Overall migration

Test Requested : As specified by client, to determine Overall migration from metal with organic coating used in contact with food for compliance with German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments, Council of Europe Resolution AP (2004) 1 and BfR recommendation.

Test Method : With reference to EN 1186-1:2002 for selection of test methods;
or EN 1186-9:2002 aqueous food simulants by article filling method;
or EN 1186-14:2002 substitute test.

Simulant Used	Time	Temperature	Max. Permissible Limit	Result of 001 Overall Migration	Comment
Distilled Water	1.0hr(s)	100℃	10mg/dm²	<3.0mg/dm²	PASS
3% Acetic Acid (W/V) Aqueous Solution	1.0hr(s)	100℃	10mg/dm²	<3.0mg/dm²	PASS
50% Ethanol (V/V) Aqueous Solution	1.0hr(s)	100℃	10mg/dm²	<3.0mg/dm²	PASS
95% Ethanol Aqueous Solution (Rectified Olive Oil Substitute)	3.0hr(s)	60℃	10mg/dm²	<3.0mg/dm²	PASS
Isooctane (Rectified Olive Oil Substitute)	1.0hr(s)	60℃	10mg/dm²	<3.0mg/dm²	PASS

Notes :

1. mg/dm² = milligram per square decimeter
2. °C = degree Celsius
3. Permissible Limit is according to Council of Europe Resolution AP (2004) 1.
4. The test data is obtained by considering the articles intended for repeated use as per described in Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex V. Report the 3rd extractive result.

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German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments–Colour Release

Test Requested : As specified by client, to determine Colour Release from the submitted sample used in contact with food for compliance with German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments.

Test Method : With reference to Kunststoffe im Lebensmittelverkehr, Part B II IX.

Test Item(s)	Limit	*001*
Visible Color Migration in 3% Acetic Acid (W/V)	Absent	Absent
Comment		**PASS**

German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments–Sensorial examination odour and taste test

Test Requested : As specified by client, to determine Sensorial examination odour and taste from the submitted sample used in contact with food for compliance with German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments.

Test Method : With reference to DIN10955:2004.
Test condition: 95℃ 1.0 hr(s);
Test media: Distilled water;
No.of panelist: 6

Test Item(s)	Limit	*001*
Sensorial examination odour (Point scale)	2.5	0.0
Sensorial examination taste (Point scale)	2.5	0.0
Comment		**PASS**

Notes :

Scale evaluation:
0: No perceptible odour
1: Odour just perceptible (still difficult to define)
2: Moderate odour
3: Moderately strong odour
4: Strong odour

German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments and BfR recommendation-Specific Migration of Chromium (III) and Chromium (VI)

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Test Requested : As specified by client, to determine Specific Migration of Chromium (III) and Chromium (VI) from metal with Non-stick coating used in contact with food for compliance with German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments and BfR recommendation.

Test Method : With reference to EN13130-1:2004 for selection of test method, analysis was performed by ICP-OES & UV-Vis.

Sample 001

Simulant Used : 3% Acetic Acid (W/V) Aqueous Solution
Test Condition : 95 ℃ 1.0 hr(s)

Test Item(s)	Max. Permissible Limit	Unit	MDL	Test result
Extractable Chromium (VI)	Absent	mg/dm²	0.004	Absent
Extractable Chromium (III)	0.02	mg/dm²	0.004	<0.004
Comment				**PASS**

Notes :

1. mg/dm² =milligram per square decimeter
2. ℃=degree Celsius
3. MDL=Method Detection Limit
4. ND= Not Detected
5. Permissible Limit is according to according to BfR Recommendation LI.

German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments, European Commission Regulation (EU) No 10/2011 with amendments and BfR recommendation–Specific Migration of Polynuclear Aromatic Hydrocarbons (PAHs)

Test Requested : As specified by client, to determine Specific Migration of Polynuclear Aromatic Hydrocarbons (PAHs) from metal with Non-stick coating/epoxy coating/organic coating used in contact with food for compliance with German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments, European Commission Regulation (EU) No 10/2011 with amendments and BfR recommendation.

Test Method : With reference to EN13130-1:2004 for selection of test method, analysis was performed by GC-MS.

Sample 001

Simulant Used : 95% Ethanol Aqueous Solution

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Test Condition : 60 ℃ 6 hr(s)

Test Item(s)	Max. Permissible Limit	Unit	MDL	Test result
Naphthalene(NAP)	Absent	mg/kg	0.01	ND
Acenaphthylene(ANY)	Absent	mg/kg	0.01	ND
Acenaphthene(ANA)	Absent	mg/kg	0.01	ND
Fluorene(FLU)	Absent	mg/kg	0.01	ND
Phenanthrene(PHE)	Absent	mg/kg	0.01	ND
Anthracene(ANT)	Absent	mg/kg	0.01	ND
Fluoranthene(FLT)	Absent	mg/kg	0.01	ND
Pyrene(PYR)	Absent	mg/kg	0.01	ND
Benzo(a)anthracene(BaA)	Absent	mg/kg	0.01	ND
Chrysene(CHR)	Absent	mg/kg	0.01	ND
Benzo(b)fluoranthene(BbF)	Absent	mg/kg	0.01	ND
Benzo(k)fluoranthene(BkF)	Absent	mg/kg	0.01	ND
Benzo(a)pyrene(BaP)	Absent	mg/kg	0.01	ND
Indeno(1,2,3-c,d)pyrene (IPY)	Absent	mg/kg	0.01	ND
Dibenzo(a,h)anthracene(DBA)	Absent	mg/kg	0.01	ND
Benzo(g,h,i)perylene(BPE)	Absent	mg/kg	0.01	ND
Benzo(j)fluoranthene(BjF)	Absent	mg/kg	0.01	ND
Benzo(e)pyrene(BeP)	Absent	mg/kg	0.01	ND
Comment				**PASS**

Sample 001

Simulant Used : Isooctane
Test Condition : 60 ℃ 4 hr(s)

Test Item(s)	Max. Permissible Limit	Unit	MDL	Test result
Naphthalene(NAP)	Absent	mg/kg	0.01	ND
Acenaphthylene(ANY)	Absent	mg/kg	0.01	ND
Acenaphthene(ANA)	Absent	mg/kg	0.01	ND
Fluorene(FLU)	Absent	mg/kg	0.01	ND
Phenanthrene(PHE)	Absent	mg/kg	0.01	ND
Anthracene(ANT)	Absent	mg/kg	0.01	ND
Fluoranthene(FLT)	Absent	mg/kg	0.01	ND
Pyrene(PYR)	Absent	mg/kg	0.01	ND
Benzo(a)anthracene(BaA)	Absent	mg/kg	0.01	ND
Chrysene(CHR)	Absent	mg/kg	0.01	ND

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Benzo(b)fluoranthene(BbF)	Absent	mg/kg	0.01	ND
Benzo(k)fluoranthene(BkF)	Absent	mg/kg	0.01	ND
Benzo(a)pyrene(BaP)	Absent	mg/kg	0.01	ND
Indeno(1,2,3-c,d)pyrene(IPY)	Absent	mg/kg	0.01	ND
Dibenzo(a,h)anthracene(DBA)	Absent	mg/kg	0.01	ND
Benzo(g,h,i)perylene(BPE)	Absent	mg/kg	0.01	ND
Benzo(j)fluoranthene(BjF)	Absent	mg/kg	0.01	ND
Benzo(e)pyrene(BeP)	Absent	mg/kg	0.01	ND
Comment				**PASS**

Notes :

1. mg/kg = milligram per kilogram of foodstuff in contact with
2. °C = degree Celsius
3. MDL=Method Detection Limit
4. ND= Not Detected(less than MDL)
5. Permissible Limit is according to Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments.

German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments, European Commission Regulation (EU) No 10/2011 with amendments and BfR recommendation–Specific Migration of Heavy Metal

Test Requested : As specified by client, to determine Specific Migration of Heavy Metal from metal with Non-stick coating used in contact with food for compliance with German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments, European Commission Regulation (EU) No 10/2011 with amendments and BfR recommendation.

Test Method : With reference to EN13130-1:2004 for selection of test method, analysis was performed by ICP-OES.

Sample 001

Simulant Used : 3% Acetic Acid (W/V) Aqueous Solution
Test Condition : 95 ℃ 1.0 hr(s)

Test Item(s)	Max. Permissible Limit	Unit	MDL	Test result
Extractable Barium	1	mg/kg	0.25	ND
Extractable Cobalt	0.05	mg/kg	0.01	ND
Extractable Copper	5	mg/kg	0.25	ND
Extractable Iron	48	mg/kg	0.25	ND

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Extractable Lithium	0.6	mg/kg	0.5	ND
Extractable Manganese	0.6	mg/kg	0.25	ND
Extractable Zinc	25	mg/kg	0.5	ND
Comment				**PASS**

Notes :

1. mg/kg = milligram per kilogram of foodstuff in contact with
2. °C = degree Celsius
3. MDL=Method Detection Limit
4. ND= Not Detected(less than MDL)
5. Permissible Limit is according to Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments.
6. The test data is obtained by considering the articles intended for repeated use as per described in Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex V. Report the 3rd extractive result.

German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with Amendments and Technical Guide on Metals and alloys used in food contact materials of Council of Europe Resolution CM/Res(2013)9– Specific migration of heavy metal

Test Requested : As specified by client, to determine Specific migration of heavy metal from metal and alloys used in contact with food for compliance with German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with Amendments and Technical Guide on Metals and alloys used in food contact materials of Council of Europe Resolution CM/Res(2013)9.

Test Method : With reference to EN13130-1:2004 for selection of test method; analysis was performed by ICP-OES and ICP-MS.

Sample 001:

Simulant Used : 0.5% Citric acid (W/V) aqueous solution

Test Condition : 100 ℃ 1.0 hr(s)

The ratio of surface area to volume ratio was : 4.0 sq.dm/kg

Test Item(s)	Limit	Unit	MDL	*1st + 2nd Migration*
Aluminium(Al)	35	mg/kg	0.2	ND
Antimony(Sb)	0.28	mg/kg	0.02	ND
Chromium(Cr)	1.75	mg/kg	0.1	ND
Cobalt(Co)	0.14	mg/kg	0.01	ND
Copper(Cu)	28	mg/kg	0.1	ND
Iron(Fe)	280	mg/kg	0.25	ND
Manganese(Mn)	12.6	mg/kg	0.25	ND
Molybdenum(Mo)	0.84	mg/kg	0.02	ND
Nickel(Ni)	0.98	mg/kg	0.05	ND
Silver(Ag)	0.56	mg/kg	0.03	ND

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Test Item(s)	Limit	Unit	MDL	*1st + 2nd Migration*
Tin (Sn)	700	mg/kg	5	ND
Vanadium(V)	0.07	mg/kg	0.005	ND
Zinc(Zn)	35	mg/kg	1	ND
Arsenic(As)	0.014	mg/kg	0.001	ND
Barium(Ba)	8.4	mg/kg	0.25	ND
Beryllium(Be)	0.07	mg/kg	0.005	ND
Cadmium(Cd)	0.035	mg/kg	0.002	ND
Lead(Pb)	0.07	mg/kg	0.005	ND
Lithium(Li)	0.336	mg/kg	0.02	ND
Mercury(Hg)	0.021	mg/kg	0.002	ND
Thallium(Tl)	0.0007	mg/kg	0.0001	ND

Test Item(s)	Limit	Unit	MDL	*3rd Migration*
Aluminium(Al)	5	mg/kg	0.2	ND
Antimony(Sb)	0.04	mg/kg	0.02	ND
Chromium(Cr)	0.25	mg/kg	0.1	ND
Cobalt(Co)	0.02	mg/kg	0.01	ND
Copper(Cu)	4	mg/kg	0.1	ND
Iron(Fe)	40	mg/kg	0.25	ND
Manganese(Mn)	1.8	mg/kg	0.25	ND
Molybdenum(Mo)	0.12	mg/kg	0.02	ND
Nickel(Ni)	0.14	mg/kg	0.05	ND
Silver(Ag)	0.08	mg/kg	0.03	ND
Tin (Sn)	100	mg/kg	5	ND
Vanadium(V)	0.01	mg/kg	0.005	ND
Zinc(Zn)	5	mg/kg	1	ND
Arsenic(As)	0.002	mg/kg	0.001	ND
Barium(Ba)	1.2	mg/kg	0.25	ND
Beryllium(Be)	0.01	mg/kg	0.005	ND
Cadmium(Cd)	0.005	mg/kg	0.002	ND
Lead(Pb)	0.01	mg/kg	0.005	ND
Lithium(Li)	0.048	mg/kg	0.02	ND
Mercury(Hg)	0.003	mg/kg	0.002	ND
Thallium(Tl)	0.0001	mg/kg	0.0001	ND

Notes :

1. mg/kg = milligram per kilogram of foodstuff in contact with
2. MDL = Method Detection Limit
3. ND = Not Detected (< MDL)

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